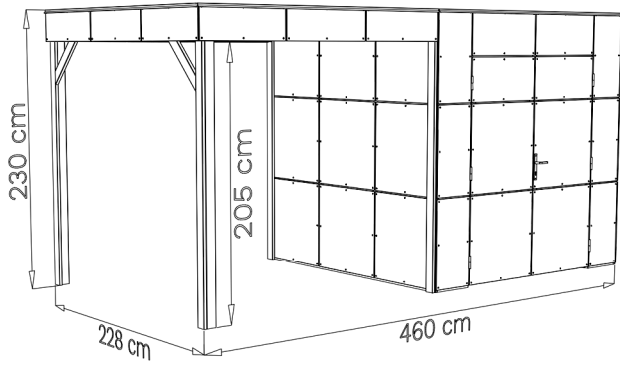
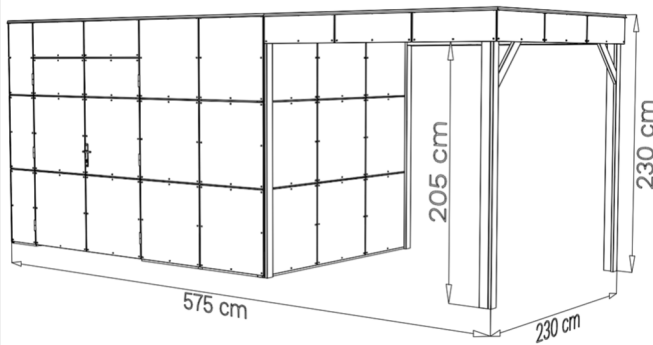
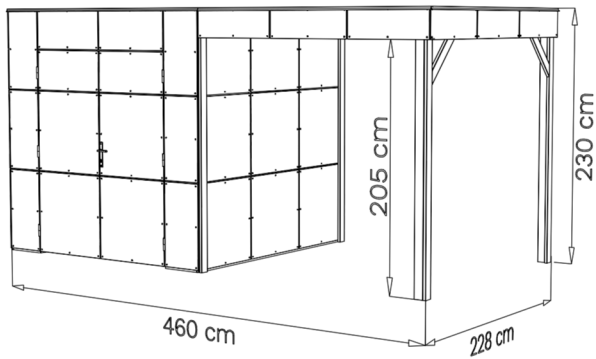
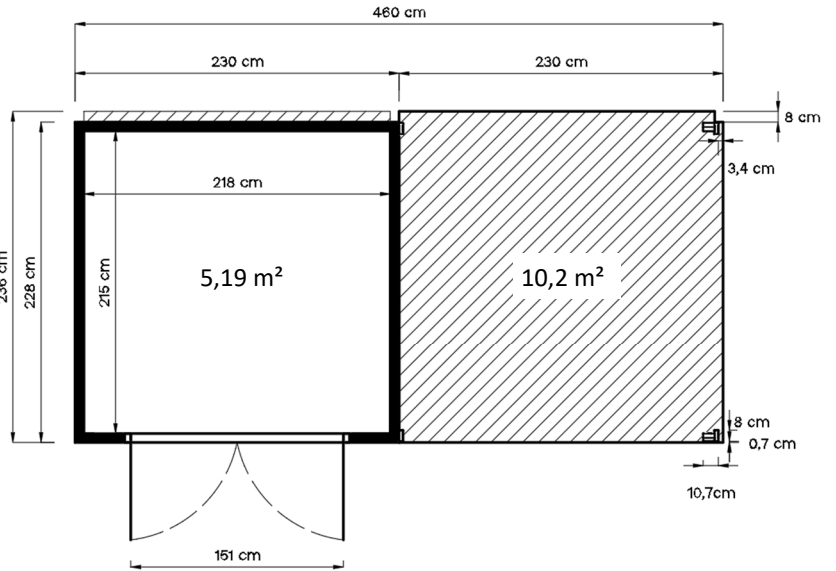


HPL Lounge

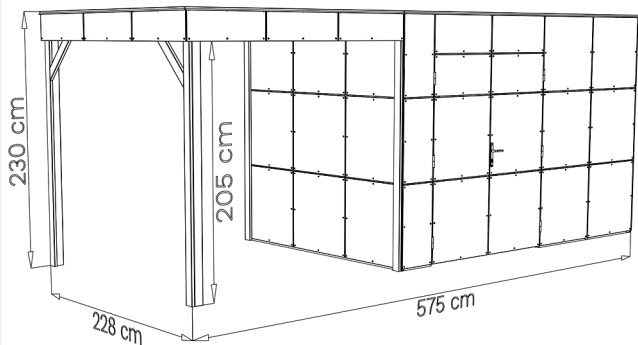
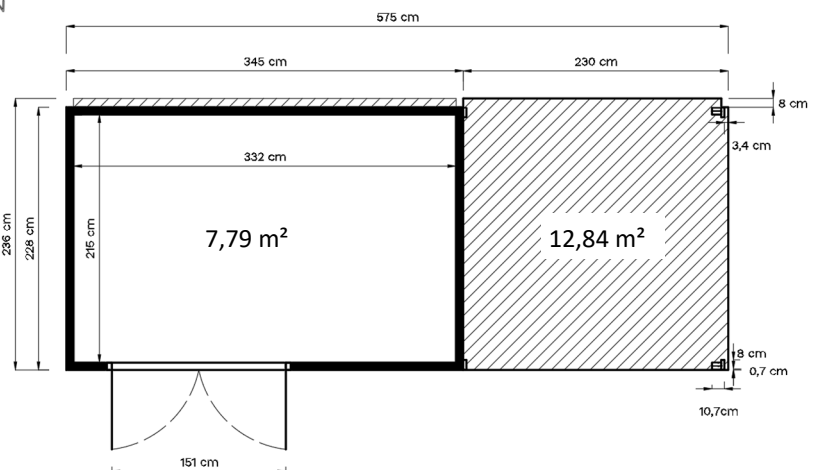
V.2



HPL 1 Lounge



HPL 2 Lounge



DE - Technische Änderungen vorbehalten.

Alle Maße sind ca. Maße.

EN - Technical modifications reserved.

All dimensions are approximate dimensions.



HPL Lounge

DE Bevor Sie beginnen

• Es ist empfehlenswert sich etwas Zeit zu nehmen, um die Aufbauanleitung anzusehen, bevor mit dem Aufbau begonnen wird. • Alle Schritte für den Aufbau werden – auch in Detailbildern – dargestellt. • Die vorgegebene Reihenfolge ist zu beachten. • Bitte prüfen Sie vor dem Aufbau anhand der Teileliste die Vollständigkeit und den Zustand der Lieferung. • Besonders wichtig ist der Holzschutz! Die Boden-elemente sind vor dem Aufbau von unten mit einem geeigneten Holzschutz zu behandeln! • Das für die meisten Produkte online verfügbare Datenblatt bietet weitere wichtige Hinweise für den Aufbau. • Beigefügt sind auch die Garantiebedingungen.

FR Avant de commencer

• il est recommandé de prendre le temps de lire les instructions de montage avant de commencer. • Toutes les étapes du montage sont présentées, y compris sur des illustrations détaillées. • L'ordre prescrit doit être respecté. • Avant le montage, vérifier l'exhaustivité et l'état de la livraison à l'aide de la liste des pièces. • La protection du bois est particulièrement importante! Avant le montage, les éléments de plancher doivent être traités par le bas avec un produit de protection du bois approprié! • La fiche technique disponible en ligne pour la plupart des produits fournit d'autres informations importantes pour le montage. • Les conditions de garantie y sont également jointes.

CZ Než začnete

• Doporučujeme, abyste si vzali trochu času k prohlédnutí montážního návodu, než s montáží začnete. • Všechny montážní kroky jsou zobrazeny - také na podrobných obrázcích. • Je nutné dodržovat uvedený postup. • Před montáží zkontrolujte podle seznamu dílů, zda jste obdrželi všechny díly a zda je dodávka v dobrém stavu. • Obzvláště důležitá je dřevěná botka! Podlahové prvky musí být před montáží zespoda ošetřeny vhodným ochranným přípravkem na dřevo! • Datový list, který je k dispozici online pro většinu produktů, poskytuje další důležité pokyny k montáži. • V příloze naleznete také záruční podmínky.

DK Før du starter

• Det kan anbefales at tage sig tid til at kigge på samlevejledningen, før du starter samlingen. • Alle trin i samlingen bliver vist – også i detaljerede billeder. • Overhold den angivne rækkefølge. • Kontrollér, at leveringen er fuldstændig og i den rette tilstand ved hjælp af delelisten, før du starter samlingen. • Særligt vigtig er træbeskyttelsen! Gulvelementerne skal behandles med egnet træbeskyttelse nedefra, før du starter samlingen! • Til de fleste produkter kan du finde datablade online, der indeholder yderligere vigtige informationer til samlingen. • Garantibetingelserne er også vedlagt.

NL Voordat u begint

• Het is aan te bevelen om de tijd te nemen om de opbouwhandleiding door te nemen voordat er met het opbouwen wordt begonnen. • Alle stappen voor het opbouwen worden - ook met gedetailleerde afbeeldingen - weergegeven. • Neem de aangegeven volgorde in acht. • Controleer voor het opbouwen aan de hand van de onderdelenlijst de volledigheid en de hoedanigheid van de levering. • Bijzonder belangrijk is de bescherming van het hout! De vloerelementen moeten voor het opbouwen van onderen met een geschikt houtbeschermingsmiddel worden behandeld! • Het voor de meeste producten online beschikbare gegevensblad bevat verdere belangrijke aanwijzingen voor de opbouw. • Bijgevoegd zijn ook de garantiebepalingen.

PL Przed rozpoczęciem

• Wskazane jest, aby przed przystąpieniem do montażu zapoznać się z instrukcją montażu. • Pokazane są wszystkie etapy montażu – również na szczegółowych zdjęciach. • Należy przestrzegać podanej kolejności. • Przed montażem należy skorzystać z listy części, aby sprawdzić, czy dostawa jest kompletna i w dobrym stanie. • Ochrona drewna jest szczególnie ważna! Przed montażem elementy podłogowe należy zabezpieczyć od dołu odpowiednim środkiem do konserwacji drewna! • Arkusz danych, który jest dostępny online dla większości produktów, zawiera dalsze ważne informacje dotyczące montażu. • Załączone są również warunki gwarancji.

SV Innan du börjar

• Vi rekommenderar att du åsidosätter lite tid för att titta igenom monteringsanvisningen innan du påbörjar monteringen. • Alla monteringsstegen visas – även med detaljerade bilder. • Den angivna ordningen måste följas. • Kontrollera att leveransen är komplett och i gott skick innan monteringen påbörjas med hjälp av listan över delar. • Träskyddet är av yttersta vikt! Golvelementen ska behandlas underifrån med lämpligt träskyddsmedel före monteringen! • Annan viktig information före montering finns i databladet (tillgängligt online för de flesta produkter). • Garantivillkoren bifogas också.

RO Înainte să începeți

• Vă recomandăm să dedicați puțin timp pentru a consulta Instrucțiunile de asamblare înainte de a începe asamblarea. • Toate etapele de asamblare sunt prezentate amănunțit - și în forma unor figuri detaliate. • Respectați ordinea specificată. • Înainte de asamblare, vă rugăm să verificați lista de componente pentru a vă asigura că furnitura este completă și în stare bună. • Acordați o deosebită atenție protecției lemnului! Elementele de podea trebuie tratate de dedesubt cu o substanță conservantă adecvată pentru protecția lemnului înainte de asamblare! • Fișa de date, care este disponibilă și online pentru majoritatea produselor, oferă informații suplimentare importante cu privire la asamblare. • Atașat veți găsi și condițiile de garanție.

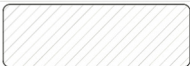
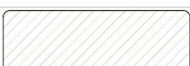
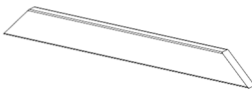
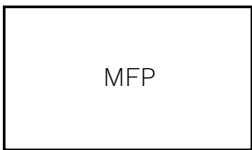
EE Soovitused enne paigalduse alustamist

• Soovitame enne paigalduse alustamist võtta aega ja tutvuda paigaldusjuhendiga. • Kõik kokkupaneku etapid on näidatud ka üksikasjalikel piltidel. • Paigaldustööd tuleks teha etteantud järjekorras. • Enne paigalduse alustamist kontrollige detailide nimekirja alusel, kas kõik elemendid on olemas ja ega need pole kahjustada saanud. • Puidukaitse on eriti oluline! Põrandaelemente tuleb enne kokkupanekut töödelda altpoolt sobiva puidukaitsevahendiga! • Andmeleht, mis on enamiku toodete kohta internetis saadaval, pakub kokkupanekuks täiendavat olulist teavet. • Lisatud on ka garantiitingimused.

EN Before assembly

• We recommend that time is taken to read the assembly instructions prior to assembly. • All assembly steps are shown – also in detailed images. • The step-by-step instructions must be followed. • Before assembly, please use the parts list to check that all components are accounted for and in good condition. • Wood protection is particularly important! The floor elements must be treated from below with a suitable wood preservative before assembly! • The data sheet, which is available online for most products, offers further important information for assembly. • The guarantee conditions are also attached.

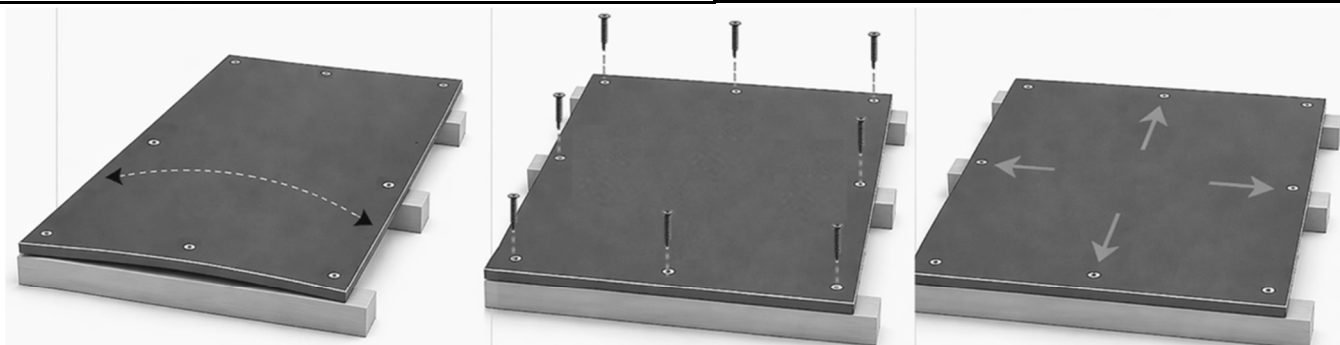
HPL Lounge

ID	Details in mm (Tolerance/Toleranz ...+ 2mm)	Pcs.	ID	Details in mm (Tolerance/Toleranz ...+ 2mm)	Pcs.
2045	6 x 256 x 754 TRESPA 	x 6	2046	6 x 156 x 754 TRESPA 	x 3
1029	28 x 80 x 2300 	x 6	1030	28 x 80 x 2268 	x 3
2034	28 x 80 x 2211 	x 7	1033	28 x 80 x 2161 	x 8
2036	28 x 80 x 2044 	x 2	2035	28 x 80 x 2108 	x 1
2037	28 x 80 x 630 	x 6	2038	28 x 80 x 596 	x 3
2039	28 x 80 x 251 	x 7	2040	28 x 80 x 160 	x 3
2041	28 x 28 x 1105 	x 2	2044	28 x 80 x 750 	X 2
516	12 x 830 x 1150 MFP 	X 4	2043	12 x 550 x 1150 MFP 	X 2
1578	65 x 38 x 1462 		1563	12 x 65 x 1175 	X 2
1571	65 x 38 x 1186 	X 2	1560	Ø4,8 x 32 Grey/white 	X 54
			1569	Ø4,8 x 32 Anthrazite 	X 54
1559	EPDM 5 rm/lfm 		1564	Ø4,8 x 38 	X 12
1500	Ø5 x 120 	X 32	1502	Ø4,5 x 70 	X 36
1505	Ø4,5 x 50 	X 142	1506	Ø4 x 35 	X 72

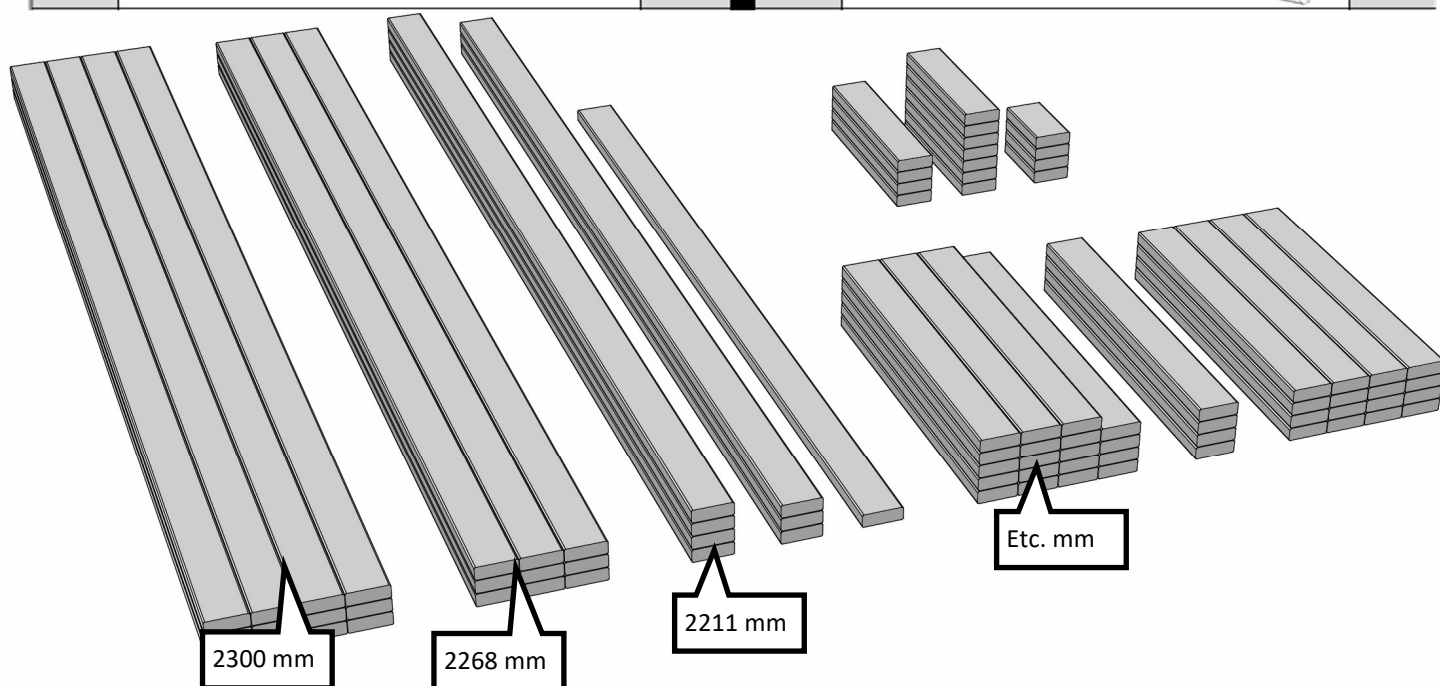
HPL Lounge

- DE** EINE LEICHT GEBOGENE HPL-PLATTE IST KEIN GRUND ZUR SORGE.
Nach dem Festdrehen der Schrauben richtet sich die Platte aus und bleibt stabil.
- FR** SI LE PANNEAU EN HPL EST VOILÉ, IL NE S'AGIT PAS D'UN DÉFAUT.
Une fois fixé à l'aide de vis, le panneau se redresse et reste stable.
- NL** ALS HET HPL-PANEEL VERBOGEN IS, IS DAT GEEN DEFECT.
Na bevestiging met schroeven wordt het paneel weer recht en blijft het stabiel.
- PL** JEŚLI PANEL HPL JEST WYGIĘTY, NIE STANOWI TO WADY.
Po zamocowaniu za pomocą śrub panel się prostuje i zachowuje stabilność.
- EE** KUI HPL-PANEEL ON KÕVER, SIIS EI OLE TEGEMIST DEFECTIGA.
Pärast kruvidega kinnitamist jääb paneel sirge ja stabiilne.
- EN** IF THE HPL PANEL IS BENT, THAT IS NOT A DEFECT.
After fixing with screws, the panel straightens and remains stable.

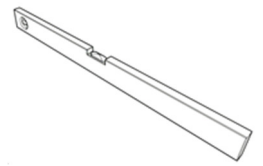
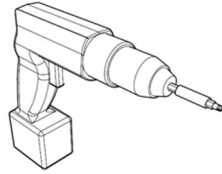
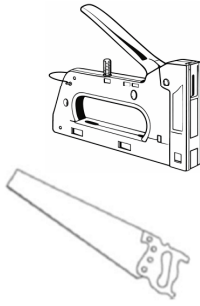
- CZ** POKUD JE DESKA Z HPL OHNUTÁ, NEJEDNÁ SE O VADU.
Po upevnění šrouby se deska narovná a zůstane stabilní.
- DK** HVIS HPL-PLADEN ER BUKKET, ER DET IKKE EN DEFECT.
Når pladen er fastgjort med skruer, retter den sig ud og forbliver stabil.
- SV** OM HPL-SKIVAN ÄR BÖJD ÄR DET INTE ETT FEL.
När skivan har fästs med skruvar rätar den ut sig och förblir stabil.
- RO** DACĂ PANOU HPL ESTE ÎNDOIT, ACEASTA NU ESTE O DEFECȚIUNE.
După fixarea cu șuruburi, panoul se îndreaptă și rămâne stabil.



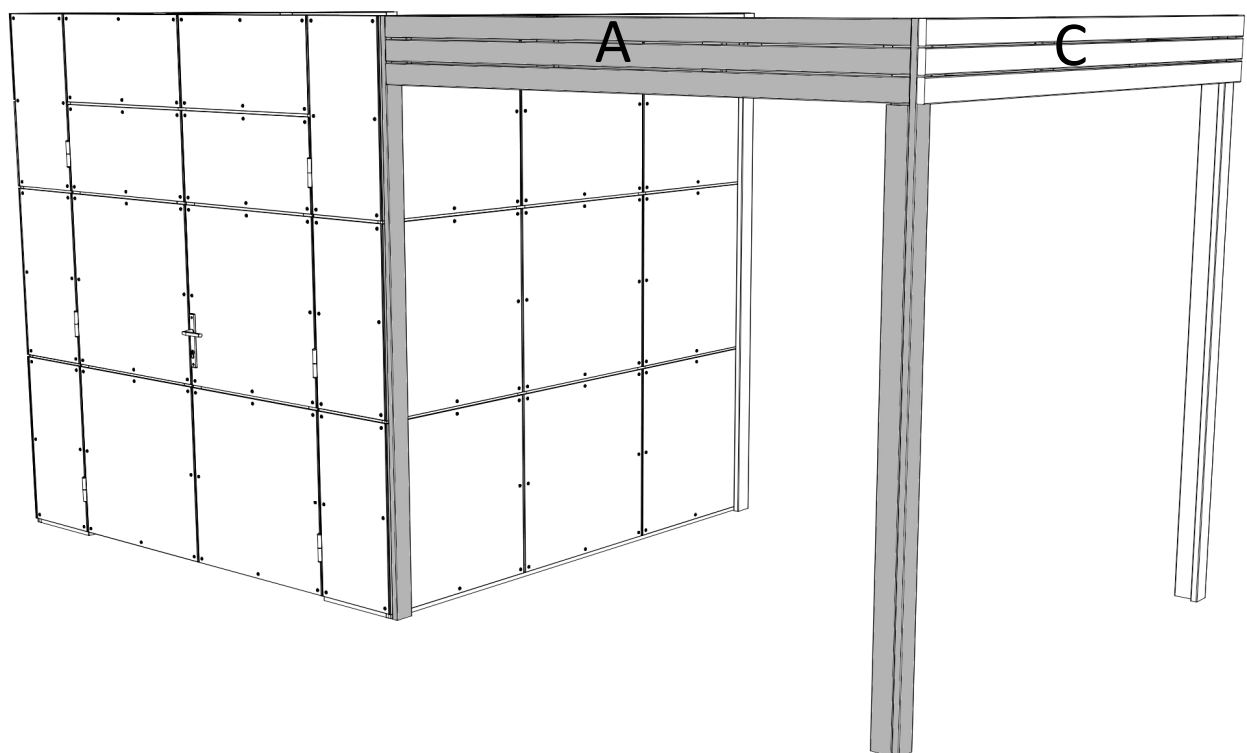
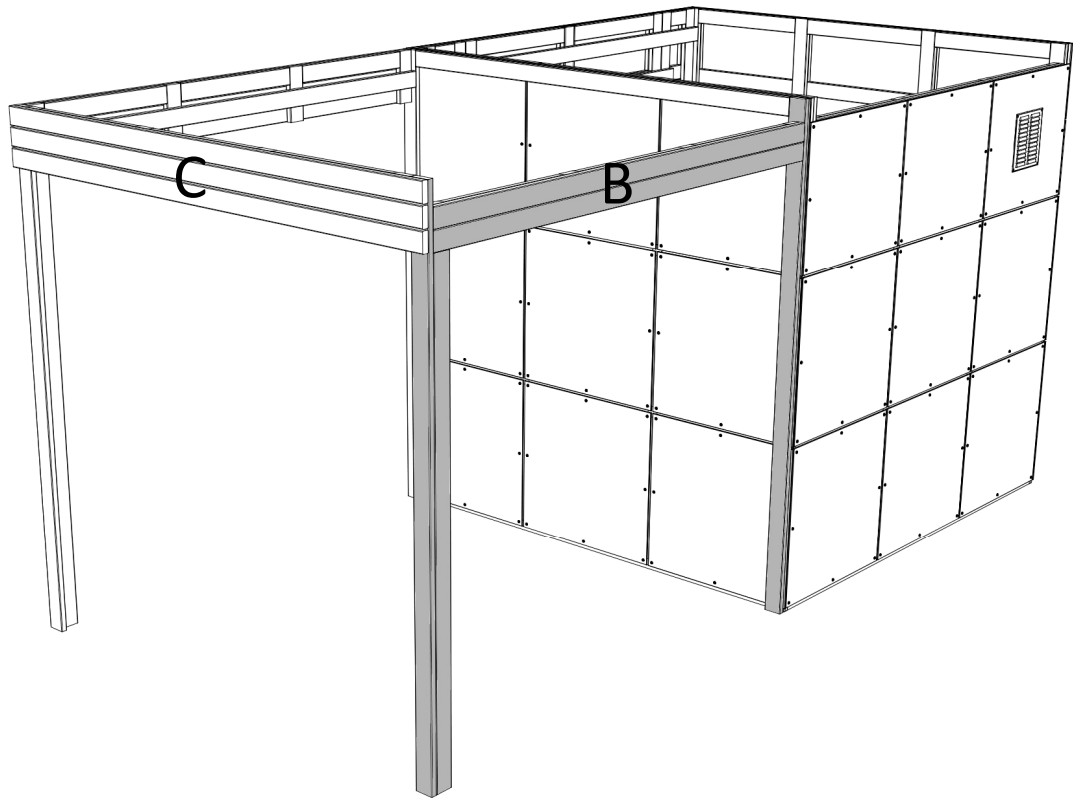
1029	28 x 80 x 2300		x 6	1030	28 x 80 x 2268		x 3
2034	28 x 80 x 2211		x 7	1033	28 x 80 x 2161		x 8
2036	28 x 80 x 2044		x 2	2035	28 x 80 x 2108		x 1
2037	28 x 80 x 630		x 6	2038	28 x 80 x 596		x 3
2039	28 x 80 x 251		x 7	2040	28 x 80 x 160		x 3
2041	28 x 28 x 1105		x 2	2044	28 x 80 x 750		x 2



HPL Lounge



Ø 4 mm
Ø 5 mm
Ø 8 mm



HPL Lounge

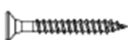
1

28x80x 2300 mm x 2 St



ID 1029

70 mm x 4 St

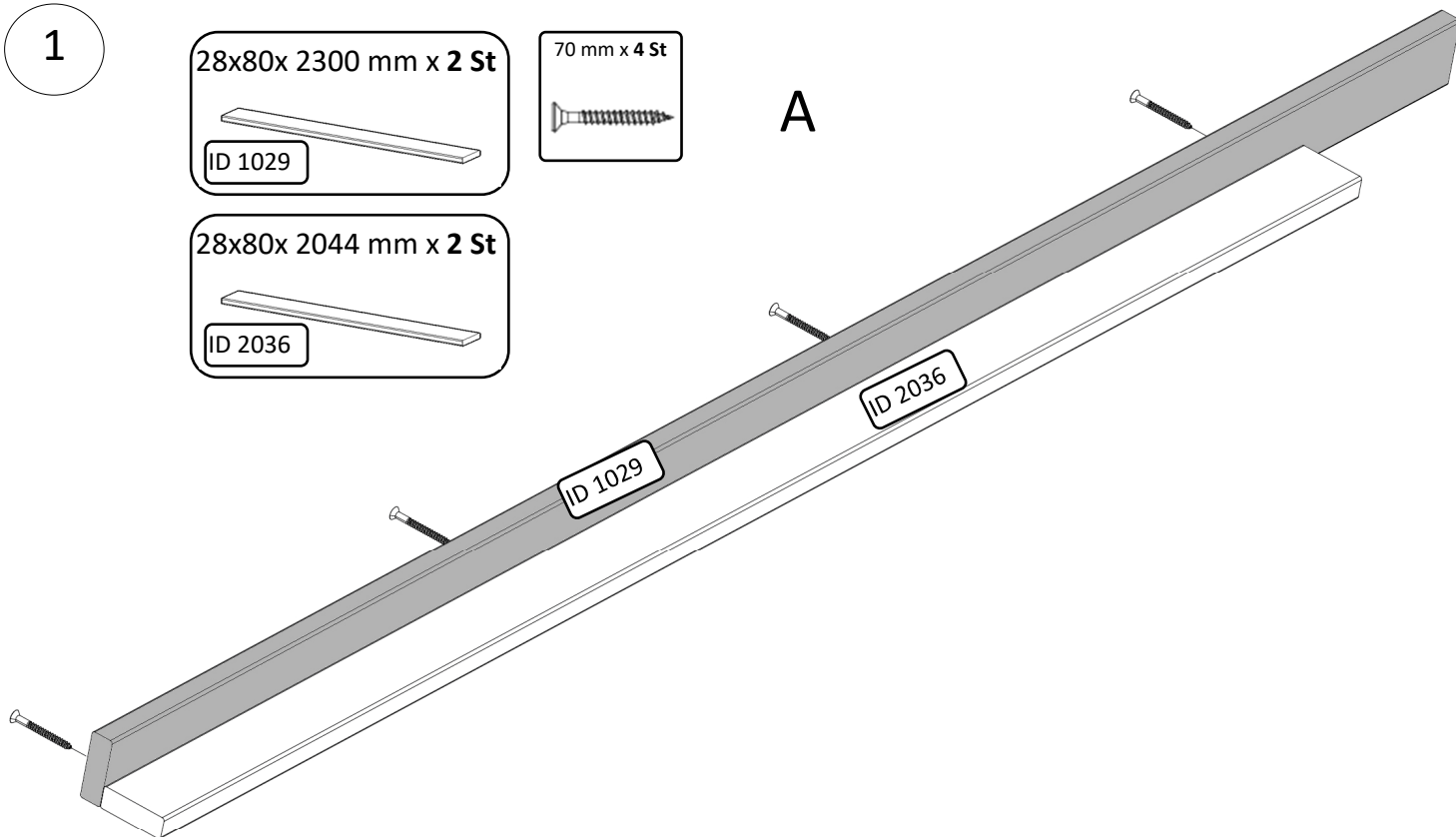


A

28x80x 2044 mm x 2 St

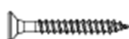


ID 2036

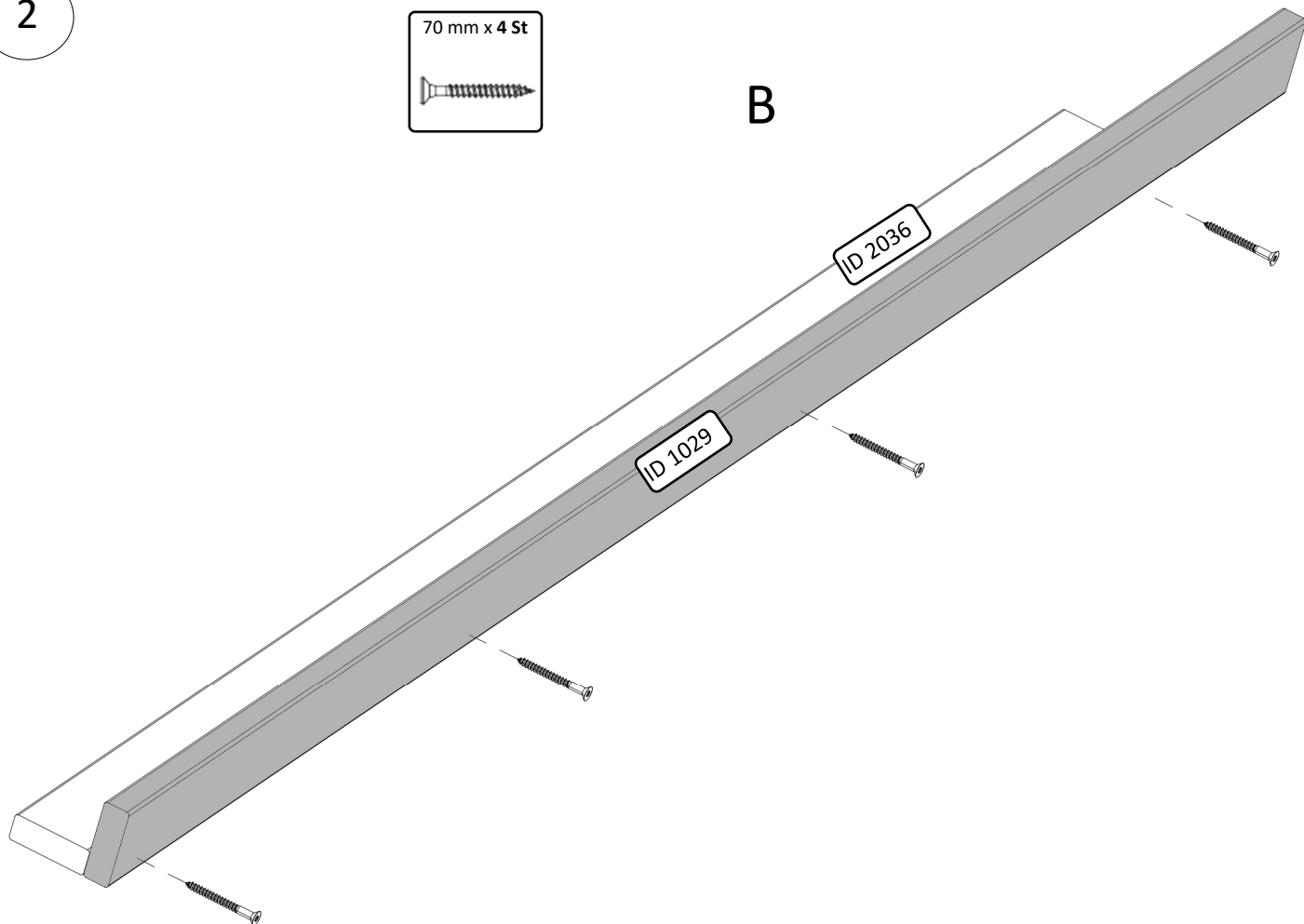


2

70 mm x 4 St



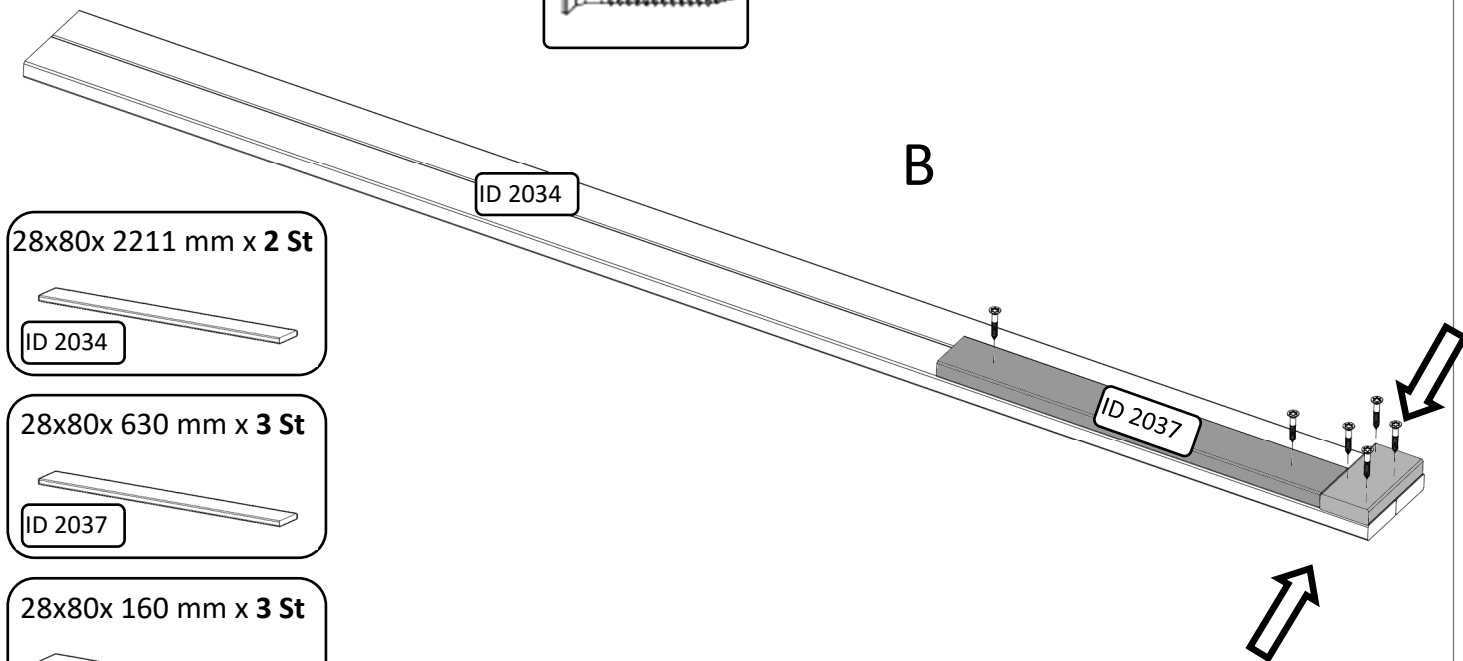
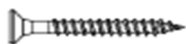
B



HPL Lounge

3

50 mm x 6 St



B

ID 2034

ID 2037

28x80x 2211 mm x 2 St

ID 2034

28x80x 630 mm x 3 St

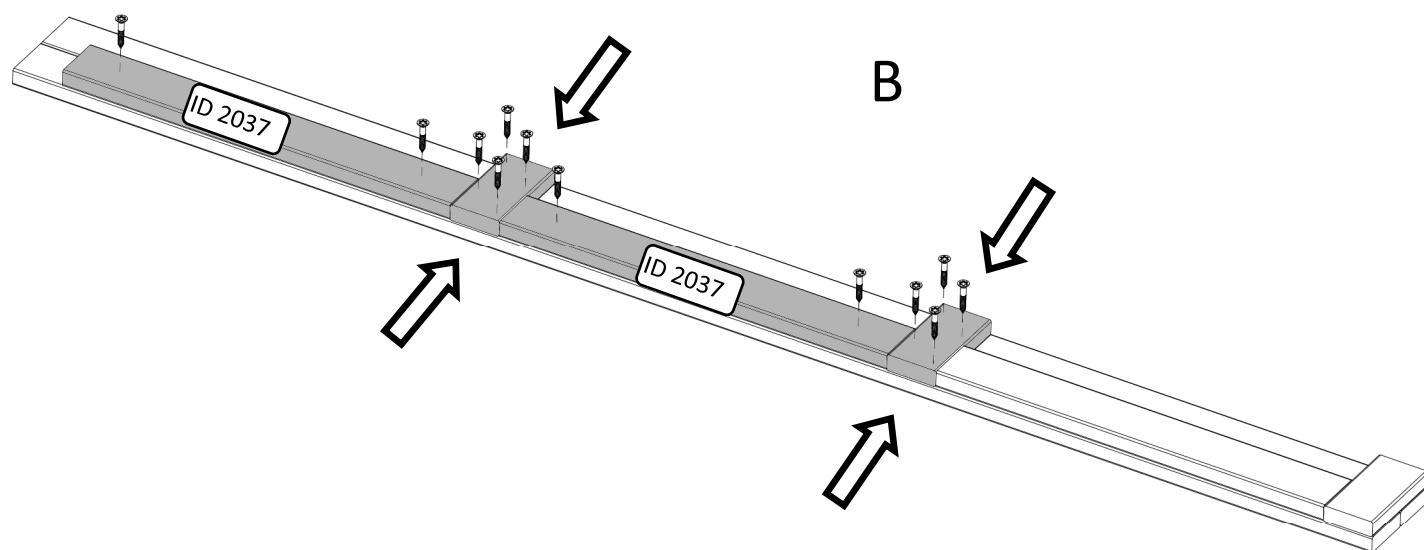
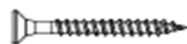
ID 2037

28x80x 160 mm x 3 St

ID 2040

4

50 mm x 12 St

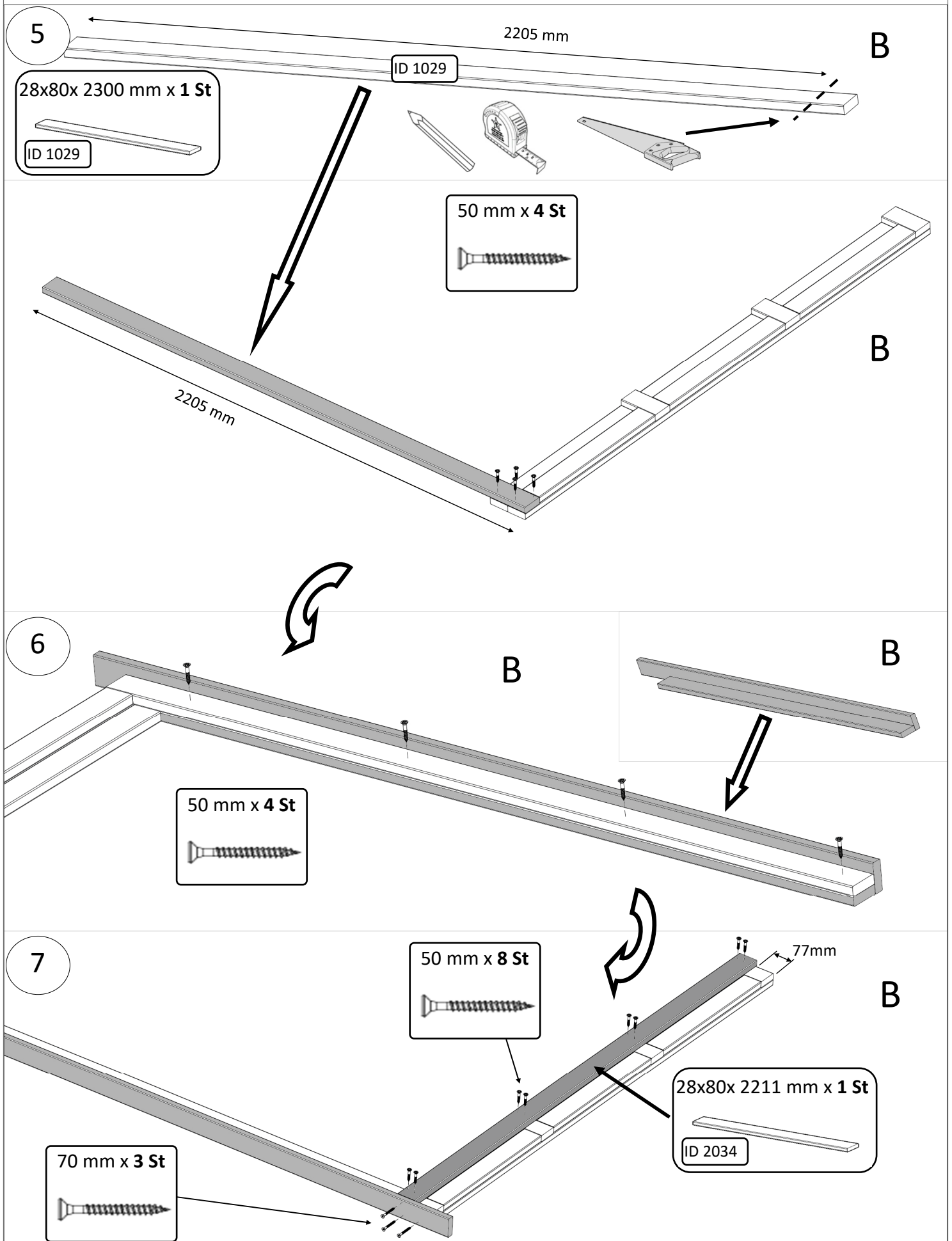


B

ID 2037

ID 2037

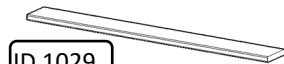
HPL Lounge



HPL Lounge

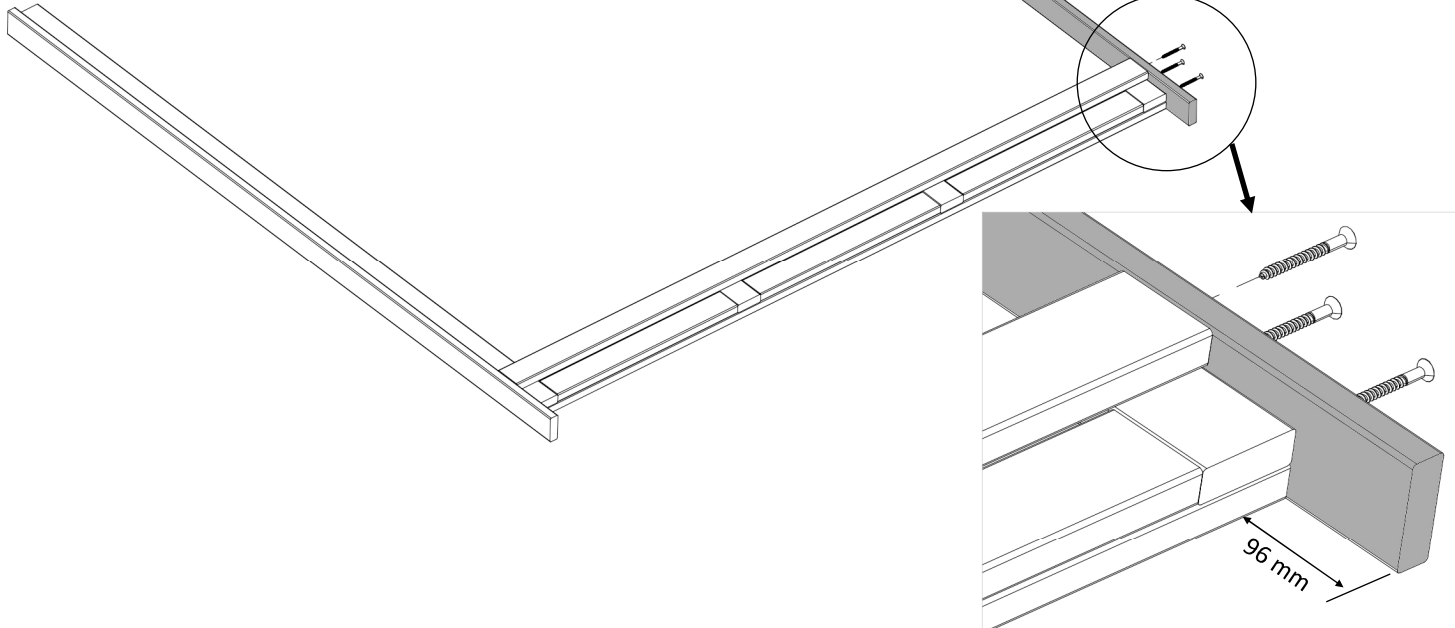
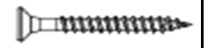
8

28x80x 2300 mm x 1 St



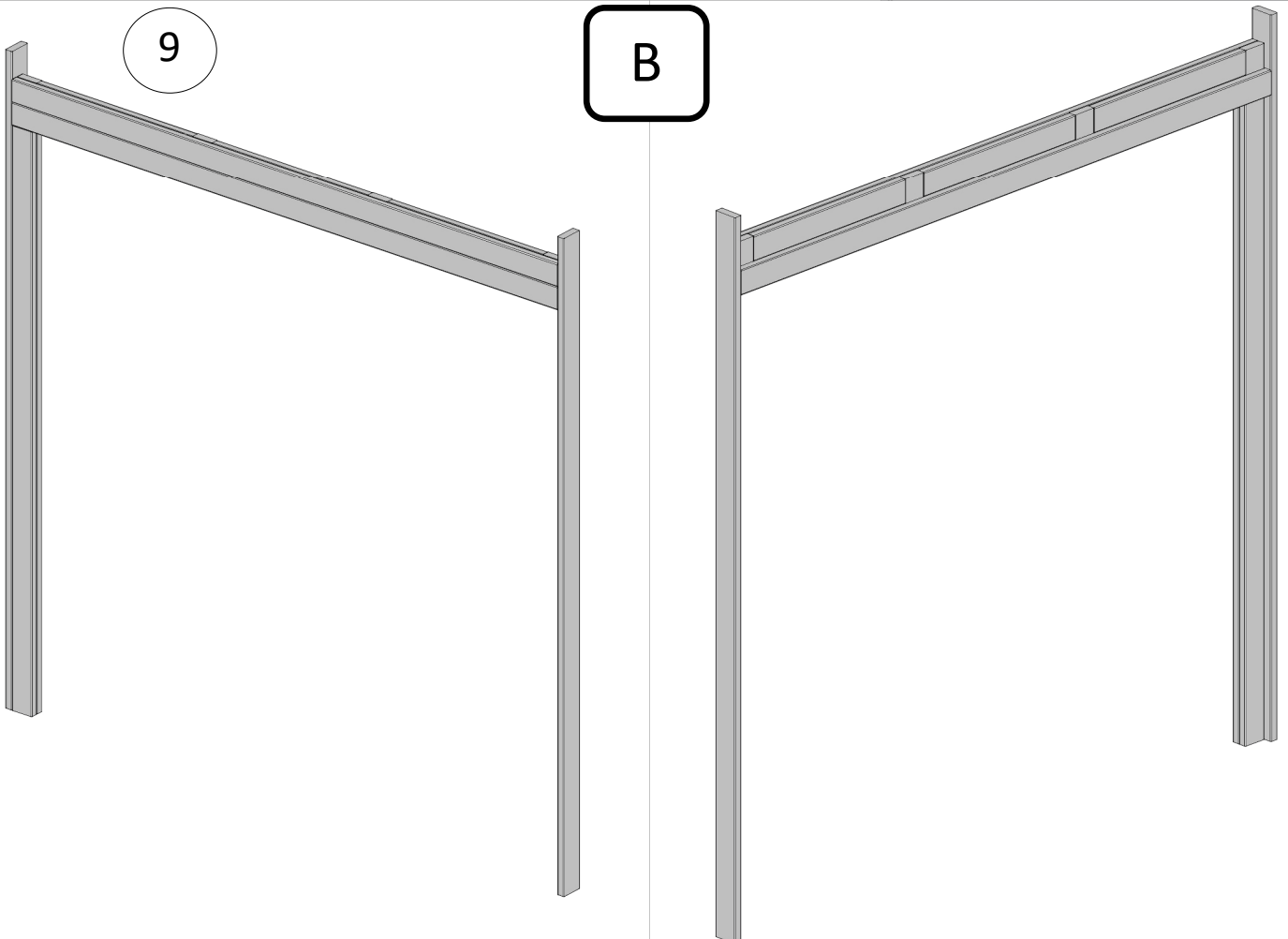
B

70 mm x 3 St



9

B

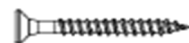


HPL Lounge

10

A

50 mm x 7 St



ID 2034

28x80x 2211 mm x 3 St



ID 2034

28x80x 630 mm x 3 St



ID 2037

28x80x 251 mm x 3 St



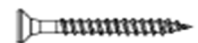
ID 2039

251 mm

11

A

50 mm x 14 St



ID 2037

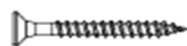
ID 2037

HPL Lounge

12

A

50 mm x 5 St



28x80x 2300 mm x 1 St

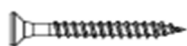
ID 1029



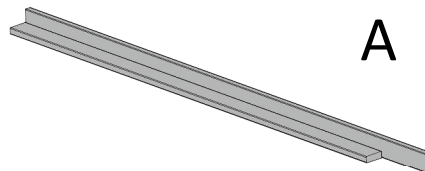
13

A

50 mm x 4 St



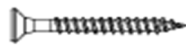
A



14

A

50 mm x 8 St

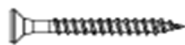


28x80x 2211 mm x 1 St

ID 2034

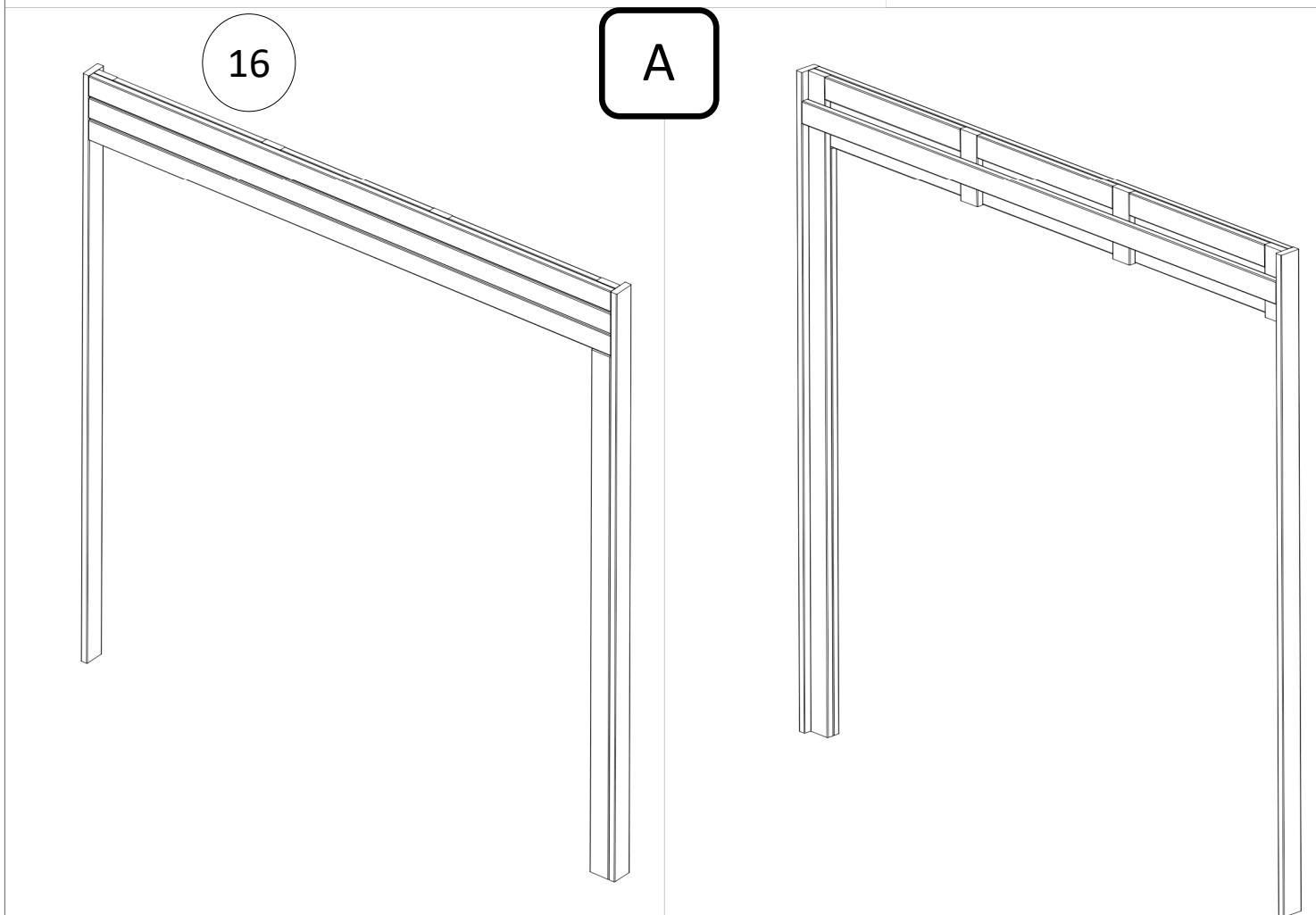
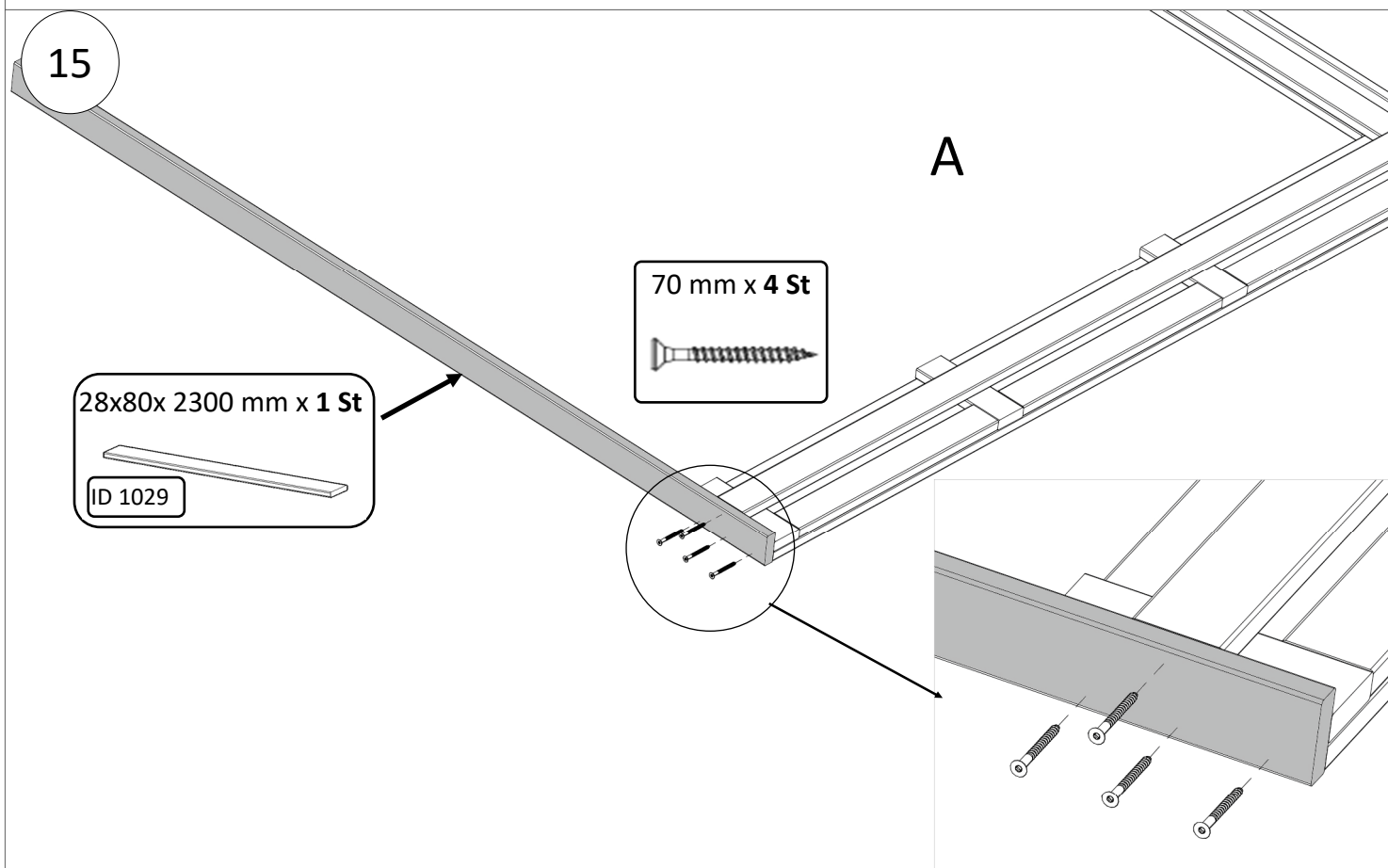


70 mm x 4 St



98 mm

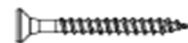
HPL Lounge



HPL Lounge

17

50 mm x 30 St



28x80x 2268 mm x 3 St

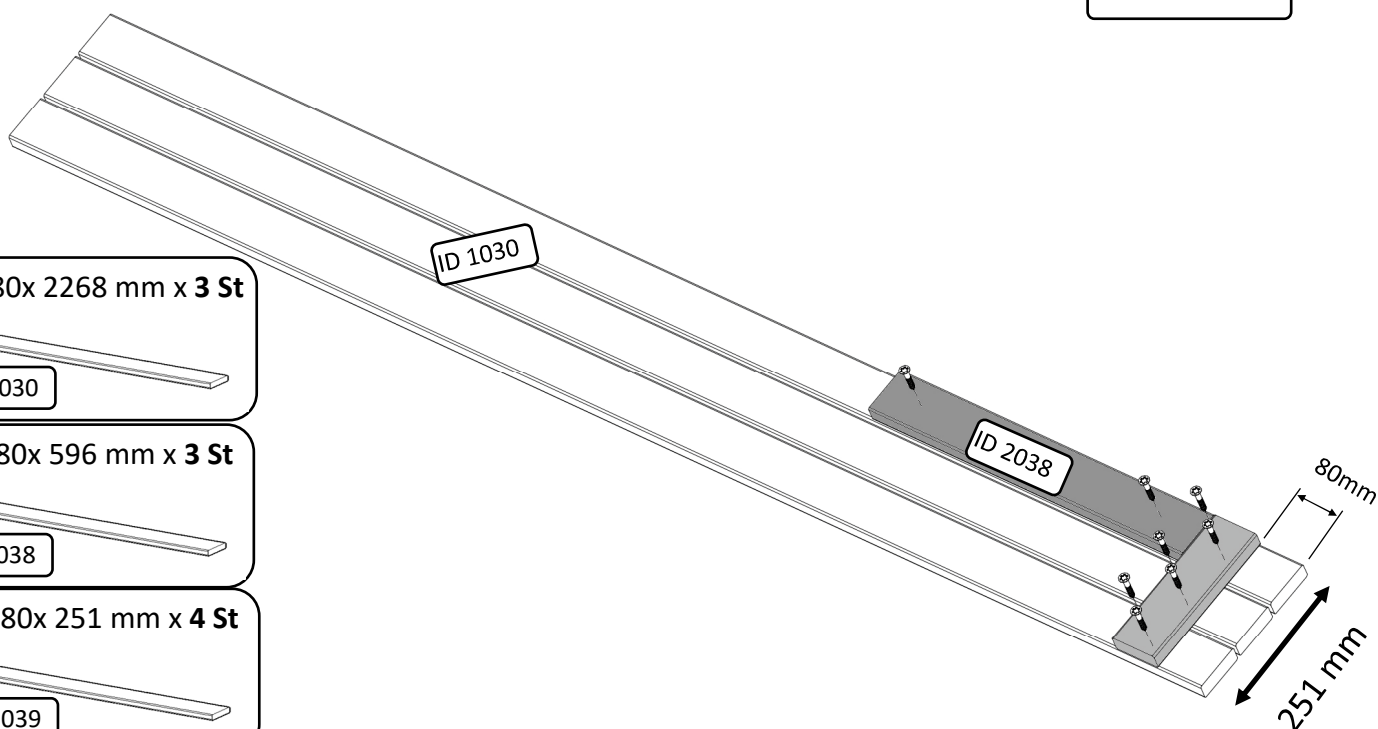
ID 1030

28x80x 596 mm x 3 St

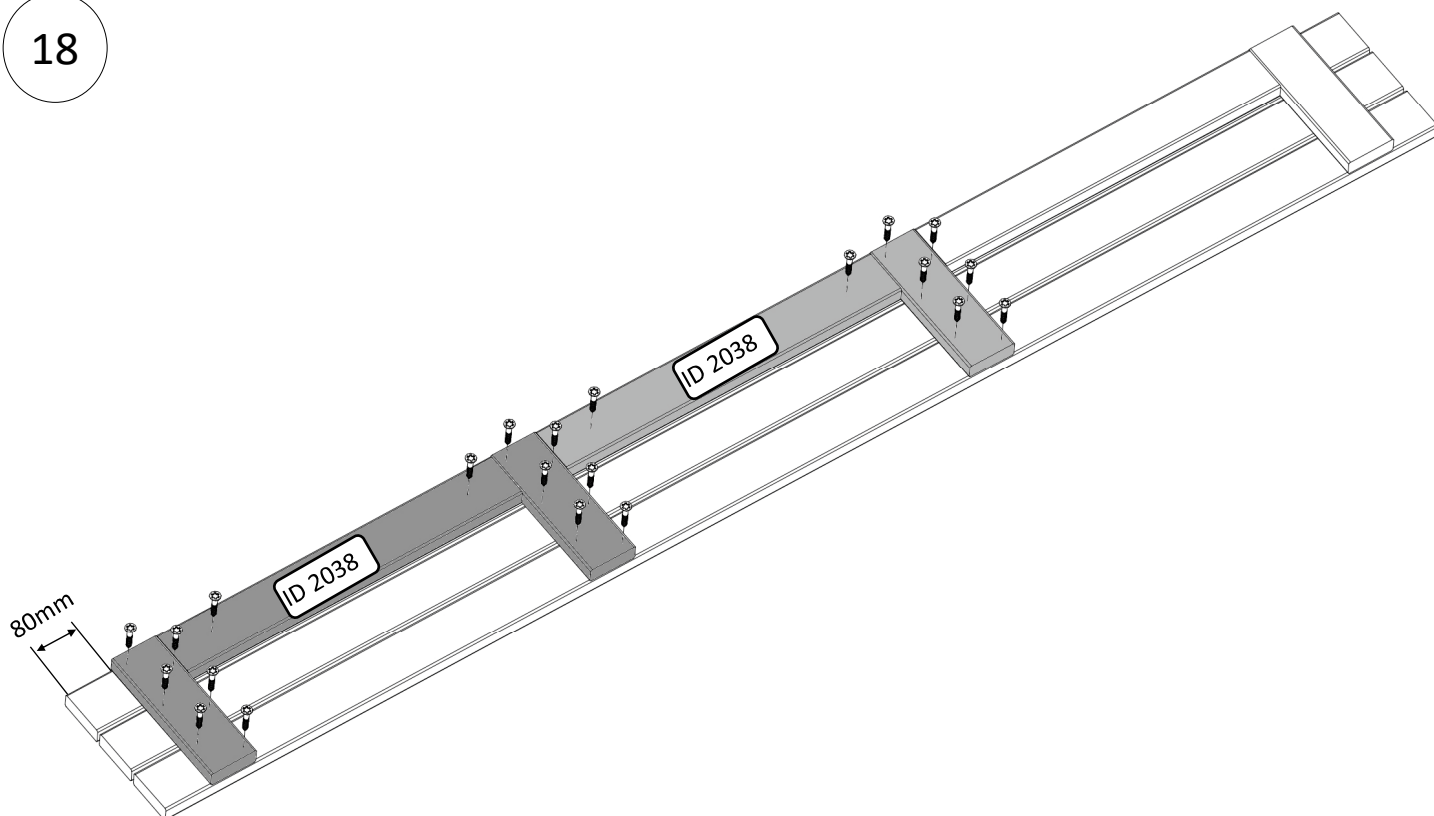
ID 2038

28x80x 251 mm x 4 St

ID 2039

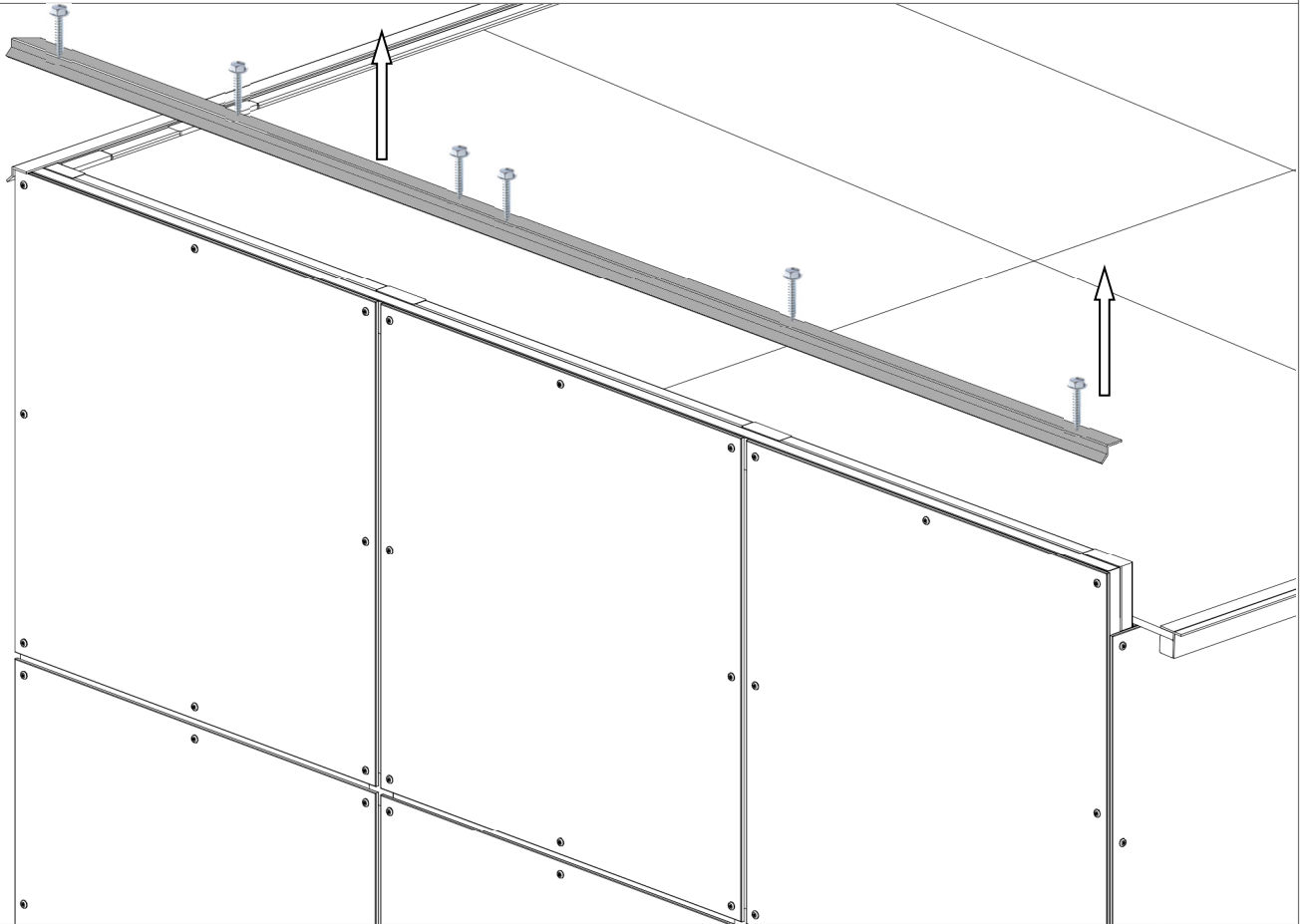


18

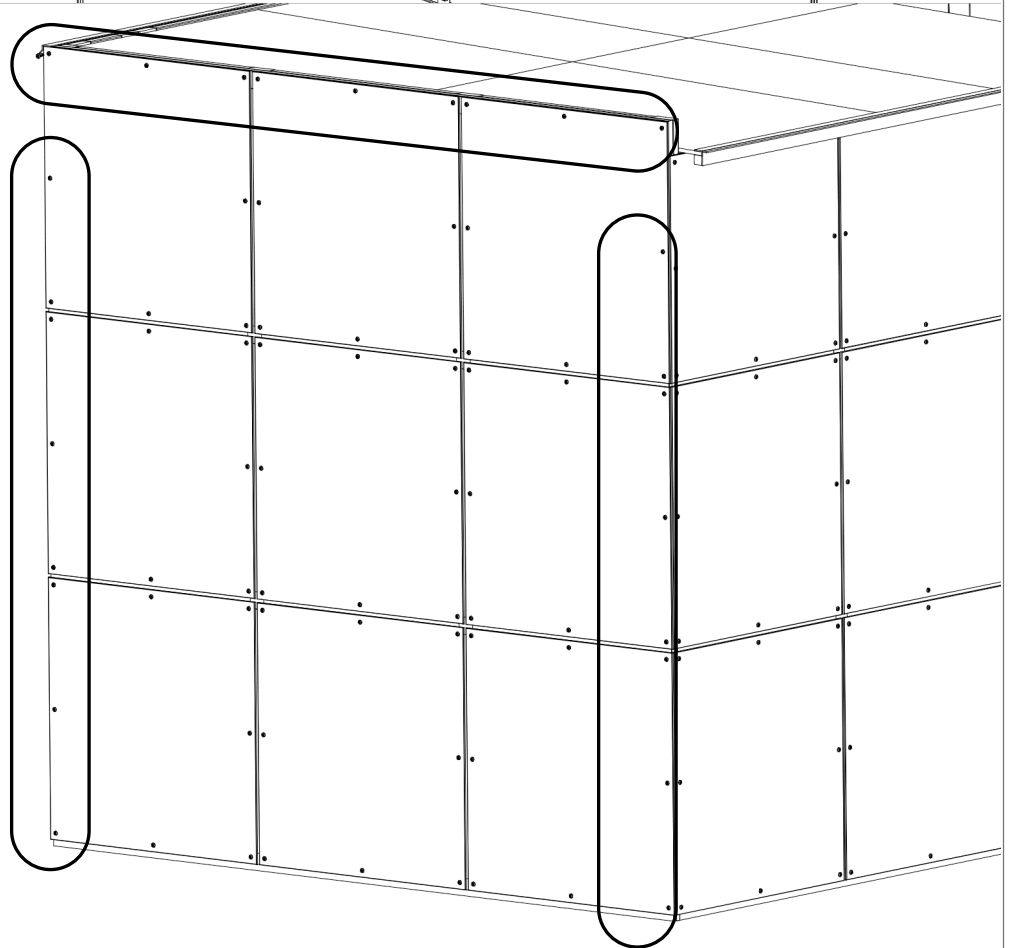
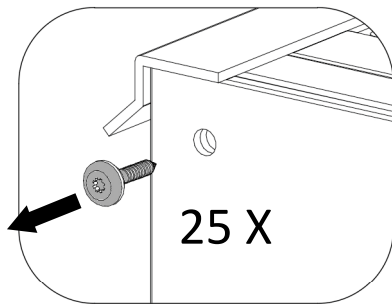


HPL Lounge

19

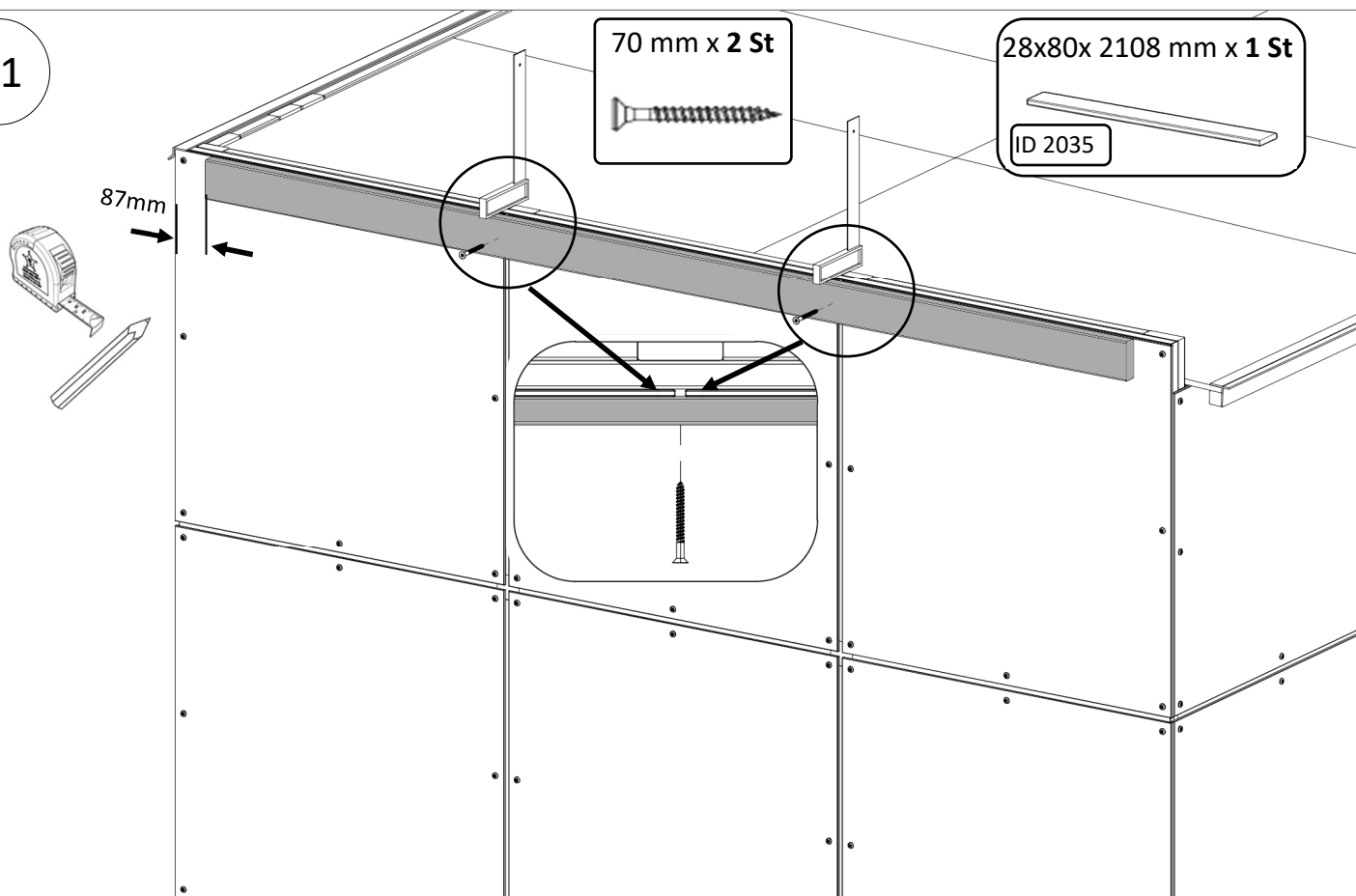


20

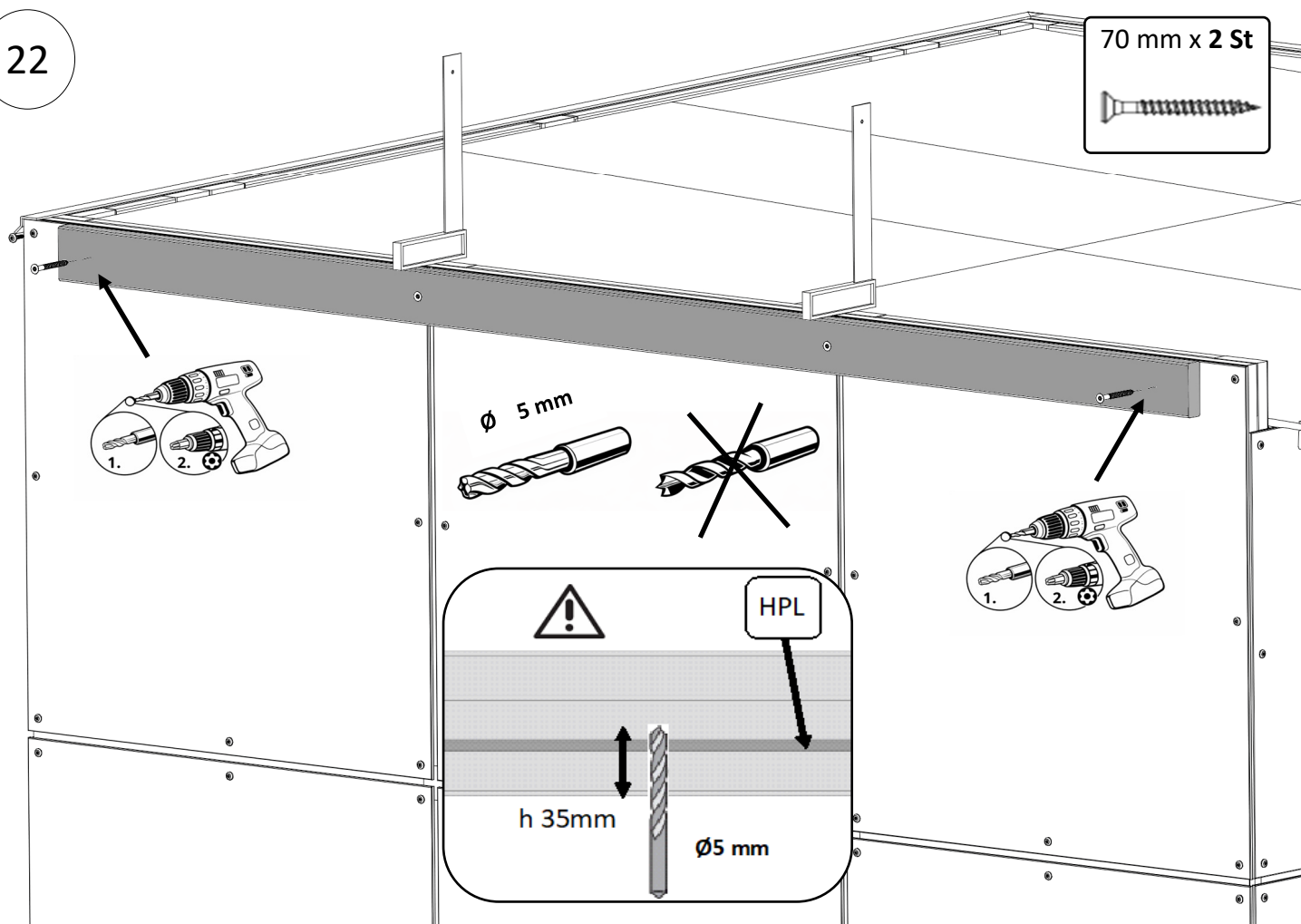


HPL Lounge

21



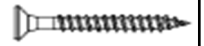
22



HPL Lounge

23

70 mm x 2 St



A

7mm

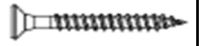
Unterlagspad /
Patio pads

Der Untergrund /
Ground

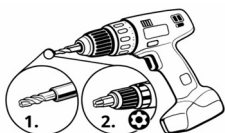
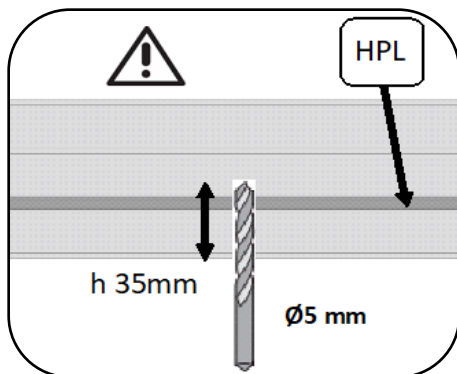
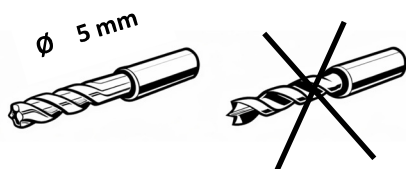
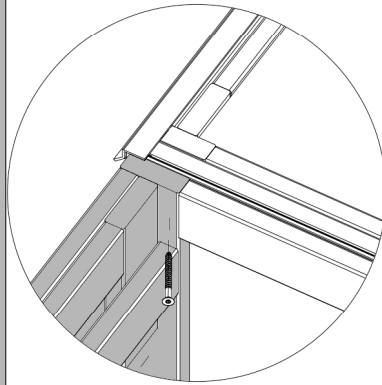
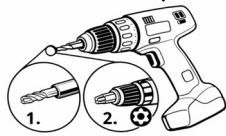
HPL Lounge

24

70 mm x 3 St



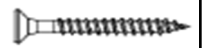
A



HPL Lounge

25

70 mm x 2 St



B

7mm

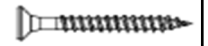
Unterlagspad /
Patio pads

Der Untergrund /
Ground

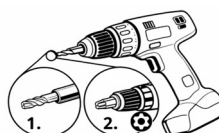
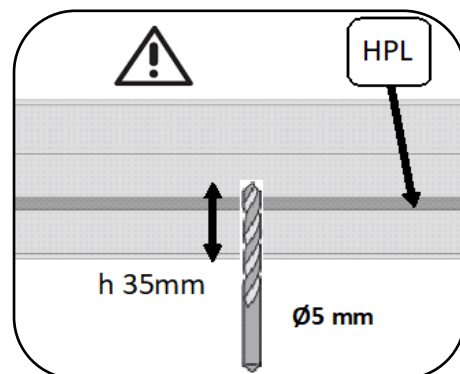
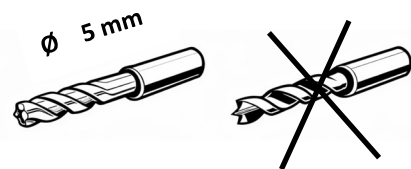
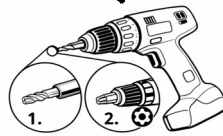
HPL Lounge

26

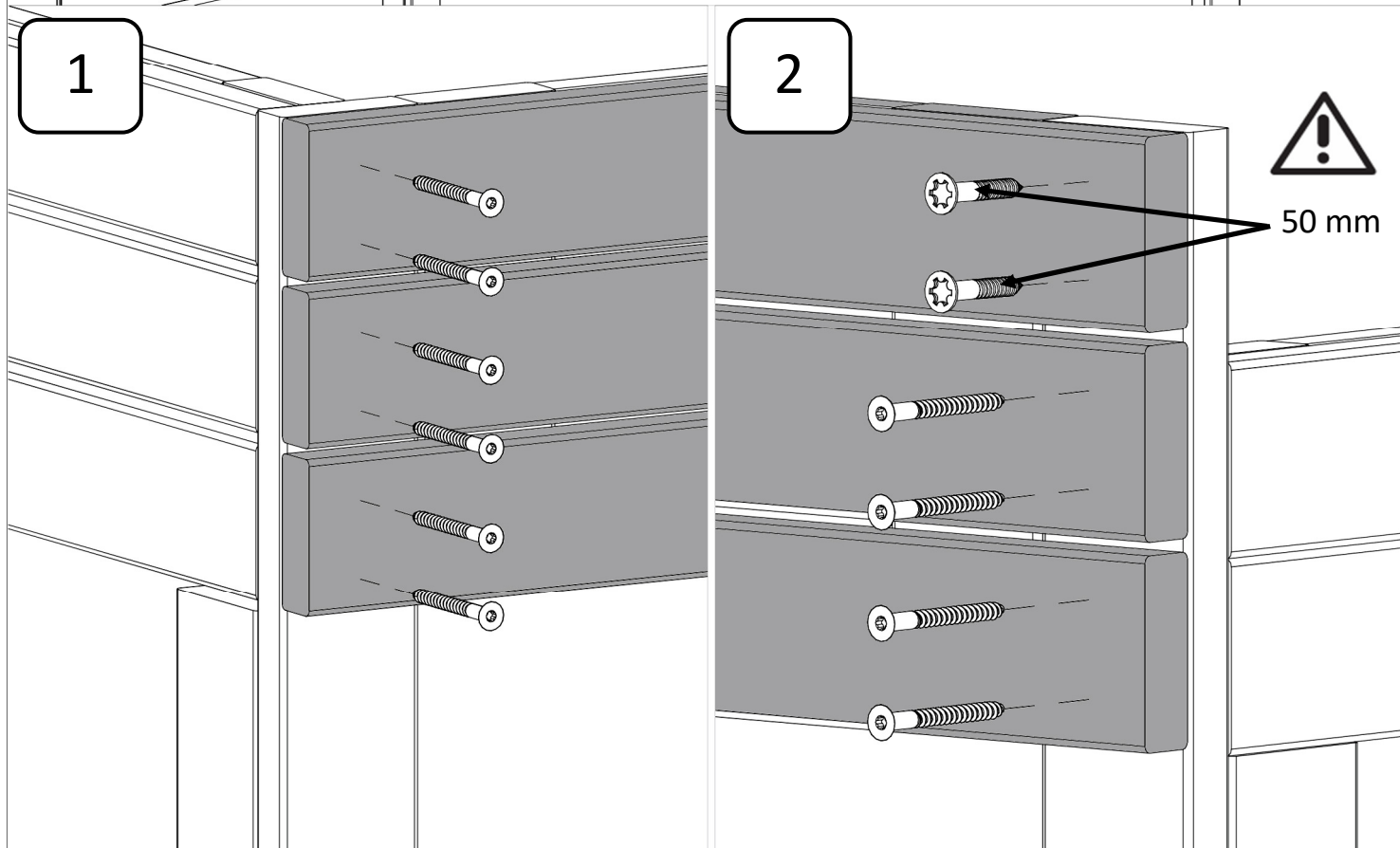
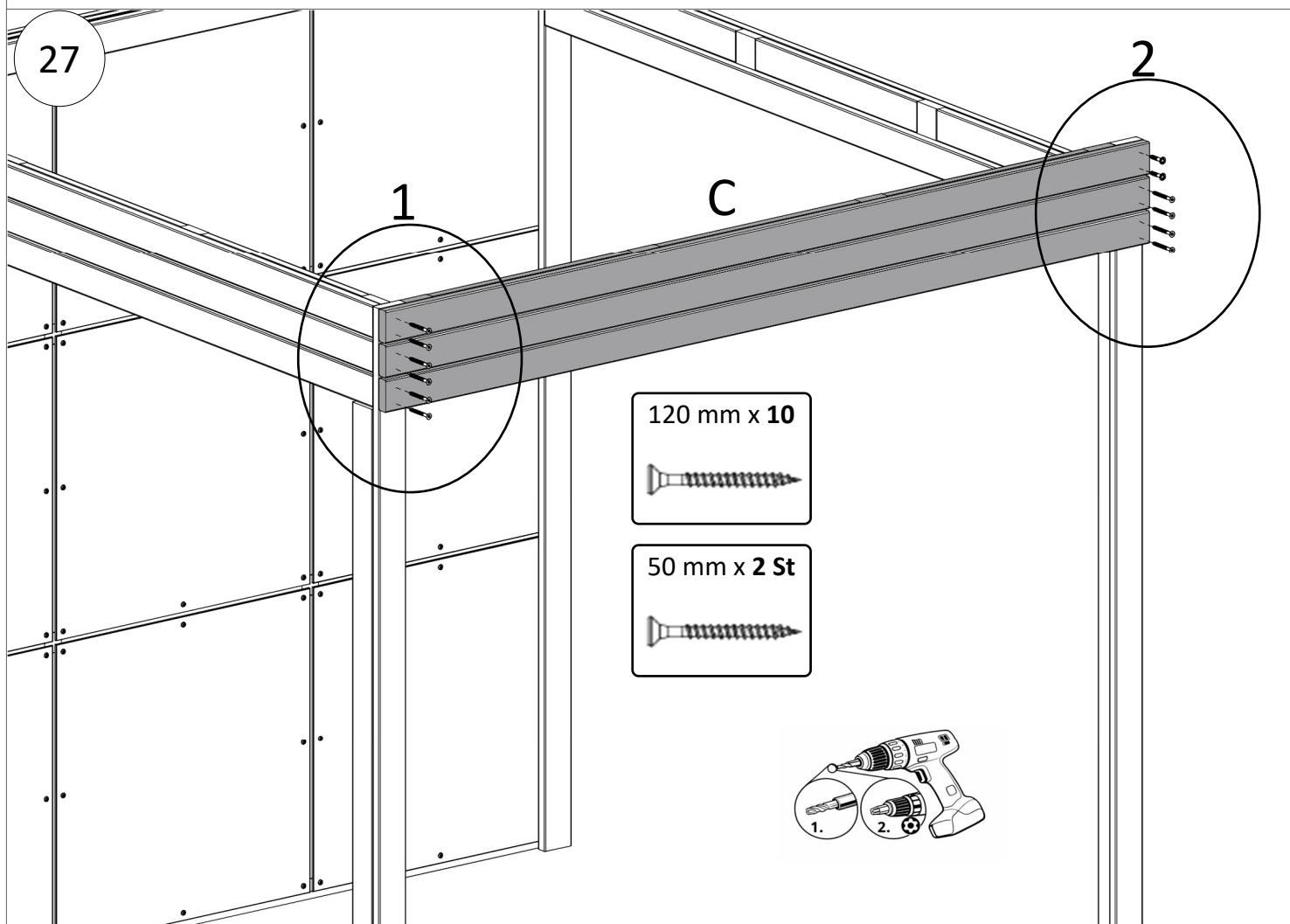
70 mm x 3 St



B



HPL Lounge



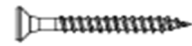
HPL Lounge

28

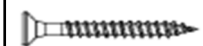
28x80x 750 mm x 2 St

ID 2044

50 mm x 2 St



120 mm x 3 St

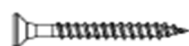


55 mm

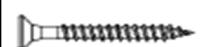
90°

29

50 mm x 2 St



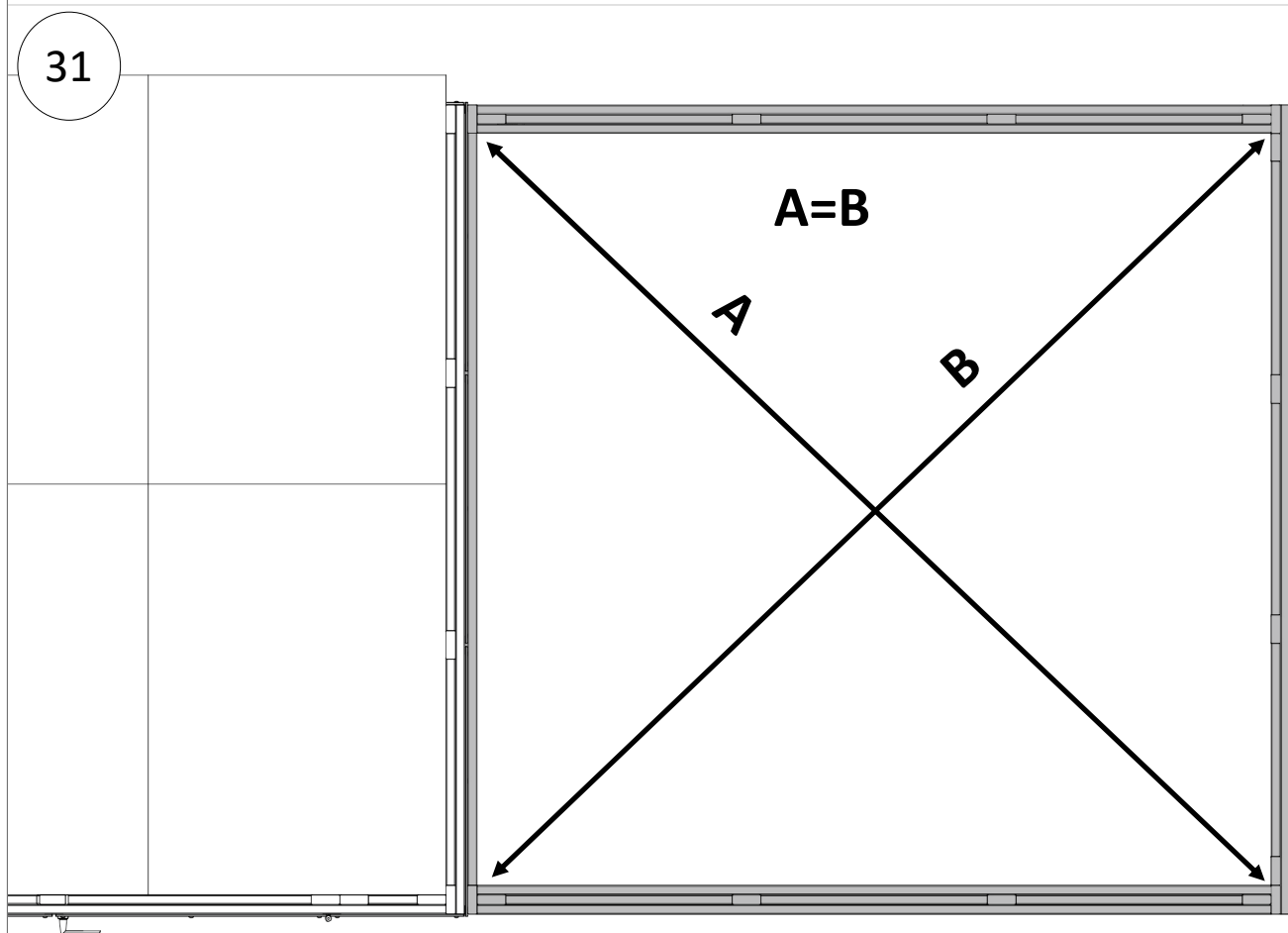
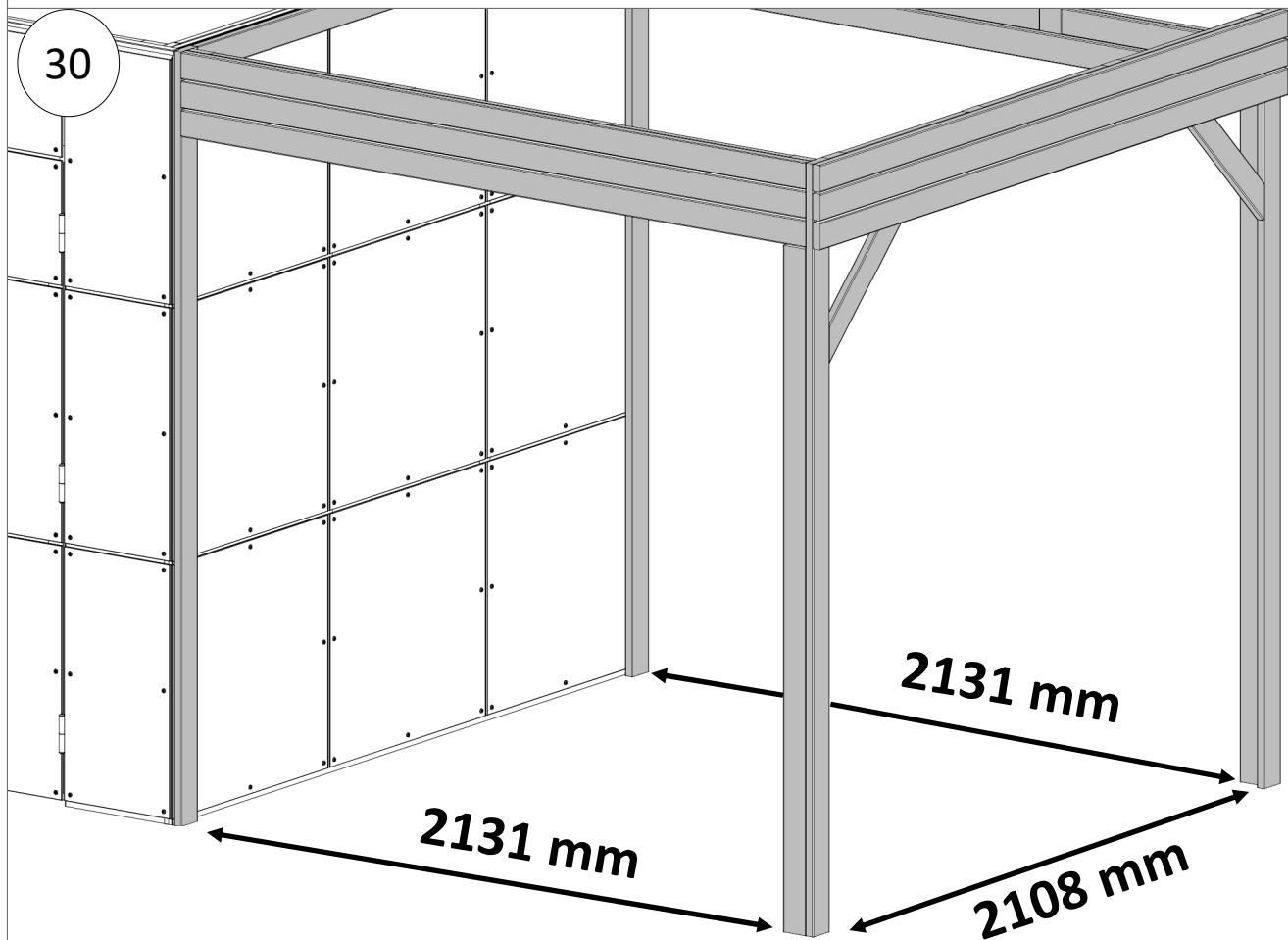
120 mm x 3 St



55 mm

90°

HPL Lounge



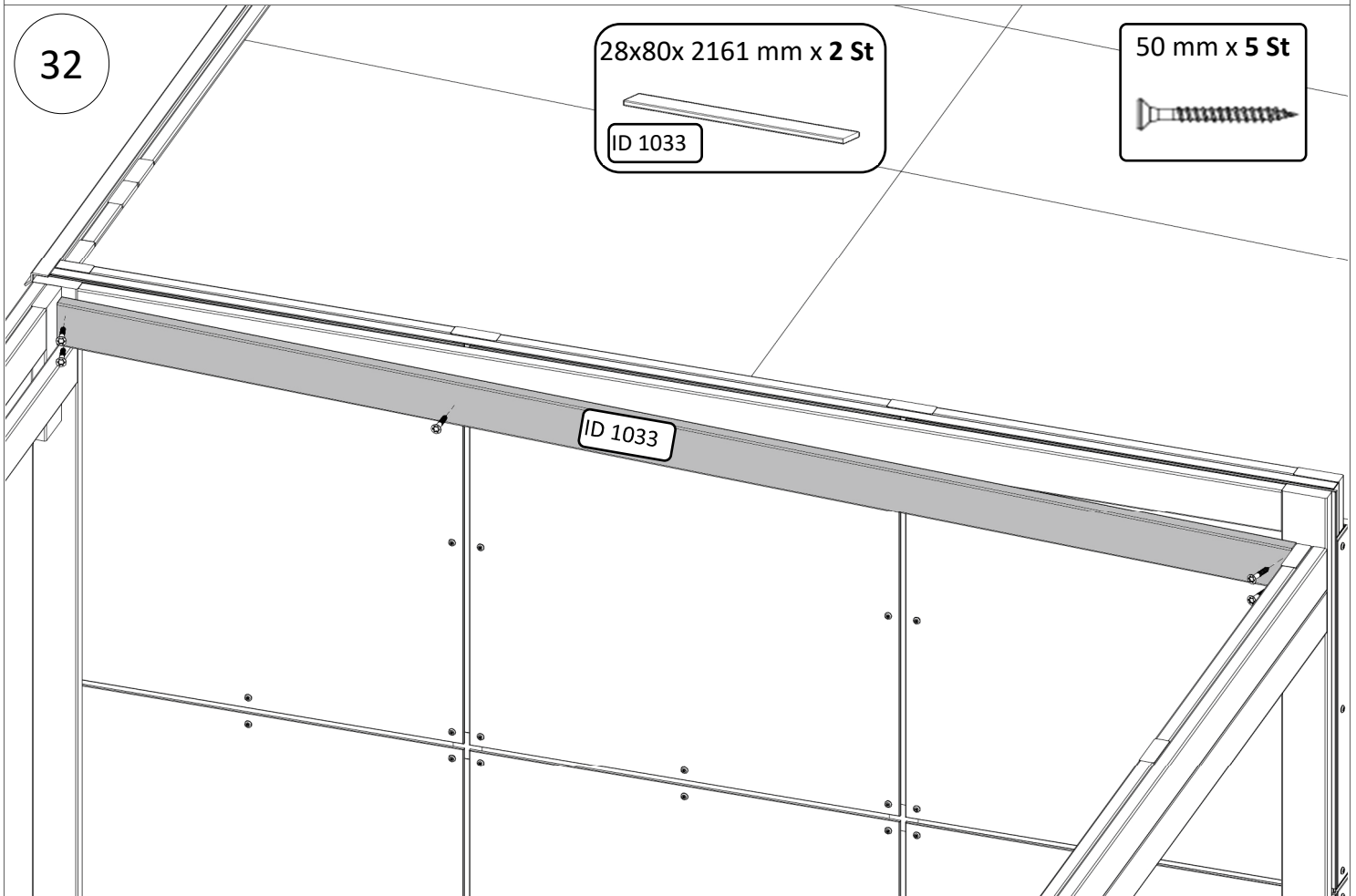
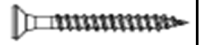
HPL Lounge

32

28x80x 2161 mm x 2 St

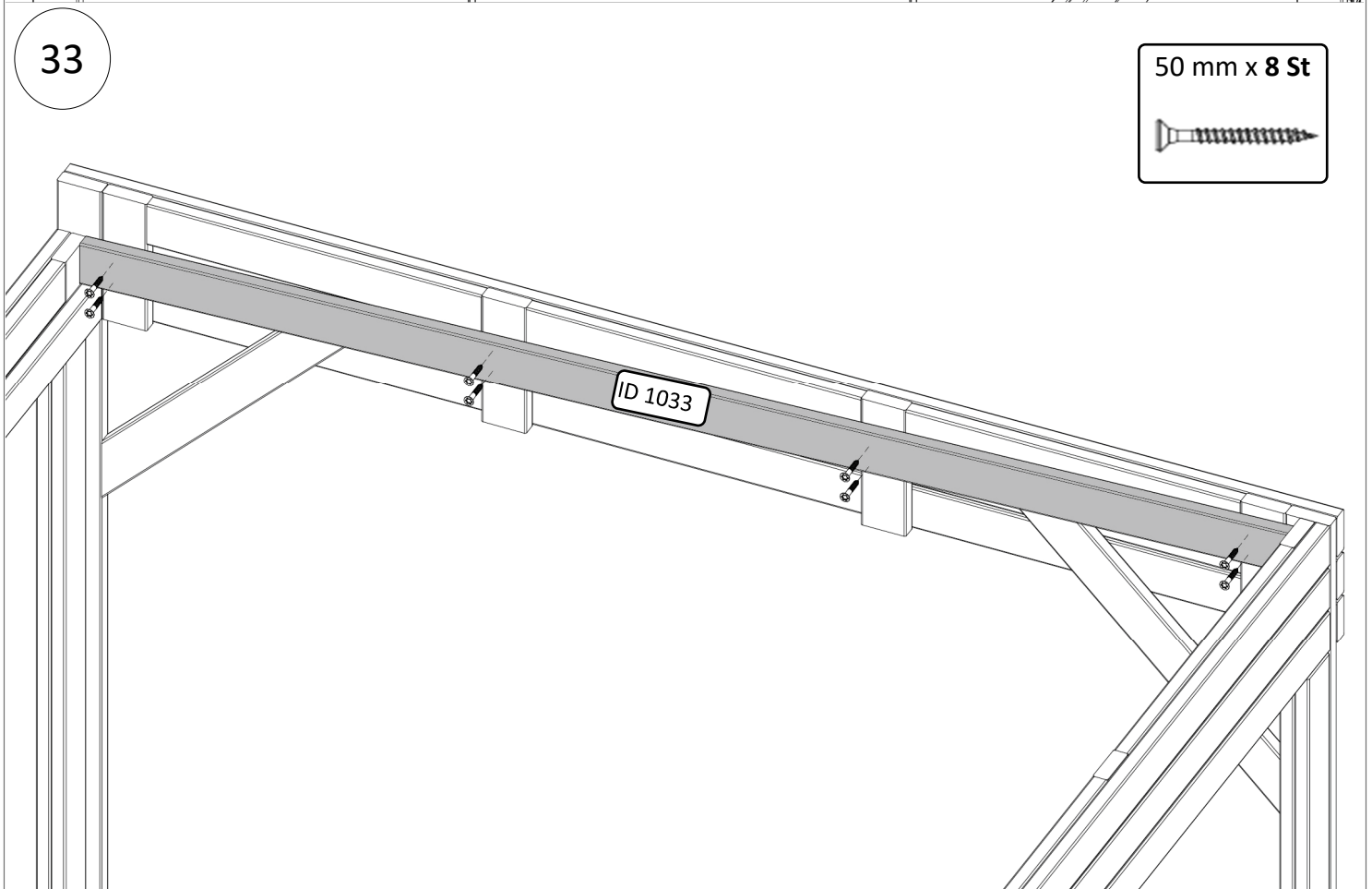
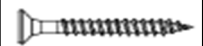
ID 1033

50 mm x 5 St



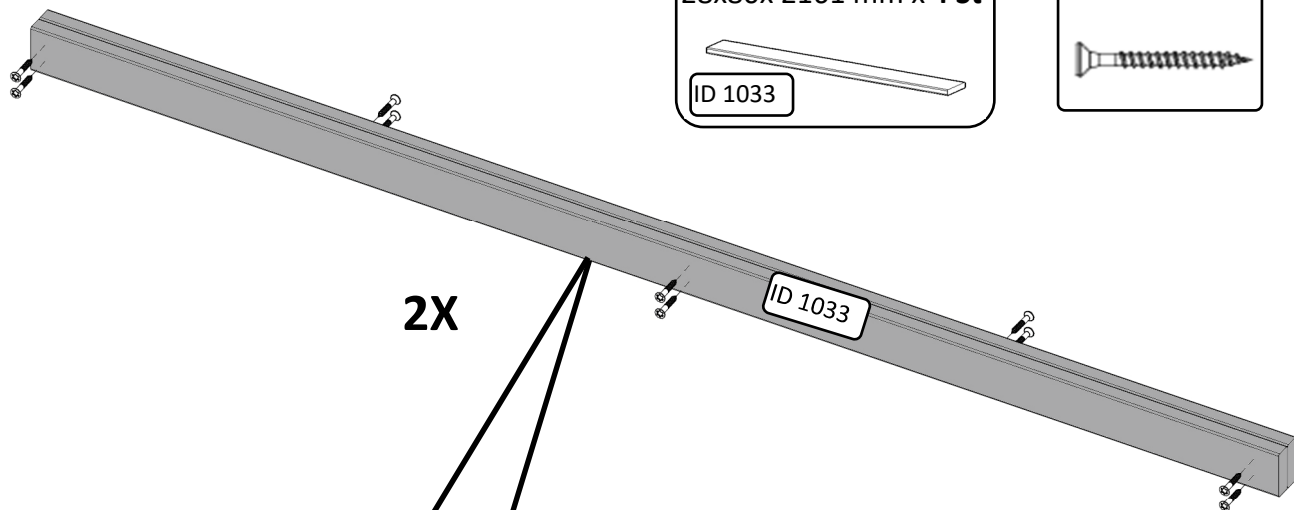
33

50 mm x 8 St

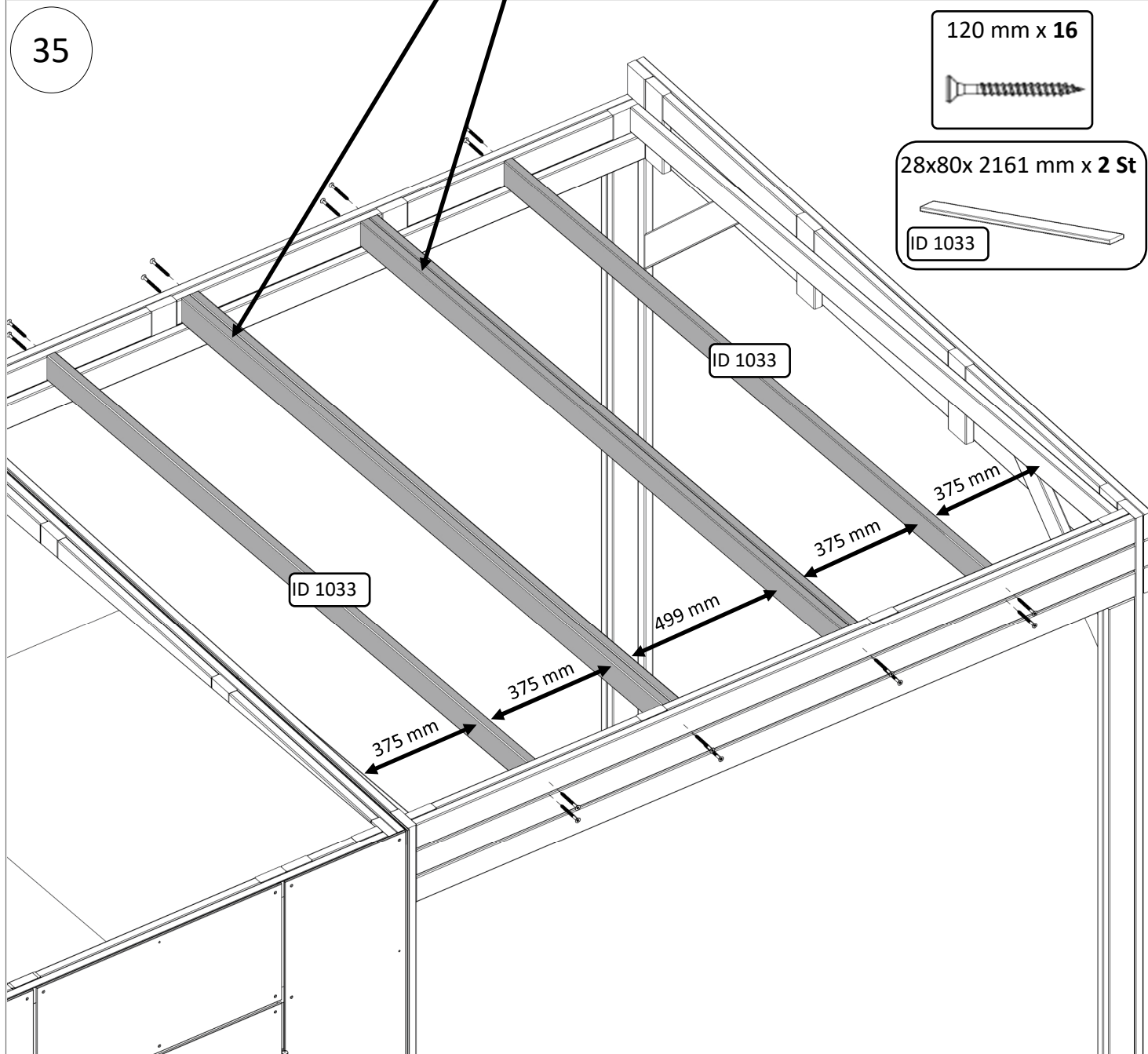


HPL Lounge

34

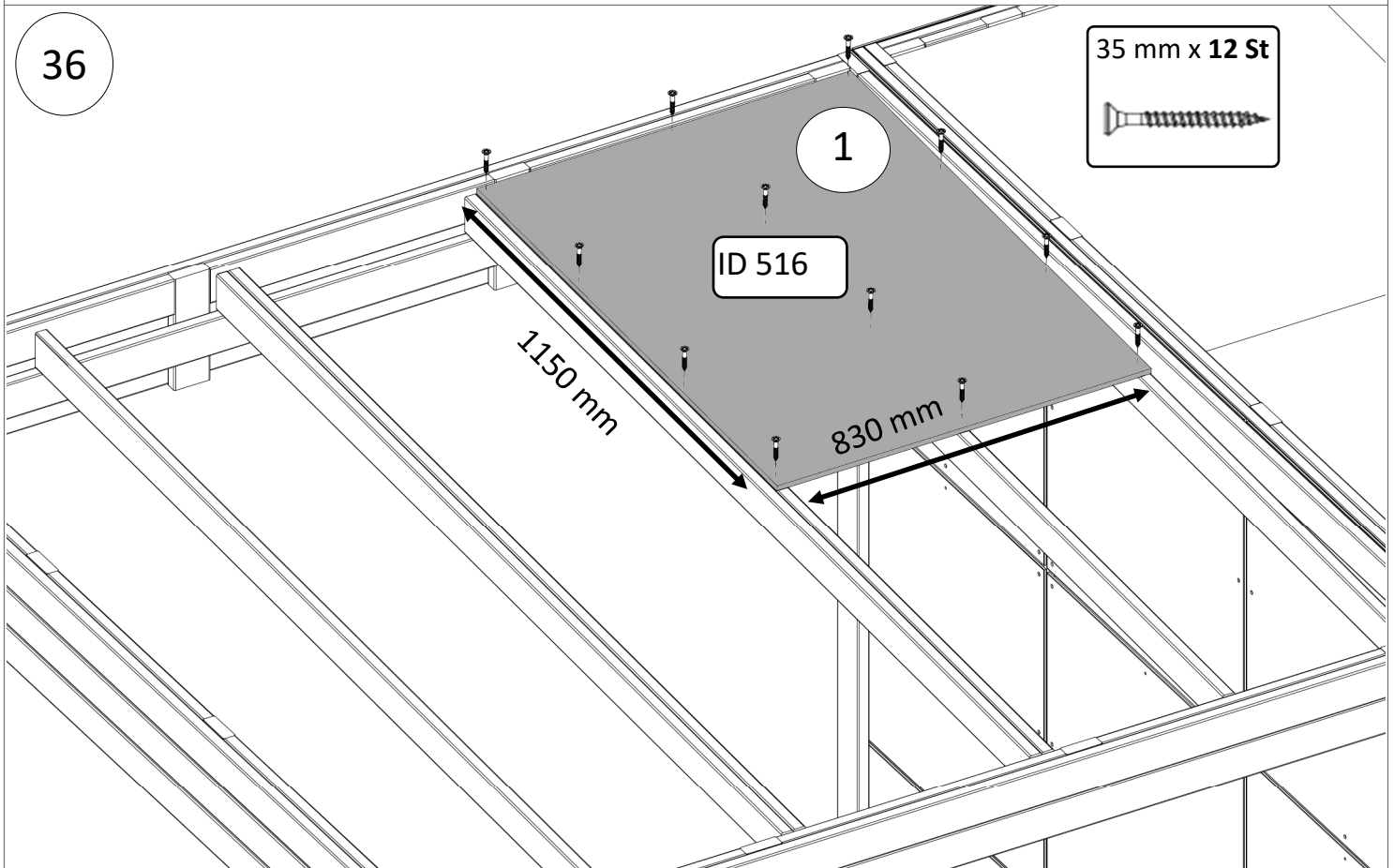


35

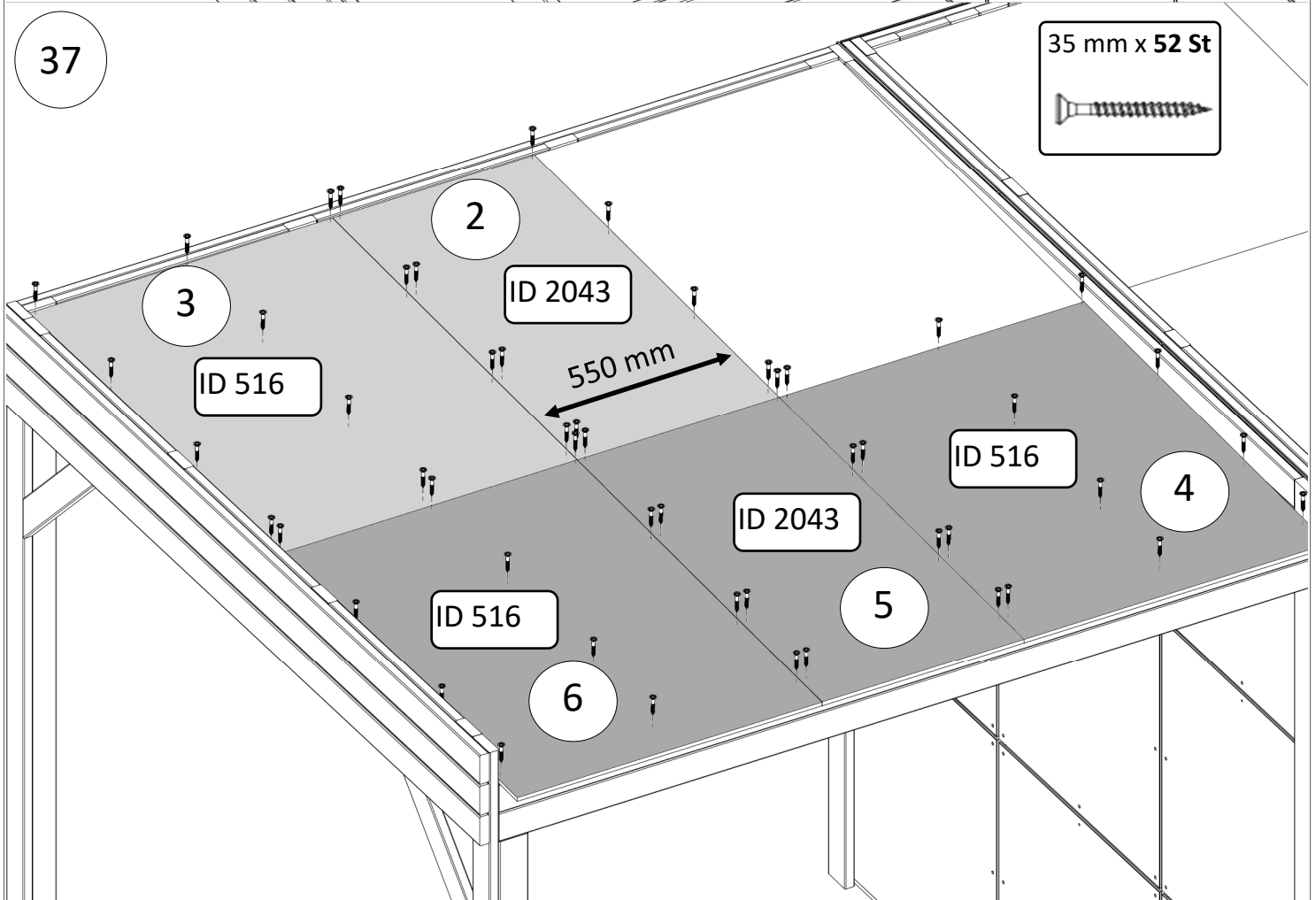


HPL Lounge

36



37

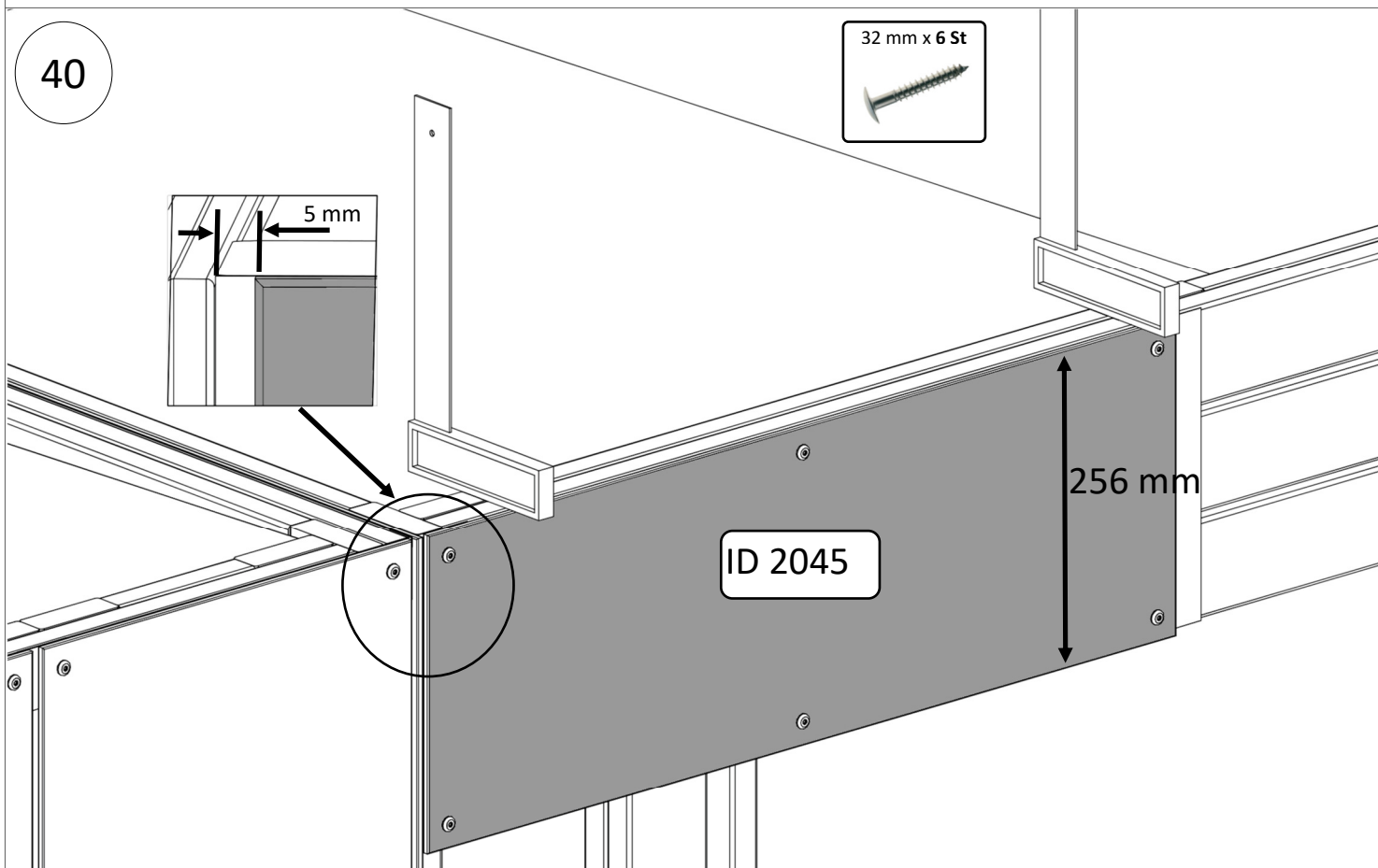


38

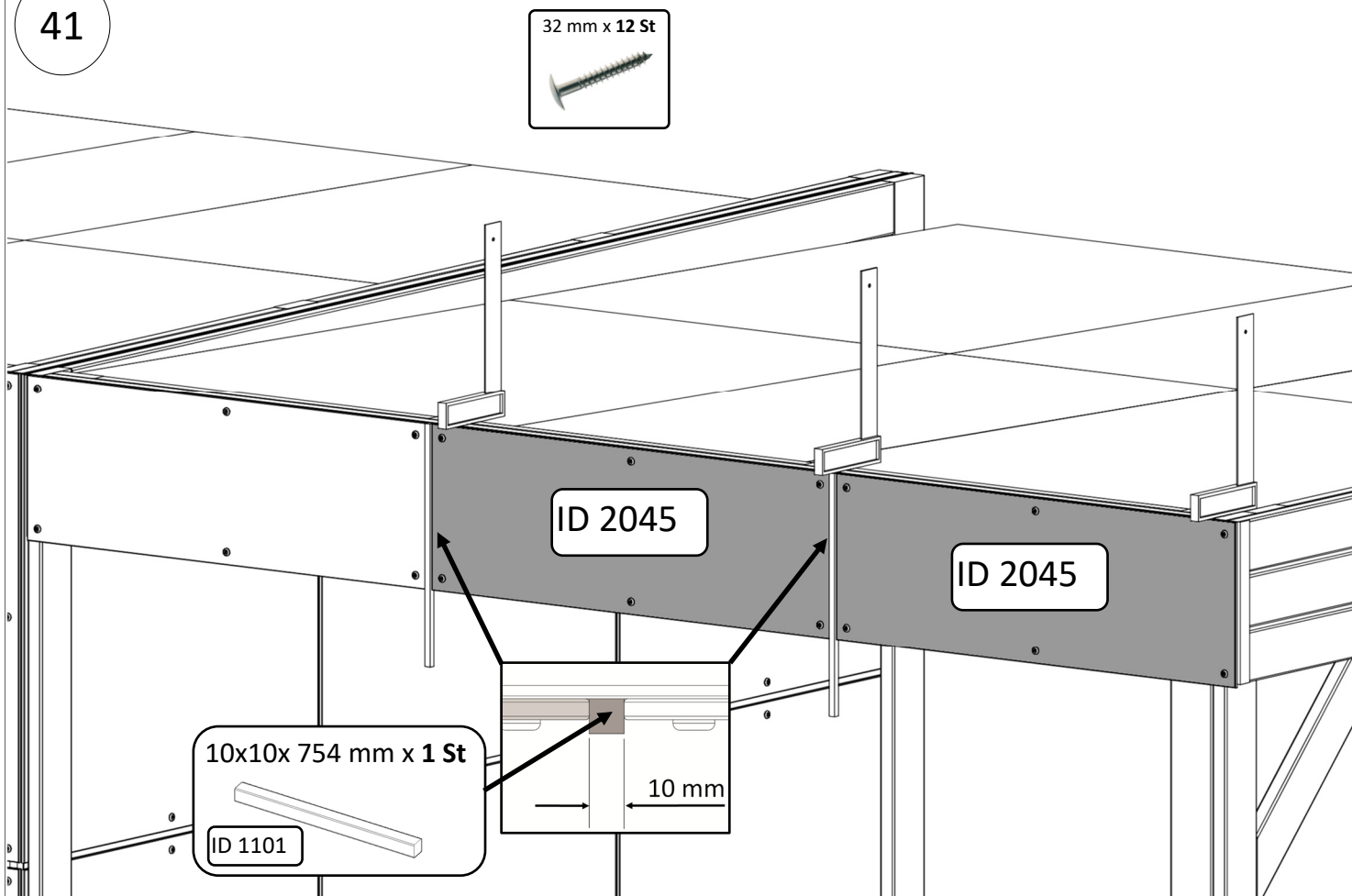


HPL Lounge

40

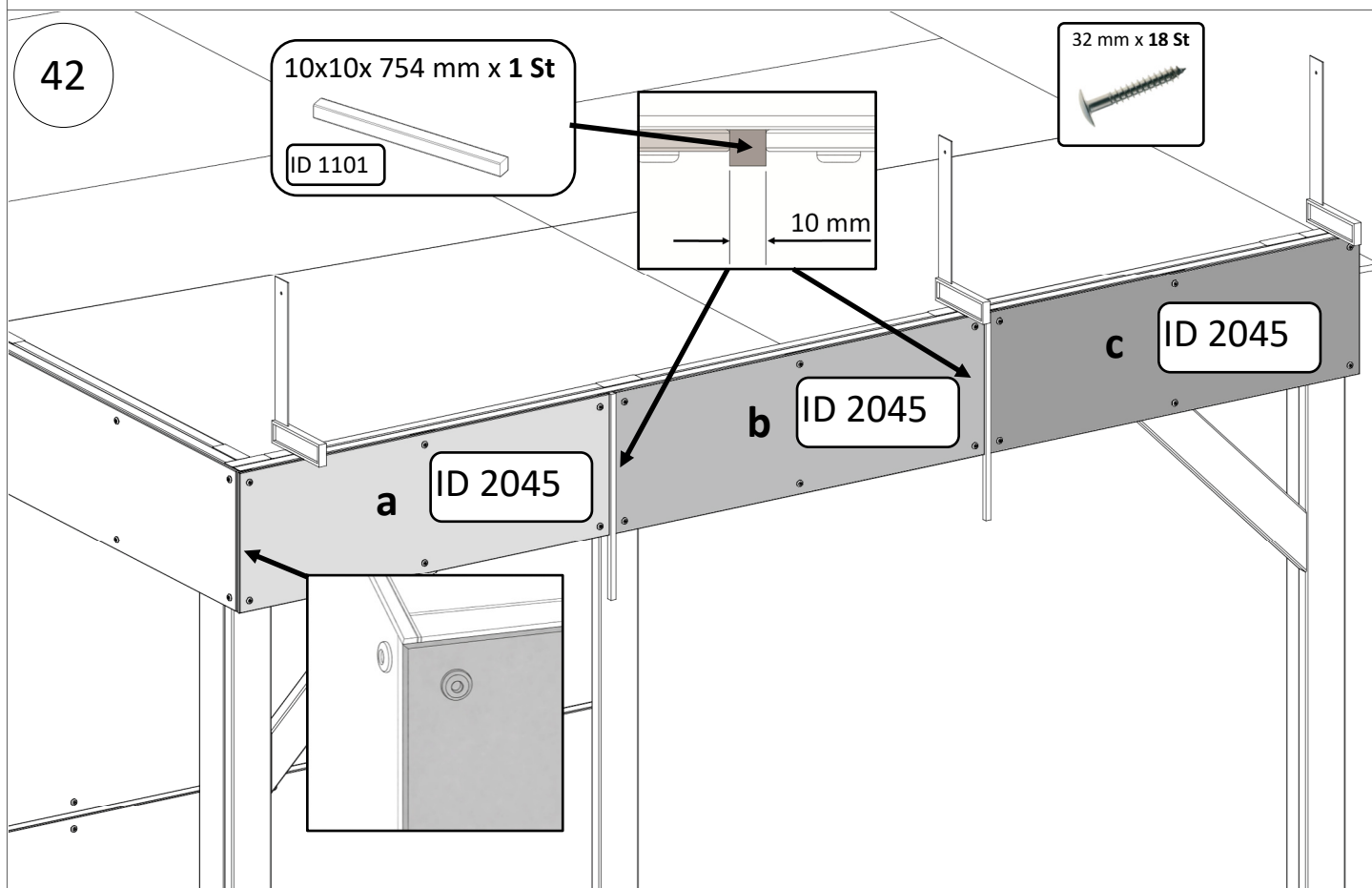


41

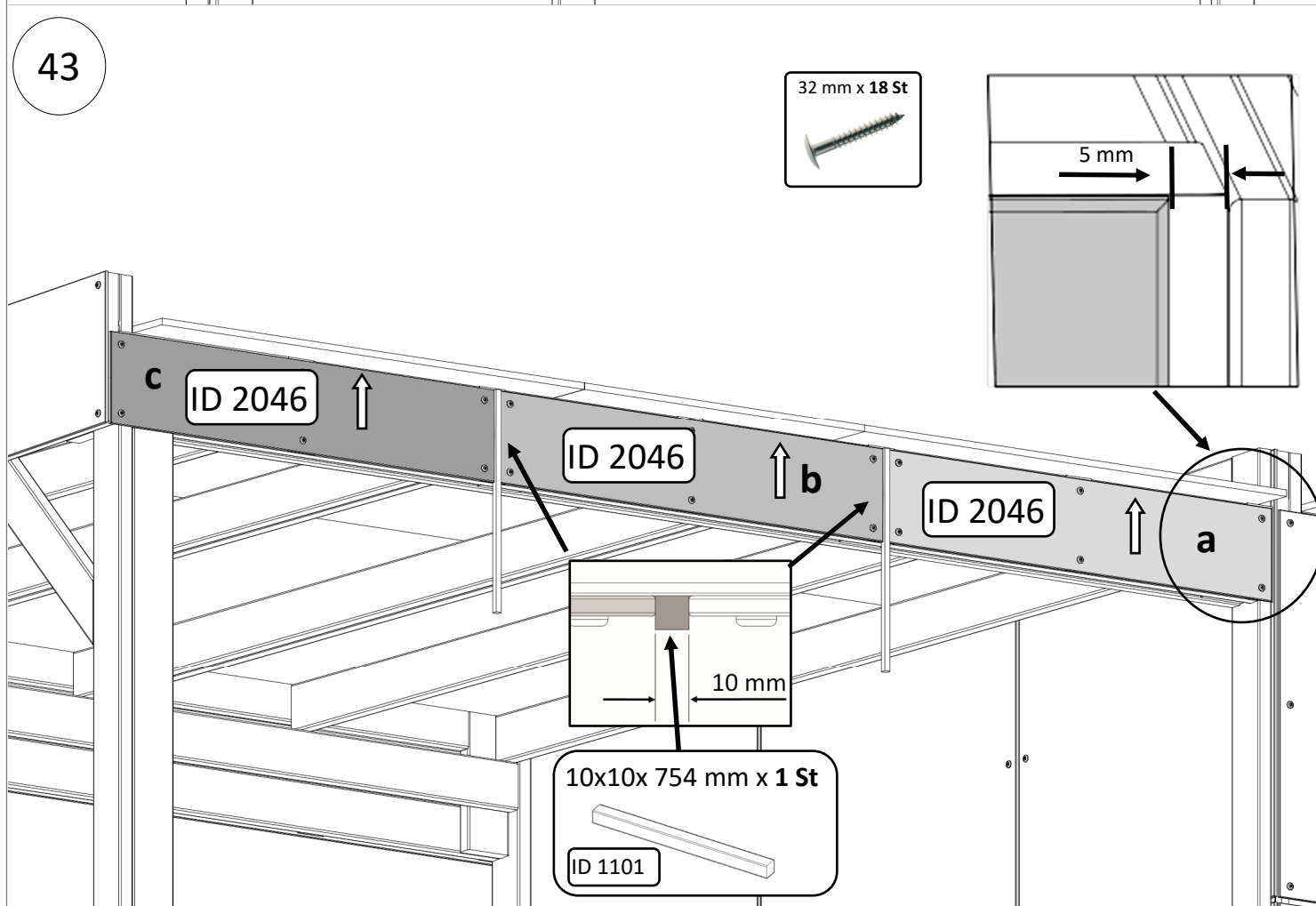


HPL Lounge

42



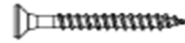
43



HPL Lounge

44

35 mm x 8 St

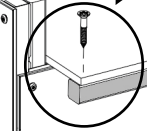
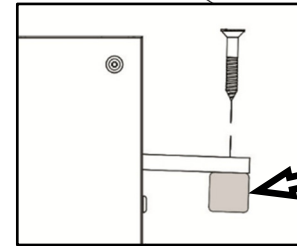
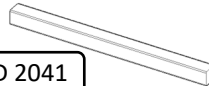


Holzschutzmittel /
Wood preservative



28x28x 1105 mm x 2 St

ID 2041



45

38 mm x 6 St

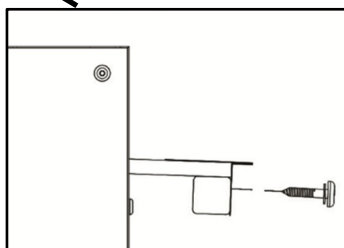
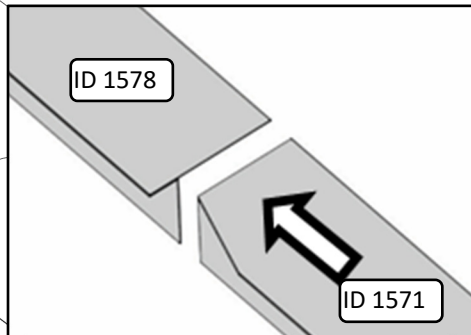


ID 1578

ID 1571

ID 1571

ID 1578

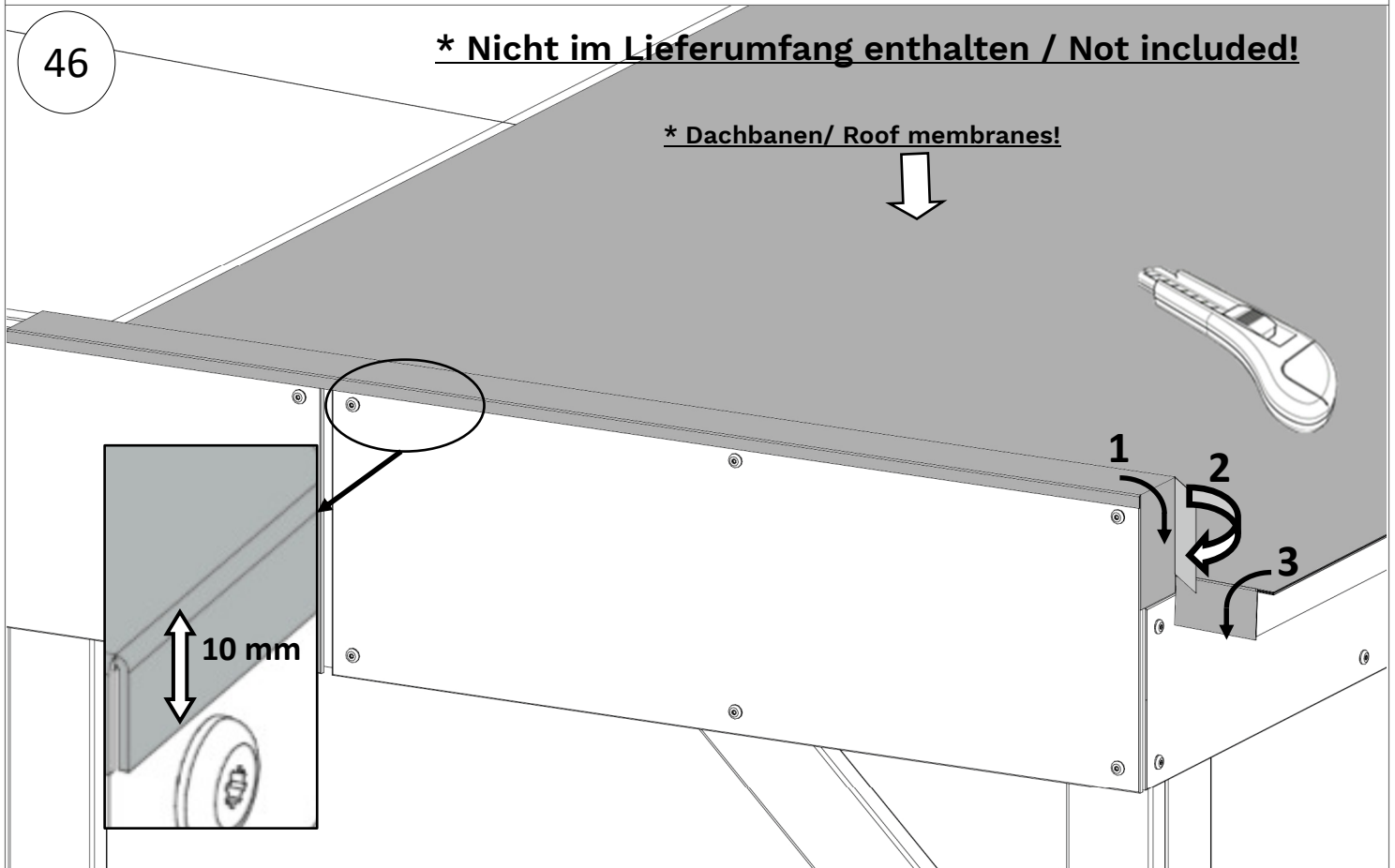


HPL Lounge

46

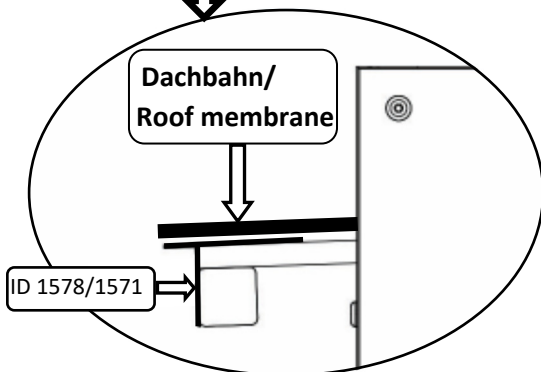
*** Nicht im Lieferumfang enthalten / Not included!**

*** Dachbanen/ Roof membranes!**



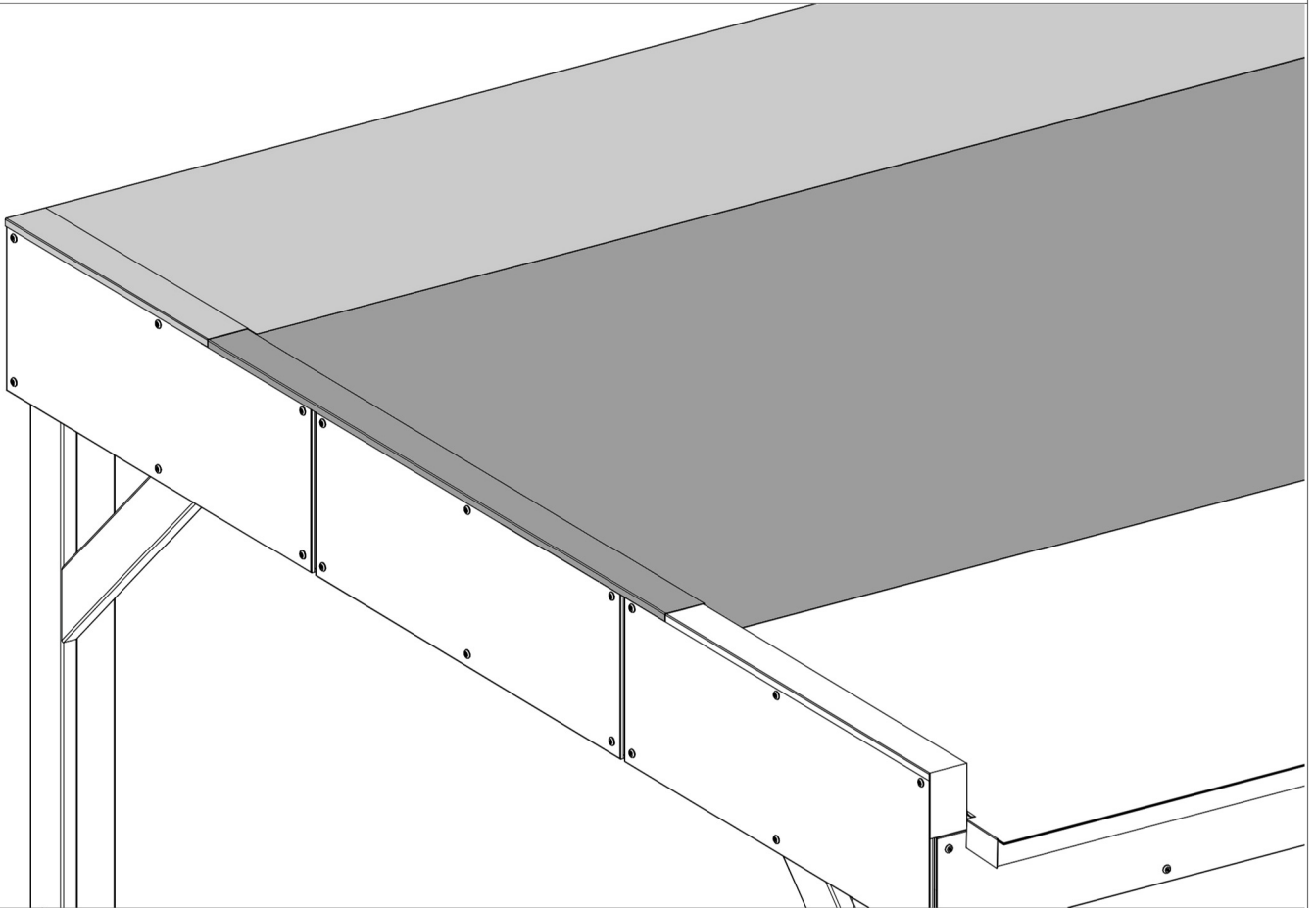
47

Die Dachbahn sollte über die Metallleiste ID 1578/1571 reichen
The roof membrane must extend over the metal strip ID1578/1571.

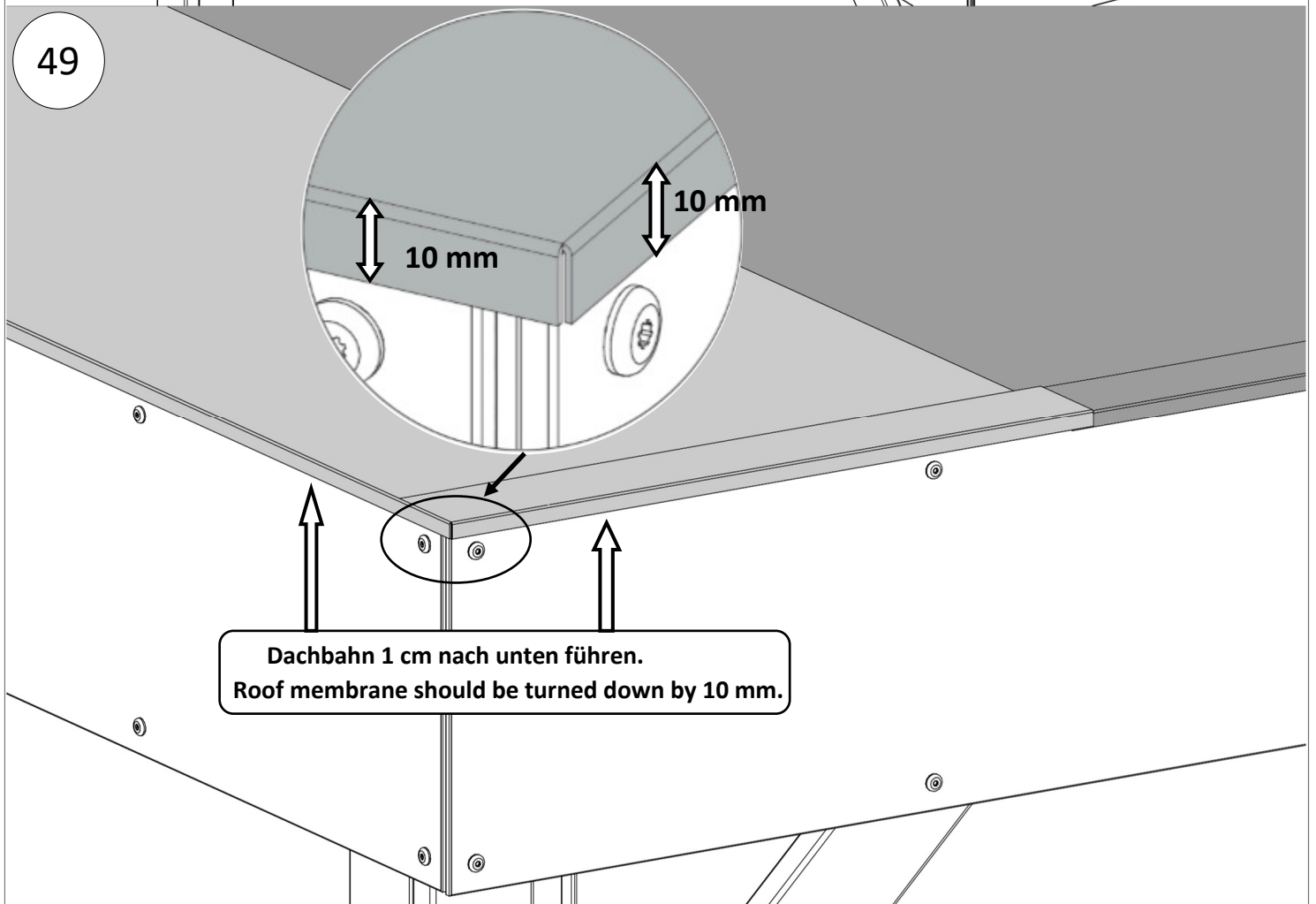


HPL Lounge

48



49



HPL Lounge

