

(EN) **Assembly instructions**

(DE) Montageanleitung

(DA) Montagevejledning

(IT) Istruzioni di Montaggio

(FR) Notice de Montage

(SV) Monteringsanvisning

(CS) Montážní Návod

(NL) Montage Instructies

(SL) Navodila za Montažo

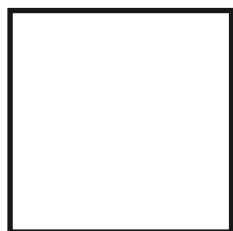


**Vitavia**  
- makes living grow

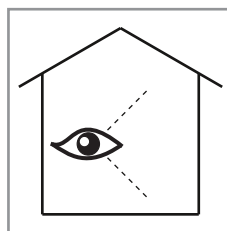
**VM0061-JR**  
**10200**



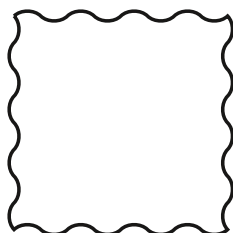
|           | <b>Contents<br/>Inhalt<br/>Indhold</b>                                                                 | <b>Page<br/>Seite<br/>Side</b> |
|-----------|--------------------------------------------------------------------------------------------------------|--------------------------------|
|           | Table of Contents<br>Inhaltsverzeichnis<br>Indholdsfortegnelse                                         | 3                              |
|           | Symbols<br>Symbole<br>Symboler                                                                         | 4 - 5                          |
|           | Carton part lists<br>Kartonteilelisten<br>Liste over indhold i kartonnen                               | 6 - 35                         |
|           | EN Safety Warning<br>DE Sicherheitsvorkehrungen<br>DA Sikkerhedsforskrifter<br>EN,DE,FR,NL,DA,SV,IT,SL | 36 - 53                        |
| <b>S0</b> | Foundation<br>Fundament<br>Fundament                                                                   | 54 - 55                        |
| <b>S1</b> | Sill Bars / Corner Posts<br>Grundrahmen u. Eckpfosten<br>Bundramme og hjørnestolper                    | 56 - 62                        |
| <b>S2</b> | Middle Bars / Eave Angles<br>Zwischenprofil u. Traufenwinkel<br>Midterprofil og tagrem                 | 64 - 71                        |
| <b>S3</b> | Middle Bars<br>Zwischenprofile<br>Mellemprofiler                                                       | 72 - 73                        |
| <b>S4</b> | Roof<br>Dach<br>Tag                                                                                    | 74 - 83                        |
| <b>S5</b> | Windows<br>Fenster<br>Vinduer                                                                          | 84 - 87                        |
| <b>S6</b> | Doors<br>Tür<br>Dør                                                                                    | 88 - 99                        |
| <b>S7</b> | Glazing<br>Verglasung<br>Glas / Polycarbonatplader                                                     | 100 - 124                      |
| <b>S8</b> | Finishing<br>Abschlussarbeiten<br>Færdiggørelse                                                        | 126 - 133                      |
| <b>S9</b> | Down pipes<br>Regenfallrohre<br>Nedløbsrør                                                             | 134 - 137                      |



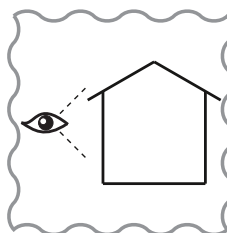
=



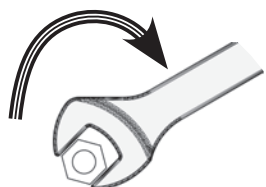
View from Inside  
Innenansicht  
Set indefra



=



View from Outside  
Außenansicht  
Set udefra



**1002**  
 $\leq 3\text{Nm}$



**3002**  
**7053**  
 $\leq 8\text{Nm}$

Max. tightening Torque  
Max. Drehmoment  
Maksimalt moment



Instructions  
Anleitung  
Instruktion



Look closely / go to  
Detail beachten / Siehe auch  
Observer nøje / Se også



Mirror of  
Spiegelung von  
Spejl af



Not included in product!  
Nicht im Lieferumfang  
enthalten!  
Indgår ikke i leverancen!



View from  
Blickrichtung  
Set fra



Outside  
Außenseite  
Uden for



Important!  
Achtung!  
Vigtigt!



Protected location!  
Windgeschützter Standort!  
Beskyttet placering!



Recycle  
Recycelbar  
Genbrugeligt



Important Tip  
Hinweis  
Vigtigt Tip



High Wind  
Bei starkem Wind  
Vind



Adjust by Hand  
Ohne Werkzeug  
Brug hænder



x Persons required  
x Erforderliche Personen  
x Personer, der kræves



Exactly square  
Absolut rechtwinklig  
Nøjagtig ret vinklet



Step for later  
Späterer Schritt  
Vises senere



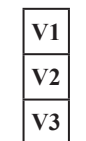
Alternative options  
Alternativen  
Alternative muligheder



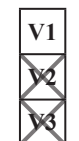
Not required  
nicht benötigt  
Ikke nødvendig



Incorrect!  
Falsch!  
Forkert!



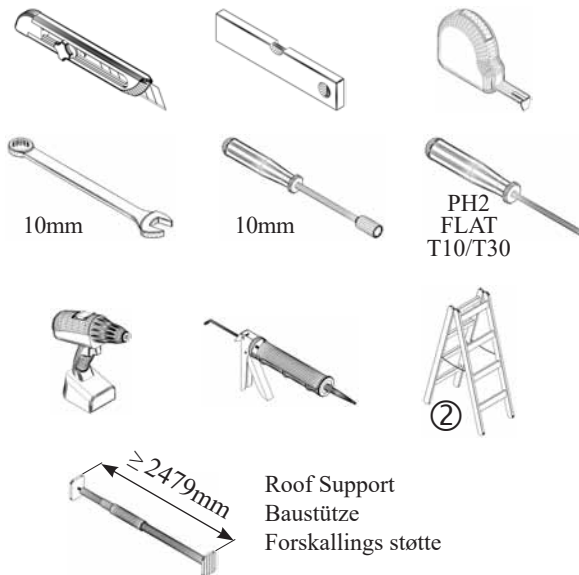
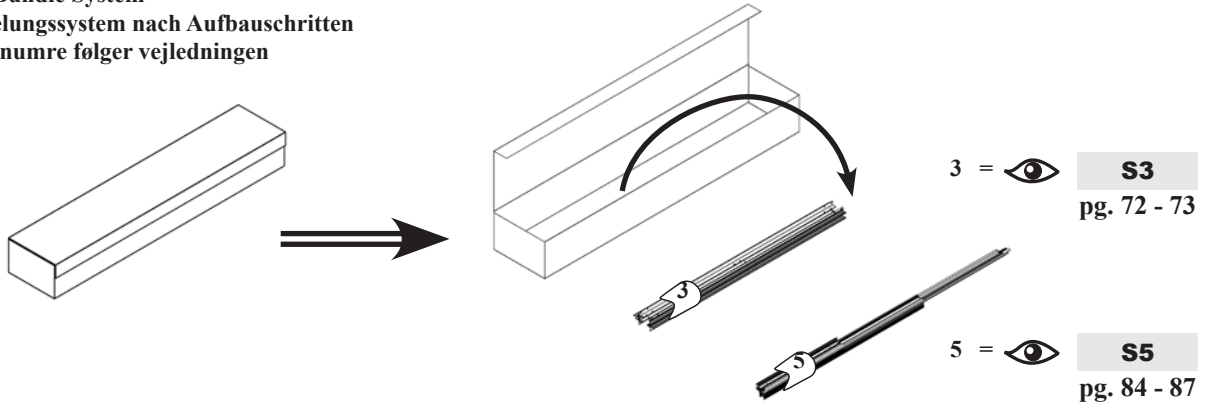
Version 1 to 3  
Variante 1 bis 3  
Version 1 til 3



Version 1 only  
Nur Variante 1  
Kun version 1



**Pack Bundle System**  
**Bündelungssystem nach Aufbauschritten**  
**Bundtnumre følger vejledning**



**Glazing Options**  
**Verglasung möglichkeiten**  
**Forskellige glas muligheder**

**PC**

Polycarbonate  
Hohlkammerplatten  
Kanal plader i polykarbonat

**FPG**

Full Pane Glass  
Ganze Scheiben  
Hele baner

**ASP**

Aluminium Sandwich Panels  
Alu-Sandwich-Paneelen  
Sandwichpaneler af aluminium

**SPG**

Split Pane Glass  
Klinkerverglasung  
Delt glas

**FRG**

Frosted Pane Glass  
Nörpelglas  
Uigennemsigtigt glas



Persons required.



Important!



Go to

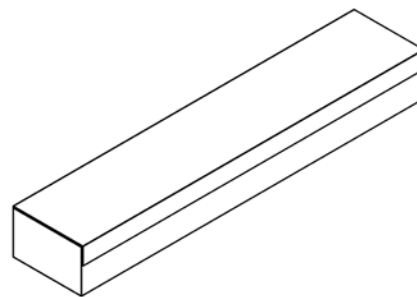


Not included in product!

**VM0061-JR**  
10200

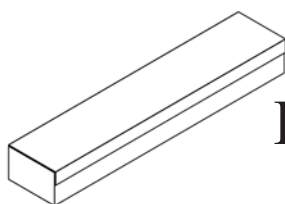
=

**8x**



| <i>Model</i><br><b>VM0061-JR</b> | <b>TYPE</b>     |             |             |
|----------------------------------|-----------------|-------------|-------------|
| <b>CARTON</b>                    | <b>QUANTITY</b> |             | <i>PAGE</i> |
|                                  | <b>JRM,</b>     | <b>JRS,</b> |             |
| <b>JRM, P1</b>                   | 1x              | -           | 7 - 12      |
| <b>JRM, P2</b>                   | 1x              | -           | 13          |
| <b>JRM, P3</b>                   | 1x              | -           | 14          |
| <b>JRS, P1S</b>                  | -               | 1x          | 15 - 21     |
| <b>JRS, P2S</b>                  | -               | 1x          | 22          |
| <b>JRS, P3S</b>                  | -               | 1x          | 23          |
| <b>JRM,JRS, P4</b>               | 1x              | 1x          | 24          |
| <b>JRM,JRS, P5</b>               | 1x              | 1x          | 25          |
| <b>JRM,JRS, P6</b>               | 1x              | 1x          | 26          |
| <b>JRM,JRS, P7</b>               | 1x              | 1x          | 27 - 28     |
| <b>JRM,JRS, P8</b>               | 1x              | 1x          | 29 - 30     |

+



**G1**

**PC / FPG**

👁 pg. 32 - 33



**G2**

**PC / ASP/ FPG**

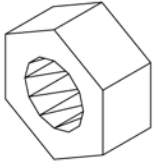
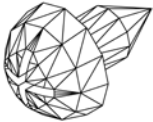
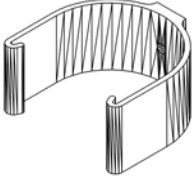
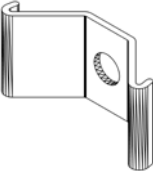
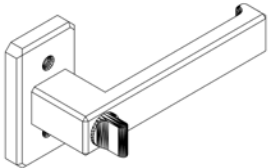
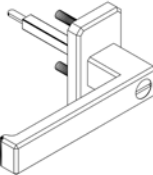
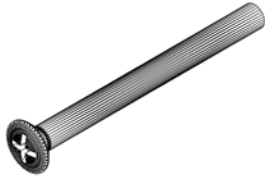
👁 pg. 34 - 35



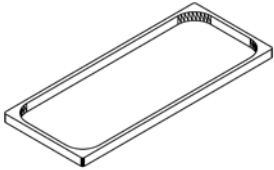
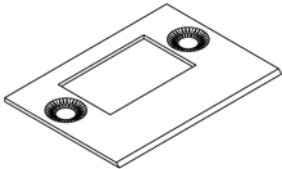
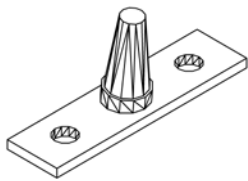
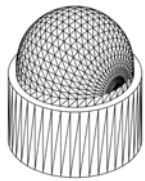
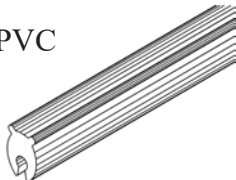
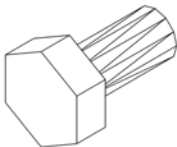
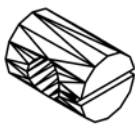
Alternative options

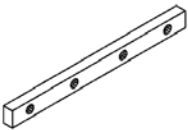
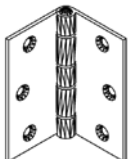
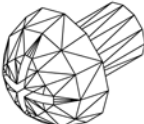
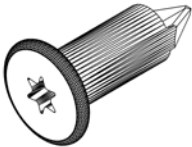
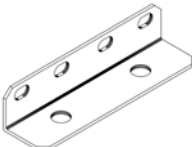
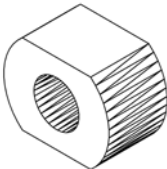
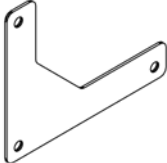
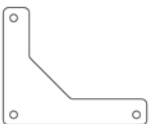
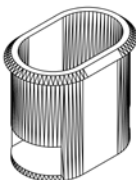


Go to

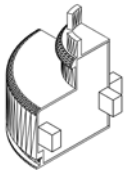
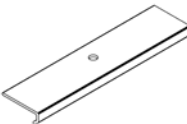
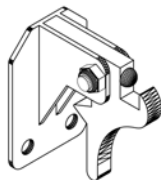
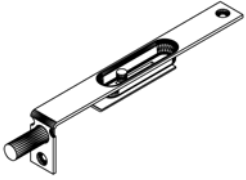
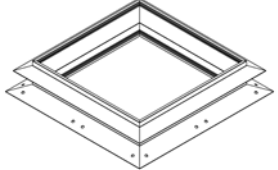
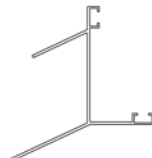
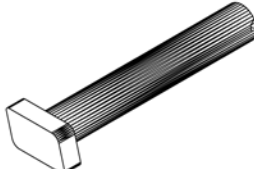
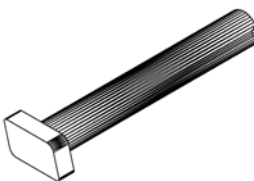
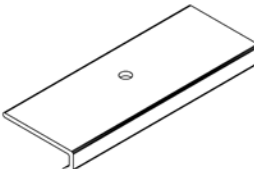
| JRM, P1  |                                                                                     |              |         |                    | Required Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|--------------|---------|--------------------|---------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section Ref. | Size mm | Quantity in Carton | JRM, 10200                | Profile                                                                               |
| 1002     |    | 9            | M6      | 8x                 | 8x                        |                                                                                       |
| 1006     |    | 6<br>9       | 3.5 x 6 | 24x                | 24x                       |                                                                                       |
| 1402     |    | 9            | 36      | 4x                 | 4x                        |                                                                                       |
| 1403     |   | 9            | 20      | 8x                 | 8x                        |   |
| 1409     |  | 9            | 20      | 8x                 | 8x                        |  |
| 2010     |  | 6R           | 137.55  | 1x                 | 1x                        |                                                                                       |
| 2011     |  | 6R           | 137.55  | 1x                 | 1x                        |                                                                                       |
| 2013     |  | 6R           | M4 x 40 | 2x                 | 2x                        |                                                                                       |
| 2019     |  | 6R           | 43.5    | 1x                 | 1x                        |                                                                                       |

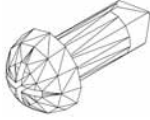
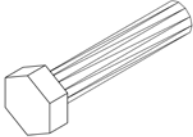
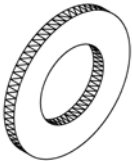
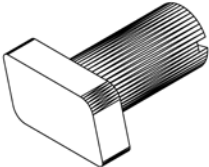
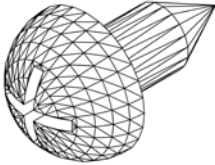
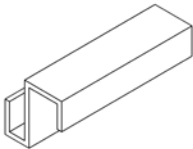
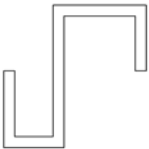
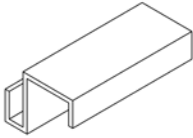
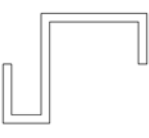
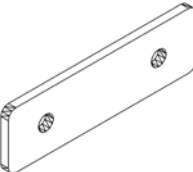
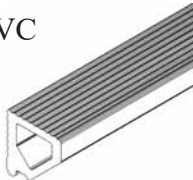
PART LIST, STÜCKLISTE, NOMENCLATURE, ONDERDELENLIJST,  
STYKLISTE, INNEHÅLL, ELENCO DEI PEZZI, SEZNAM DÍLŮ, KOSOVNICA.

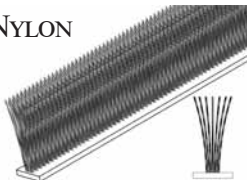
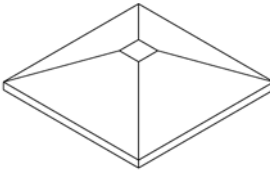
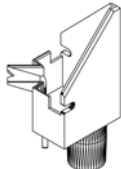
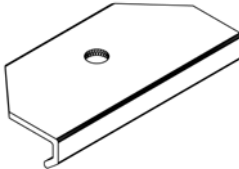
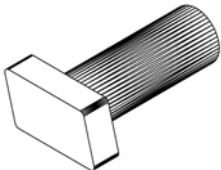
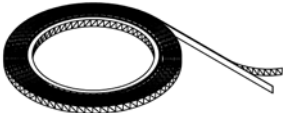
| JRM, P1  |                                                                                            |                 |                 |                          | Required<br>Quantity / Model |                                                                                       |
|----------|--------------------------------------------------------------------------------------------|-----------------|-----------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                       | Section<br>Ref. | Size<br>mm      | Quantity<br>in<br>Carton | JRM, 10200                   | Profile                                                                               |
| 2020     |           | 6R              | 24 x 58         | 1x                       | 1x                           |                                                                                       |
| 2026     |           | 6L              | 41.1 x 53       | 1x                       | 1x                           |                                                                                       |
| 6056     |           | 8A              | 46              | 6x                       | 6x                           |                                                                                       |
| 6070     |          | 9               | Ø 13.3          | 362x                     | 334x                         |                                                                                       |
| 6090     | PVC<br> | 7B<br>7C        | 75000           | 1x                       | 71000                        |  |
| 7052     |         | 2 - 7A          | M6 x 12         | 180x                     | 168x                         |                                                                                       |
| 7053     |         | 1 - 9           | M6 x 4          | 362x                     | 334x                         |                                                                                       |
| 7054     |         | 6               | M6x100          | 8x                       | 8x                           |                                                                                       |
| 7055     |         | 6               | M6 x 10<br>x 14 | 8x                       | 8x                           |                                                                                       |

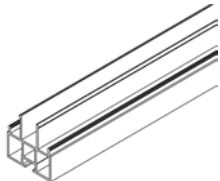
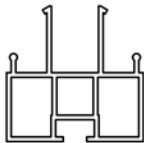
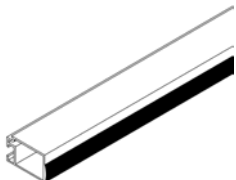
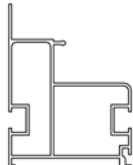
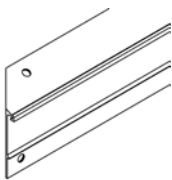
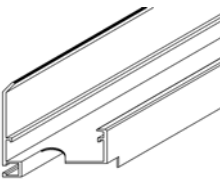
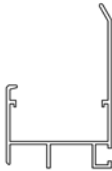
| JRM, P1  |                                                                                     |              |          |                    | Required Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|--------------|----------|--------------------|---------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section Ref. | Size mm  | Quantity in Carton | JRM, 10200                | Profile                                                                               |
| 7061     |    | 1            | 117      | 12x                | 12x                       |                                                                                       |
| 7063     |    | 4            | 255      | 14x                | 14x                       |                                                                                       |
| 7066     |    | 6            | 75       | 6x                 | 6x                        |                                                                                       |
| 7080     |   | 1            | M6 x 8   | 48x                | 48x                       |                                                                                       |
| 7088     |  | 6<br>8       | 4.2 x 13 | 82x                | 80x                       |                                                                                       |
| 7095     |  | 1            | 117      | 12x                | 12x                       |  |
| 7112     |  | 9            | 8        | 8x                 | 8x                        |  |
| 7114     |  | 6            | 138      | 8x                 | 8x                        |  |
| 7149     |  | 2            | 21       | 2x                 | 2x                        |                                                                                       |

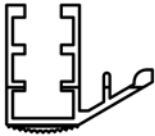
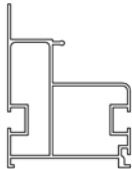
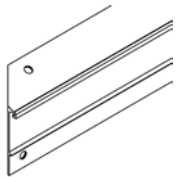
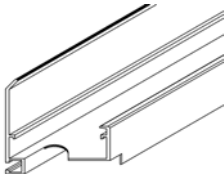
**PART LIST, STÜCKLISTE, NOMENCLATURE, ONDERDELENLIJST,  
STYKLISTE, INNEHÅLL, ELENCO DEI PEZZI, SEZNAM DÍLŮ, KOSOVNICA.**

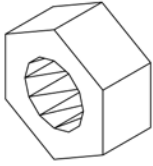
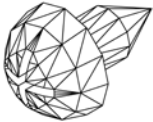
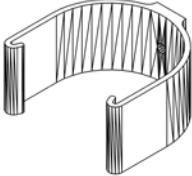
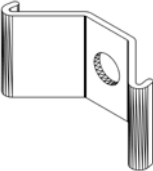
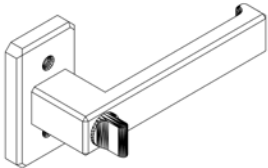
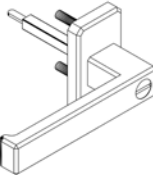
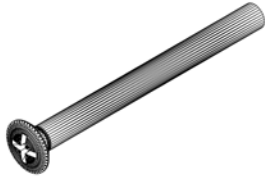
| JRM, P1  |                                                                                     |                 |              |                          | Required<br>Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|-----------------|--------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section<br>Ref. | Size<br>mm   | Quantity<br>in<br>Carton | JRM, 10200                   | Profile                                                                               |
| 7200     |    | 1               | 62           | 4x                       | 4x                           |                                                                                       |
| 7217     |    | 8B              | Ø 12.5       | 8x                       | 2x                           |                                                                                       |
| 7240     |    | 7A              | 88           | 4x                       | 4x                           |    |
| 7283     |   | 8B              | 60           | 2x                       | 2x                           |                                                                                       |
| 7284     |  | 6L              | 150          | 2x                       | 2x                           |                                                                                       |
| 7287     |  | 4               | 450<br>x 450 | 1x                       | 1x                           |  |
| 7288     |  | 7C              | M6 x 38      | 16x                      | 16x                          |                                                                                       |
| 7289     |  | 7B<br>7C        | M6 x 42      | 110x                     | 102x                         |                                                                                       |
| 7343     |  | 7A              | 56           | 8x                       | 8x                           |  |

| JRM, P1  |                                                                                            |                  |          |                    | Required Quantity / Model |                                                                                       |
|----------|--------------------------------------------------------------------------------------------|------------------|----------|--------------------|---------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                       | Section Ref.     | Size mm  | Quantity in Carton | JRM, 10200                | Profile                                                                               |
| 7349     |           | 5<br>7A<br>7A*   | 3.9 x 10 | 42x                | 26x<br>16x*               |                                                                                       |
| 7390     |           | 2                | M6 x 30  | 4x                 | 4x                        |                                                                                       |
| 7395     |           | 4                | Ø 12/6.5 | 32x                | 32x                       |                                                                                       |
| 7399     |          | 1<br>4<br>8<br>9 | M6 x 12  | 50x                | 48x                       |                                                                                       |
| 7403     |         | 8A               | 4.2 x 10 | 12x                | 12x                       |                                                                                       |
| 7406     |         | 7B               | 30       | 14x                | 11x                       |  |
| 7407     |         | 7B               | 30       | 14x                | 11x                       |  |
| 7413     |         | 5                | 50       | 3x                 | 3x                        |  |
| 7420     | PVC<br> | 5                | 3000     | 3x                 | 3x                        |  |

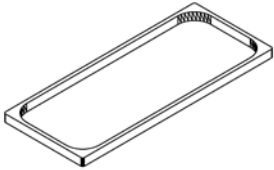
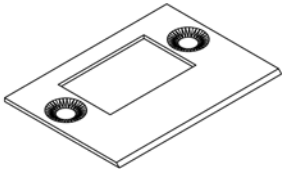
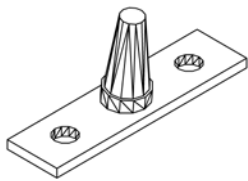
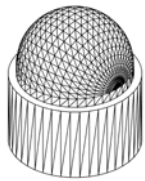
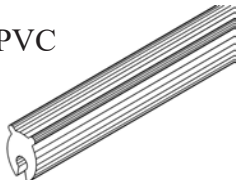
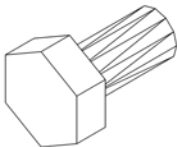
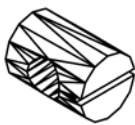
| JRM, P1  |                                                                                                |                 |              |                          | Required<br>Quantity / Model |                                                                                       |
|----------|------------------------------------------------------------------------------------------------|-----------------|--------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                           | Section<br>Ref. | Size<br>mm   | Quantity<br>in<br>Carton | JRM, 10200                   | Profile                                                                               |
| 7423     |               | 7A*             | 30           | 16x                      | 16x*                         |    |
| 7457     | NYLON<br>     | 5               | 2500 x<br>15 | 3x                       | 3x                           |    |
| 7488     |               | 4               | 600<br>x 600 | 1x                       | 1x                           |                                                                                       |
| 7489     |              | 9               | 69.17        | 4x                       | 4x                           |                                                                                       |
| 7493     |             | 7A              | 42           | 8x                       | 8x                           |  |
| 7494     |             | 9               | M6 x 16      | 8x                       | 8x                           |                                                                                       |
| 7497     | ACRYLIC<br> | 7A              | 55000        | 1x                       | 15000                        |                                                                                       |

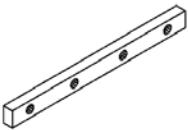
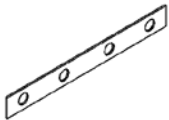
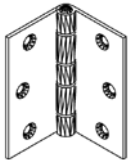
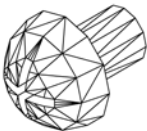
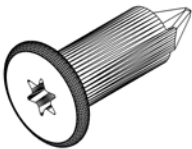
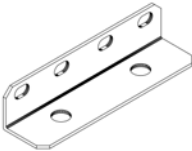
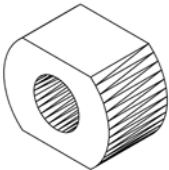
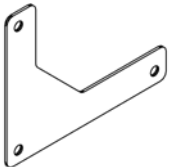
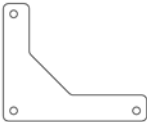
| JRM, P2  |                                                                                     |                 |            |                          | Required<br>Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRM, 10200                   | Profile                                                                               |
| 7005     |    | 3               | 1775       | 2x                       | 6x                           |    |
| 7136     |    | 2               | 1502       | 1x                       | 1x                           |    |
| 7473     |    | 1               | 3040       | 2x                       | 4x                           |    |
| 7474     |   | 2               | 3039       | 2x                       | 4x                           |   |
| 7475     |  | 7A              | 3148       | 2x                       | 4x                           |  |

| JRM, P3  |                                                                                    |                 |            |                          | Required<br>Quantity / Model |                                                                                      |
|----------|------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|--------------------------------------------------------------------------------------|
| Item No. | Part                                                                               | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRM, 10200                   | Profile                                                                              |
| 7034     |   | 7B              | 733        | 8x                       | 14x                          |   |
| 7473     |   | 1               | 3040       | 2x                       | 4x                           |   |
| 7474     |   | 2               | 3039       | 2x                       | 4x                           |   |
| 7475     |  | 7A              | 3148       | 2x                       | 4x                           |  |

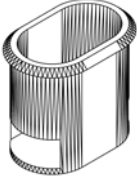
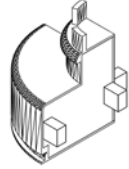
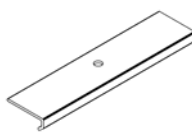
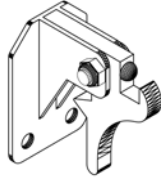
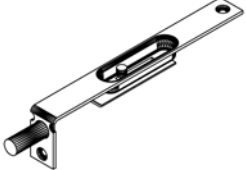
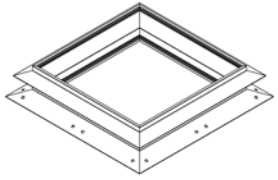
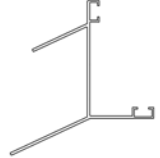
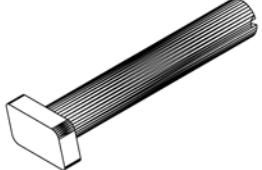
| JRS, P1S |                                                                                     |                 |            |                          | Required<br>Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRS, 10200                   | Profile                                                                               |
| 1002     |    | 9               | M6         | 8x                       | 8x                           |                                                                                       |
| 1006     |    | 6<br>9          | 3.5 x 6    | 24x                      | 24x                          |                                                                                       |
| 1402     |    | 9               | 36         | 4x                       | 4x                           |                                                                                       |
| 1403     |   | 9               | 20         | 8x                       | 8x                           |   |
| 1409     |  | 9               | 20         | 8x                       | 8x                           |  |
| 2010     |  | 6R              | 137.55     | 1x                       | 1x                           |                                                                                       |
| 2011     |  | 6R              | 137.55     | 1x                       | 1x                           |                                                                                       |
| 2013     |  | 6R              | M4 x 40    | 2x                       | 2x                           |                                                                                       |
| 2019     |  | 6R              | 43.5       | 1x                       | 1x                           |                                                                                       |

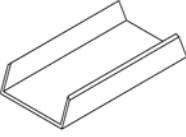
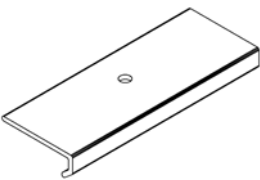
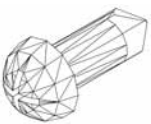
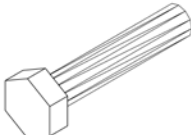
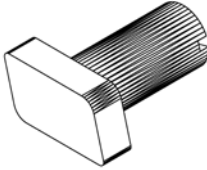
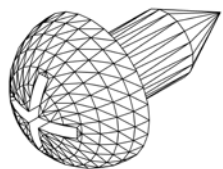
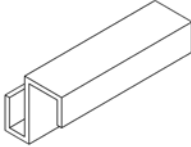
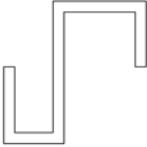
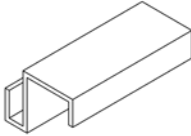
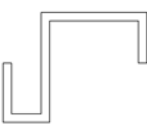
PART LIST, STÜCKLISTE, NOMENCLATURE, ONDERDELENLIJST,  
STYKLISTE, INNEHÅLL, ELENCO DEI PEZZI, SEZNAM DÍLŮ, KOSOVNICA.

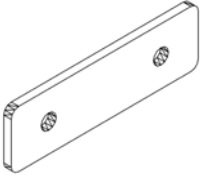
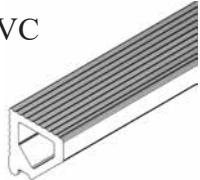
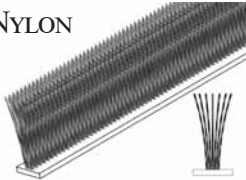
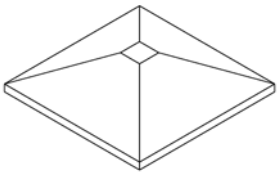
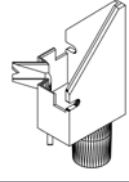
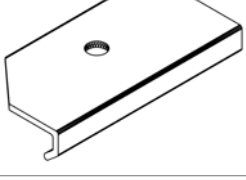
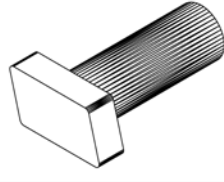
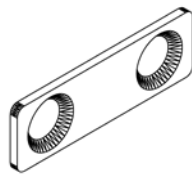
| JRS, P1S |                                                                                            |                 |                 |                          | Required<br>Quantity / Model |                                                                                       |
|----------|--------------------------------------------------------------------------------------------|-----------------|-----------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                       | Section<br>Ref. | Size<br>mm      | Quantity<br>in<br>Carton | JRS, 10200                   | Profile                                                                               |
| 2020     |           | 6R              | 24 x 58         | 1x                       | 1x                           |                                                                                       |
| 2026     |           | 6L              | 41.1 x 53       | 1x                       | 1x                           |                                                                                       |
| 6056     |           | 8A              | 46              | 6x                       | 6x                           |                                                                                       |
| 6070     |          | 9               | Ø 13.3          | 362x                     | 336x                         |                                                                                       |
| 6090     | PVC<br> | 7B<br>7C        | 75000           | 1x                       | 71000                        |  |
| 7052     |         | 2 - 7A          | M6 x 12         | 180x                     | 168x                         |                                                                                       |
| 7053     |         | 1 - 9           | M6 x 4          | 362x                     | 336x                         |                                                                                       |
| 7054     |         | 6               | M6x100          | 8x                       | 8x                           |                                                                                       |
| 7055     |         | 6               | M6 x 10<br>x 14 | 8x                       | 8x                           |                                                                                       |

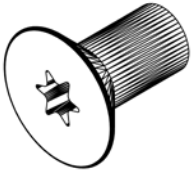
| JRS, P1S |                                                                                     |                 |            |                          | Required<br>Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRS, 10200                   | Profile                                                                               |
| 7061     |    | 1<br>7A         | 117        | <b>20x</b>               | 20x                          |                                                                                       |
| 7063     |    | 4               | 255        | <b>14x</b>               | 14x                          |                                                                                       |
| 7064     |    | 1<br>7A         | 117        | <b>8x</b>                | 8x                           |                                                                                       |
| 7066     |   | 6               | 75         | <b>6x</b>                | 6x                           |                                                                                       |
| 7080     |  | 1<br>7A         | M6 x 8     | <b>80x</b>               | 80x                          |                                                                                       |
| 7088     |  | 6<br>8          | 4.2 x 13   | <b>82x</b>               | 80x                          |                                                                                       |
| 7095     |  | 1               | 117        | <b>12x</b>               | 12x                          |  |
| 7112     |  | 9               | 8          | <b>8x</b>                | 8x                           |  |
| 7114     |  | 6               | 138        | <b>8x</b>                | 8x                           |  |

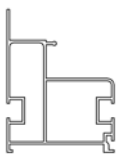
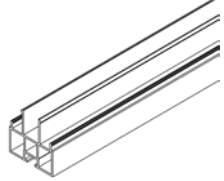
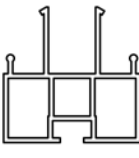
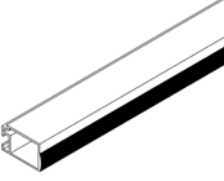
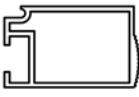
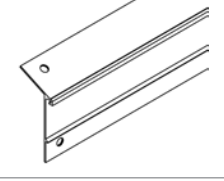
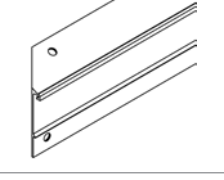
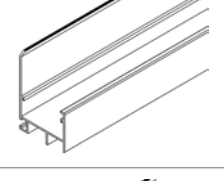
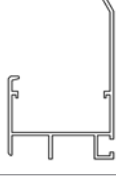
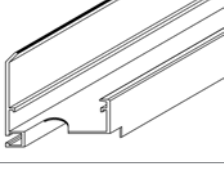
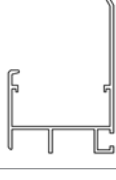
PART LIST, STÜCKLISTE, NOMENCLATURE, ONDERDELENLIJST,  
 STYKLISTE, INNEHÅLL, ELENCO DEI PEZZI, SEZNAM DÍLŮ, KOSOVNICA.

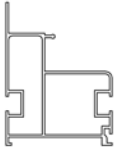
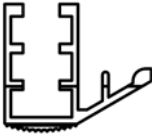
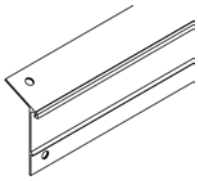
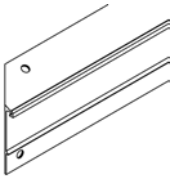
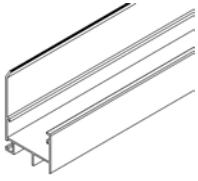
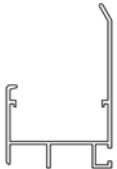
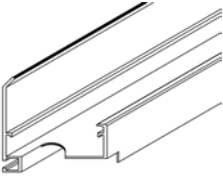
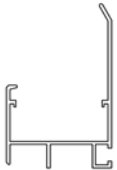
| JRS, P1S |                                                                                     |                 |              |                          | Required<br>Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|-----------------|--------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section<br>Ref. | Size<br>mm   | Quantity<br>in<br>Carton | JRS, 10200                   | Profile                                                                               |
| 7149     |    | 2               | 21           | 2x                       | 2x                           |                                                                                       |
| 7200     |    | 1               | 62           | 4x                       | 4x                           |                                                                                       |
| 7217     |    | 8B              | Ø 12.5       | 8x                       | 2x                           |                                                                                       |
| 7240     |   | 7A              | 88           | 4x                       | 4x                           |   |
| 7283     |  | 8B              | 60           | 2x                       | 2x                           |                                                                                       |
| 7284     |  | 6L              | 150          | 2x                       | 2x                           |                                                                                       |
| 7287     |  | 4               | 450<br>x 450 | 1x                       | 1x                           |  |
| 7288     |  | 7C              | M6 x 38      | 16x                      | 16x                          |                                                                                       |
| 7289     |  | 7B<br>7C        | M6 x 42      | 110x                     | 102x                         |                                                                                       |

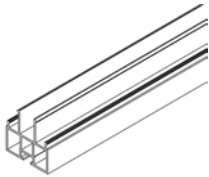
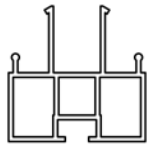
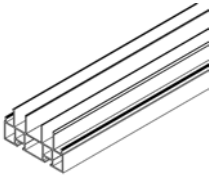
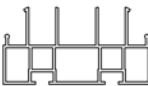
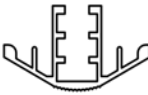
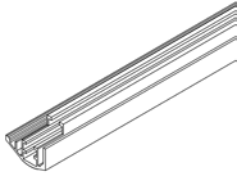
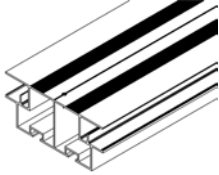
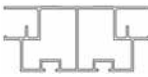
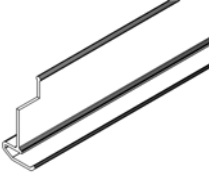
| JRS, P1S |                                                                                     |                  |            |                          | Required<br>Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|------------------|------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section<br>Ref.  | Size<br>mm | Quantity<br>in<br>Carton | JRS, 10200                   | Profile                                                                               |
| 7292     |    | 7A               | 100        | 4x                       | 4x                           |    |
| 7343     |    | 7A               | 56         | 8x                       | 8x                           |    |
| 7349     |    | 5<br>7A<br>7A*   | 3.9 x 10   | 42x                      | 26x<br>16x*                  |                                                                                       |
| 7390     |   | 2                | M6 x 30    | 4x                       | 4x                           |                                                                                       |
| 7395     |  | 4                | Ø 12/6.5   | 32x                      | 32x                          |                                                                                       |
| 7399     |  | 1<br>4<br>8<br>9 | M6 x 12    | 50x                      | 48x                          |                                                                                       |
| 7403     |  | 8A               | 4.2 x 10   | 12x                      | 12x                          |                                                                                       |
| 7406     |  | 7B               | 30         | 14x                      | 11x                          |  |
| 7407     |  | 7B               | 30         | 14x                      | 11x                          |  |

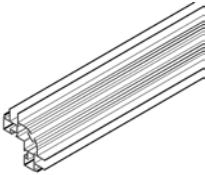
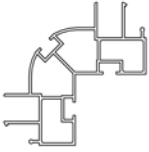
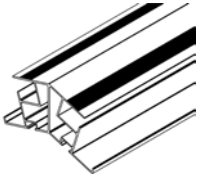
| JRS, P1S |                                                                                             |                 |              |                          | Required<br>Quantity / Model |                                                                                       |
|----------|---------------------------------------------------------------------------------------------|-----------------|--------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                        | Section<br>Ref. | Size<br>mm   | Quantity<br>in<br>Carton | JRS, 10200                   | Profile                                                                               |
| 7413     |            | 5               | 50           | 3x                       | 3x                           |    |
| 7420     | PVC<br>    | 5               | 3000         | 3x                       | 3x                           |    |
| 7423     |            | 7A*             | 30           | 16x                      | 16x*                         |    |
| 7457     | NYLON<br> | 5               | 2500 x<br>15 | 3x                       | 3x                           |   |
| 7488     |          | 4               | 600          | 1x                       | 1x                           |                                                                                       |
| 7489     |          | 9               | 69.17        | 4x                       | 4x                           |                                                                                       |
| 7493     |          | 7A              | 42           | 8x                       | 8x                           |  |
| 7494     |          | 9               | M6 x 16      | 8x                       | 8x                           |                                                                                       |
| 7495     |          | 2               | 50           | 1x                       | 1x                           |  |

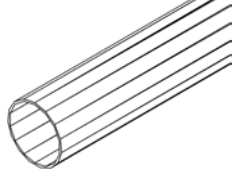
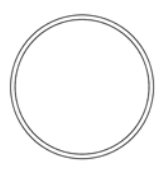
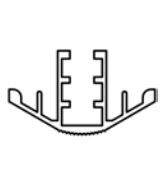
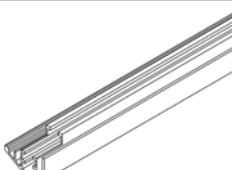
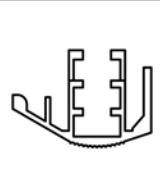
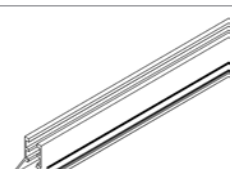
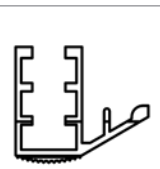
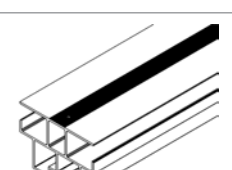
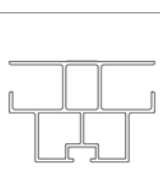
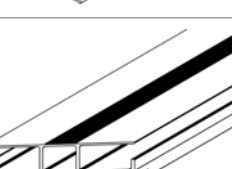
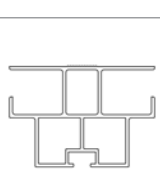
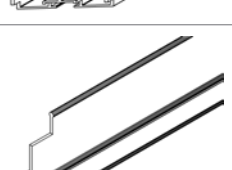
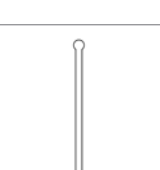
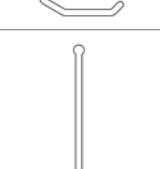
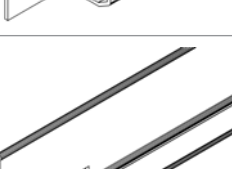
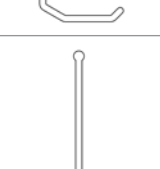
| JRS, P1S |                                                                                              |                 |            |                          | Required<br>Quantity / Model |         |
|----------|----------------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------|
| Item No. | Part                                                                                         | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRS, 10200                   | Profile |
| 7496     |             | 2               | M6 x 12    | 2x                       | 2x                           |         |
| 7497     | ACRYLIC<br> | 7A              | 55000      | 1x                       | 15000                        |         |

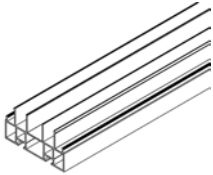
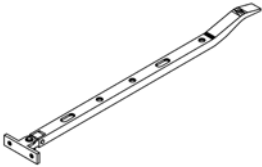
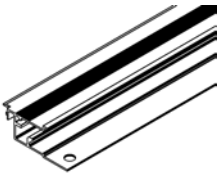
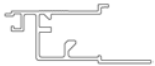
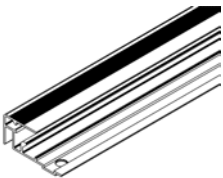
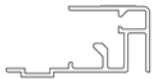
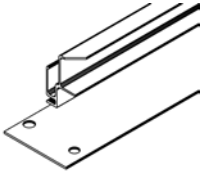
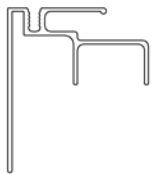
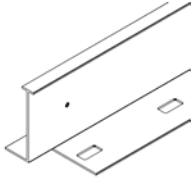
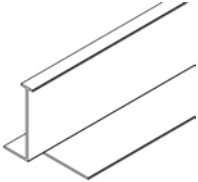
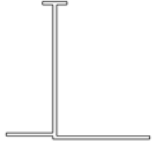
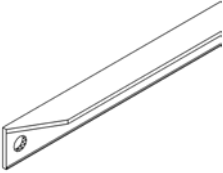
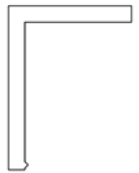
| JRS, P2S |                                                                                     |                 |            |                          | Required<br>Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRS, 10200                   | Profile                                                                               |
| 7001     |    | 1               | 1520       | 4x                       | 8x                           |    |
| 7005     |    | 3               | 1775       | 2x                       | 6x                           |    |
| 7136     |    | 2               | 1502       | 1x                       | 1x                           |    |
| 7476     |   | 2               | 1519.5     | 2x                       | 4x                           |   |
| 7477     |  | 2               | 1519.5     | 2x                       | 4x                           |  |
| 7478     |  | 7A              | 1574       | 2x                       | 4x                           |  |
| 7492     |  | 7A              | 1574       | 2x                       | 4x                           |  |

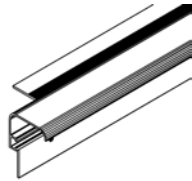
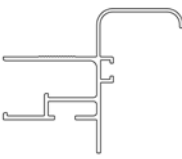
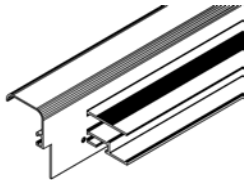
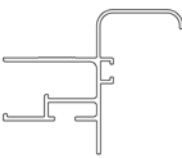
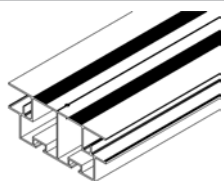
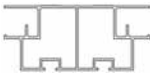
| JRS, P3S |                                                                                     |                 |            |                          | Required<br>Quantity / Model |                                                                                       |
|----------|-------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------------------------------------------------------------------------------|
| Item No. | Part                                                                                | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRS, 10200                   | Profile                                                                               |
| 7001     |    | 1               | 1520       | 4x                       | 8x                           |    |
| 7034     |    | 7B              | 733        | 8x                       | 14x                          |    |
| 7476     |    | 2               | 1519.5     | 2x                       | 4x                           |    |
| 7477     |   | 2               | 1519.5     | 2x                       | 4x                           |   |
| 7478     |  | 7A              | 1574       | 2x                       | 4x                           |  |
| 7492     |  | 7A              | 1574       | 2x                       | 4x                           |  |

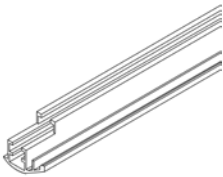
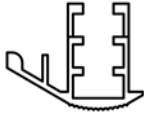
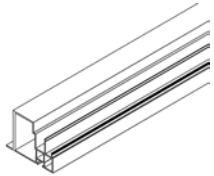
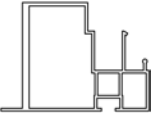
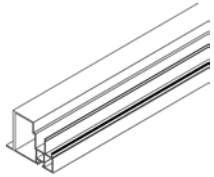
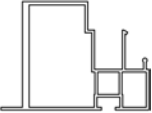
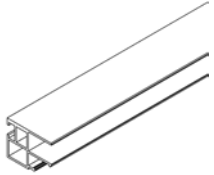
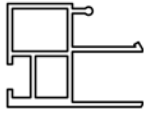
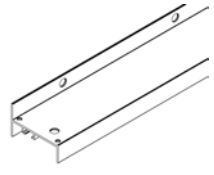
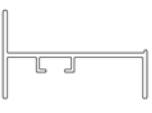
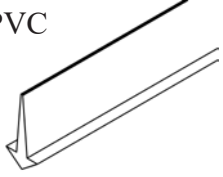
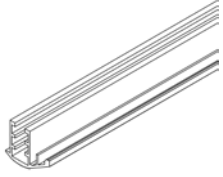
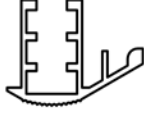
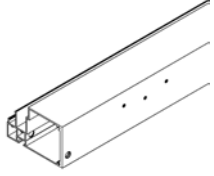
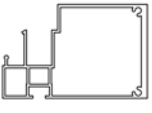
| JRM, JRS, P4 |                                                                                     |                 |            |                          | Required<br>Quantity / Model |               | Profile                                                                               |
|--------------|-------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------|---------------------------------------------------------------------------------------|
| Item No.     | Part                                                                                | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRM,<br>10200                | JRS,<br>10200 |                                                                                       |
| 7005         |    | 3               | 1775       | 4x                       | 6x                           | 6x            |    |
| 7006         |    | 2               | 1775       | 2x                       | 3x                           | 3x            |    |
| 7032         |    | 7B              | 1793       | 4x                       | 6x                           | 6x            |    |
| 7033         |   | 7B              | 1793       | 4x                       | 14x                          | 14x           |   |
| 7482         |  | 4               | 1485.5     | 2x                       | 4x                           | 4x            |  |
| 7483         |  | 7A              | 707        | 4x                       | 8x                           | 8x            |  |

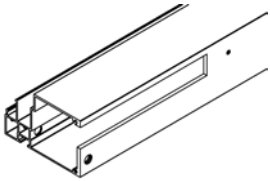
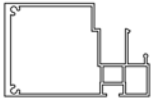
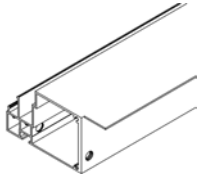
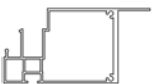
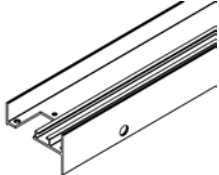
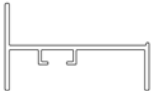
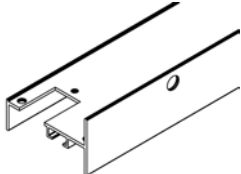
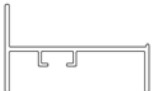
| JRM, JRS, P5 |                                                                                   |                 |            |                          | Required<br>Quantity / Model |               |                                                                                     |
|--------------|-----------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------|-------------------------------------------------------------------------------------|
| Item No.     | Part                                                                              | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRM,<br>10200                | JRS,<br>10200 | Profile                                                                             |
| 7236         |  | 1               | 1775       | 4x                       | 4x                           | 4x            |  |
| 7479         |  | 4               | 2005       | 4x                       | 4x                           | 4x            |  |

| JRM, JRS, P6 |                                                                                     |                 |            |                          | Required<br>Quantity / Model |               | Profile                                                                               |
|--------------|-------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------|---------------------------------------------------------------------------------------|
| Item No.     | Part                                                                                | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRM,<br>10200                | JRS,<br>10200 |                                                                                       |
| 1415         |    | 9               | 1720       | 4x                       | 4x                           | 4x            |    |
| 7032         |    | 7B              | 1793       | 2x                       | 6x                           | 6x            |    |
| 7033         |    | 7B              | 1793       | 10x                      | 14x                          | 14x           |    |
| 7034         |   | 7B              | 733        | 6x                       | 14x                          | 14x           |   |
| 7480         |  | 4               | 840        | 4x                       | 4x                           | 4x            |  |
| 7481         |  | 4               | 840        | 4x                       | 4x                           | 4x            |  |
| 7483         |  | 7A              | 707        | 4x                       | 8x                           | 8x            |  |
| 7484         |  | 7A              | 687        | 4x                       | 4x                           | 4x            |  |
| 7485         |  | 7A              | 687        | 4x                       | 4x                           | 4x            |  |

| JRM, JRS, P7 |                                                                                     |              |         |                    | Required Quantity / Model |            |                                                                                       |
|--------------|-------------------------------------------------------------------------------------|--------------|---------|--------------------|---------------------------|------------|---------------------------------------------------------------------------------------|
| Item No.     | Part                                                                                | Section Ref. | Size mm | Quantity in Carton | JRM, 10200                | JRS, 10200 | Profile                                                                               |
| 7006         |    | 2            | 1775    | 1x                 | 3x                        | 3x         |    |
| 7090         |    | 5            | 324     | 3x                 | 3x                        | 3x         |                                                                                       |
| 7160         |    | 5            | 672     | 3x                 | 3x                        | 3x         |    |
| 7161         |   | 5            | 672     | 3x                 | 3x                        | 3x         |   |
| 7162         |  | 8A           | 778     | 3x                 | 3x                        | 3x         |  |
| 7190         |  | 8A           | 407     | 6x                 | 6x                        | 6x         |                                                                                       |
| 7193         |  | 8A           | 895     | 3x                 | 3x                        | 3x         |  |
| 7194         |  | 8A           | 895     | 3x                 | 3x                        | 3x         |  |
| 7269         |  | 2            | 1926    | 8x                 | 8x                        | 8x         |  |

| JRM, JRS, P7 |                                                                                   |                 |            |                          | Required<br>Quantity / Model |               | Profile                                                                             |
|--------------|-----------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------|-------------------------------------------------------------------------------------|
| Item No.     | Part                                                                              | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRM,<br>10200                | JRS,<br>10200 |                                                                                     |
| 7285         |  | 5               | 878        | 3x                       | 3x                           | 3x            |  |
| 7286         |  | 5               | 878        | 3x                       | 3x                           | 3x            |  |
| 7482         |  | 4               | 1485.5     | 2x                       | 4x                           | 4x            |  |

| JRM, JRS, P8 |                                                                                            |              |         |                    | Required Quantity / Model |            |                                                                                       |
|--------------|--------------------------------------------------------------------------------------------|--------------|---------|--------------------|---------------------------|------------|---------------------------------------------------------------------------------------|
| Item No.     | Part                                                                                       | Section Ref. | Size mm | Quantity in Carton | JRM, 10200                | JRS, 10200 | Profile                                                                               |
| 7030         |           | 7B           | 1793    | 2x                 | 2x                        | 2x         |    |
| 7139         |           | 2            | 1775    | 1x                 | 1x                        | 1x         |    |
| 7140         |           | 2            | 1775    | 1x                 | 1x                        | 1x         |    |
| 7144         |          | 6            | 569     | 4x                 | 4x                        | 4x         |   |
| 7145         |         | 6R           | 711     | 2x                 | 2x                        | 2x         |  |
| 7146         | PVC<br> | 6            | 711     | 4x                 | 4x                        | 4x         |  |
| 7147         |         | 7C           | 594     | 4x                 | 4x                        | 4x         |  |
| 7148         |         | 7C           | 1724    | 4x                 | 4x                        | 4x         |  |
| 7278         |         | 6            | 1728    | 2x                 | 2x                        | 2x         |  |

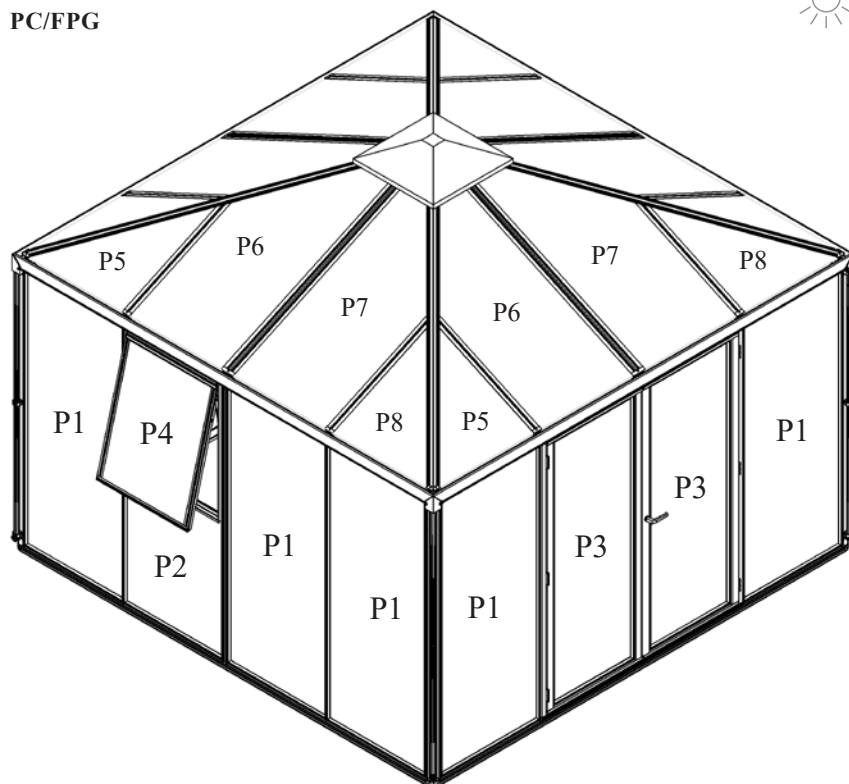
| JRM, JRS, P8 |                                                                                    |                 |            |                          | Required<br>Quantity / Model |               | Profile                                                                              |
|--------------|------------------------------------------------------------------------------------|-----------------|------------|--------------------------|------------------------------|---------------|--------------------------------------------------------------------------------------|
| Item No.     | Part                                                                               | Section<br>Ref. | Size<br>mm | Quantity<br>in<br>Carton | JRM,<br>10200                | JRS,<br>10200 |                                                                                      |
| 7279         |   | 6L              | 1728       | 1x                       | 1x                           | 1x            |   |
| 7280         |   | 6R              | 1728       | 1x                       | 1x                           | 1x            |   |
| 7281         |   | 6L              | 711        | 1x                       | 1x                           | 1x            |   |
| 7282         |  | 6L              | 711        | 1x                       | 1x                           | 1x            |  |



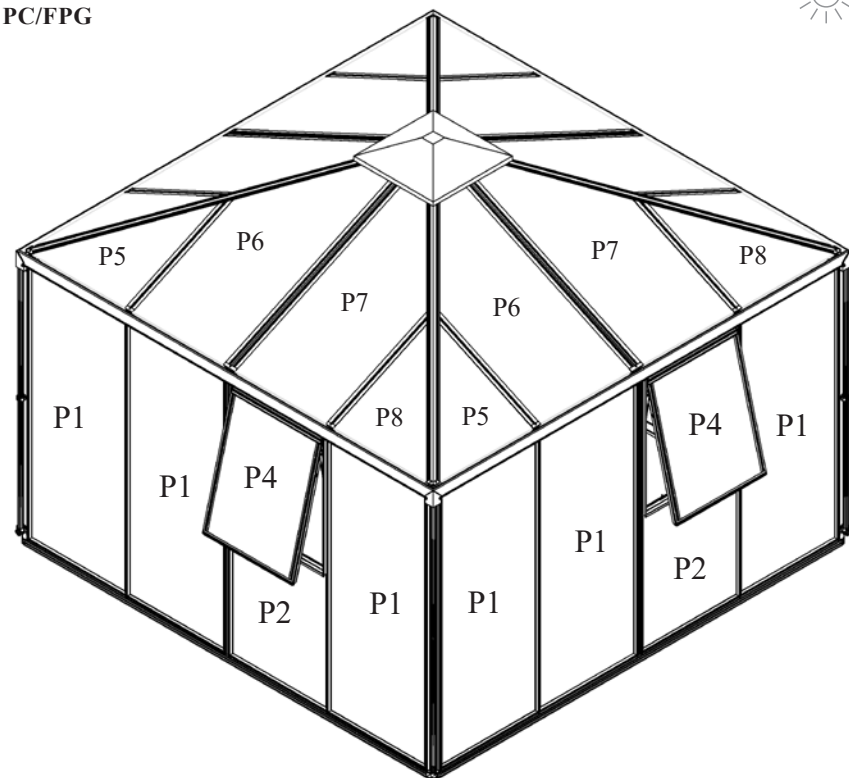
# G1

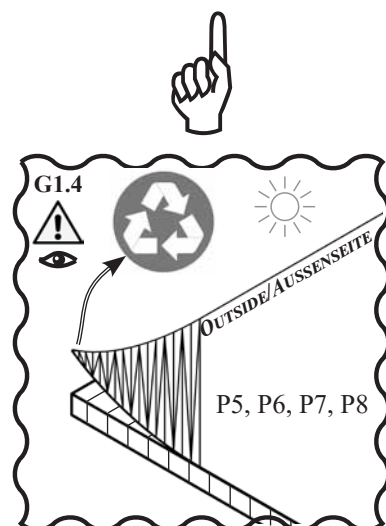
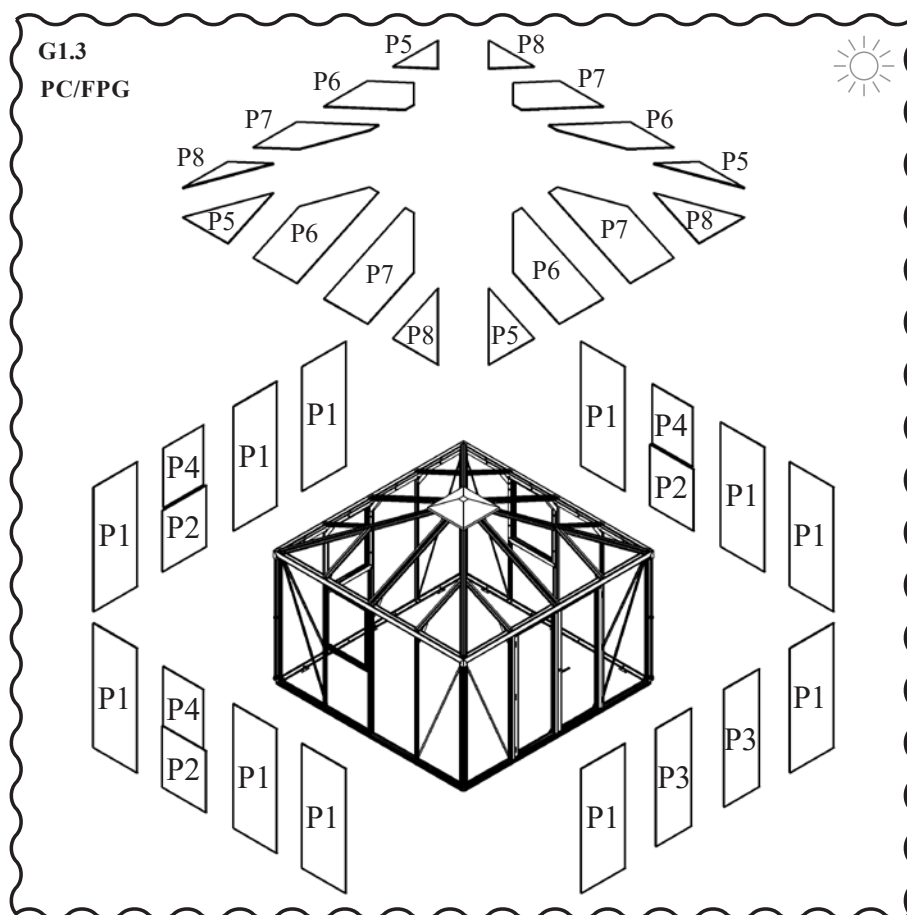
GLAZING, VERGLASUNG, VITRAGE, BEGLAZING, GLAS / POLYCARBONATPLADER,  
GLAS / POLYKARBONAT, VETRATURA, PŘEHLEDNÝ PLÁN ZASKLENÍ, ZASTEKLITEV.

G1.1  
PC/FPG



G1.2  
PC/FPG

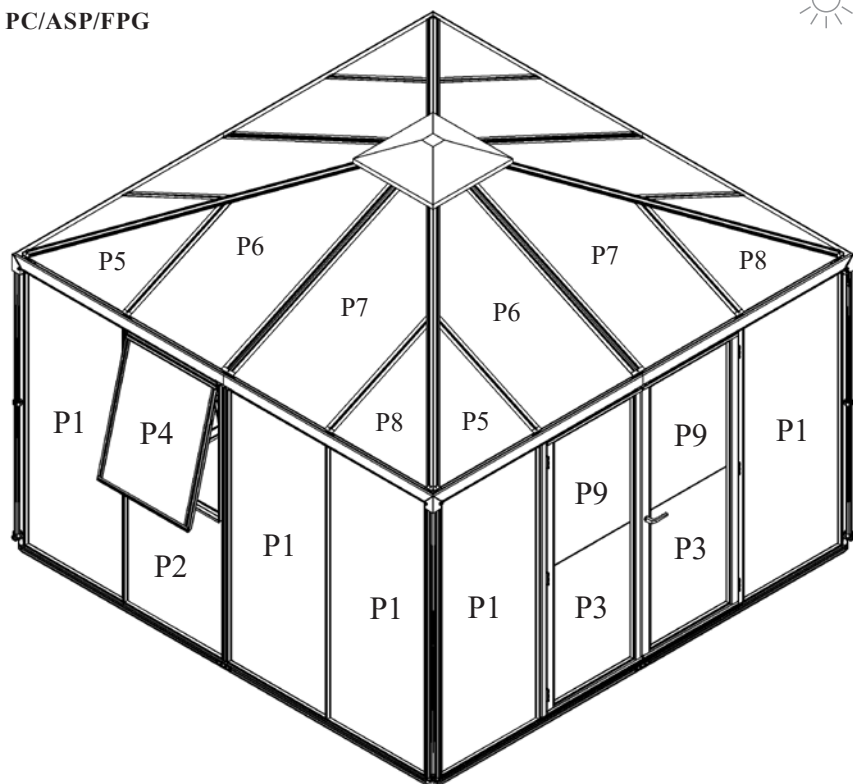




| G1                                                                                     | FPG      |            | FPG      |                  | PC       |                         | QUANTITY |
|----------------------------------------------------------------------------------------|----------|------------|----------|------------------|----------|-------------------------|----------|
|                                                                                        |          |            | 4 MM     |                  | 10 MM    |                         |          |
|                                                                                        | ART. NO. | MM         | ART. NO. | MM               | ART. NO. | MM(±3mm)                |          |
| P1  | 367801   | 725 x 1790 |          |                  |          |                         | 11x      |
| P2  | 40000753 | 725 x 883  |          |                  |          |                         | 3x       |
| P3  | 367810   | 586 x 1694 |          |                  |          |                         | 2x       |
| P4  |          |            | 40000752 | 668 x 854<br>x 4 |          |                         | 3x       |
| P5  |          |            |          |                  | 40003456 | 747_0 x<br>0_826        | 4x       |
| P6  |          |            |          |                  | 40003457 | 725_142 x<br>845.5_1490 | 4x       |
| P7  |          |            |          |                  | 40003458 | 725_142 x<br>1490_845.5 | 4x       |
| P8  |          |            |          |                  | 40003459 | 747_0 x<br>826_0        | 4x       |
|                                                                                        |          |            |          |                  |          | TOTAL                   | 35x      |

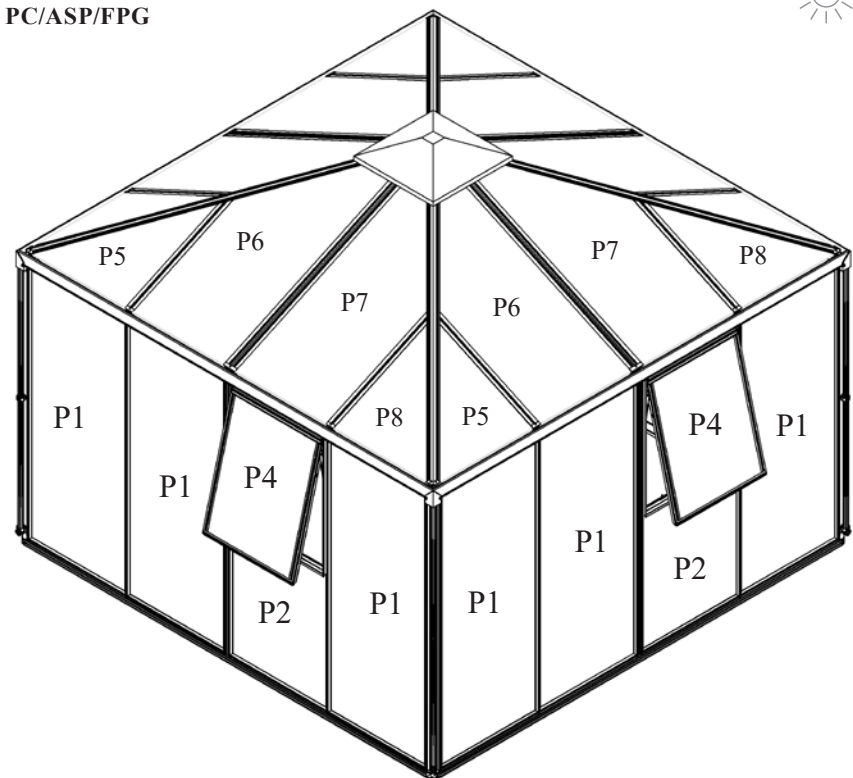
G2.1

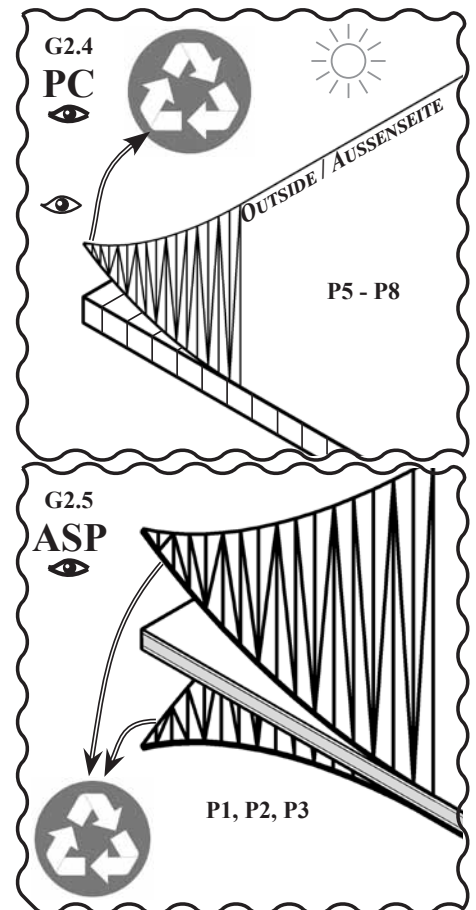
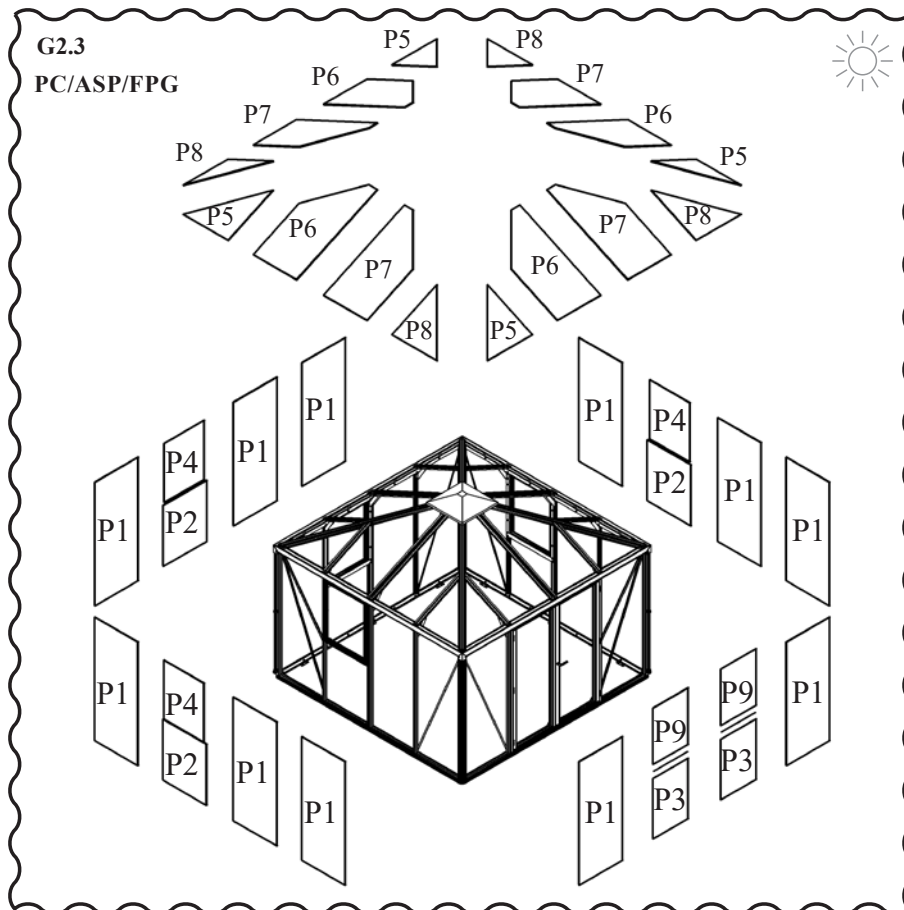
PC/ASP/FPG



G2.2

PC/ASP/FPG





| G2                                                                                               | ASP / FPG       |                 |                  | PC             |                         | QUANTITY |
|--------------------------------------------------------------------------------------------------|-----------------|-----------------|------------------|----------------|-------------------------|----------|
|                                                                                                  | ≤ 4 MM          |                 |                  | 10 MM          |                         |          |
|                                                                                                  | ASP<br>ART. NO. | FPG<br>ART. NO. | MM               | PC<br>ART. NO. | MM<br>(± 3mm)           |          |
| P1            | 40006180        |                 | 725 x 1790       |                |                         | 11x      |
| P2            | 40006181        |                 | 725 x 883        |                |                         | 3x       |
| P3            | 40006182        |                 | 586 x 875        |                |                         | 2x       |
| P4            |                 | 40000752        | 668 x 854<br>x 4 |                |                         | 3x       |
| P5            |                 |                 |                  | 40006193       | 747_0 x<br>0_826        | 4x       |
| P6            |                 |                 |                  | 40006195       | 725_142 x<br>845.5_1490 | 4x       |
| P7            |                 |                 |                  | 40006196       | 725_142 x<br>1490_845.5 | 4x       |
| P8            |                 |                 |                  | 40006194       | 747_0 x<br>826_0        | 4x       |
| P9            |                 | 40006183        | 586 x 818        |                |                         | 2x       |
| 3525  SILICON | -               | -               | 569              | -              | -                       | 2x       |
|                                                                                                  |                 |                 |                  |                | TOTAL                   | 39x      |

**Dear Customer,**

Thank you for choosing our quality product.

We feel confident that it will bring you a lot of pleasure.



**Please read these instructions carefully and completely before assembling your greenhouse.**

**RECOMMENDATIONS**

**Note:** The product you have purchased is intended **only** for the growing of plants and should **only** be used for this purpose. When used for other purposes we will take no responsibility.

**Site Selection:** Always try to select a sunny location, sheltered from the wind as much as possible. The site selection is important to ensure best results when cultivating your plants and for the safety of your house.

**0. Foundation:**

The following foundation specifications are suggestions only.

**Important:** The foundation must extend down below the frost level.

For the erection of this greenhouse we suggest a solid foundation. It is possible to prepare this foundation from concrete, brickwork or stonework. If you have no experience with the construction of such a foundation please consult a company specialising in this work.

**Important:** The greenhouse should be connected to the foundation only after the greenhouse is completely assembled and it has been checked to be exactly right angular and level.

**Before you begin:**

Before assembling your new greenhouse, please check that all parts in the provided lists are included. Please take each bundle out of the packaging in order to identify the parts better.

The part lists are sorted according to the carton in which they are delivered.

It is important that the opened bundles do not get mixed with one another.

If something is missing please contact your retailer.

If you find that a part does not fit as shown **do not** make any changes to the part. Please contact your retailer, who will guide you to the relevant customer service partner.

Our policy is one of continuous improvement and we reserve the right to change the specifications without prior notice. This can lead to small differences between your product and that shown in this manual.



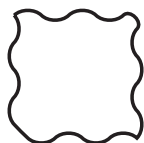
**Choking Hazard -**  
Contains small parts

**SAFETY NOTICE**

- Sharp edges and corners can cause injury. Always wear protective glasses, gloves, shoes and headgear when handling the aluminium profiles, glass and polycarbonate sheets. Broken glass is a safety hazard – always clear up immediately and dispose of with care.
- It is recommended that this greenhouse is assembled by two to three people.
- **Important! Danger of crushing during assembly.**
- **Do not climb onto the roof surfaces. There is a danger of falling.**
- The greenhouse should **not** be assembled during strong wind or storm conditions.
- The greenhouse must **always** be anchored.
- Please check the tightness of all nuts and bolts 2 weeks after completing the assembly. (14)
- In the event of high wind conditions, close the doors and all vents.
- In the event of heavy snowfall, clear the roof of the building or take suitable measures to support the roof. Heat the building in winter.



Diagrams in a single frame show the view from inside the greenhouse.



Diagrams in a wavy frame show the view from outside the greenhouse.



**Important Tip, please take note:**



**Is not included in carton.**

## MAINTENANCE

The greenhouse should be thoroughly washed with a gentle detergent occasionally. The glass can be cleaned with glass cleaner. Please check that the cleaning agents used do not react aggressively with aluminium or plastic.

If you are unsure if the cleaning agent is appropriate please test it on a small area out of direct sunlight.



**Note:**

**For the complete protection of your new greenhouse, we advise you to include it in your house insurance. Please take note of possible building rules relating to the positioning of greenhouses.**

**Please stick the included greenhouse model label onto the door bar after successfully assembling this product. This information is important in the event that replacement parts are later required.**

**Please keep these Assembly Instructions in a safe place, for future reference!**



**Note:**

**Please follow exactly the instructions and tips provided in this instruction manual to avoid any difficulties. Should you find a potential failure in this manual, or find a point not clearly explained, please contact your retailer.**

We appreciate your suggestions and support.

A full range of greenhouse accessories, to help you make the most of this product, is available from your stockist. Please make yourself aware of these.

**Sehr geehrte Kundin, sehr geehrter Kunde,**  
danke, dass Sie sich für unser Produkt entschieden haben.  
Wir sind überzeugt, dass es Ihnen viel Freude bereiten wird.



**Bitte lesen Sie diese Aufbauanleitung vor Beginn der Montage komplett durch!**

#### EMPFEHLUNGEN

**Hinweis:** Das von Ihnen erworbene Produkt ist für die Aufzucht von Pflanzen konstruiert und sollte auch ausschließlich dafür genutzt werden. Bei anderweitiger Nutzung ist jegliche Haftung ausgeschlossen.

**Standortwahl:** Suchen Sie den sonnigsten, aber gleichzeitig auch einen windgeschützten Platz für Ihr Gewächshaus aus. Die Standortwahl ist extrem wichtig für den Aufzuchterfolg und die Sicherheit Ihres Hauses.

**0. Fundament:** Angaben zum Fundament sind lediglich Empfehlungen.

Das Fundament muss frostfrei gegründet werden.

Für das Aufstellen des Gewächshauses benötigen Sie einen festen Sockel. Es ist möglich, diesen festen Sockel (das Fundament) aus Beton oder aus Mauerwerk zu fertigen. Sollten Sie über keinerlei Erfahrung mit Fundamentarbeiten verfügen, wenden Sie sich bitte an einen Fachmann.

Erst wenn alles im Winkel und fertig montiert ist, verbinden Sie den Sockel mit dem unteren Bodenrahmen des Hauses.

**Bevor Sie beginnen:**

Bevor Sie mit der Montage Ihres Gewächshauses beginnen, überprüfen Sie, ob alle in der Liste aufgeführten Teile vorhanden sind. Nehmen Sie die einzelnen Bündel aus der Verpackung, um sie besser identifizieren zu können.

Die Teileliste ist kartonweise gegliedert.

Es ist wichtig, dass die geöffneten Bündel nicht durcheinander geraten.

Sollte trotz sorgfältigster Prüfung etwas fehlen, dann setzen Sie sich bitte mit Ihrem Lieferanten in Verbindung.

Sollte es einmal vorkommen, dass ein Teil vermeintlich nicht passt, fangen Sie nicht an zu bohren oder zu sägen. Kontaktieren Sie Ihren Vertragspartner. Der für Sie zuständige Kundendienst wird sich mit Ihnen in Verbindung setzen.

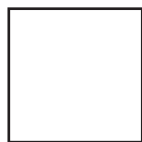
Weiterentwicklungen im Sinne des technischen Fortschritts behalten wir uns vor. So können geringfügige Abweichungen in den Darstellungen entstehen.



Erstickungsgefahr -  
Enthält Kleinteile

#### SICHERHEITSHINWEISE

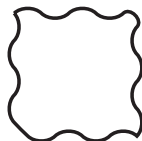
- Bei der Handhabung von Glas, Hohlkammerplatten oder Gewächshausteilen sind immer eine Schutzbrille, Handschuhe, Sicherheitsschuhe und ein Kopfschutz zu tragen, da scharfe Kanten zu Verletzungen führen können. Gebrochenes Glas ist ein Sicherheitsrisiko. Beseitigen Sie es bitte mit der gebotenen Vorsicht.
- Es wird empfohlen, dieses Gewächshaus von 2-3 Personen aufbauen zu lassen.
- Achtung! Quetschgefahr bei der Montage.
- Beim Einbau der Verglasung zusätzlich eine Schutzbrille tragen.
- Die Dachflächen dürfen nicht betreten werden. Es besteht Absturzgefahr.
- Montage darf nicht bei starkem Wind oder Sturm erfolgen.
- Nach 2 Wochen bitte alle Schraubverbindungen nachziehen
- Das Gewächshaus muss immer verankert werden.
- Kontrollieren Sie nach 14 Tagen den festen Sitz der Muttern. **14**
- Dächer von Gewächshäusern sind so rechtzeitig von Schnee zu räumen, dass keine gefährliche Schneebelastung eintreten kann. Bei stärkeren Schneefällen muss das Dach schnellstmöglich freigeräumt werden.
- Bei starkem Wind sollten alle Öffnungen (Fenster und Türen) geschlossen werden, da der Wind sonst mehr Angriffsfläche erhält.
- Beheizen Sie das Gewächshaus im Winter.



**Abbildungen mit einfachem  
Rahmen:  
Innenansicht**



**Wichtiger Hinweis,  
unbedingt zu beachten**



**Abbildungen mit gewelltem  
Rahmen:  
Aussenansicht**



**Gehört nicht zum  
Lieferumfang.**

## WARTUNG UND PFLEGE

Das Gewächshaus sollte hin und wieder gründlich mit einem neutralen Reinigungsmittel abgewaschen werden. Das Glas kann mit einem Reinigungsmittel gesäubert werden, das weder Kunststoffteile noch den Aluminiumrahmen angreift.

Sollten Sie unsicher sein, ob das von Ihnen verwendete Mittel verträglich ist, testen Sie es bitte zuerst an einer kleinen, der Sonne abgewandten Stelle.

### Hinweis:



**Zum vollen Schutz des Gewächshauses und zur generellen Vorbeugung empfehlen wir, das Gewächshaus mit in Ihre Hausrat- oder Gebäudeversicherung einzubeziehen. Wenden Sie sich zu diesem Zwecke an Ihren Versicherer.**

**Informieren Sie sich über evtl. vorhandene örtliche Bauvorschriften.**

**Bitte kleben Sie den beiliegenden Typenaufkleber nach dem Aufbau auf das Türprofil. Diese Modellbezeichnung ist wichtig, falls Sie später einmal Ersatzteile brauchen sollten. Bewahren Sie die Montageanleitung gut auf!**



**Folgen Sie genau den Angaben und Hinweisen dieser Bedienungsanleitung und Sie werden bei der Montage keine Schwierigkeiten haben. Sollten Ihnen vermeintliche Fehler in der Bedienungsanleitung auffallen oder ist Ihnen ein Passus unklar, wenden Sie sich bitte an Ihren Händler oder schreiben Sie uns an folgende e-Mail-Adresse:**

kundendienst@eph-schmidt.de

Wir sind für Ihre Anregungen und Unterstützung dankbar.

**Chère cliente, cher client,**  
 Merci d'avoir choisi notre produit.  
 Nous sommes convaincus qu'il vous procurera une grande satisfaction.



**Merci de lire ces instructions intégralement avant de commencer le montage !**

#### RECOMMANDATIONS

**Remarque:** Le produit que vous venez d'acquérir a été conçu pour la culture de plantes et doit être utilisé exclusivement dans cet objectif. Nous excluons toute responsabilité en cas d'autre utilisation.

**Choix de l'emplacement:** Choisissez l'emplacement le plus ensoleillé mais aussi le mieux protégé du vent pour votre serre. Le choix de l'emplacement est extrêmement important pour la réussite de vos cultures et la sécurité de votre serre.

**0. Fondation:** Les indications sur les fondations ne sont que des recommandations.

Les fondations doivent être à l'abri du gel.

Vous avez besoin d'une embase solide pour installer la serre. Il est possible de réaliser cette embase (ces fondations) en béton ou en maçonnerie. Si vous n'avez aucune expérience dans le domaine de travaux de fondation, merci de vous adresser à un spécialiste.

Ce n'est que quand tout est entièrement monté et perpendiculaire que vous pourrez fixer le cadre du plancher de la cabane avec l'embase.

**Avant de commencer:** Avant de commencer le montage de votre serre, vérifiez que vous disposez de toutes les pièces telles qu'elles sont indiquées dans la liste. Retirez les différents paquets de l'emballage pour mieux les identifier.

La liste des pièces est triée par carton.

Il est important de ne pas mélanger les paquets ouverts.

Si, malgré nos contrôles attentifs, un élément devait manquer, merci de contacter votre fournisseur.

S'il devait arriver qu'une pièce ne soit éventuellement pas adaptée, ne commencer pas à percer ni à scier.

Contactez votre partenaire de contrat. Le service après-vente compétent vous contactera.

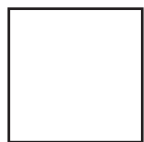
Sous réserve de développements effectués dans l'objectif du progrès technologique. Il est donc possible que les représentations présentent de légères divergences.



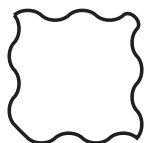
Risque d'étouffement -  
 Contient de petites  
 pièces

#### CONSIGNES DE SÉCURITÉ

- Toujours porter des lunettes et des gants de protection, des chaussures de sécurité et un casque lors de la manipulation du verre, des panneaux alvéolaires ou des éléments de la serre étant donné que les rebords coupants peuvent sinon provoquer des blessures. Le verre brisé constitue un risque. Merci de l'éliminer avec la prudence qui s'impose.
- Il est recommandé de faire monter cette serre par 2 ou 3 personnes.
- Attention ! Risques d'écrasement lors du montage.
- Porter en plus des lunettes de protection lors de l'installation du vitrage.
- Ne montez pas sur les surfaces du toit. Il y a un risque de chute.
- Le montage ne doit pas être effectué en cas de vent fort ou de tempête.
- Merci de resserrer tous les raccords vissés après 2 semaines.
- La serre doit toujours être ancrée.
- Contrôlez tous les 14 jours que les écrous sont toujours bien serrés. **14**
- Les toits des serres doivent être rangés à temps avant la chute de neige de manière à éviter toute charge dangereuse due à la neige. En cas de chutes de neige importantes, le toit doit être retiré aussi vite que possible.
- En cas de vents forts, toutes les ouvertures (fenêtres et portes) doivent être fermées sinon le vent dispose de davantage de surface de prise.
- Chauffez la serre pendant l'hiver.



**Illustration avec cadre  
simple :  
vue intérieure**



**Illustration avec cadre  
ondulé :  
vue extérieure**



**Remarque importante  
À observer impérativement**

**N'est pas comprise dans la  
livraison.**

## MAINTENANCE ET ENTRETIEN

La serre doit être nettoyée de temps en temps avec un produit nettoyant neutre. Les vitres peuvent être nettoyées avec un produit qui n'attaque ni les pièces en plastique ni le cadre en aluminium.

Si vous n'êtes pas sûr que le produit que vous utilisez soit adapté, effectuez tout d'abord un essai sur une petite surface protégée du soleil.



**Remarque :**

**Pour protéger au maximum votre serre et par prévention générale, nous recommandons de l'inclure dans votre couverture d'assurance ménagère et immobilière. Pour cela, merci de vous adresser à votre assureur.**

**Renseignez-vous sur les éventuelles réglementations de construction locales.**

**Merci de coller la plaque signalétique ci-jointe sur le profilé de la porte après le montage. La désignation du modèle est importante pour le cas où vous auriez besoin plus tard d'une pièce de rechange. Conservez ces instructions de montage soigneusement !**



**Remarque :**

**Suivez fidèlement les instructions et les indications de cette notice d'utilisation et vous n'aurez aucun problème à effectuer le montage. Si vous deviez constater d'éventuelles erreurs dans cette notice ou si un passage vous semble peu clair, veuillez contacter votre revendeur.**

Merci pour vos critiques et votre soutien.

**Beste klant,**

Hartelijk dank voor het kiezen van ons kwaliteitsproduct.

Wij vertrouwen erop dat het u veel plezier zal opleveren.



**Leest u eerst de gehele instructies door alvorens te beginnen met de opbouw van de kas.**

#### ADVIEZEN

**N.B.:** Het product dat u hebt gekocht, is **uitsluitend** bestemd voor het kweken van planten en dient **uitsluitend** voor dit doel te worden gebruikt. Wanneer het voor andere doeleinden zal worden gebruikt, dragen wij hier geen verantwoordelijkheid voor.

**Kiezen plaats:** Probeer altijd een zonnige plaats te kiezen die zoveel mogelijk tegen wind beschut is. De keuze van de plaats is belangrijk om de beste resultaten te behalen bij het kweken van uw planten en voor de veiligheid van uw kas.

**0. Fundering:** De volgende funderingsspecificaties zijn alleen maar suggesties.

Belangrijk: De fundering moet tot beneden de vorstgrens zitten.

Wij adviseren een vaste fundering om deze kas op te zetten. Deze fundering kan worden voorbereid met beton, metsel- of steenwerk. Als u geen ervaring hebt met het maken van een dergelijke fundering, moet u een bedrijf raadplegen dat zich in dit werk specialiseert.

Belangrijk: De kas dient pas op de fundering te worden gemonteerd nadat de kas volledig is gemonteerd en gecontroleerd is of zij haaks en waterpas staat.

**Voordat u begint:** Controleer a.u.b. of u alle onderdelen op de meegeleverde lijst hebt voordat u begint aan het in elkaar zetten van uw nieuwe kas. Haal a.u.b. elk pakket uit de doos om de onderdelen beter te identificeren.

De onderdelenlijsten zijn gesorteerd volgens de doos waarin zij worden geleverd.

Het is belangrijk dat de open pakketten niet door elkaar gehaald worden.

Als er onderdelen ontbreken, neem dan a.u.b. contact op met uw leverancier.

Als u merkt dat een onderdeel niet past zoals op de tekening, breng dan **geen** veranderingen aan het onderdeel aan. Neem a.u.b. contact op met uw leverancier, die u naar de relevante klantenservicepartner zal doorverwijzen.

Ons beleid is gebaseerd op het continu verbeteren van onze producten en hierdoor behouden wij ons het recht voor om modellen te veranderen zonder verdere berichtgeving. Dit kan ertoe leiden dat er kleine verschillen zijn tussen uw product en het product dat in deze handleiding staat.



Verstikking -

Bevat kleine onderdelen

#### VEILIGHEIDSREGELS

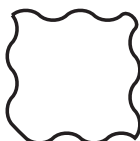
- Scherpe hoekjes en randen kunnen tot verwondingen leiden. Draag altijd een veiligheidsbril, beschermende handschoenen, schoenen en hoofdbedekking als u werkt met de aluminium profielen, glas- en polycarbonaat platen. Gebroken glas is een veiligheidsrisico - u dient het veilig en meteen op te ruimen.
- Wij raden u aan de kas met twee tot drie personen in elkaar te zetten.
- Belangrijk! Gevaar voor platdrukken tijdens de montage.
- Klim niet op de dakvlakken. Er bestaat gevaar voor vallen.
- De kas moet niet tijdens harde wind of storm worden gemonteerd.
- De kas moet altijd worden verankerd.
- Controleer a.u.b. twee weken na het voltooien van de montage of alle moertjes en boutjes vastzitten. 
- Sluit bij zware wind altijd de deuren en alle ramen.  
Houd bij zware sneeuwval het dak van de kas vrij of zorg voor een goede ondersteuning van het dak. Verwarm de kas in de winter.



Op de tekeningen met het eenvoudige frame wordt de binnenkant van de kas getoond.



Belangrijke tip, in acht nemen a.u.b.:



Op de tekeningen met het golvend frame wordt de buitenkant van de kas getoond.



Deze is niet inbegrepen.

## ONDERHOUD

Om uw kas schoon te houden dient deze af toe grondig gereinigd te worden met een zacht reinigingsmiddel. Het glas kan met een glasreinigingsmiddel worden gereinigd. Zorg er a.u.b. voor dat de reinigingsmiddelen niet agressief reageren met aluminium of kunststof.

Als u niet zeker weet of het reinigingsmiddel toepasselijk is, test het dan a.u.b. op een klein stuk dat niet in de volle zon ligt.



N.B.:

Voor de gehele bescherming van uw nieuwe kas raden wij u aan om deze op te nemen in uw opstalverzekering. Denk er ook aan dat de kas aan alle bouweisen moet voldoen en houd ook rekening met de plaats van de kas.

Plak alstublieft de inbegrepen sticker van het kasmodel op het deurprofiel nadat de kas succesvol is geïnstalleerd. Deze informatie is belangrijk voor het vervangen van onderdelen in de toekomst.

Bewaar de instructies op een veilige plek zodat u deze nog altijd kunt nalezen!



N.B.:

Volg a.u.b. de instructies en tips in deze instructiehandleiding exact op om moeilijkheden te voorkomen. Mocht u een potentiële fout in deze handleiding aantreffen, of een punt dat niet duidelijk uitgelegd is, neem dan a.u.b. contact op met uw leverancier.

Wij stellen uw suggesties en steun op prijs.

Er is een compleet assortiment kasaccessoires beschikbaar bij uw leverancier om dit product ten volle te benutten. Neem hier nota van a.u.b.

**Kære kunde,**

Tak fordi De har valgt et Vitavia produkt. Vi er overbevist om, at De vil få megen glæde af og mange gode stunder i Deres drivhus.



**Læs venligst hele denne monteringsvejledning, inden samling og opstilling af drivhuset påbegyndes.**

#### ANBEFALINGER

**Bemærk venligst!** Dette produkt er konstrueret som et drivhus beregnet til planteavl og er som sådan ikke konstrueret til at være helt tæt, da det er nødvendigt med udluftning bl.a. for at undgå kondensdannelse.

Såfremt De ønsker at anvende drivhuset som et "uderum/stue" eller lignende, gør vi udtrykkeligt opmærksom på, at drivhuset ikke er 100 % vandtæt, og at vi ikke påtager os noget ansvar for eventuelle skader på løsøre el. lign., der er anbragt i drivhuset.

Til montage af dette produkt kræves min. 2 personer.

Skulle De få problemer med drivhusmontagen eller glasisætning, bedes De kontakte Deres forhandler eller vor kundeservice på [opj@opj.dk](mailto:opj@opj.dk)

Anvend ikke vold.

**Placering:** Vælg et solrigt sted, hvor der er mest muligt læ. Undgå at placere drivhuset på steder, hvor der kan opstå turbulens pga. nærtstående bygninger.

**0. Fundament / Sokkel:** Oplysninger vedr. fundamentet er at betragte som vejledende forslag.

Drivhuset skal opstilles på et stabilt fundament / sokkel. Soklen kan laves f.eks. som en fuldstøbt betonsokkel eller bygges op i mursten eller Leca-sten.

Soklen skal gå ned i frostfri dybde (80-90 cm) for at undgå skævvridninger.

Bundrammen skal først fastgøres til fundamentet, når hele drivhuset er færdigmonteret, og alt er i vater, lod og vinkel.

**Vigtigt:** Før De begynder at samle Deres drivhus, kontroller venligst efter indholdsfortegnelsen, at alle dele er medleveret. Tag de enkelte bundter ud af kassen for bedre at kunne kontrollere indholdet. Undgå så vidt muligt at åbne delpakkerne, før De når til det pågældende punkt i vejledningen.

Numrene på bundterne stemmer overens med nummereringen i monteringsvejledningen.

Det er vigtigt ikke at blande åbnede bundter.

Hvis der mangler noget, kontakt venligst Deres forhandler.

Såfremt De mener, at en del ikke passer, må De under ingen omstændigheder begynde at tilpasse denne del ved at bore eller save i aluminiumsprofilerne. Kontakt i stedet vor kundeservice på [opj@opj.dk](mailto:opj@opj.dk), der vil hjælpe Dem videre.

Vi forbeholder os ret til at foretage tekniske ændringer af produktet og dets specifikationer, hvilket kan medføre ændringer i vejledningerne.

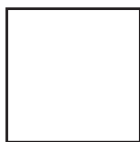
På vor hjemmeside vil De altid kunne finde den nyeste udgave af monteringsvejledningen. Såfremt denne måtte afvige væsentligt fra Deres produkt, er De velkommen til at kontakte vor kundeservice på [opj@opj.dk](mailto:opj@opj.dk). De kan identificere Deres udgave af vejledningen ved hjælp af det nummer, der er anført nederst på alle sider i vejledningen.



Kvælningsfare -  
Indeholder små dele

#### SIKKERHEDSHENVISNINGER

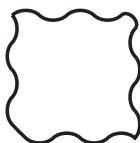
- De bør altid bruge handsker, når De arbejder med polycarbonatplader eller glas. Skarpe kanter kan forårsage skader. Der kan også forekomme skarpe kanter på kanter og hjørner på aluminiumsprofiler. Her bør De også bære handsker. Ved isætning af glas bør De også anvende beskyttelsesbriller, sikkerhedssko og hovedbeskyttelse (sikkerhedshjelm). Itugået glas udgør en sikkerhedsrisiko og bør bort-skaffes med forsigtighed.
- NB! Udvis forsigtighed ved glasmontage. Glasset kan splintre under monteringen.
- Bær gerne sikkerhedsbriller, medens glasset monteres.
- Du må ikke klatre op på tagfladerne. Der er fare for at falde ned.
- Samling af drivhuset og montering af glas bør ikke foretages i stærk blæst eller storm.
- Efter ca. 2 uger efterspændes alle bolte uden at overspænde disse.



Tegninger med enkeltramme er set indefra.



**NB!:** Vigtigt tip! Bemærk venligst!



Tegninger med bølget ramme er set udefra.



Indgår ikke i leverancen.



#### VEDLIGEHOJDELSE

Drivhuset bør lejlighedsvis rengøres grundigt med et mildt rengøringsmiddel. Glasset kan rengøres med et hvilket som helst rengøringsmiddel, der ikke skader aluminiumsprofiler eller glasholdere og clips, f. eks. Vitavia drivhusrens eller brun sæbe. Test eventuelt på et mindre område, hvis De er i tvivl.

Dørskinnerne bør regelmæssigt rengøres og smøres med stearin/grafitolie.

Ved snefald fjernes sneen fra taget, således at der ikke opstår risiko for skader som følge af snebelastningen af glas og profiler. Ved kraftigt snefald og ved skiftevis tø- og frostvejr skal sne fjernes hurtigst muligt fra taget.

Ved risiko for kraftigt snefald understøttes tagryggen med en stolpe eller lign.

Ved kraftig blæst skal alle vinduer og døre lukkes. Afmonter / deaktiver eventuelle automatiske vinduesåbnere.



#### ANMÆRKNING

Vi anbefaler, at De sørger for, at Deres husforsikring også dækker Deres drivhus. Overhold alle byggevedtægter. Kontakt Teknisk Forvaltning i Deres kommune, hvis De er i tvivl.

Typebetegnelsen skal De bruge ved bestilling af evt. reservedele, så opbevar venligst montagevejledningen til senere brug.

Skulle De få problemer med drivhusmontagen eller glasisætning, bedes De kontakte Deres forhandler eller vor kundeservice på [opj@opj.dk](mailto:opj@opj.dk)

Følg de beskrevne arbejdsgange meget omhyggeligt. Såfremt De mener, at der skulle være fejl ved produktet eller i vejledningen, eller hvis noget er uklart, er De velkommen til at kontakte os på [opj@opj.dk](mailto:opj@opj.dk). Vi forsøger løbende at opdatere vore vej-ledninger og modtager gerne input via e-mail.

**Kära kund,**

Tack för att ni valt en Vitavia produkt. Vi är övertygade om att du kommer få mycket glädje av ditt växthus.



**Vänligen läs igenom hela monteringsanvisningen innan ni påbörjar monteringen av växthuset.**

**FÖRSLAG**

**Notera följande!** Du har köpt ett växthus, som är konstruerat för odling av planter och bör uteslutande användas för detta ändamål. Vid annan användning bortfaller producentens ansvar och garantier.

För montering av detta växthus krävs minst 2 personer.

Skulle du få problem med monteringen eller glasmonteringen ombedes du kontakta din återförsäljare.

**Använd inte våld.**

**Placering:** Välj en solig plats, med mesta möjliga lä. Undvik att placera växthuset på platser där det kan uppstå turbulent vind pga närliggande byggnader.

**0. Fundament / sockel:** Upplysningar om. fundamentet betraktas som vägledande förslag.

Växthuset skall monteras på ett stabilt fundament/sockel. Sockeln kan tillverkas som tex en helgjuten betongsockel eller byggas i betongsugor eller leca sten.

Sockeln skall fästas på frostfritt djup (80-90 cm) för att undvika sättningar.

Bottenramen skall fästas på fundamentet först när hela växthuset är färdigmonterat och allt är i lod, vågrätt och vinkelrätt.

**Viktigt :** Innan du börjar montera växthuset, kontrollera att alla delarna är levererade med hjälp av innehållsförteckningen. Tag ut de numrerade buntarna ur kartongerna, men undvik att öppna dem innan du kommit till den punkten i monteringen.

Numren på buntarna stämmer överens med numreringen i monteringsanvisningen.

Det är viktigt att inte blanda öppnade buntar.

Om något saknas, kontakta din återförsäljare.

Om du anser att en del inte passar, får du under inga omständigheter börja borra eller såga i aluminiumprofilen för att få den att passa. Kontakta istället din återförsäljare för hjälp.

Vi förbehåller oss rätten att göra tekniska förändringar av produkten och dess specifikationer, vilket kan föranleda förändringar i monteringsanvisningen.

På vår hemsida finns alltid den nyaste utgåvan av monteringsanvisningen. Skulle måtten avvika väsentligt från din produkt kan du kontakta din återförsäljare så kan de hjälpa till att identifiera er variant med hjälp av info som finns i din monteringsanvisning.

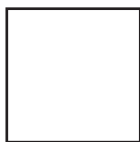


Kvävningsrisk -  
Innehåller små delar

**SÄKERHETSANVISNINGAR**

- Du bör alltid använda handskar, när du arbetar med polycarbonatskivor eller glas. Vassa kanter kan förorsaka skador. Det kan också förekomma vassa kanter på hörn på aluminiumprofilerna. Vid isättning av glas bör du också använda skyddsglasögon, skyddsskor och skydd för huvudet (säkerhetshjälm). Krossat glas utgör en säkerhetsrisk och bör föras undas med försiktighet.
- Obs! Vidtag försiktighet vid glasmontage. Glaset kan gå sönder under monteringen.
- Bär gärna skyddsglasögon, medan glaset monteras.
- Klättra inte upp på takytorna. Det finns risk för fall.
- Montering av växthuset och montering av glas bör inte göras i kraftig blåst eller storm.
- Efter ca. 2 veckor bör alla bultar efterdras utan att överdras.

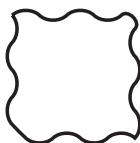
14



Ritningar med enkel ram är  
huset sett inifrån.



**OBS!: Viktigt tips!**  
**Notera!**



Ritningar med vågig ram är  
huset sett utifrån.



**Ingår inte i leveransen.**



## UNDERHÅLL

Växthuset bör regelbundet rengöras grundligt med ett mildt rengöringsmedel. Glaset kan rengöras med vilket rengöringsmedel som helst som inte skadar aluminiumprofilerna, glashållare eller clips etc. Vitavia växthusrengöring eller gul såpa tex. Testa gärna ditt medel på ett mindre område om du är osäker.

Dörrskenor bör regelbundet rengöras och smörjas med paraffin eller grafitolja.

Vid snöfall skall snön tas bort från taket så att sakor ej uppstår pga för stor tyngd på glas och profiler. Vid kraftigt snöfall och vid emperaturskiftningar skall snön tas bort från taket så snart som möjligt.

Vid risk för kraftigt snöfall kan takstolen stöttas med en stolpe eller liknande.

Vid kraftig blåst skall alla fönster och dörrar reglas. Avmontera / deaktivera eventuella automatiska fönsteröppnare.



## ANMÄRKNING

Vi föreslår att hemförsäkringen även täcker ert växthus. Följ alla byggnadsregler. Kontakta byggnadsnämnen i er kommun om du är osäker.

Typbeteckningen du skall använda vid eventuell efterbeställning av reservdelar finns i monteringsanvisningen, så bevara denna även efter monteringen.

Skulle du få problem med monteringen kontakt din återförsäljare.

Följ den beskrivna arbetsgången så mycket som möjligt. Skulle du anse det vara fel på produkten eller monteringsanvisningen så är du välkommen att kontakta [opj@opj.dk](mailto:opj@opj.dk) Vi försöker att löpande uppdatera våra anvisningar och mottager gärna input via e-mejl.

**Gentile cliente,**

grazie per aver deciso di acquistare il nostro prodotto.  
Siamo certi che ne sarà soddisfatto.



**Leggere completamente le presenti istruzioni prima di iniziare i lavori di montaggio!**

#### RACCOMANDAZIONI

**Nota:** Il prodotto acquistato è ideato per la coltivazione di piante e deve essere utilizzato esclusivamente per questo scopo. Per qualsiasi altro utilizzo si declina ogni responsabilità.

**Scelta del luogo:** Scegliere possibilmente un posto soleggiato, ma al contempo protetto dal vento. La scelta del posto di installazione è estremamente importante per il successo costruttivo e la sicurezza della serra.

**0. Fondamenta:** Le indicazioni sulle fondamenta sono solo dei suggerimenti.

Il fondamento deve essere trattato con una mano di antiruggine.

L'installazione della serra richiede un basamento solido. È possibile realizzare questo basamento (fondamenta) in calcestruzzo oppure in muratura. Se non si dovesse avere alcuna esperienza in questo campo, rivolgersi a uno specialista.

Collegare il basamento al telaio inferiore del pavimento della serra solo quando la costruzione sarà ultimata e posta ad angolo retto.

**Prima di iniziare i lavori:** Prima di iniziare l'operazione di montaggio della serra, accertarsi che siano presenti tutti i componenti elencati. Prelevare i componenti dall'imballaggio, per poterli identificare meglio.

L'elenco dei pezzi è suddiviso in scatole

È particolarmente importante non mischiare tra di loro i componenti aperti.

Se nonostante un accurato controllo dovessero mancare delle parti, contattate il vostro rivenditore.

Se una delle parti non dovesse combaciare, non iniziare a trapanare o a segare. Contattate il vostro rivenditore. In questo caso il servizio di assistenza vi contatterà a breve.

Ci riserviamo il diritto di applicare modifiche tecniche rivolte allo sviluppo del prodotto. Ciò potrebbe differire dalle rappresentazioni.

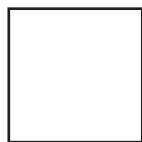


Rischio di  
soffocamento -

0-3 Contiene piccole parti

#### INFORMAZIONI DI SICUREZZA

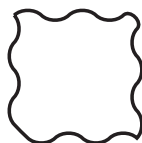
- Durante il maneggio di vetro, pannelli di polycarbonato o componenti di serre si raccomanda di portare sempre occhiali di protezione, guanti e calzature di sicurezza nonché un elmetto protettivo, poiché gli spigoli taglienti possono causare delle lesioni. I vetri rotti costituiscono un elevato rischio per la sicurezza. Eliminare i vetri rotti con la massima prudenza.
- Si consiglia di far montare la serra da 2-3 persone.
- **Attenzione! Pericolo di schiacciamento durante il montaggio.**
- Portare gli occhiali protettivi durante l'installazione della vetratura.
- Non salire sulle superfici del tetto. C'è il rischio di cadere.
- Non eseguire il montaggio in caso di forte vento o tempesta.
- Stringere tutti i collegamenti a vite dopo 2 settimane.
- La serra deve essere sempre ancorata al suolo.
- Controllare ogni 14 giorni che i dadi siano stretti a fondo. **14**
- Eliminare tempestivamente la neve dai tetti delle serre in modo da evitare qualsiasi carico di neve pericoloso. In caso di forti nevicate, togliere subito il tetto dalla neve.
- In presenza di forte vento, tenere chiuse tutte le aperture (finestre porte), poiché in questo caso il vento avrebbe una maggiore superficie di attacco.
- Riscaldare la serra in inverno.



**Figure con telai a una struttura:  
Vista interna**



**Importante indicazione  
Osservare assolutamente  
quanto segue**



**Figure con telai a cornice  
ondulata:  
Vista esterna**



**Non è incluso nel volume di  
consegna.**

## MANUTENZIONE E ASSISTENZA

Pulire periodicamente la serra con un detergente neutro. Il vetro può essere pulito con un detergente, che non intacchi i componenti di plastica né il telaio di alluminio.

Se si dovessero avere dei dubbi circa il detergente da utilizzare, provarlo prima su una piccola superficie lontana dai raggi solari.



**Nota:**

Per proteggere interamente la serra a titolo preventivo, consigliamo di stipulare un'assicurazione sugli immobili e sul contenuto della casa. Per maggiori informazioni, si prega di rivolgersi al proprio assicuratore.

Informarsi eventualmente sulle norme costruttive locali.

A montaggio ultimato, incollare l'adesivo allegato sul profilo della porta. La denominazione di questo modello è importante per l'ordinazione delle parti di ricambio. Custodire gelosamente le istruzioni d'uso.



**Nota:**

Seguire attentamente le indicazioni e le avvertenze contenute in queste istruzioni d'uso non avrete difficoltà durante le operazioni di installazione. Se sulle istruzioni d'uso dovessero venire alla luce presunti errori, oppure se un passaggio non è chiaro, rivolgersi al proprio rivenditore o scrivere all'indirizzo di posta elettronica:

Siamo grati per qualsiasi commento o suggerimento.

**Vážený zákazník,**

Děkujeme, že jste si vybrali náš produkt.

Jsme přesvědčeni, že vám přinese mnoho radosti.



**Před zahájením montáže si kompletně přečtete tento návod k montáži!**

**Doporučení****Poznámka**

Zakoupený výrobek je určen k pěstování rostlin a měl by být používán pouze k tomuto účelu. Jakákoli odpovědnost za jiné použití je vyloučena.

**Výběr místa**

Pro skleník si vyberte co nejslunnější, ale zároveň před větrem chráněné místo. Výběr místa je nesmírně důležitý pro úspěch pěstování a bezpečnost vašeho domu.

**0. Základ:**

Podrobnosti o základu jsou pouze doporučením.

**DŮLEŽITÉ:** Vytvořte mrazuvzdornou základnu podle rozměrů uvedených v tabulce.

Pro postavení skleníku potřebujete pevný základ. Tento pevný základ (základ) je možné vyrobit z betonu nebo ze zdiva. Pokud nemáte se zakládáním žádné zkušenosti, obraťte se na odborníka.

Teprve když je vše pod úhlem a smontováno, připojte základnu ke spodnímu rámu podlahy domu.

**Než začnete:**

Než začnete skleník sestavovat, zkontrolujte, zda jsou k dispozici všechny díly uvedené v seznamu. Jednotlivé svazky vyjměte z obalu, abyste je mohli lépe identifikovat.

Seznam dílů je uspořádán podle krabic.

Je důležité, aby se otevřené svazky nepomíchaly.

Pokud i přes nejpečlivější kontrolu něco chybí, obraťte se na svého dodavatele.

Pokud se zdá, že díl nesedí, nezačínejte s vrtáním nebo řezáním. Obraťte se na svého smluvního partnera.

Odpovědný zákaznický servis vás bude kontaktovat.

Vyhrazujeme si právo na další vývoj v závislosti na technickém pokroku. To může mít za následek drobné odchylky v obrázcích.

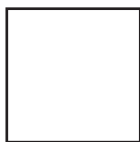


Nebezpečí udušení -

Obsahuje malé části

**Bezpečnostní pokyny**

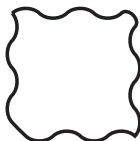
- Při manipulaci se sklem, dvojitými stěnami nebo díly skleníku vždy používejte ochranné brýle, rukavice, bezpečnostní obuv a ochranu hlavy, protože ostré hrany mohou způsobit zranění. Rozbité sklo představuje bezpečnostní riziko. Odstraňujte je s náležitou opatrností.
- Doporučujeme, aby tento skleník sestavily 2-3 osoby.
- Pozor! Nebezpečí rozdrčení při montáži.
- Nelezte na střešní plochy. Hrozí nebezpečí pádu.
- Montáž se nesmí provádět za silného větru nebo bouřky.
- Skleník musí být vždy ukotven.
- Po 14 dnech zkontrolujte těsnost matic. **14**
- Při silném větru by měly být všechny otvory (okna a dveře) zavřené, jinak bude mít vítr větší prostor k působení.
- Střechy skleníků musí být včas zbaveny sněhu, aby nedocházelo k nebezpečnému zatížení sněhem. V případě silného sněžení musí být střecha co nejrychleji odklizená. V zimě skleník vytápějte.



**Ilustrace s jednoduchými  
rámečky: Pohled do  
interiéru**



**Důležité upozornění, které je  
třeba dodržet**



**Ilustrace s zvlněným  
rámečky: Pohled zvenčí**



**Není součástí kartonu.**

### Údržba a péče

Skleník by se měl čas od času důkladně umýt neutrálním čisticím prostředkem. Skla lze čistit čisticím prostředkem, který nenarušuje plastové části nebo hliníkový rám.

Pokud si nejste jisti, zda je používaný výrobek kompatibilní, vyzkoušejte jej nejprve na malé ploše mimo dosah slunce.



**Nápověda:**

**Pro plnou ochranu skleníku a obecnou prevenci doporučujeme zahrnout skleník do pojištění domácnosti nebo budovy. Za tímto účelem kontaktujte svého pojistitele.**

**Zjistěte si informace o stávajících místních stavebních předpisech.**

**Po montáži nalepte na profil dveří přiloženou nálepku se vzorem. Toto označení modelu je důležité pro případ, že byste později potřebovali náhradní díly. Návod k montáži uschovejte na bezpečném místě!**



**Nápověda:**

**Dodržujte přesně informace a pokyny uvedené v tomto návodu k obsluze a při instalaci nebudete mít žádné potíže. Pokud si v návodu k obsluze všimnete chyb nebo vám některá pasáž není jasná, obraťte se na svého prodejce nebo nám napište na následující e-mailovou adresu:**

kundendienst@eph-schmidt.de

Jsme vděční za vaše návrhy a podporu.

Kompletní sortiment příslušenství pro skleníky, které vám pomůže tento výrobek co nejlépe využít, je k dispozici u vašeho prodejce. Informujte se o nich.

**Spoštovani kupec!**

hvala, da ste se odločili za naš izdelek.

Prepričani smo, da vam bo v veliko veselje.



**Prosimo, da ta navodila za postavitev pred začetkom montaže v celoti preberete!**

**PRIPOROČILA**

**Napotek:** Izdelek, ki ste ga kupili, je zasnovan za gojenje rastlin in ga smete uporabljati izključno za ta namen. V primeru drugačne uporabe je vsakršna odgovornost izključena.

**Izbira lege:** Za vaš rastlinjak poiščite najbolj sončno lego, ki pa je hkrati tudi zaščitena pred vetrom. Izbira kraja postavitve je ozredno pomembna za uspeh gojenja rastlin varnost vaše hiše.

**0. Temelj:** Navedbe o temelju so samo priporočila.

Temelj mora biti postavljen zaščiteno pred zmrzaljo.

Za postavitev rastlinjaka potrebujete stabilno podnožje. To stabilno podnožje (temelj) lahko izdelate iz betona ali v obliki zidu. Če nimate izkušenj s temeljenjem, se obrnite na strokovnjaka.

Šele ko je vse pod pravim kotom in montirano, spojite podnožje s talnim okvirjem rastlinjaka.

**Preden začnete:** Preden začnete z montažo vašega rastlinjaka, preverite, ali so na voljo vsi deli, ki so navedeni na seznamu. Da boste to lažje ugotovili, vzemite posamezne pakete iz embalaže.

Seznam delov je razčlenjen po škatlah.

Pomembno je, da odprtih paketov ne pomešate.

Če kljub najskrbnejšemu pregledu kaj manjka, stopite v stik z dobaviteljem.

Če se kdaj zgodi, da menite, da določen del ne ustreza, ne začnite vrtati ali žagati. Stopite v stik z vašim pogodbenim partnerjem. Služba za stranke, ki je pristojna za vas, bo vzpostavila stik z vami.

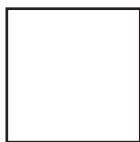
Pridržujemo si pravico do nadaljnjega razvoja v smislu tehničnega napredka. Tako se lahko pojavijo manjša odstopanja v prikazih.



Nevarnost zadušitve -  
Vsebuje majhne dele

**VARNOSTNA NAVODILA**

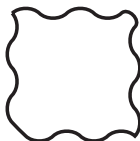
- Pri rokovanju s steklom, votlimi ploščami ali deli rastlinjaka morate vedno nositi zaščitna očala, rokavice, zaščitne rokavice in zaščito za glavo, ker se lahko na ostrih robovih poškodujete. Zlomljeno steklo predstavlja varnostno tveganje. Odstranite ga z potrebno previdnostjo.
- Priporočamo vam, da rastlinjak postavijo 2 do 3 osebe.
- Pozor! Nevarnost stisnjenja pri montaži.
- Pri vgradnji zasteklitve dodatno nosite zaščitna očala.
- Ne plezajte na strešne površine. Obstaja nevarnost padca.
- Montaža se ne sme izvajati ob močnem vetru ali viharju.
- Po 2 tednih dodatno zategnite vse vijačne spoje.
- Rastlinjak mora biti vedno sidran.
- Po 14 dneh preverite stabilno prileganje matic. **14**
- S streh rastlinjakov pravočasno očistite sneg, da ne pride do nevarne obremenitve s snegom. Ob močnih snežnih padavinah mora biti streha čim prej očiščena.
- Ob močnem vetru je treba vse odprtine (okna in vrata) zapreti, ker sicer veter deluje na večjo površino.
- Pozimi rastlinjak ogrevajte.



Op de tekeningen met het enkelvoudige frame wordt de binnenkant van de kas getoond.



Belangrijke tip, in acht nemen a.u.b.:



Op de tekeningen met het dubbele frame wordt de buitenkant van de kas getoond.



Ni priložen.

#### VZDRŽEVANJE IN NEGA

Rastlinjak občasno temeljito operite z nevtralnimi čistilom. Steklo lahko očistite s čistilnim sredstvom, ki ni agresivno do plastičnih delov in aluminijastega okvirja.

Če niste prepričani, ali je sredstvo, ki ga uporabljate, neagresivno, ga najprej preizkusite na majhnem mestu, ki ni izpostavljeno soncu.

#### Napotek:



Za popolno zaščito rastlinjaka in splošno preventivo vam priporočamo, da rastlinjak vključite v zavarovanje hiše in opreme. V zvezi s tem se obrnite na vašo zavarovalnico.

Pozanimajte se o morebitnih veljavnih lokalnih gradbenih predpisih.

Prosimo, da priloženo tipsko nalepko po postavitvi nalepite na profil vrat. Ta oznaka modela je pomembna, če bi pozneje potrebovali nadomestne dele. Navodila za montažo dobro shranite!

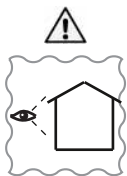
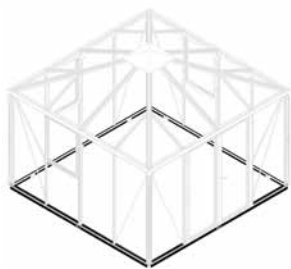


Natančno sledite navedbam in opozorilom teh navodil za uporabo in pri montaži ne boste imeli težav. Če menite, da so v navodilih za uporabo napake ali vam določen odstavek ni jasen, se obrnite na vašega prodajalca ali nam pišite na e-poštni naslov:

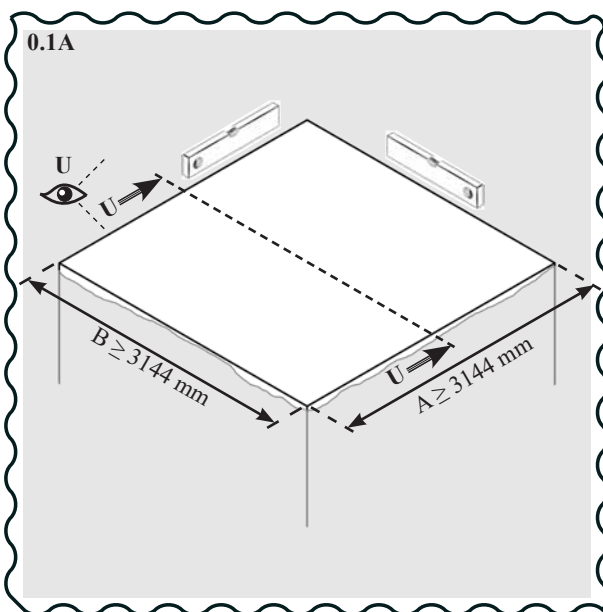
kundendienst@eph-schmidt.de

Za vaše pobude in podporo vam bomo hvaležni.

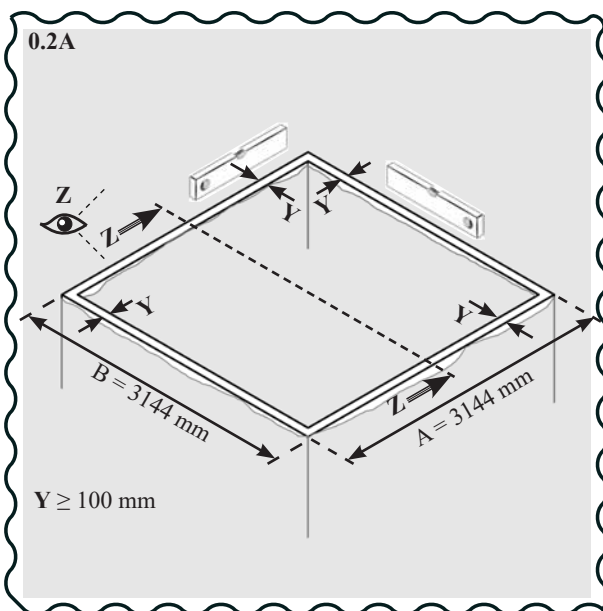
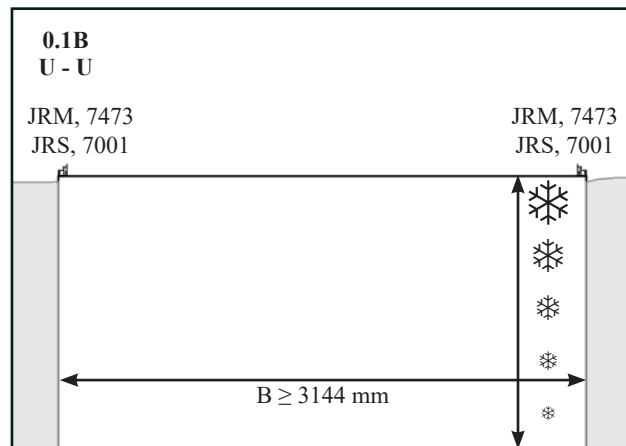
# 0 - JRM, JRS,



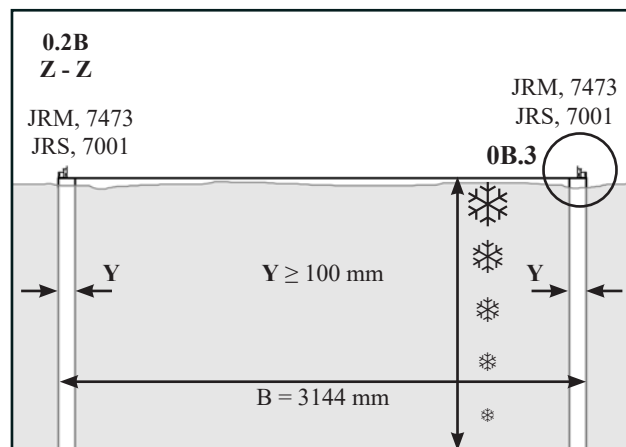
FOUNDATION, FUNDAMENT, FUNDING, FUNDAMENT / SOKKEL,  
FUNDAMENT / SOCKEL, FONDAMENTA, ZÁKLAD, TEMELJ.



? **F1**



? **F2**

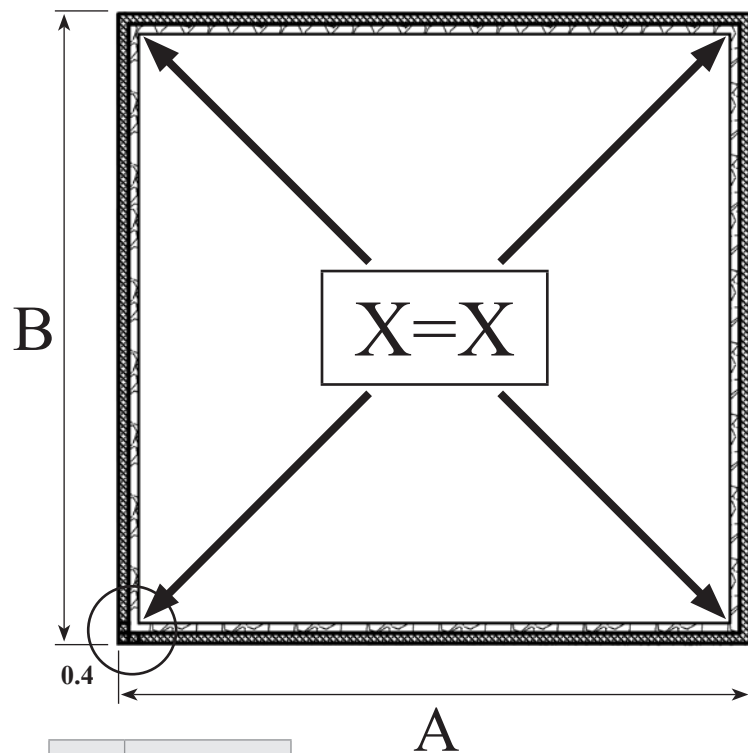
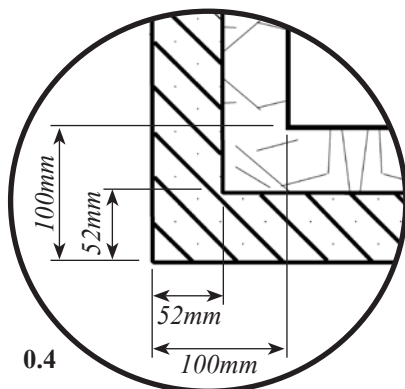
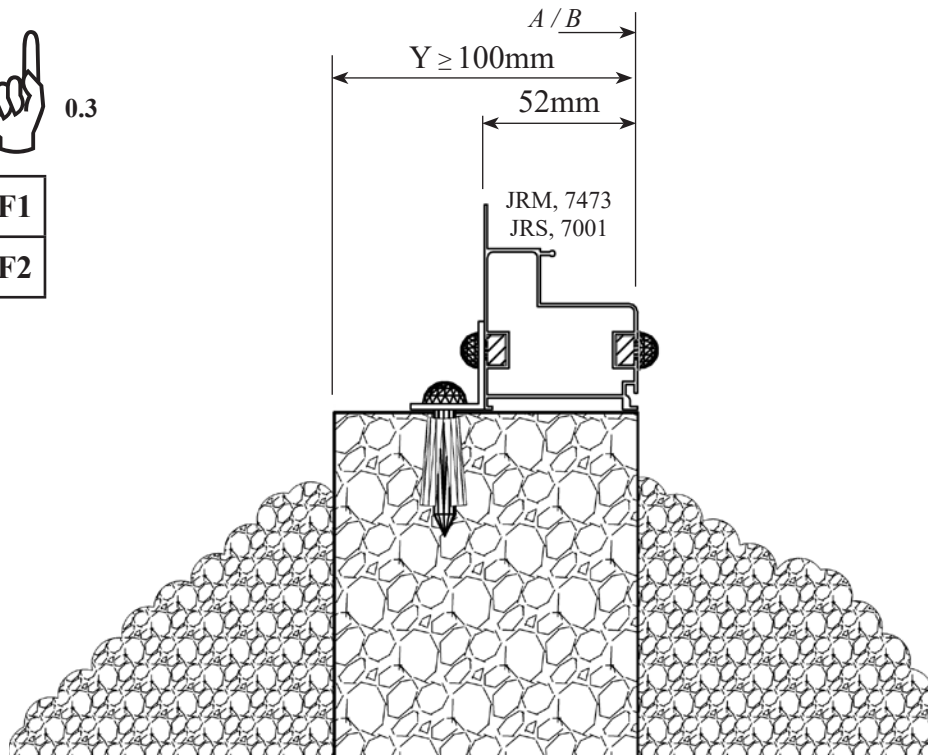


? Alternative options    View from

## 0 - JRM, JRS,



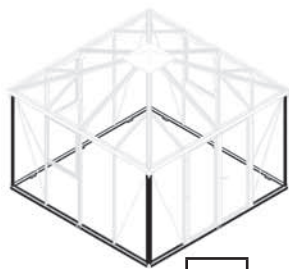
F1  
F2



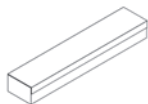
|   |         |
|---|---------|
|   | 10200   |
| A | 3144 mm |
| B | 3144 mm |

Important Tip

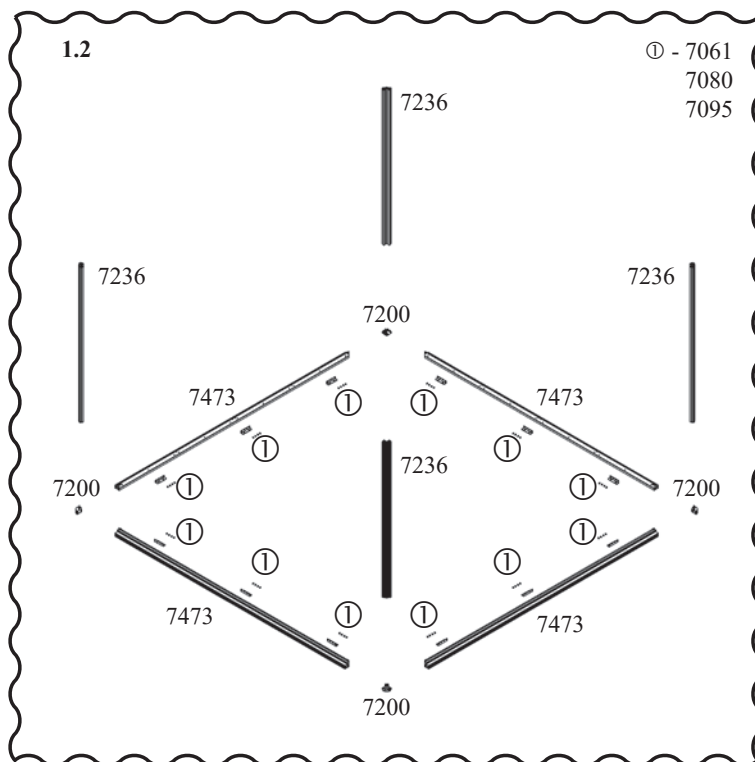
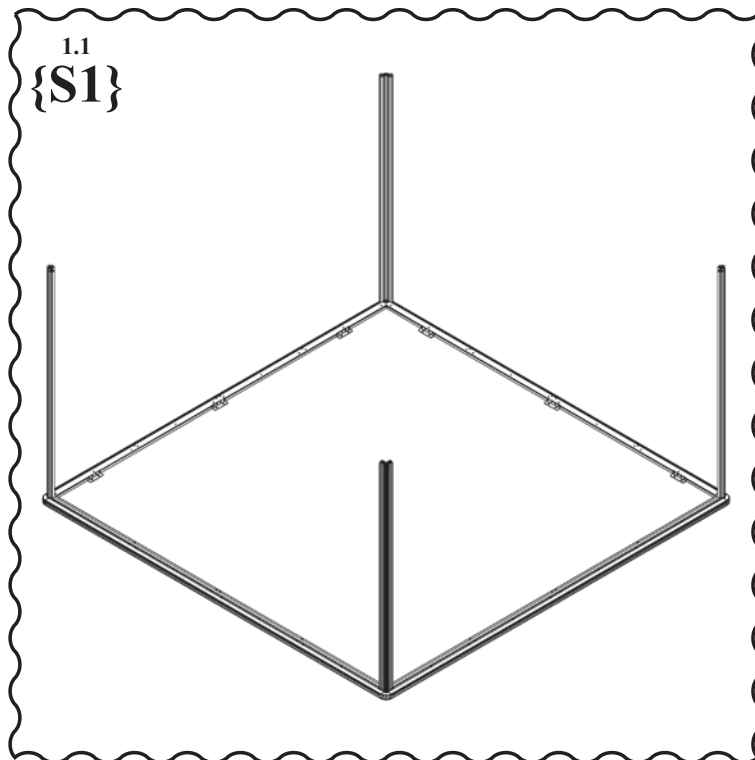
# 1 - JRM, ( ? )



JRM  
JRS



|             |  |              |
|-------------|--|--------------|
| 7053<br>8x  |  | JRM, P1      |
| 7061<br>12x |  |              |
| 7080<br>48x |  |              |
| 7095<br>12x |  |              |
| 7200<br>4x  |  |              |
| 7399<br>8x  |  |              |
| 7473<br>2x  |  | JRM, P2      |
| 7473<br>2x  |  | JRM, P3      |
| 7236<br>4x  |  | JRM, JRS, P5 |

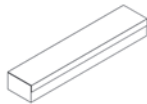


( ? ) Alternative options

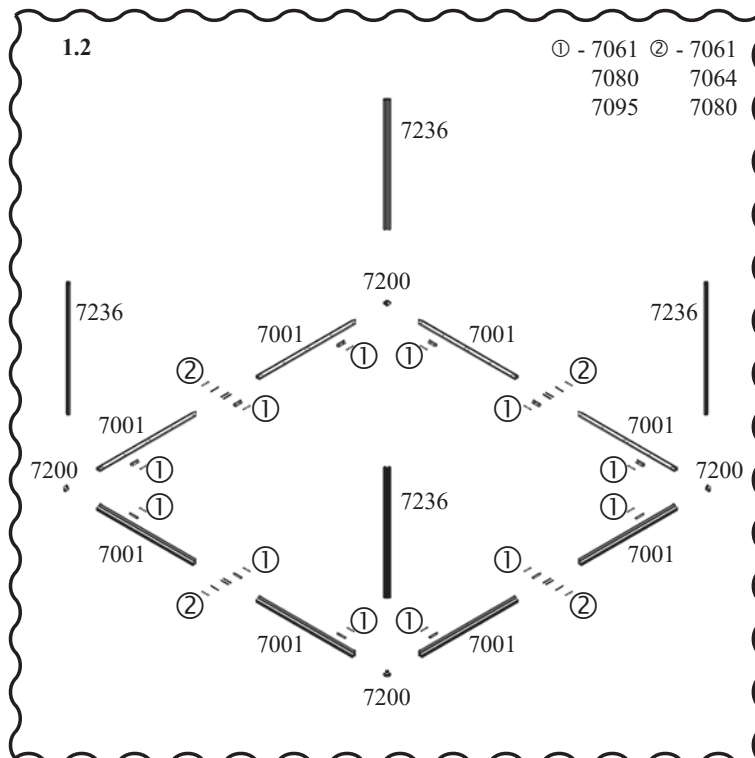
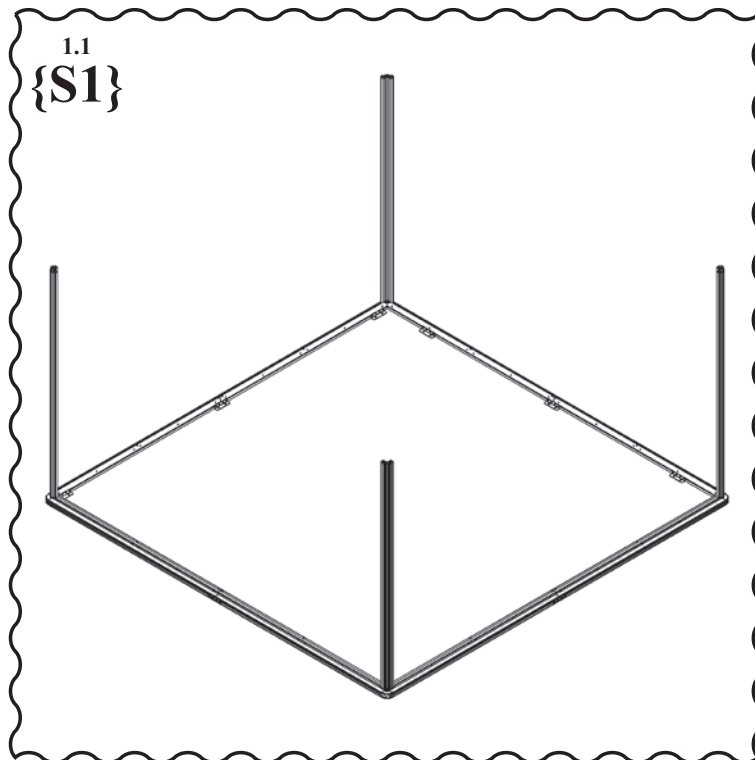
SILL BARS / CORNER POSTS, GRUNDRAMMEN U. ECKPFOSTEN, CADRE DE BASE ET PILIERS D'ANGLE,  
KALFJES / HOEKPROFIELEN, BUNDRAMME OG HJØRNESTOLPER, BOTTENRAM OCH HÖRNSTOLPAR,  
TELAIO DI BASE E MONTANTI ANGOLARI, ZÁKLADOVÝ RÁM A ROHOVÉ SLOUPKY,

OSNOVNI OKVIR IN VOGALNI STEBRI.

# 1 - JRS, (?)



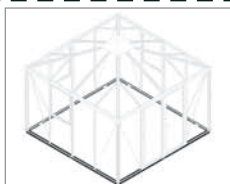
|             |  |              |
|-------------|--|--------------|
| 7053<br>8x  |  | JRS, P1S     |
| 7061<br>16x |  |              |
| 7064<br>4x  |  |              |
| 7080<br>64x |  |              |
| 7095<br>12x |  |              |
| 7200<br>4x  |  |              |
| 7399<br>8x  |  |              |
| 7001<br>4x  |  | JRS, P2S     |
| 7001<br>4x  |  | JRS, P3S     |
| 7236<br>4x  |  | JRM, JRS, P5 |



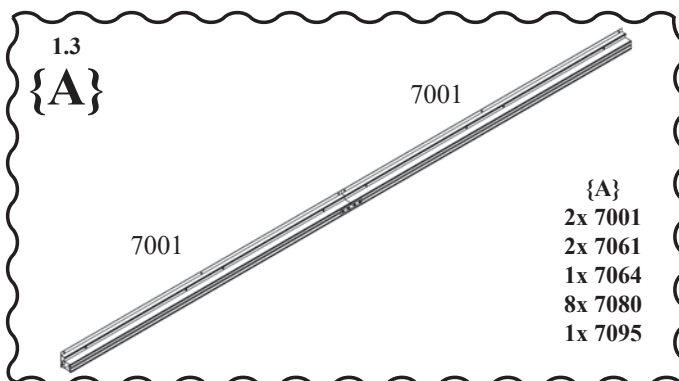
(?) Alternative options

**SILL BARS / CORNER POSTS, GRUNDRAHMEN U. ECKPFOSTEN, CADRE DE BASE ET PILIERS D'ANGLE, KALFJES / HOEKPROFIELEN, BUNDRAMME OG HJØRNESTOLPER, BOTTENRAM OCH HÖRNSTOLPAR, TELAIO DI BASE E MONTANTI ANGOLARI, ZÁKLADOVÝ RÁM A ROHOVÉ SLOUPKY, OSNOVNI OKVIR IN VOGALNI STEBRI.**

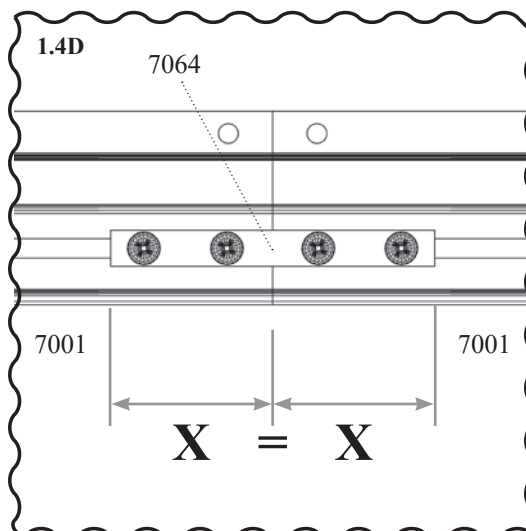
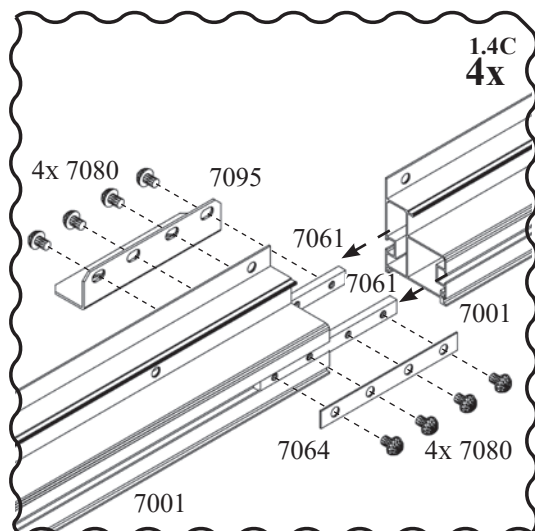
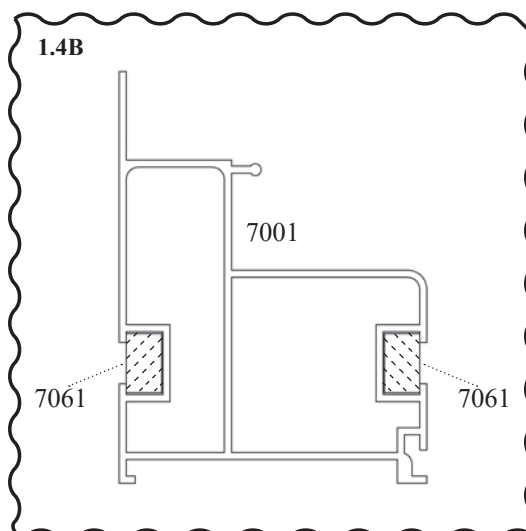
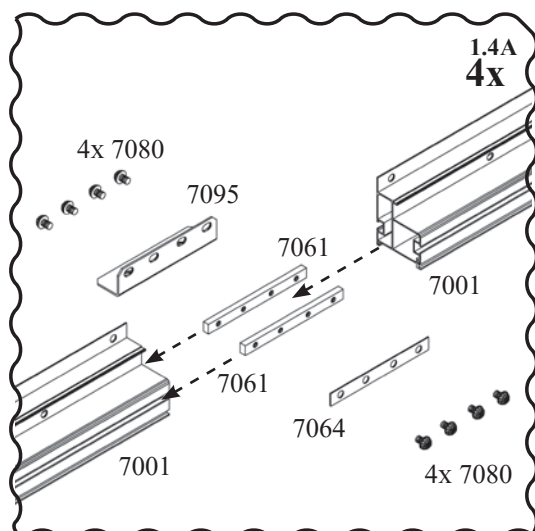
# 1\_{A} - JRS,

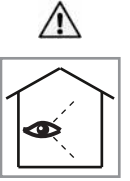
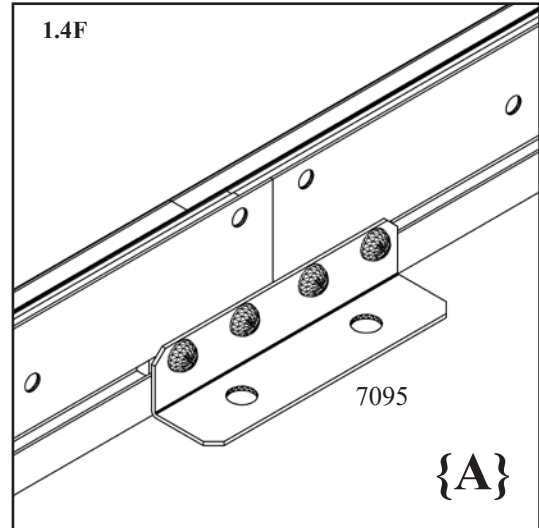
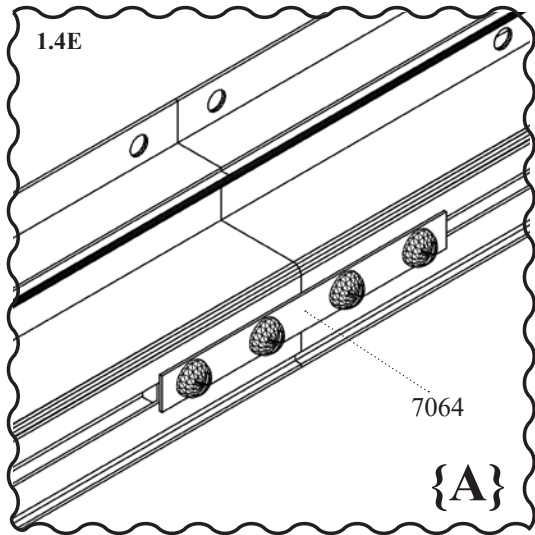


PH2

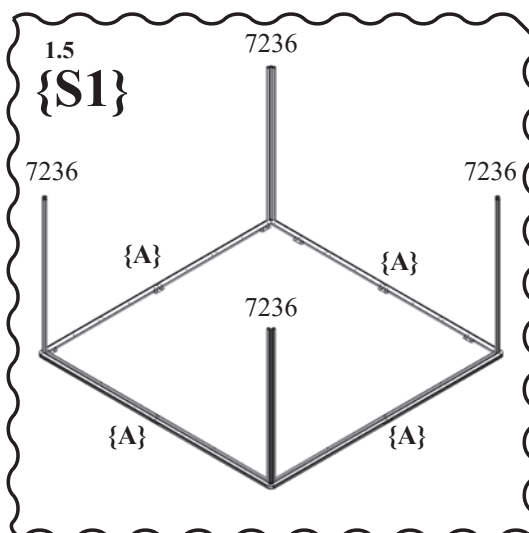
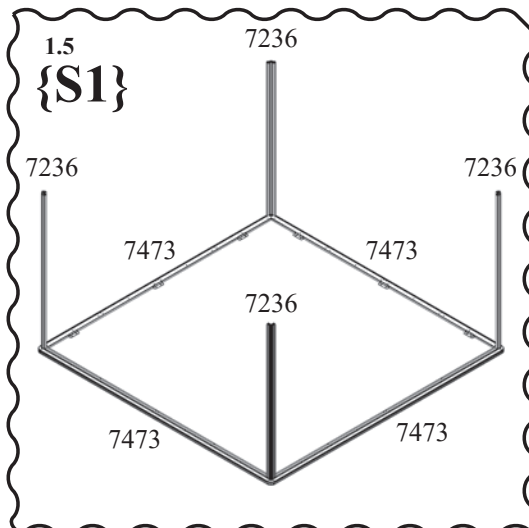
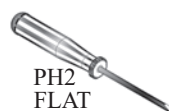
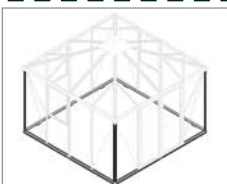


|              |  |
|--------------|--|
| 7001<br>2x 4 |  |
| 7061<br>2x 4 |  |
| 7064<br>1x 4 |  |
| 7080<br>8x 4 |  |
| 7095<br>1x 4 |  |

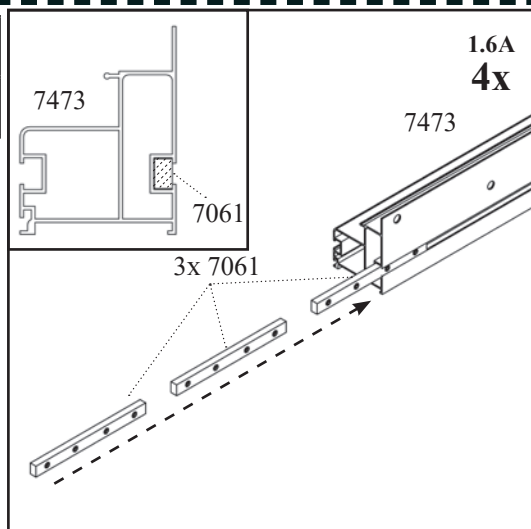




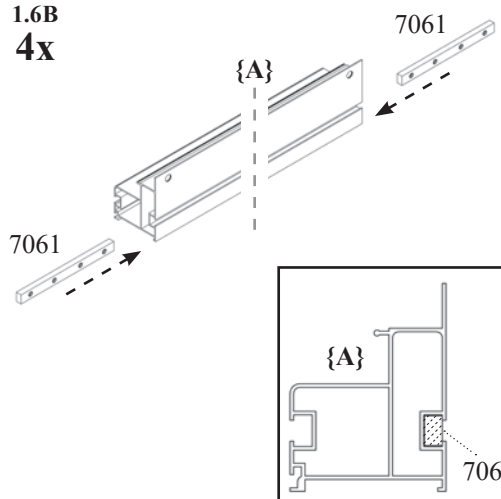
# 1 - JRM, JRS,



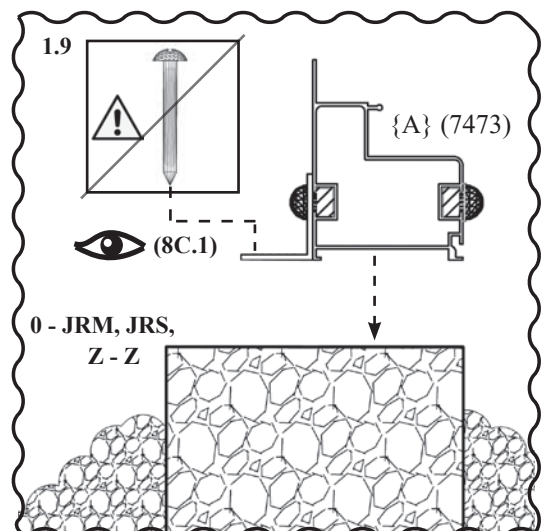
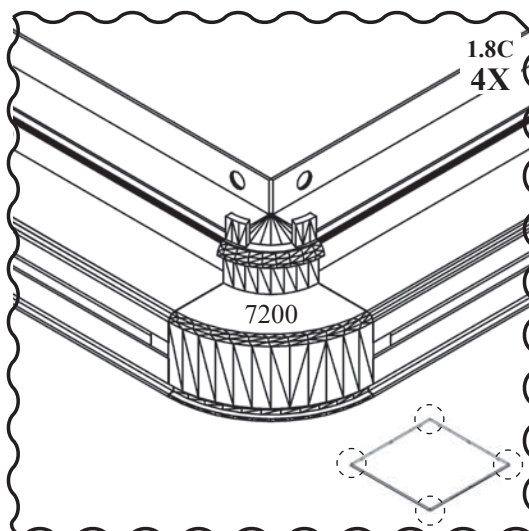
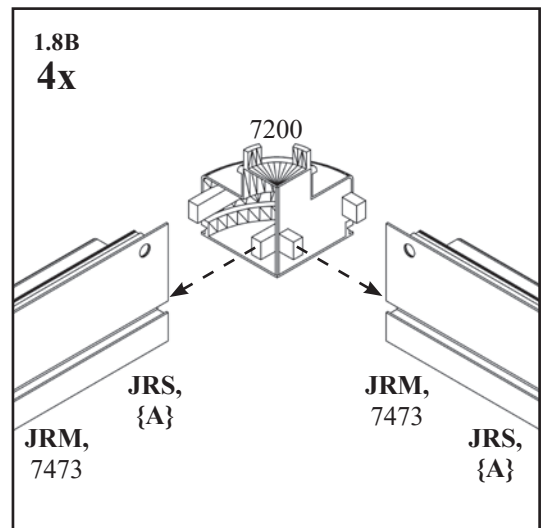
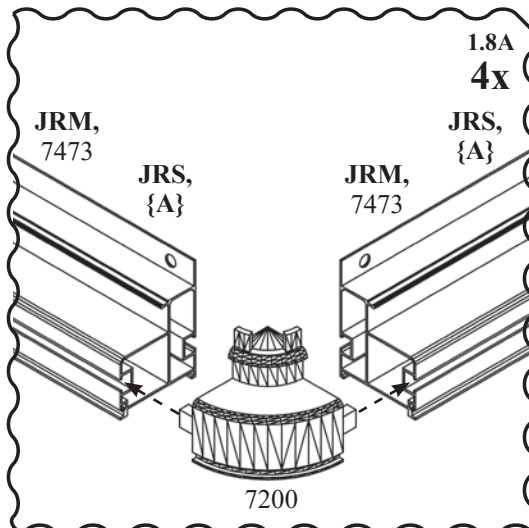
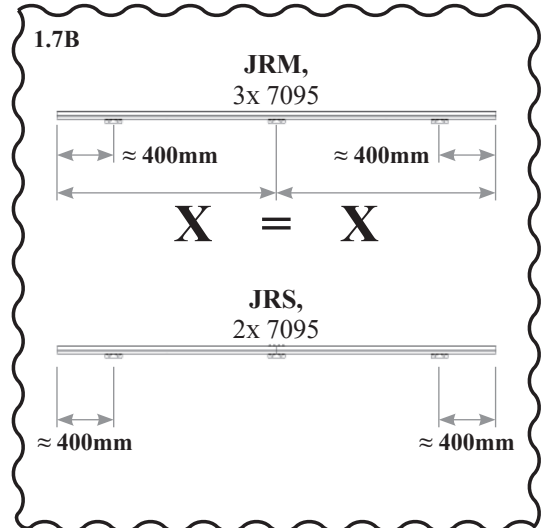
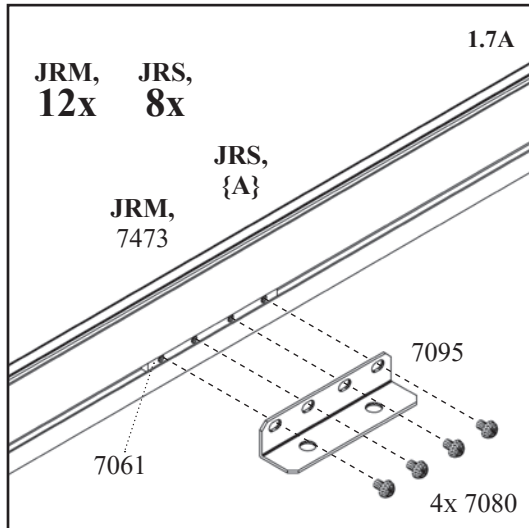
|      | JRM, | JRS, |
|------|------|------|
| 7053 | 8x   | 8x   |
| 7061 | 12x  | 8x   |
| 7080 | 48x  | 32x  |
| 7095 | 12x  | 8x   |
| 7200 | 4x   | 4x   |
| 7236 | 4x   | 4x   |
| 7399 | 8x   | 8x   |
| 7473 | 4x   | -    |
| {A}  | -    | 4x   |



1.6B  
4x



# 1 - JRM, JRS,



Step for later



Important!

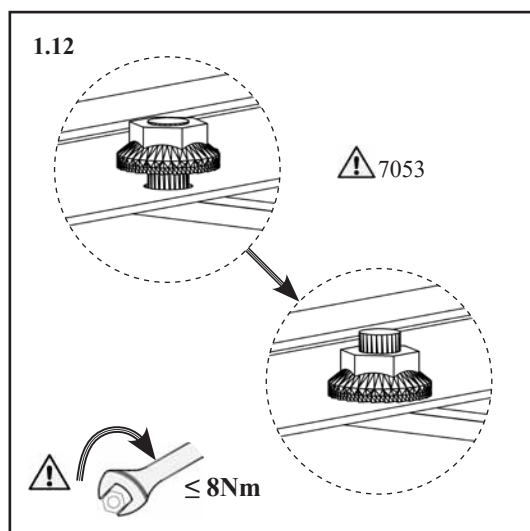
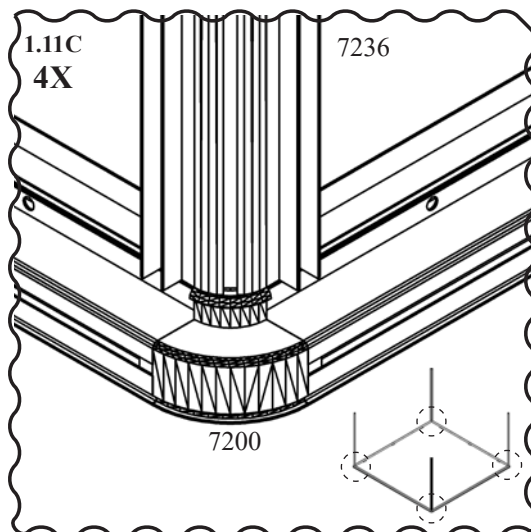
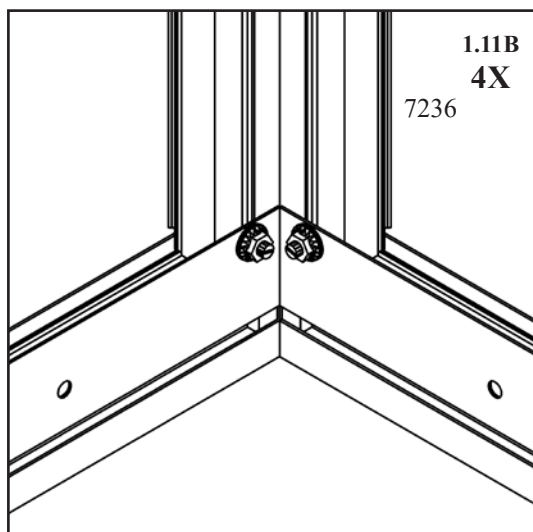
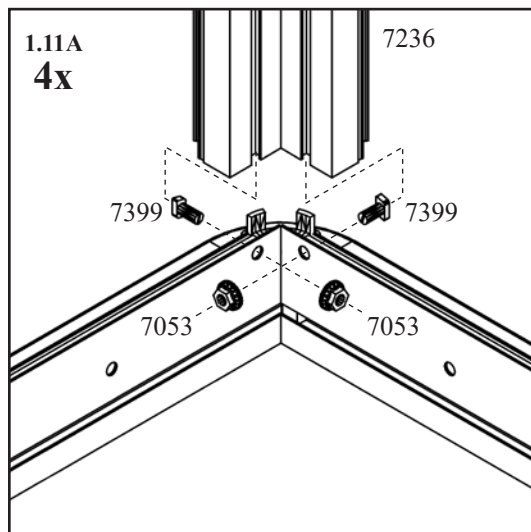
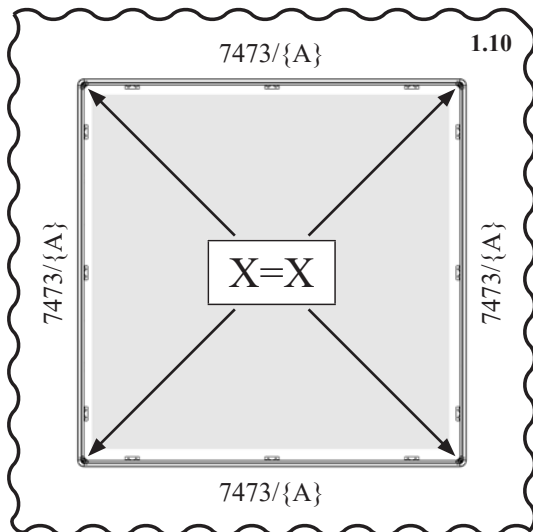


Go to



Important Tip

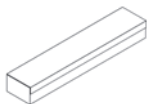
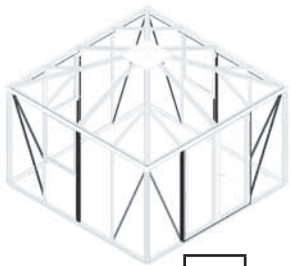
# 1 - JRM, JRS,



! Important!

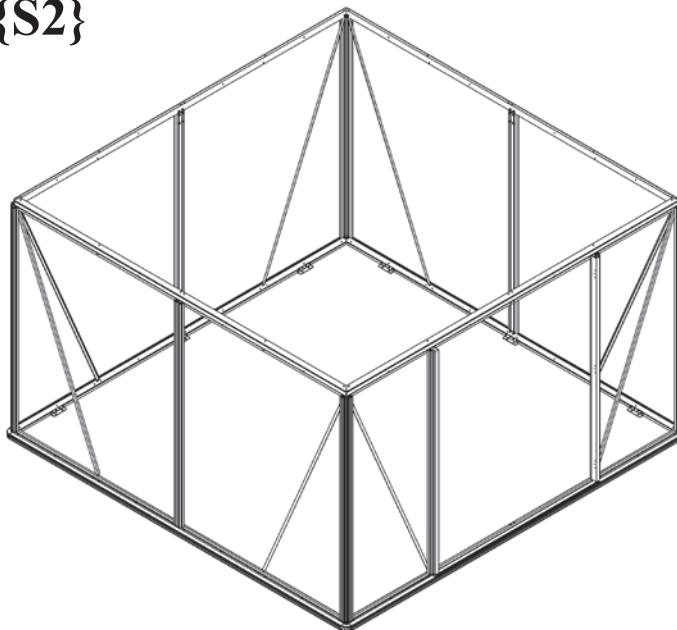


## 2 - JRM, (?)

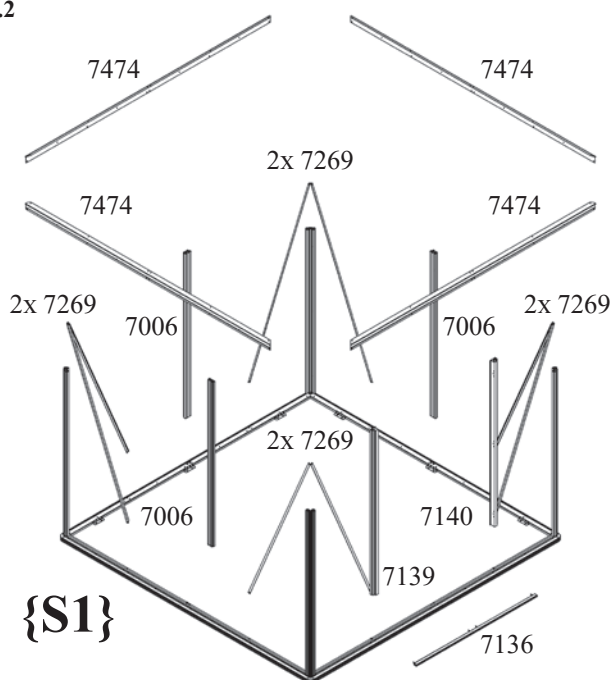


|             |  |              |
|-------------|--|--------------|
| 7052<br>40x |  | JRM, P1      |
| 7053<br>44x |  |              |
| 7149<br>2x  |  |              |
| 7390<br>4x  |  |              |
| 7136<br>1x  |  | JRM, P2      |
| 7474<br>2x  |  | JRM, P3      |
| 7474<br>2x  |  | JRM, P3      |
| 7006<br>2x  |  | JRM, JRS, P4 |
| 7006<br>1x  |  | JRM, JRS, P7 |
| 7269<br>8x  |  | JRM, JRS, P8 |
| 7139<br>1x  |  |              |
| 7140<br>1x  |  |              |

2.1  
{S2}



2.2

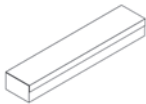


(?) Alternative options

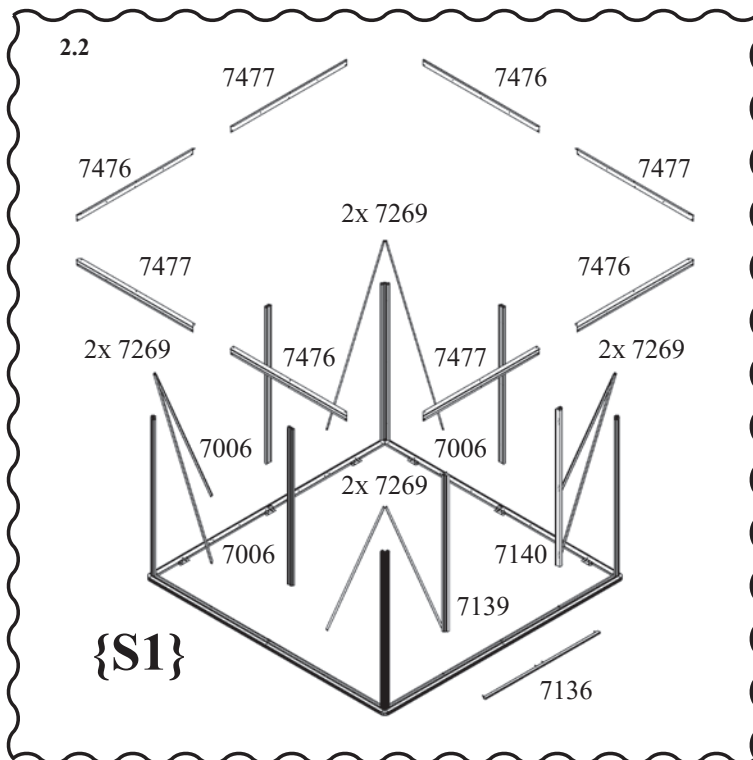
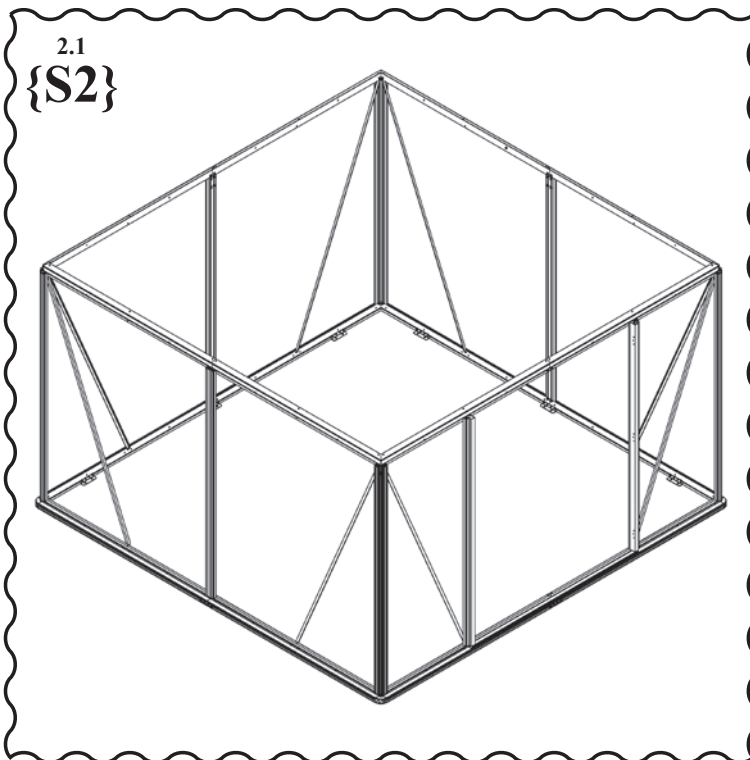
MIDDLE BARS / ÉAVE ANGLES, ZWISCHENPROFIL U. TRAUFEWINKEL, PROFILÉ INTERMÉDIAIRE ET ANGLE DE GOUTTIÈRE, MIDDENPROFIELEN / HOEKEN ZIJKANT, MIDTERPROFIL OG TAGREM, MITTENSTOLPAR OCH TAKFOT, PROFILO INTERMEDIO E ANGOLARE DELLA GRONDA, MEZIPROFILY / OKAPOVÝ ÚHEL,

V MESNÍ PROFIL IN KAPNI KOTNIKI.

## 2 - JRS, (?)



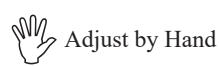
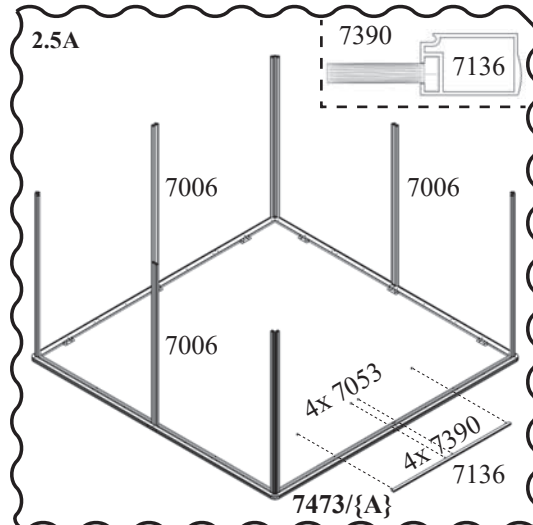
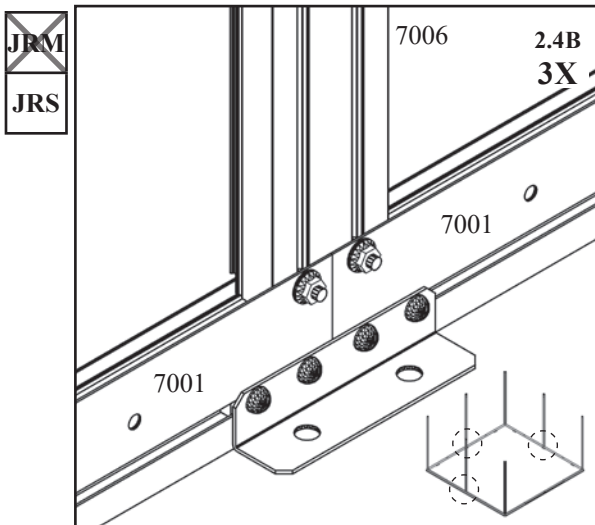
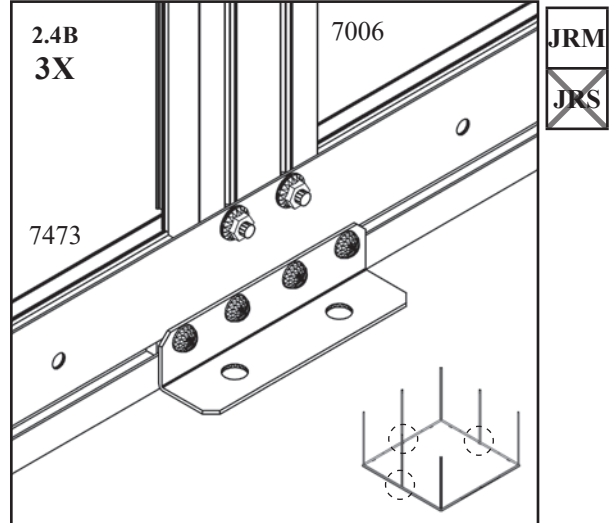
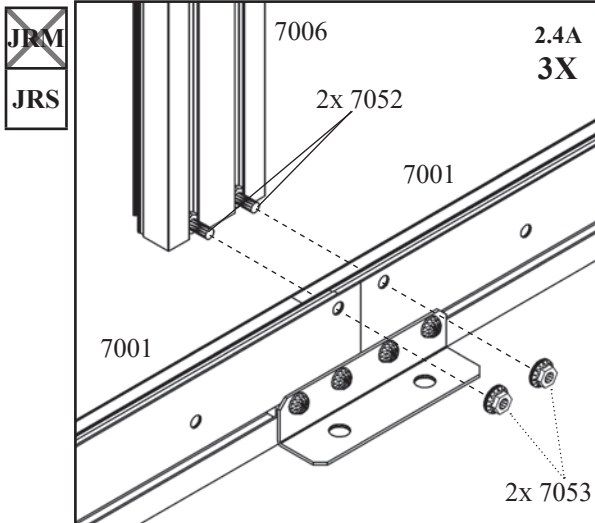
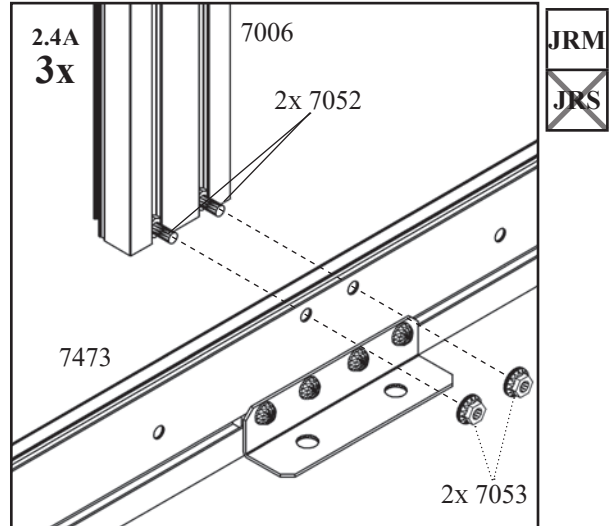
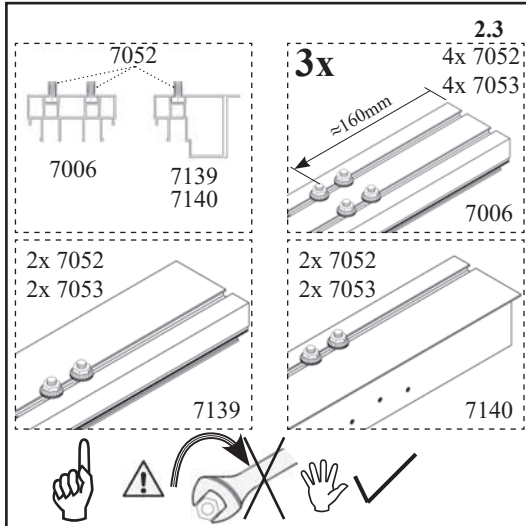
|             |  |             |
|-------------|--|-------------|
| 7052<br>40x |  | JRS, P1S    |
| 7053<br>46x |  |             |
| 7149<br>2x  |  |             |
| 7390<br>4x  |  |             |
| 7495<br>1x  |  |             |
| 7496<br>2x  |  |             |
| 7136<br>1x  |  | JRS, P2S    |
| 7476<br>2x  |  |             |
| 7477<br>2x  |  |             |
| 7476<br>2x  |  | JRS, P3S    |
| 7477<br>2x  |  |             |
| 7006<br>2x  |  | JRM,JRS, P4 |
| 7006<br>1x  |  | JRM,JRS, P7 |
| 7269<br>8x  |  |             |
| 7139<br>1x  |  | JRM,JRS, P8 |
| 7140<br>1x  |  |             |



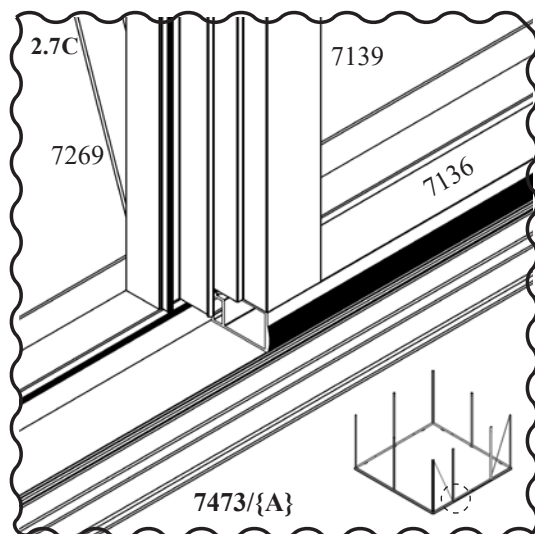
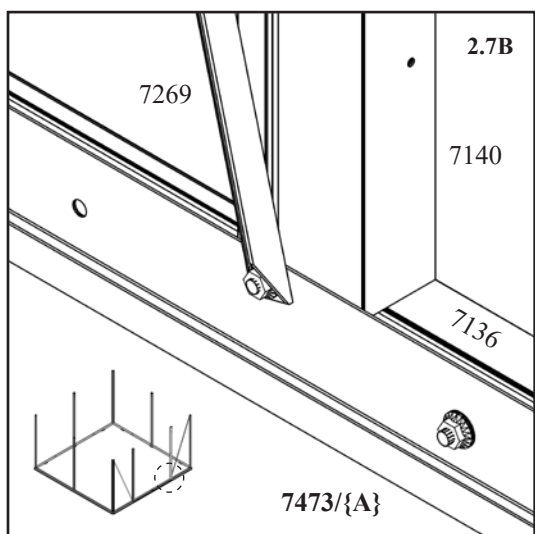
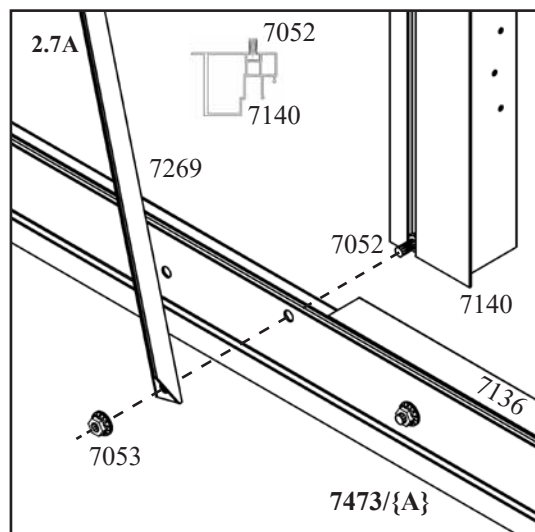
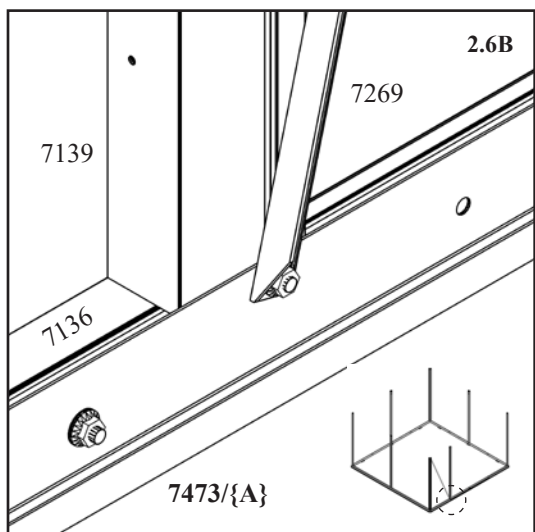
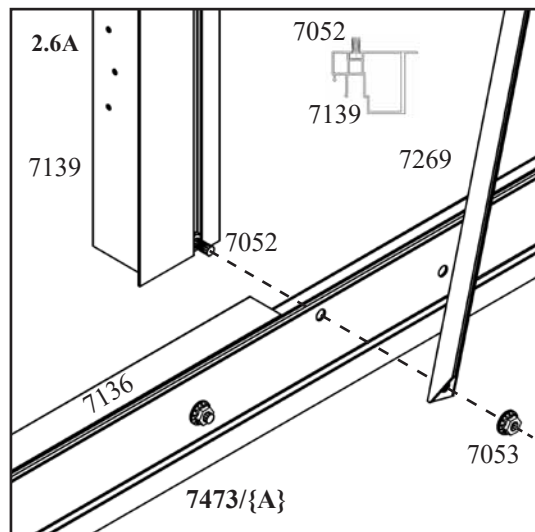
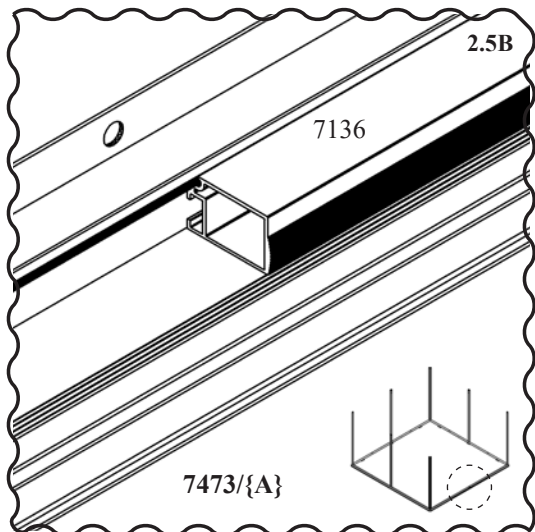
(?) Alternative options

MIDDLE BARS / EAWE ANGLES, ZWISCHENPROFIL U. TRAUFWINKEL, PROFILÉ INTERMÉDIAIRE ET ANGLE  
DE GOUTTIÈRE, MIDDENPROFIELEN / HOEKEN ZIJKANT, MIDTERPROFIL OG TAGREM, MITTENSTOLPAR OCH  
TAKFOT, PROFILO INTERMEDIO E ANGOLARE DELLA GRONDA, MEZIPROFILI / OKAPOVÝ ÚHEL,  
VĚSNÍ PROFIL IN KAPNI KOTNIKI.

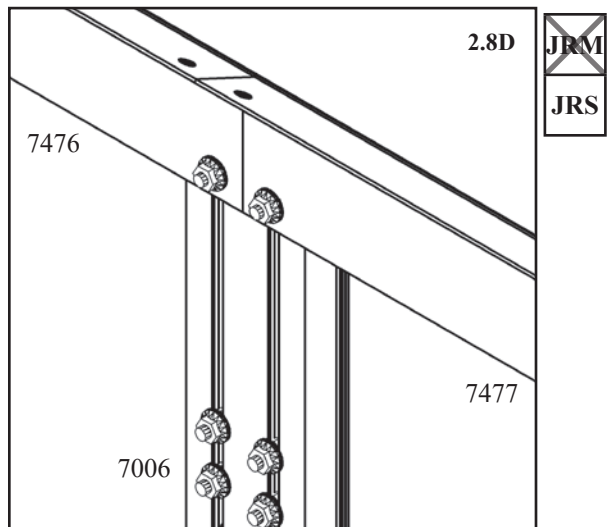
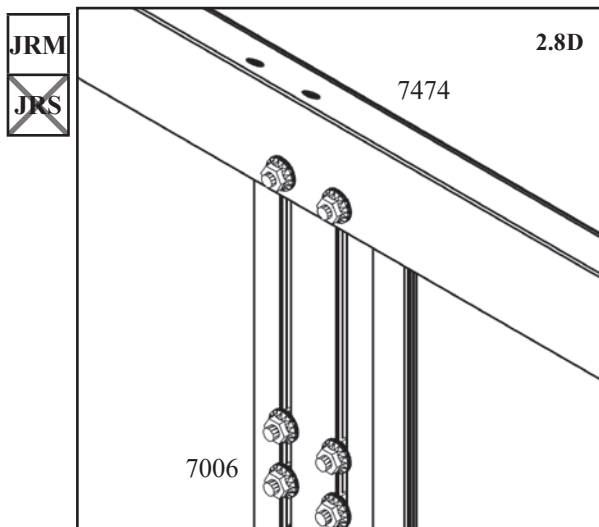
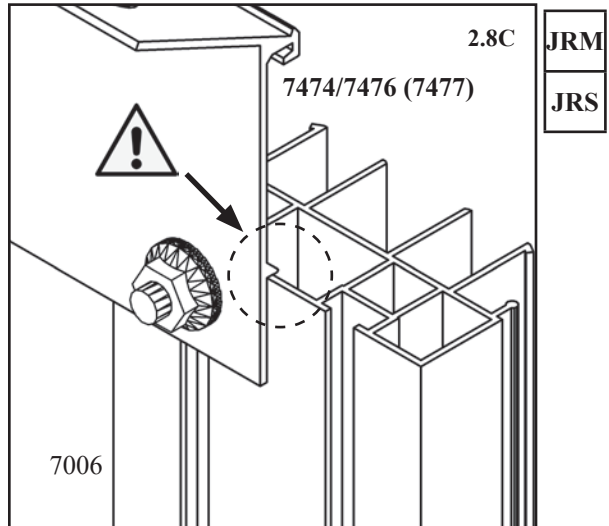
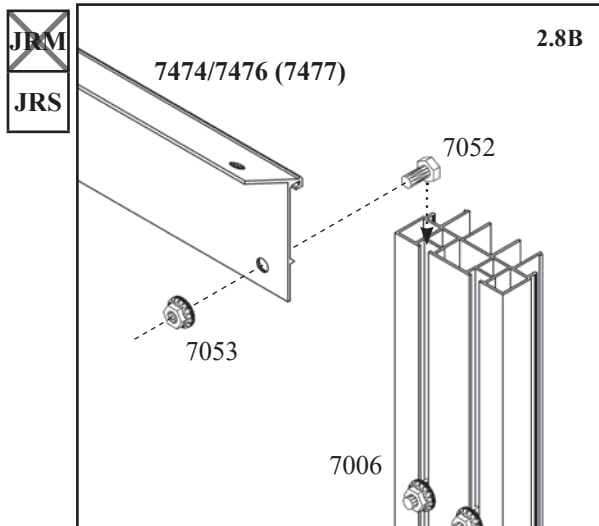
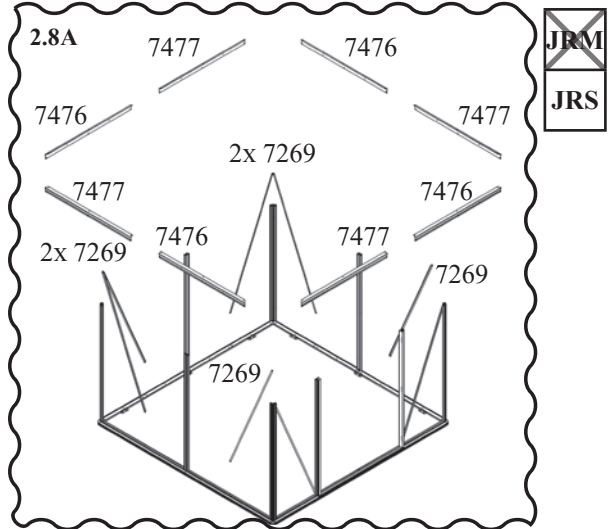
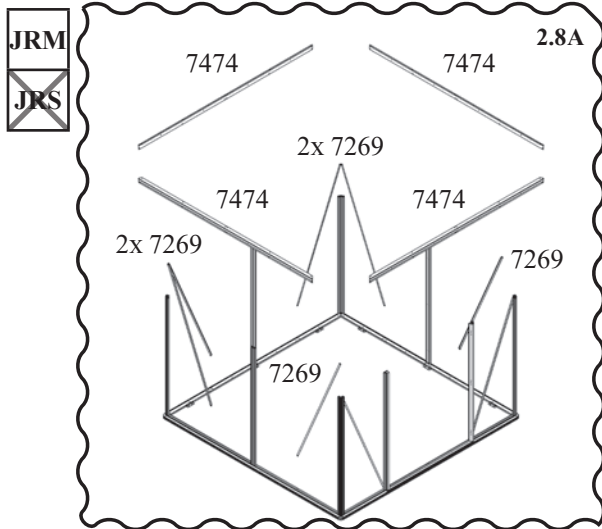
## 2 - JRM, JRS,



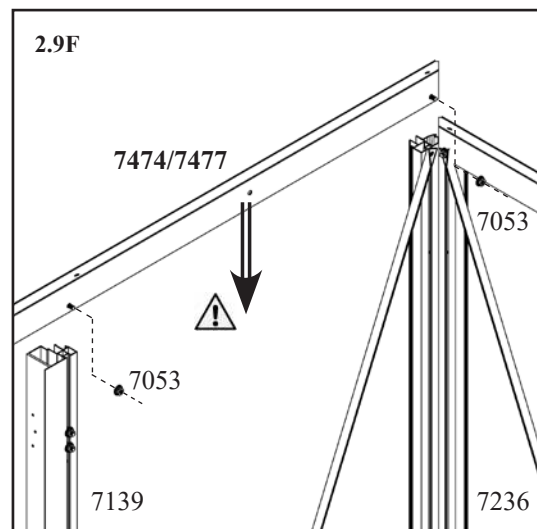
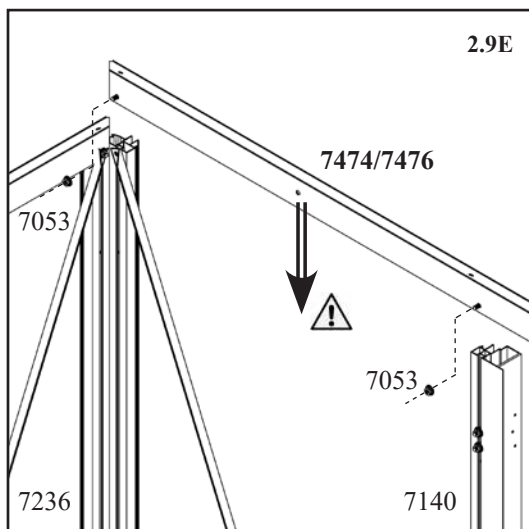
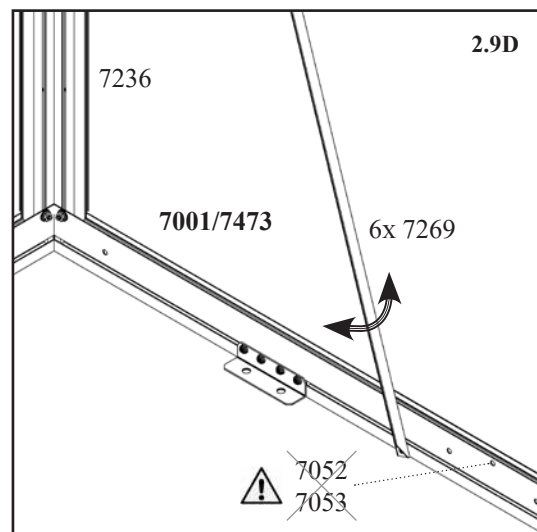
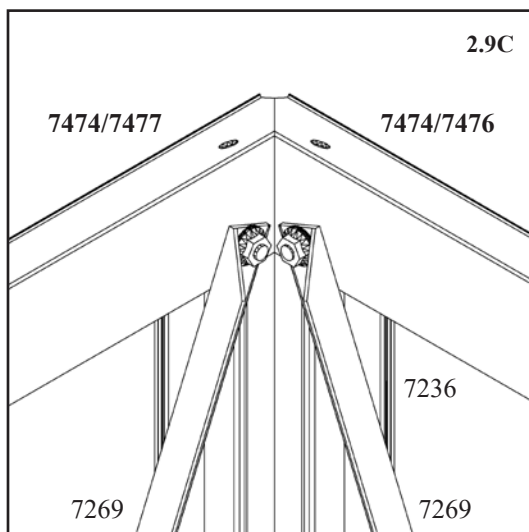
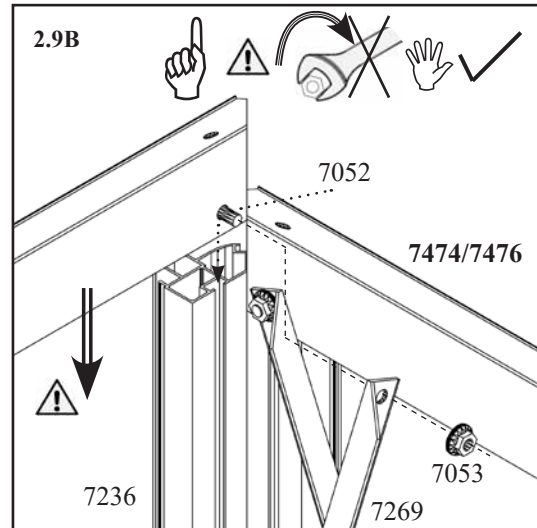
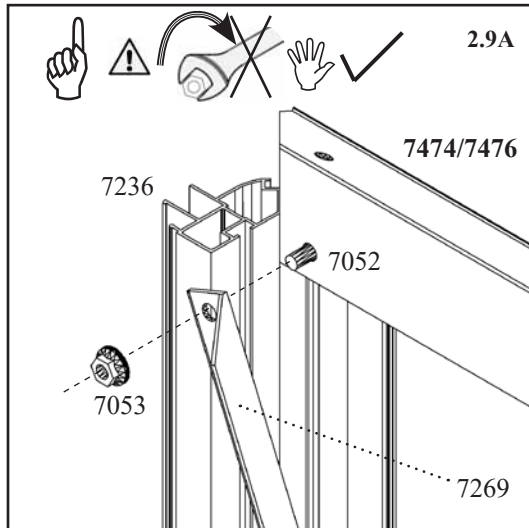
## 2 - JRM, JRS,



## 2 - JRM, JRS,



## 2 - JRM, JRS,



Important Tip

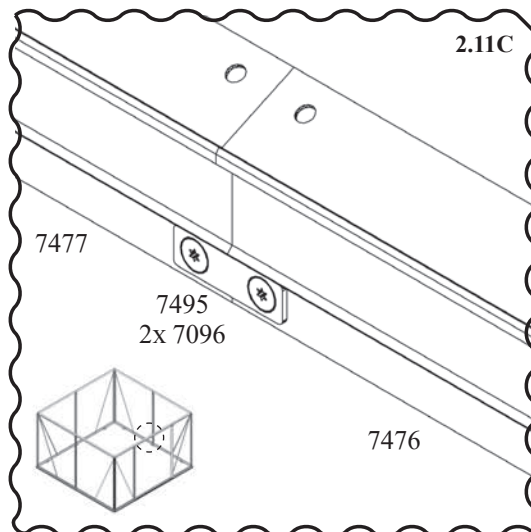
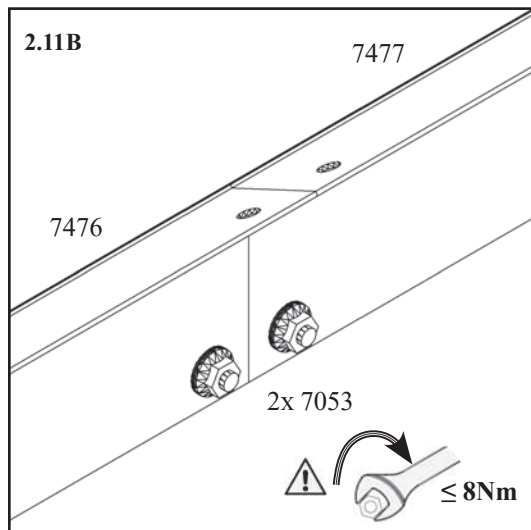
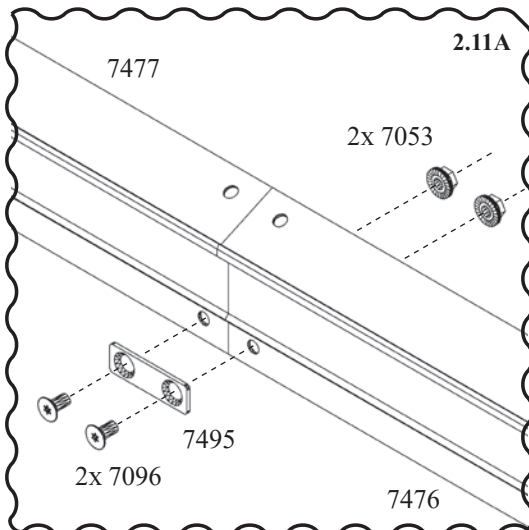
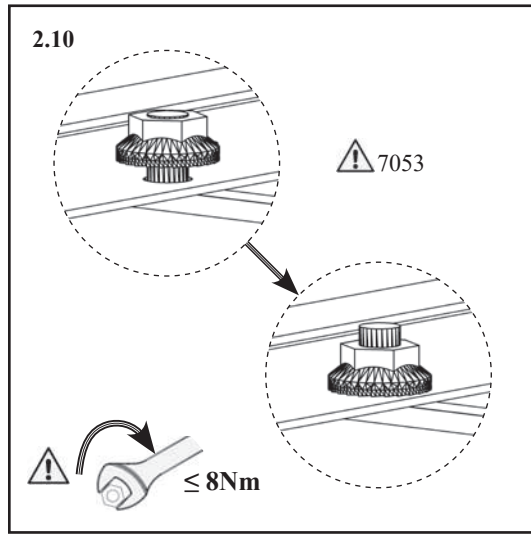
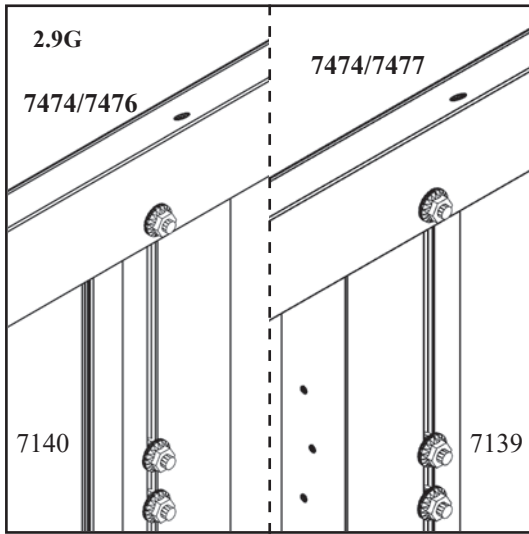


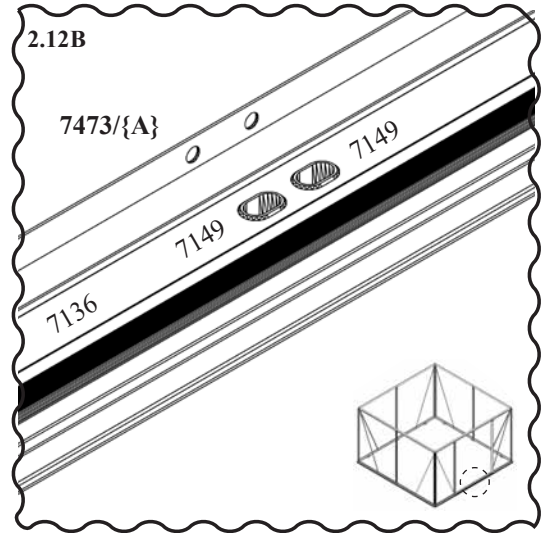
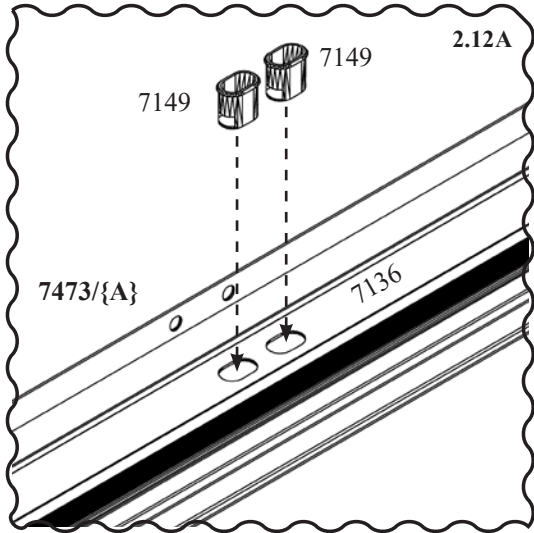
Important!



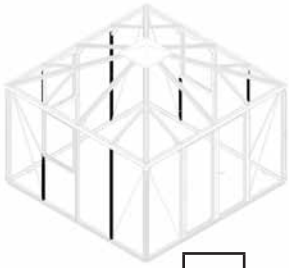
Adjust by Hand

## 2 - JRM, JRS,

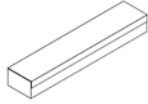


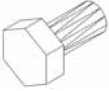


### 3 - JRM, JRS,



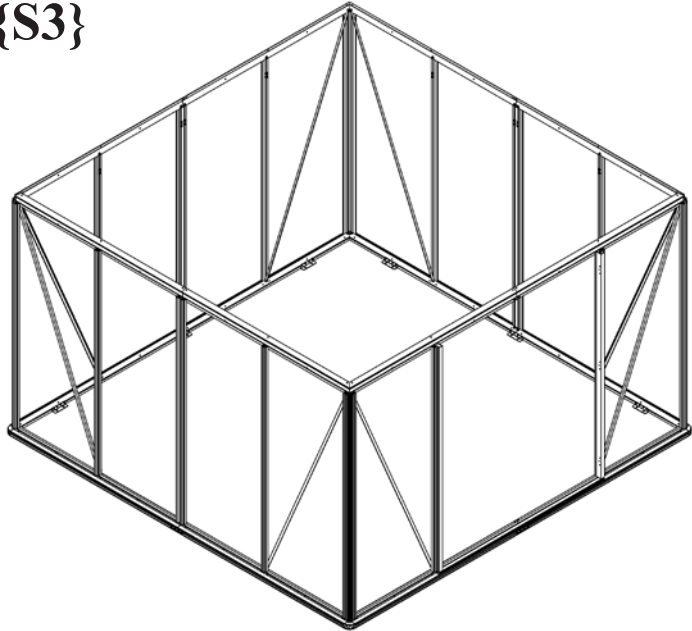
JRM  
JRS



|             |                                                                                   |                     |
|-------------|-----------------------------------------------------------------------------------|---------------------|
| 7052<br>24x |  | JRM, P1<br>JRS, P1S |
| 7053<br>24x |  |                     |
| 7005<br>2x  |  | JRM, P2<br>JRS, P2S |
| 7005<br>4x  |  | JRM, JRS, P4        |

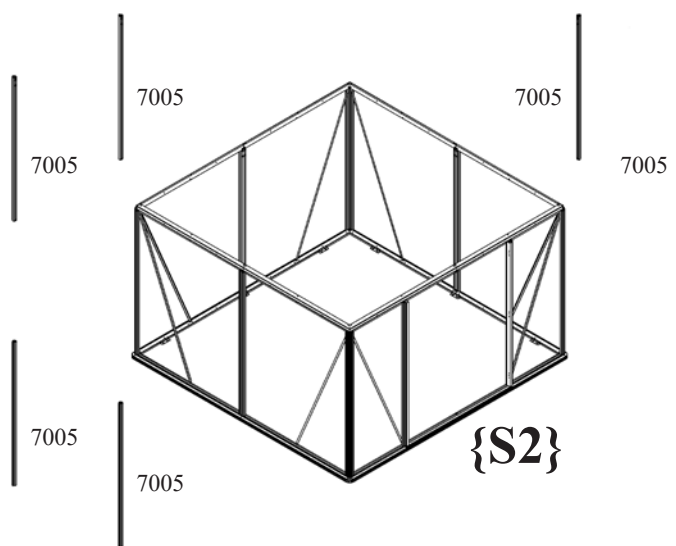
3.1

{S3}



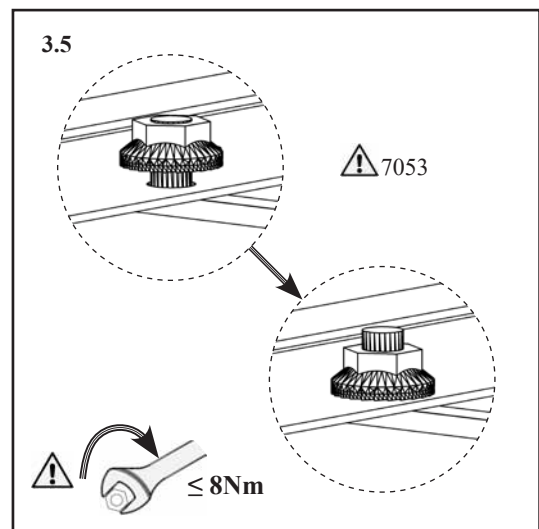
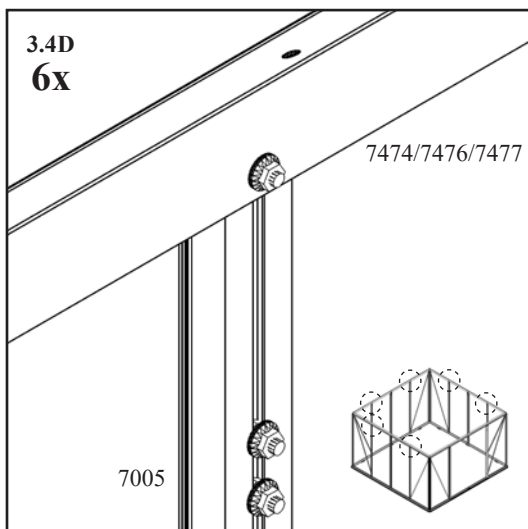
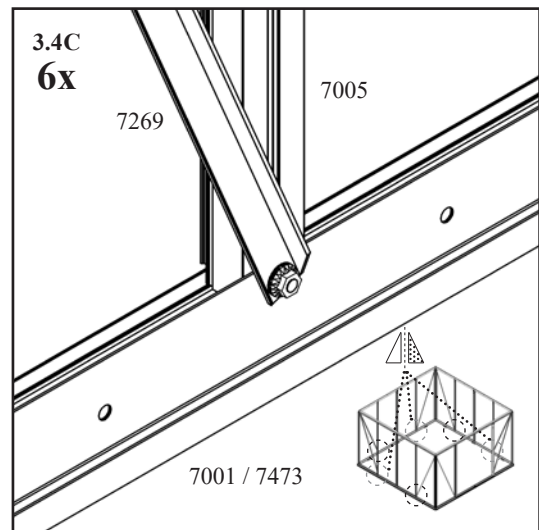
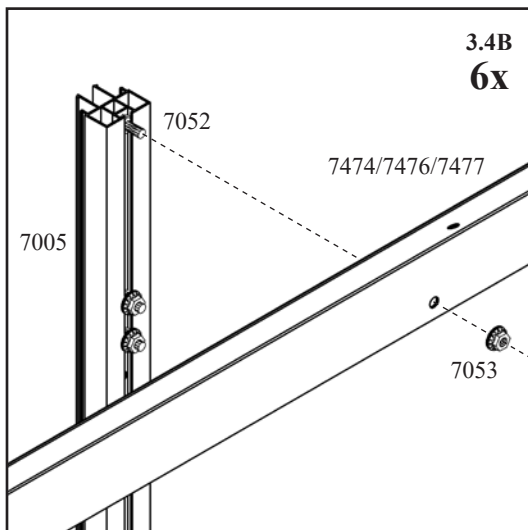
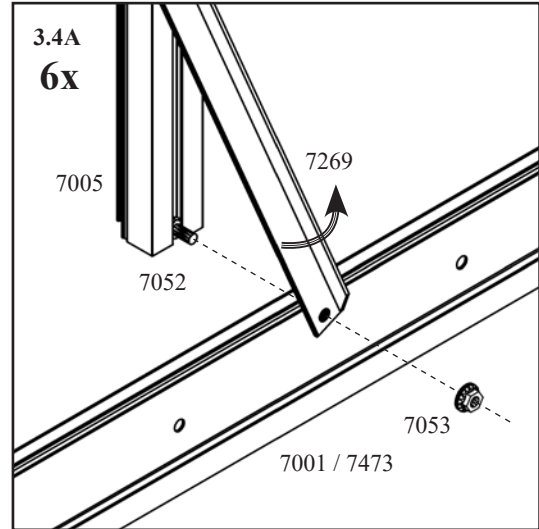
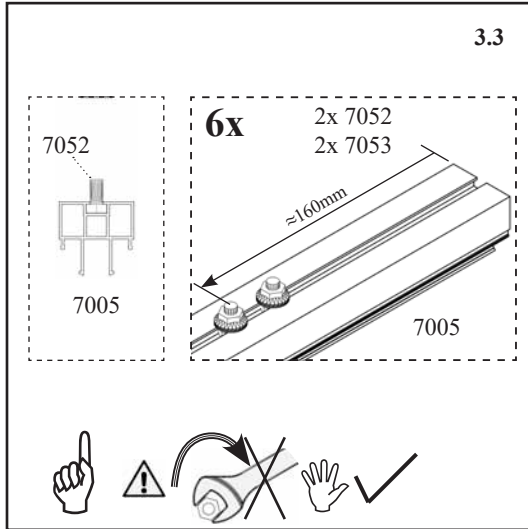
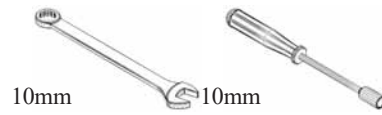
3.2

{S2}



MIDDLE BARS, ZWISCHENPROFILE, PROFILÉS INTERMÉDIAIRES, MIDDENPROFIELEN,  
MELEMPROFILER, MELLANPROFILER, PROFILI INTERMEDI, MEZIPROFILI, VMESNI PROFILI.

### 3 - JRM, JRS,



Important Tip



Important!

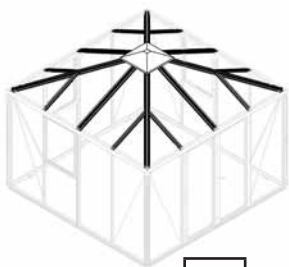


Adjust by Hand



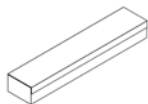
Mirror of

## 4 - JRM, JRS,



JRM

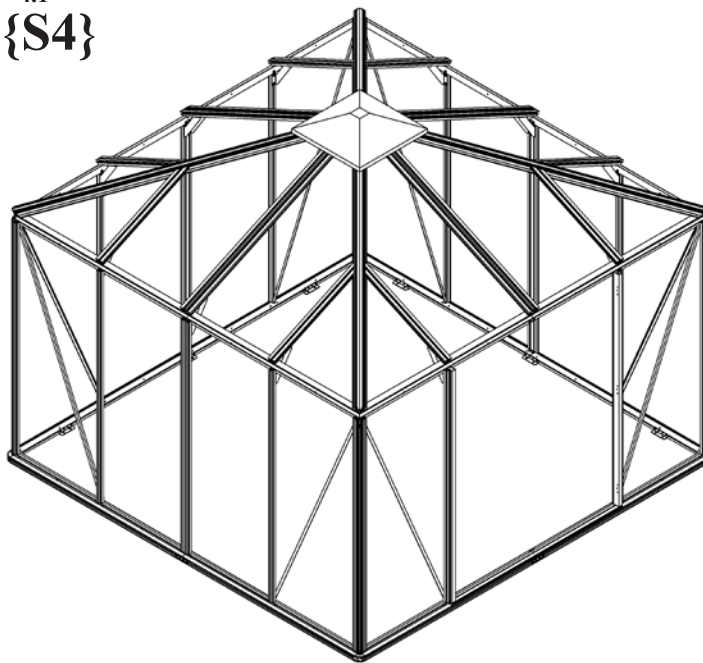
JRS



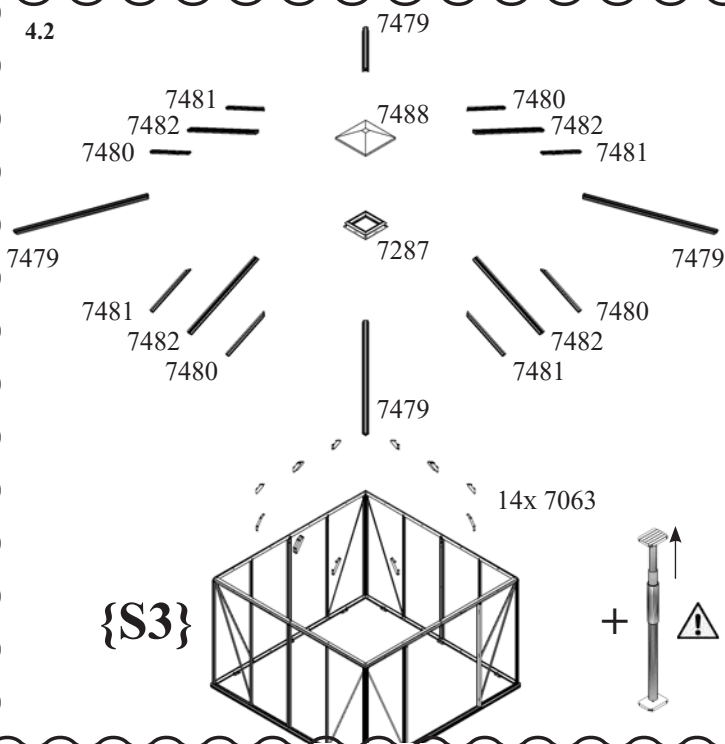
|             |  |                     |
|-------------|--|---------------------|
| 7052<br>68x |  |                     |
| 7053<br>80x |  |                     |
| 7063<br>14x |  |                     |
| 7287<br>1x  |  | JRM, P1<br>JRS, P1S |
| 7395<br>32x |  |                     |
| 7399<br>12x |  |                     |
| 7488<br>1x  |  |                     |
| 7482<br>2x  |  | JRM,JRS, P4         |
| 7479<br>4x  |  | JRM,JRS, P5         |
| 7480<br>4x  |  | JRM,JRS, P6         |
| 7481<br>4x  |  |                     |
| 7482<br>2x  |  | JRM,JRS, P7         |

4.1

{S4}

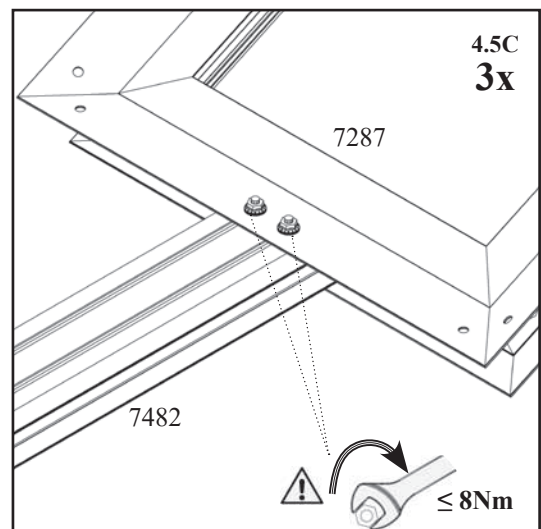
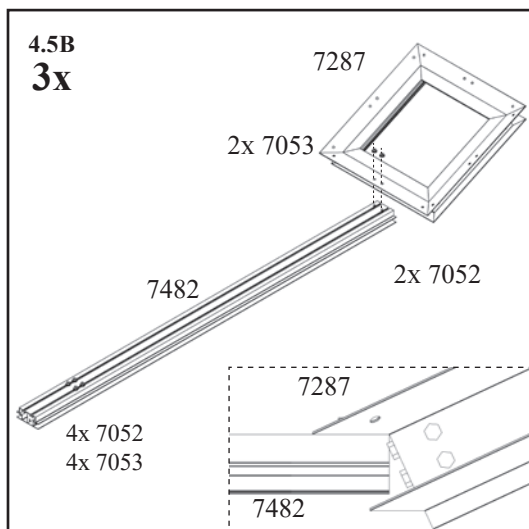
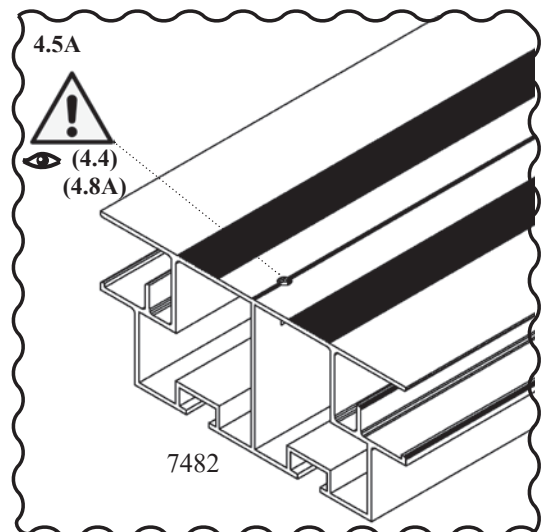
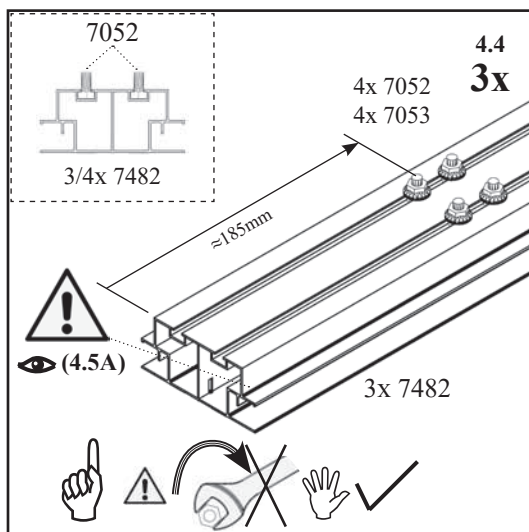
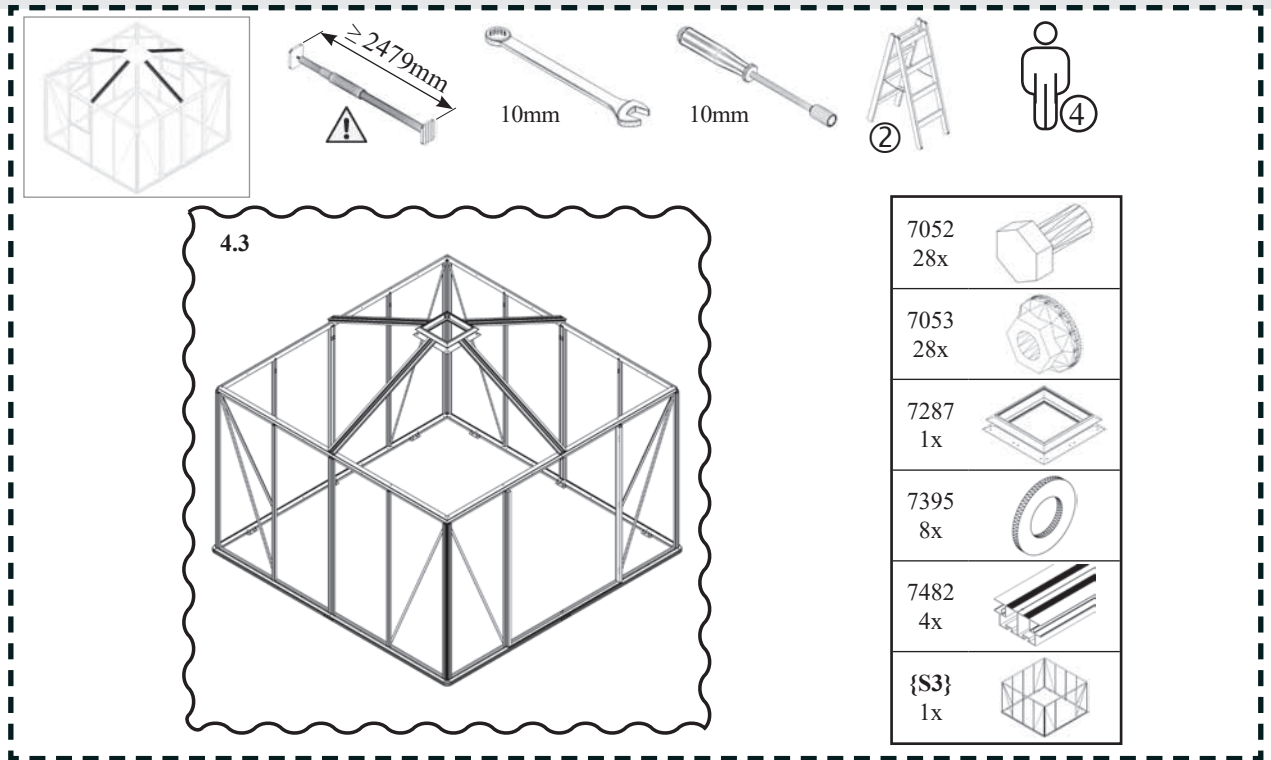


4.2



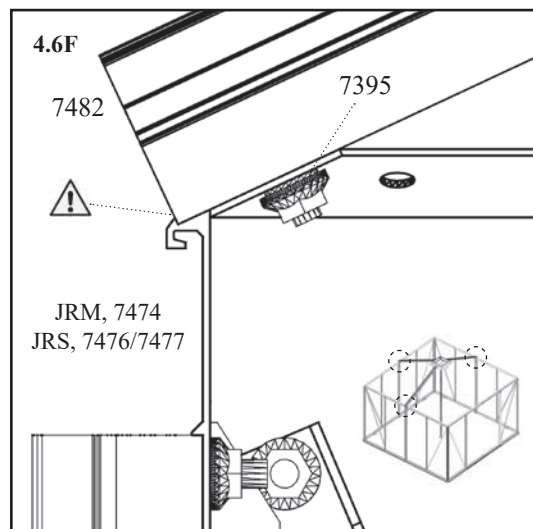
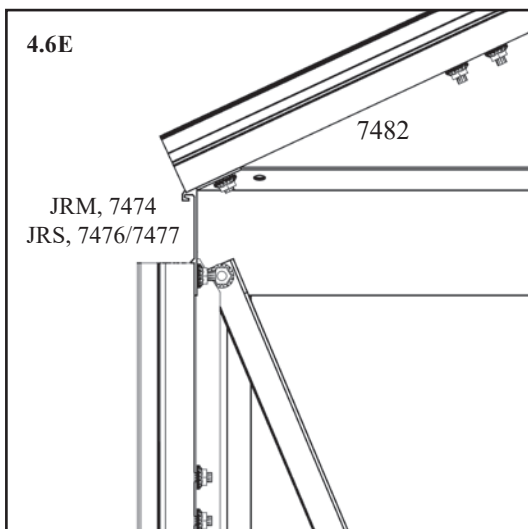
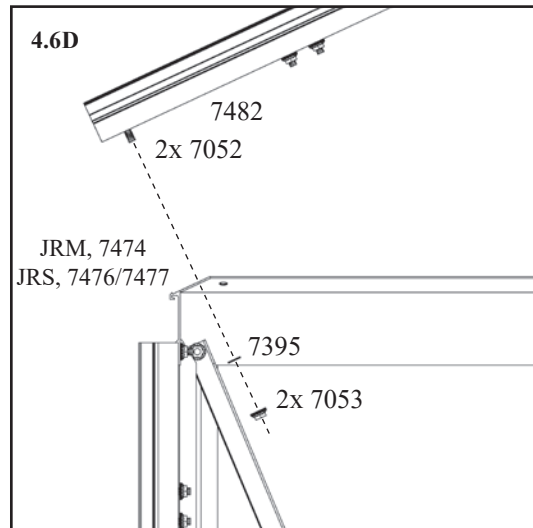
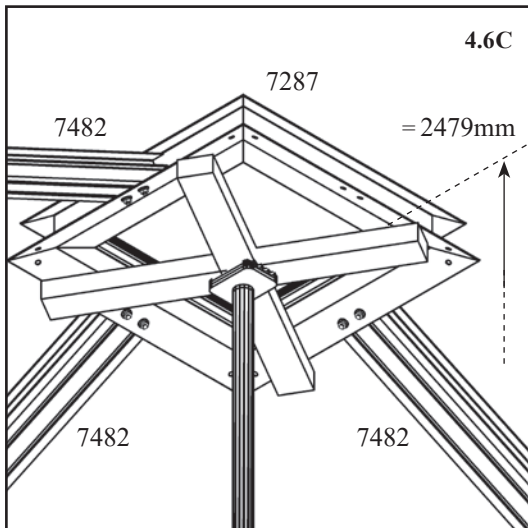
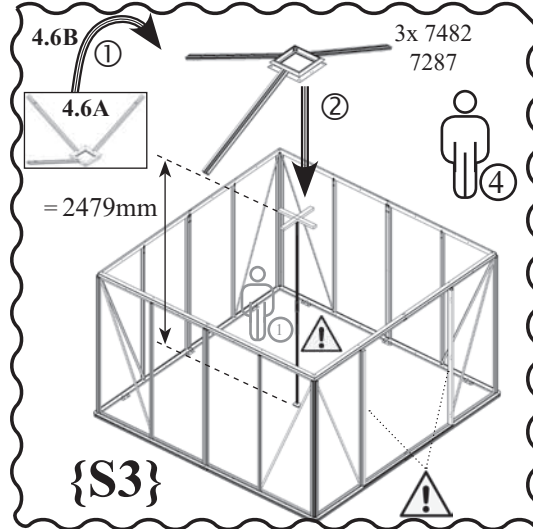
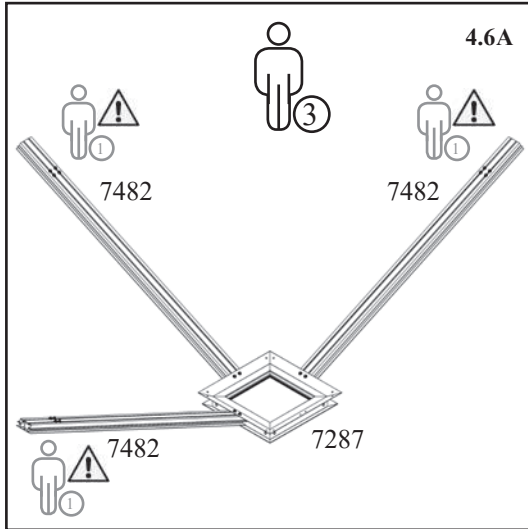
ROOF, DACH, TOIT, DAK, TAG, TAK, TETTO, STŘECHA, STREHA.

## 4\_1 - JRM, JRS,



Go to   
 Important Tip   
 Important!   
 Adjust by Hand

## 4\_1 - JRM, JRS,



Important Tip

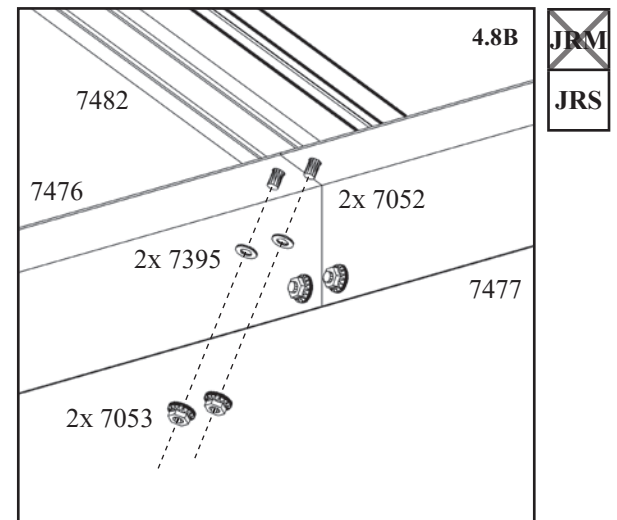
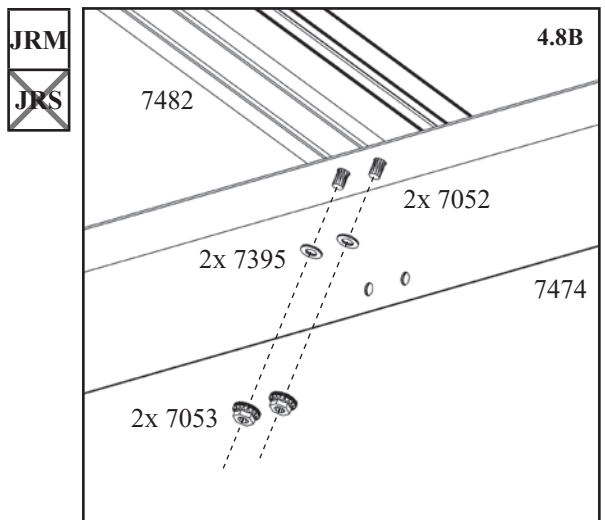
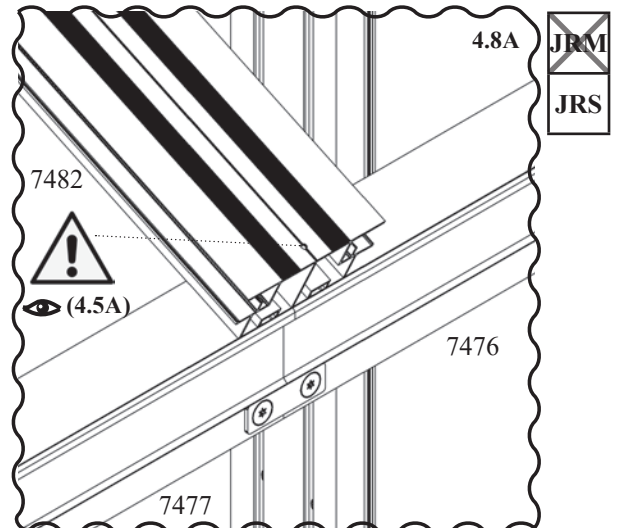
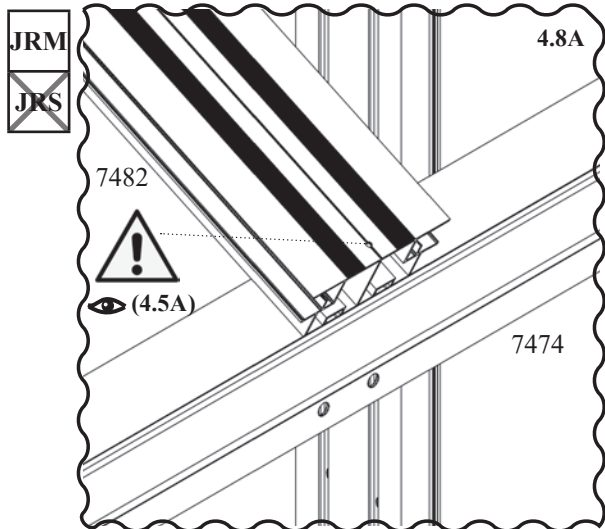
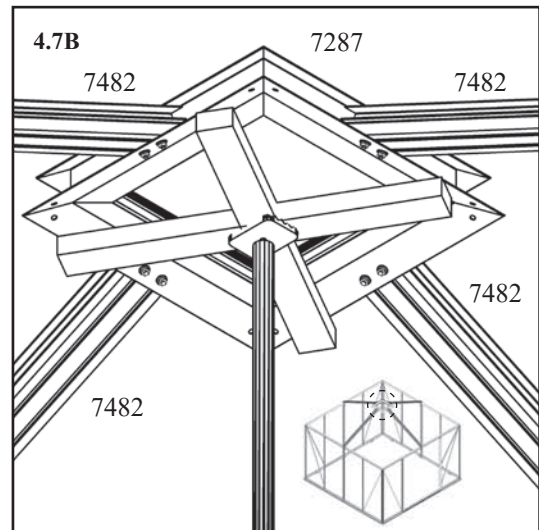
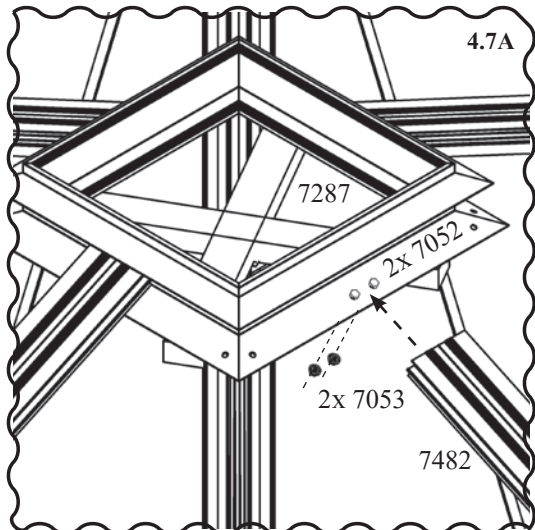


Important!



Persons required.

## 4\_1 - JRM, JRS,

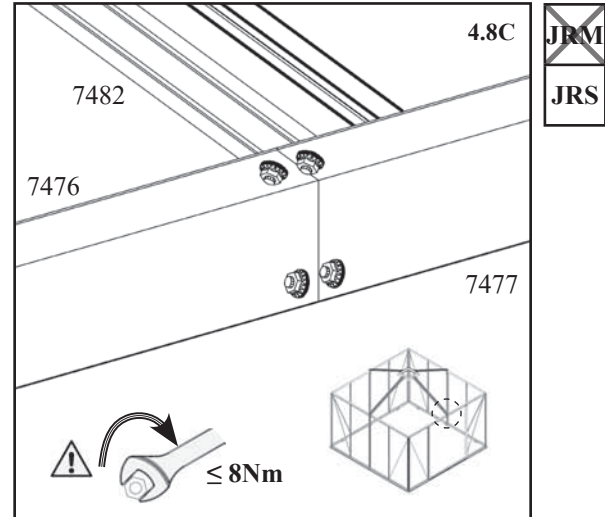
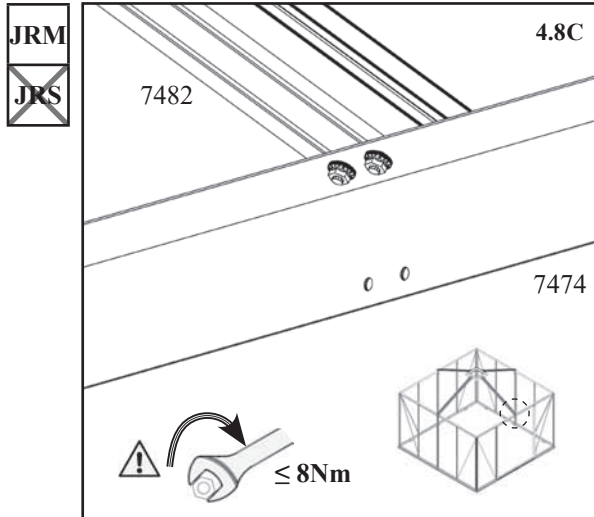


Important!



Go to

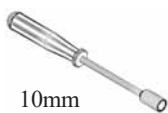
## 4\_1 - JRM, JRS,



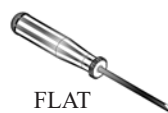
## 4\_2 - JRM, JRS,



10mm



10mm

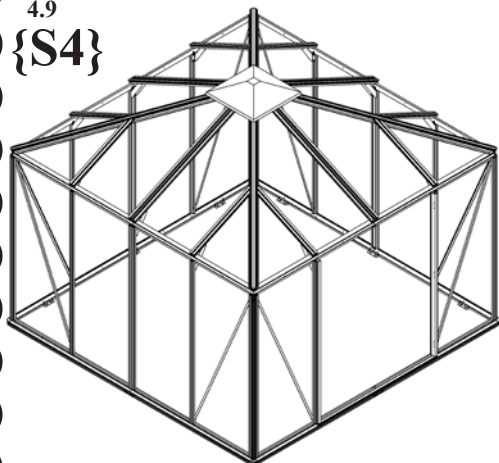


FLAT

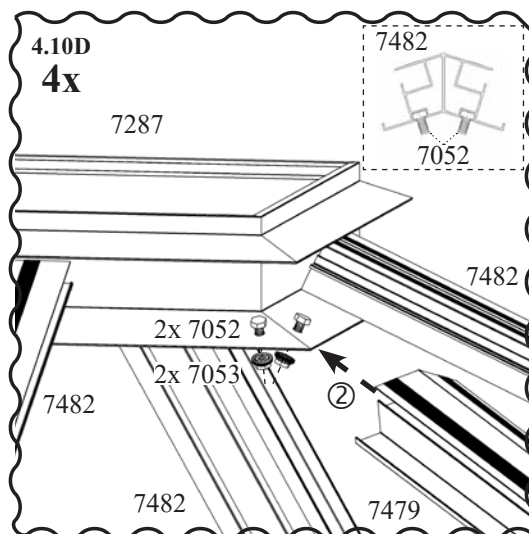
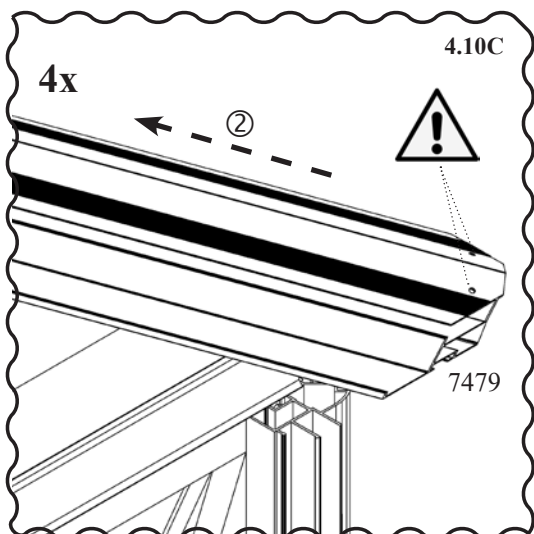
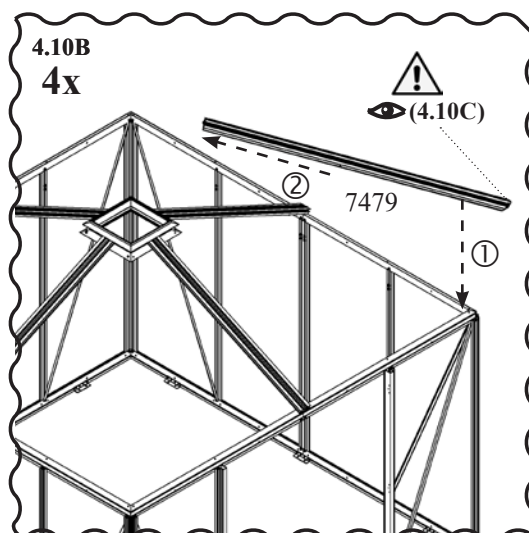
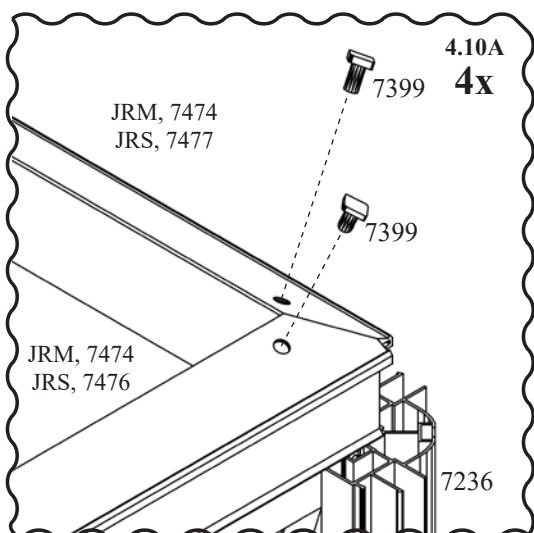


②

4.9  
{S4}



|             |  |            |  |
|-------------|--|------------|--|
| 7052<br>40x |  | 7479<br>4x |  |
| 7053<br>52x |  | 7480<br>4x |  |
| 7063<br>14x |  | 7481<br>4x |  |
| 7395<br>24x |  | 7488<br>1x |  |
| 7399<br>12x |  |            |  |

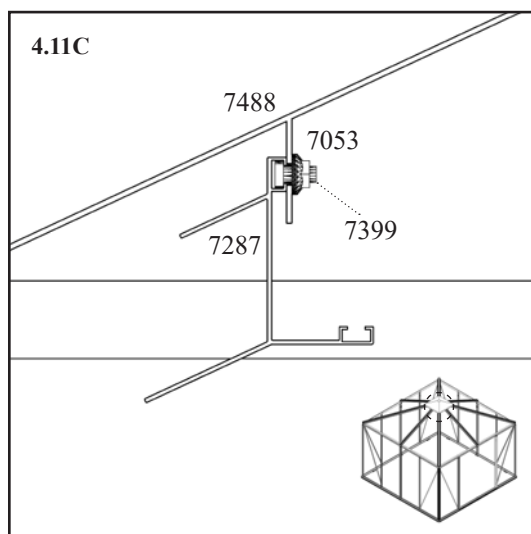
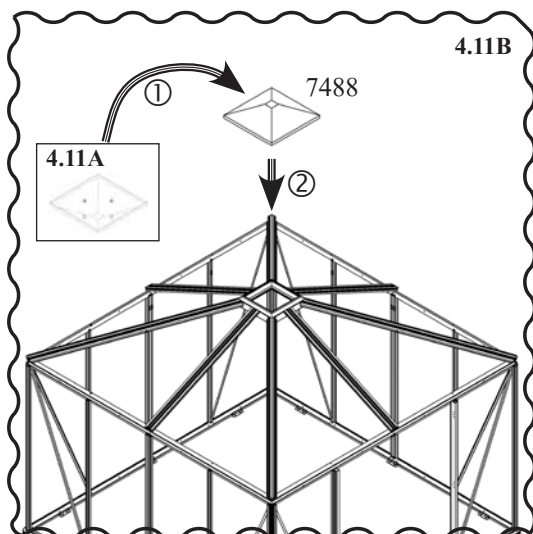
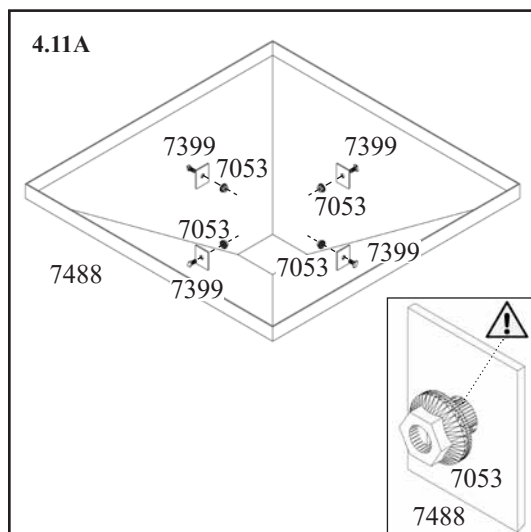
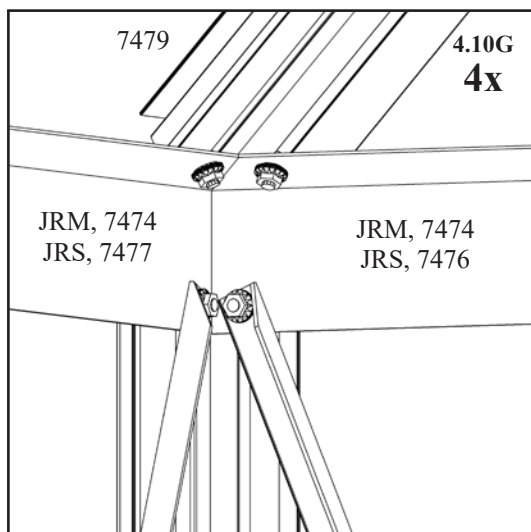
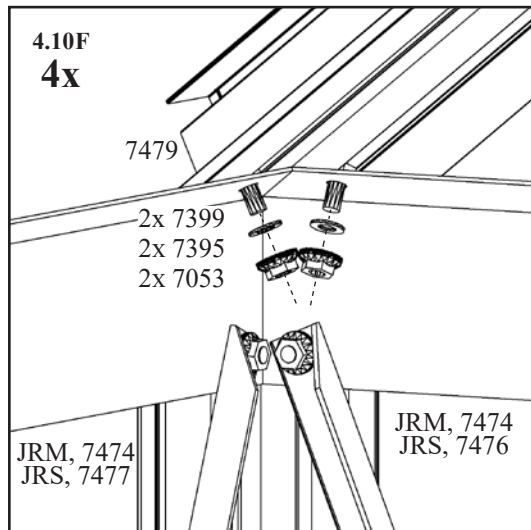
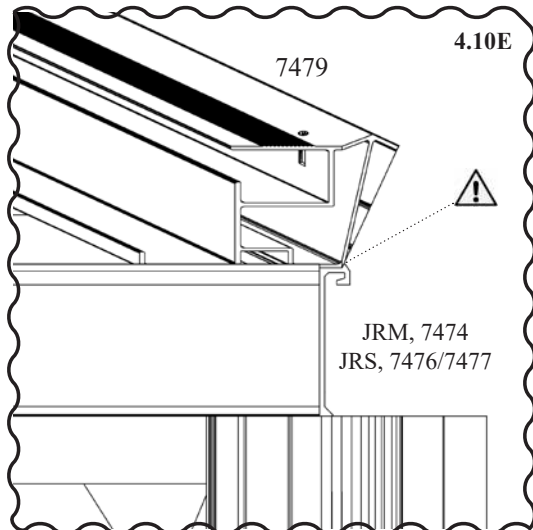


Important!

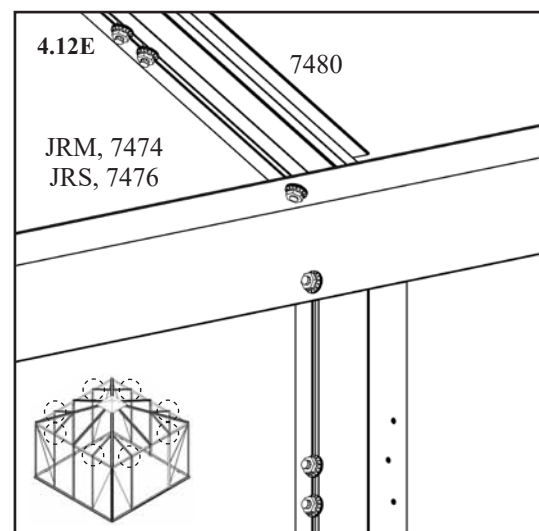
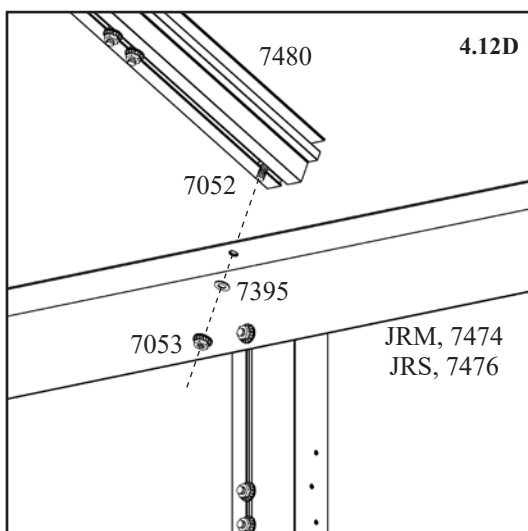
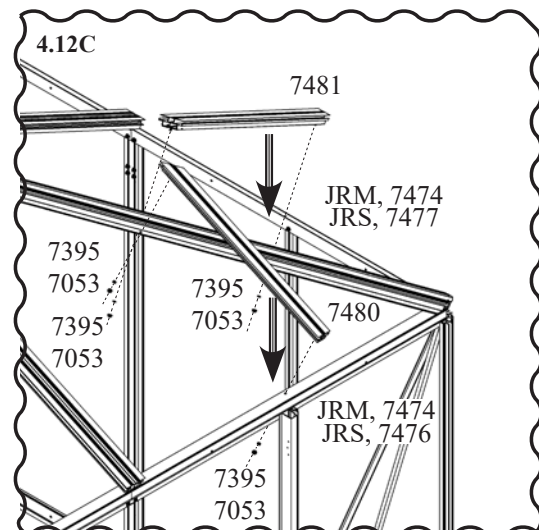
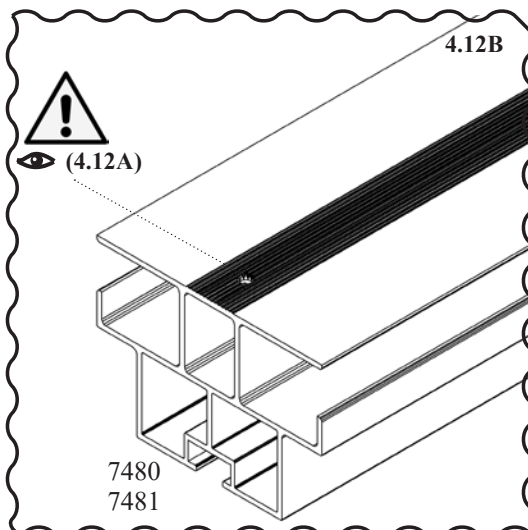
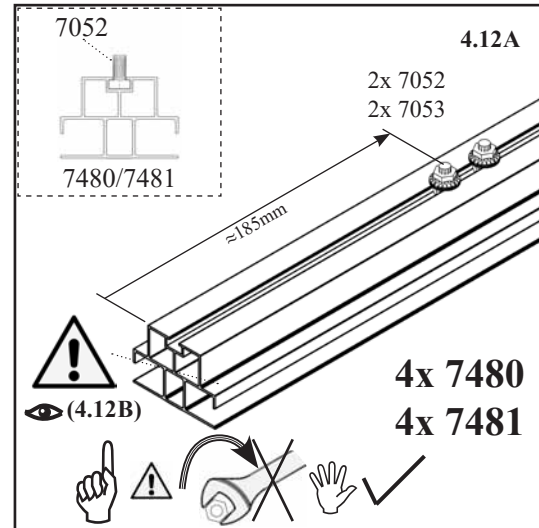
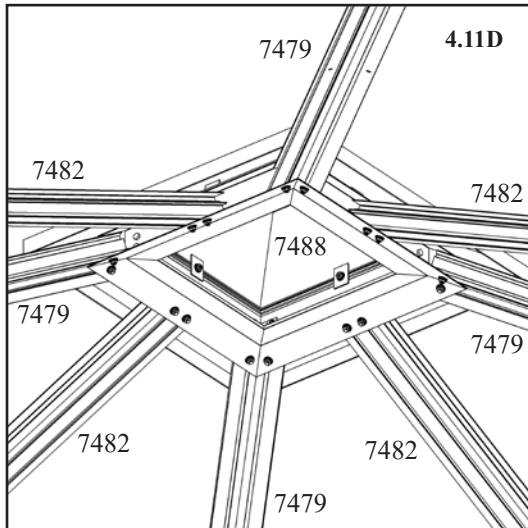


Go to

## 4\_2 - JRM, JRS,



## 4\_2 - JRM, JRS,



Go to



Important Tip

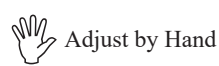
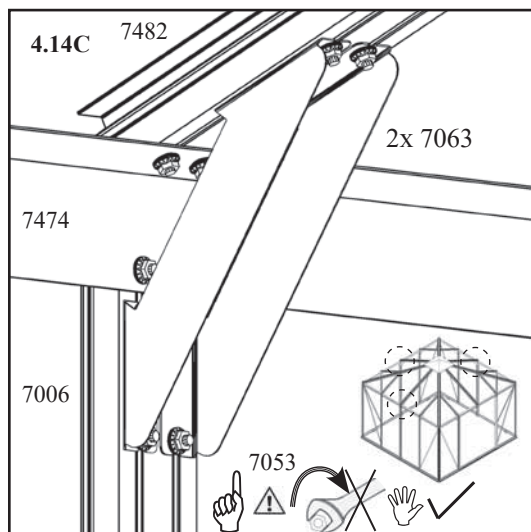
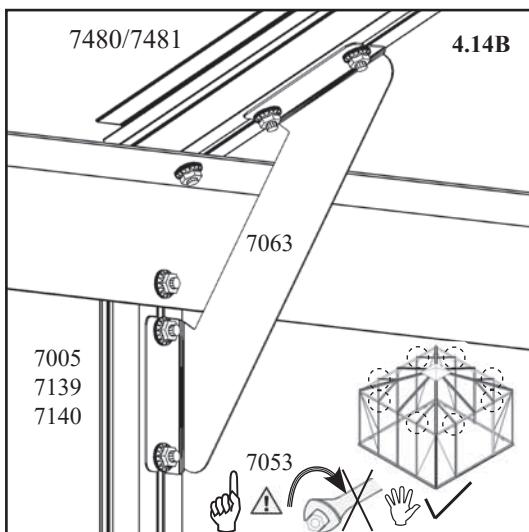
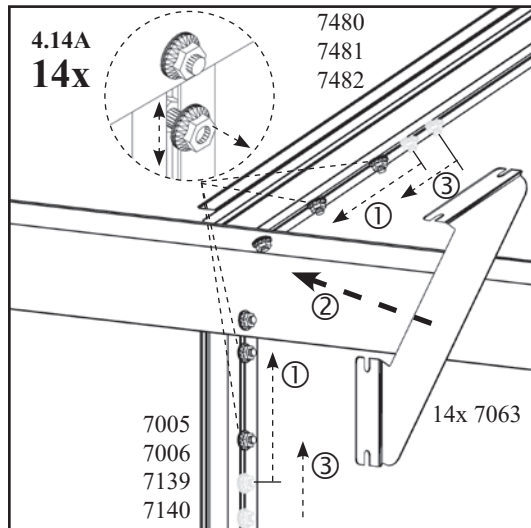
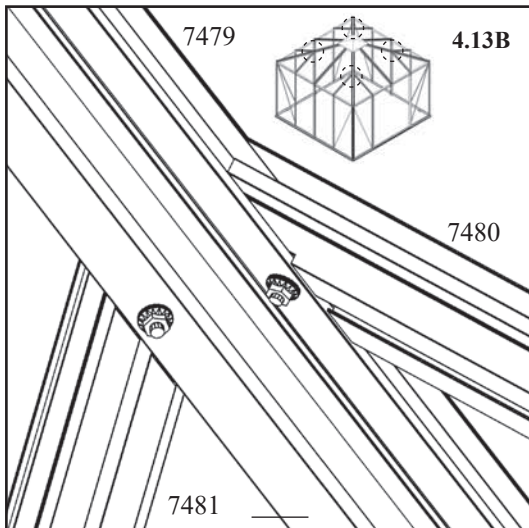
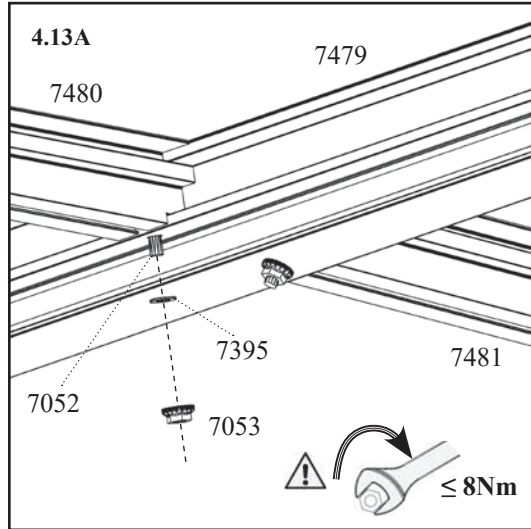
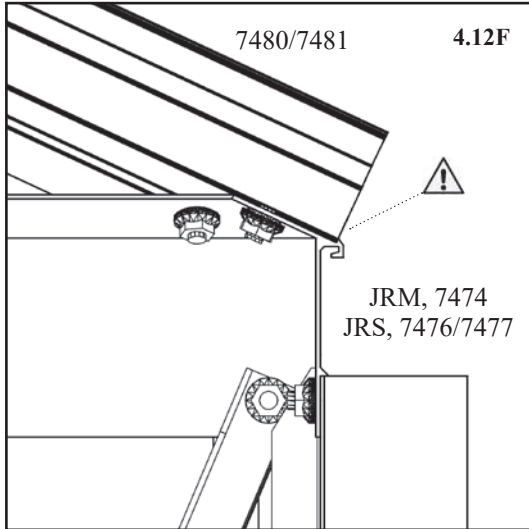


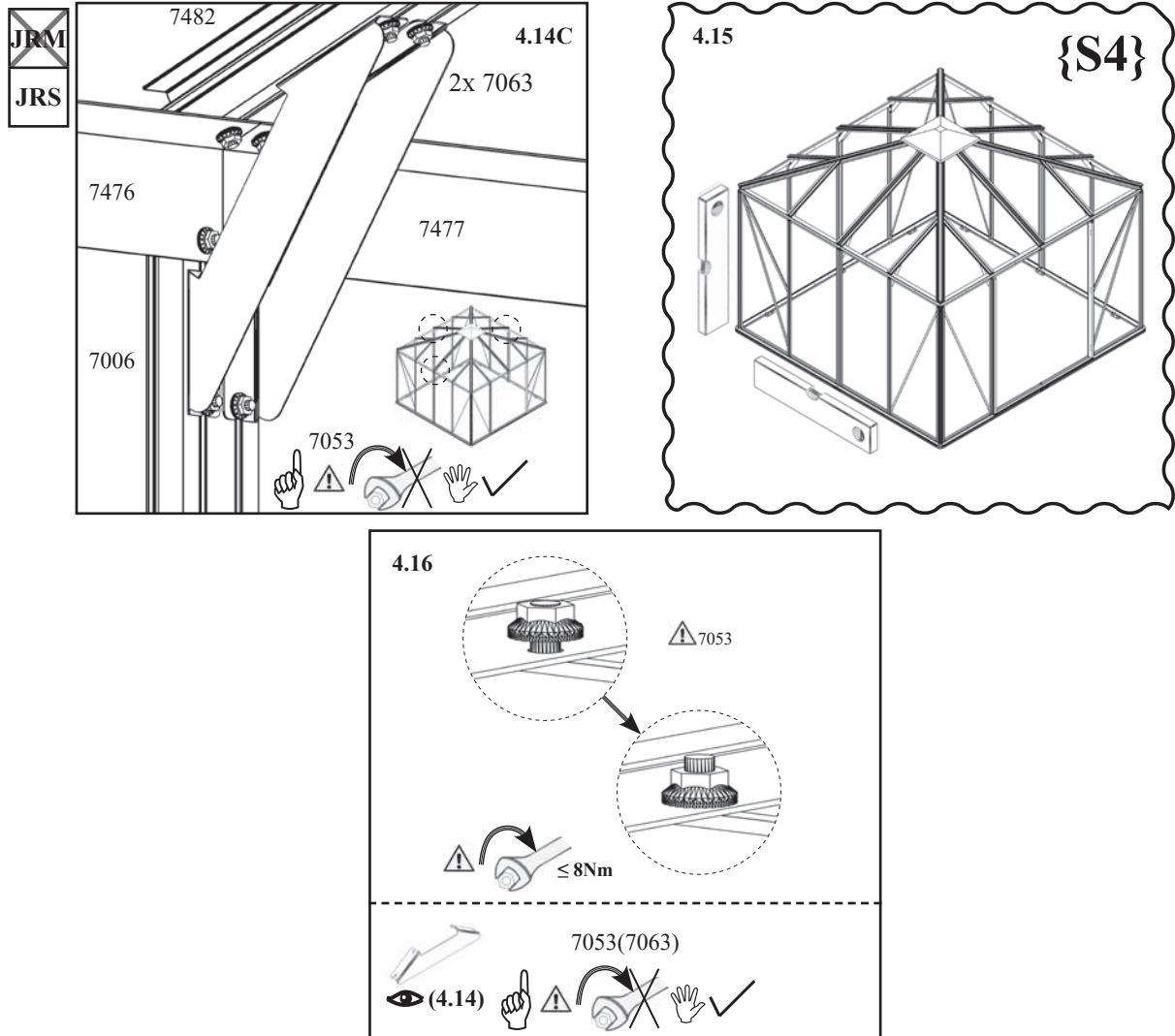
Important!



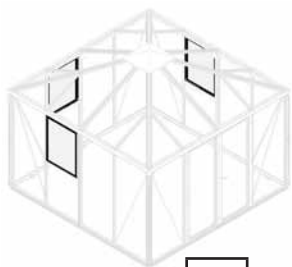
Adjust by Hand

## 4\_2 - JRM, JRS,



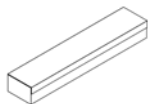


## 5 - JRM, JRS,



JRM

JRS



7052  
4x 3



7053  
4x 3



7349  
2x 3



7413  
1x 3



7420  
1x 3



7457  
1x 3



7090  
1x 3



7160  
1x 3



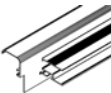
7161  
1x 3



7285  
1x 3



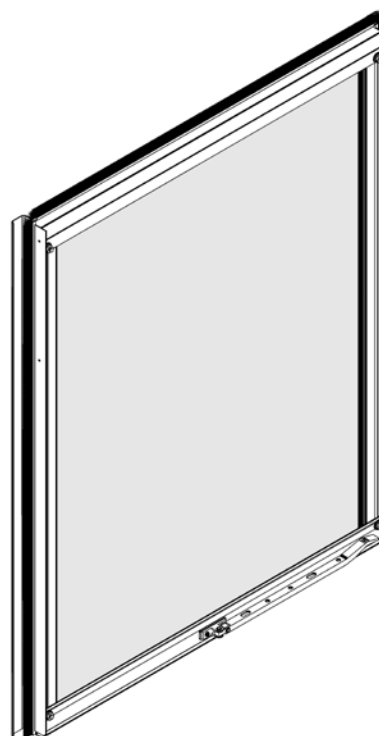
7286  
1x 3



JRM, P1  
JRS, P1S

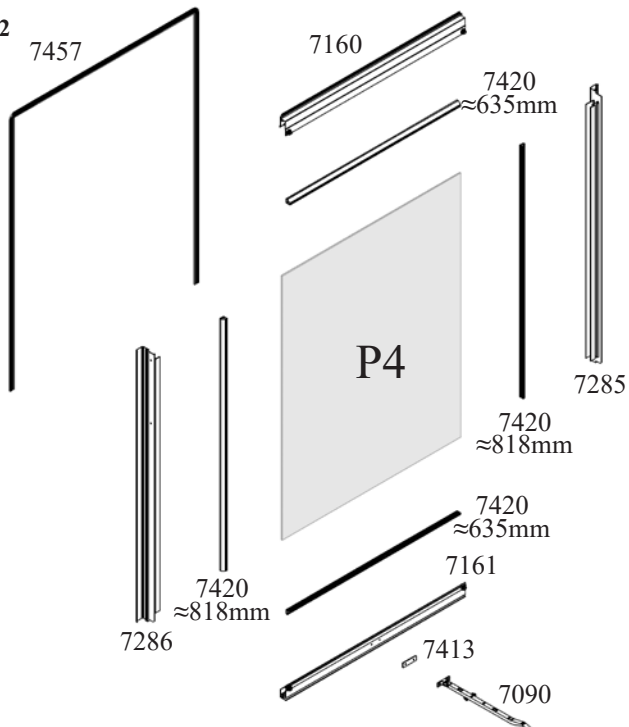
JRM, JRS, P7

5.1  
{S5}



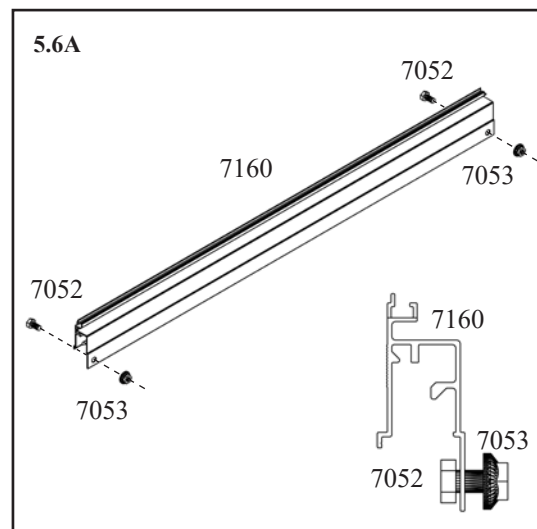
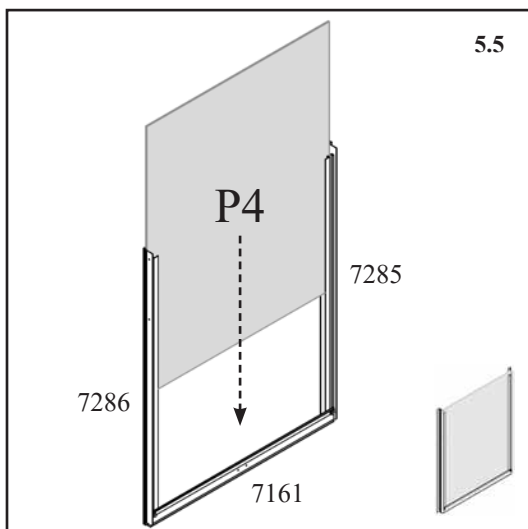
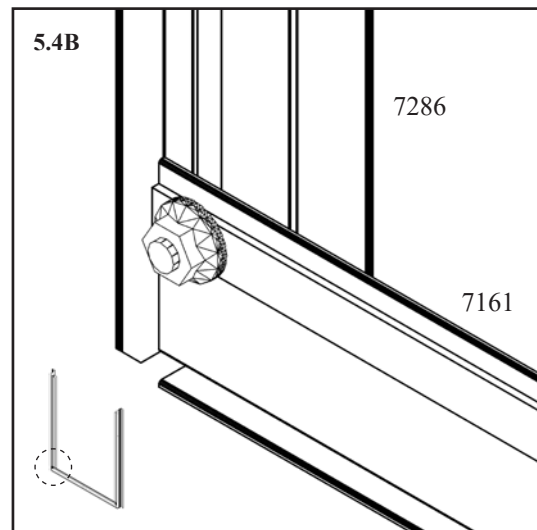
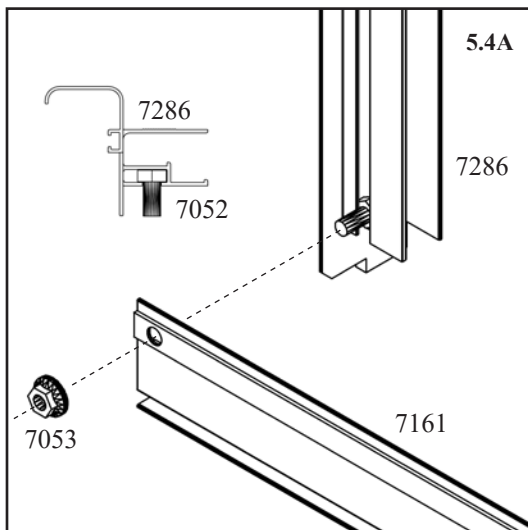
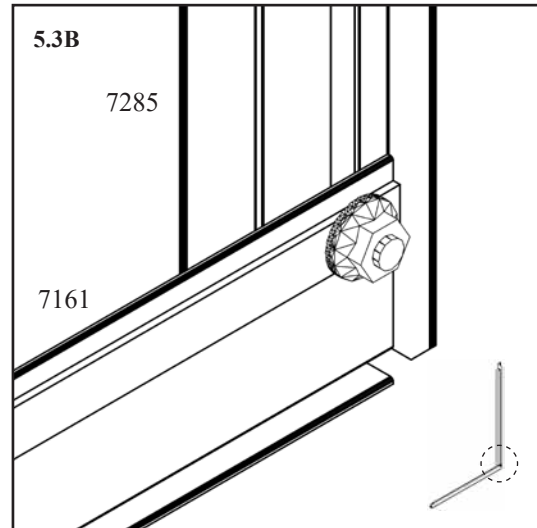
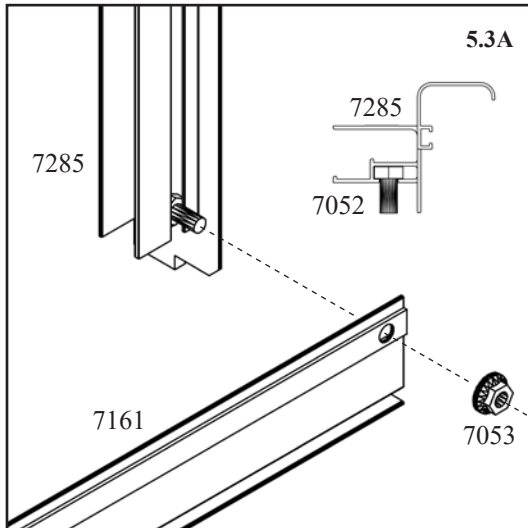
| G1 / G2 | GLASS 4 MM |           |      |
|---------|------------|-----------|------|
|         | ART. NO.   | MM        |      |
| P4      | 40000752   | 668 x 854 | 1x 3 |

5.2

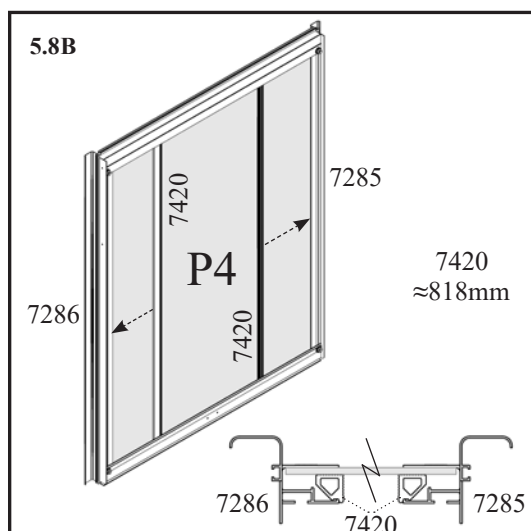
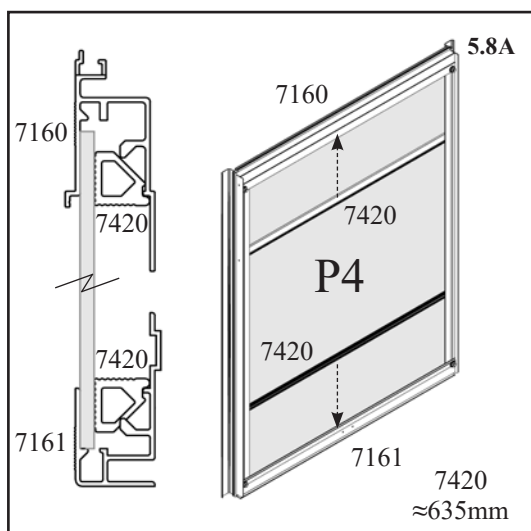
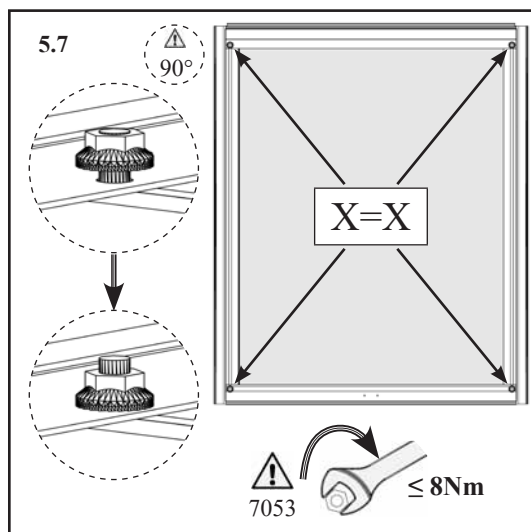
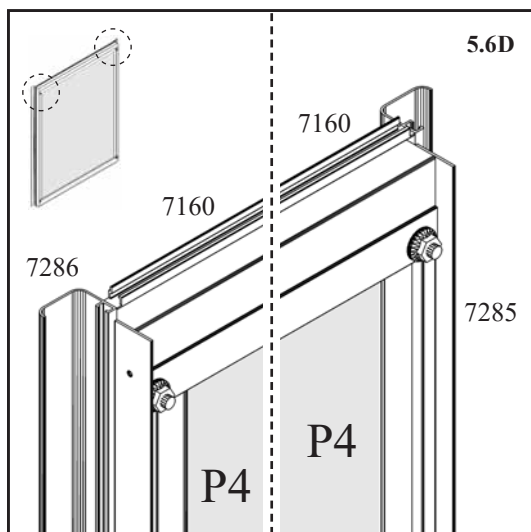
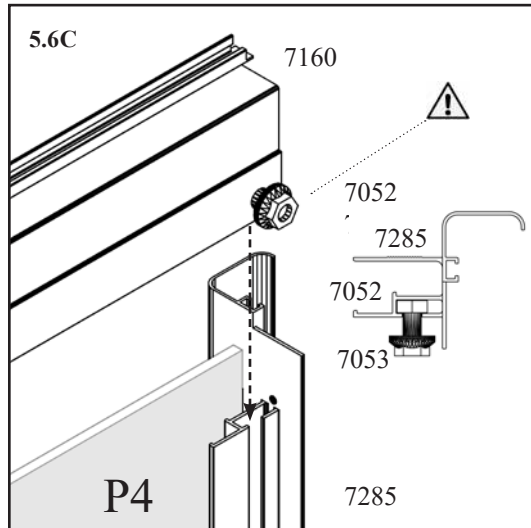
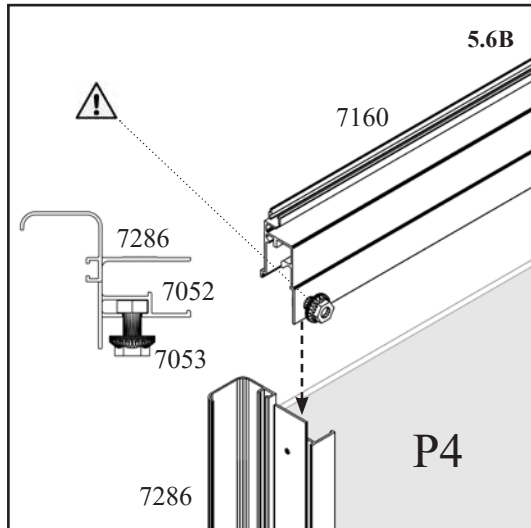


WINDOWS, FENSTER, FENÊTRE, VENSTER, VINDUER, FÖNSTER, FÖNSTER, OKNO, OKNO.

## 5 - JRM, JRS,



## 5 - JRM, JRS,



Important Tip

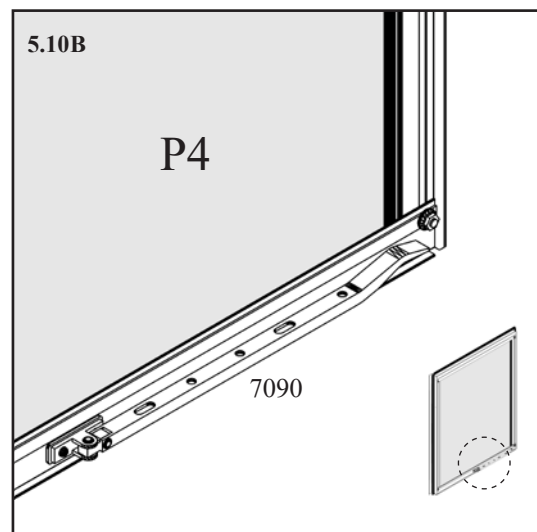
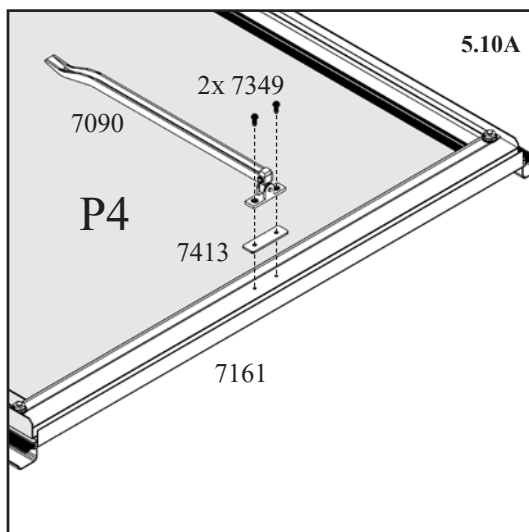
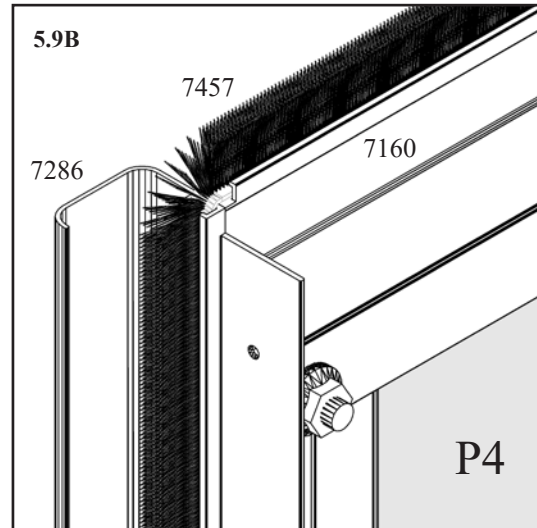
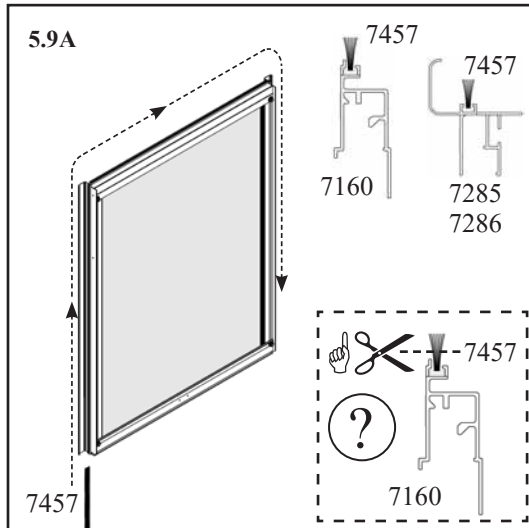


Important!



Exactly square

## 5 - JRM, JRS,



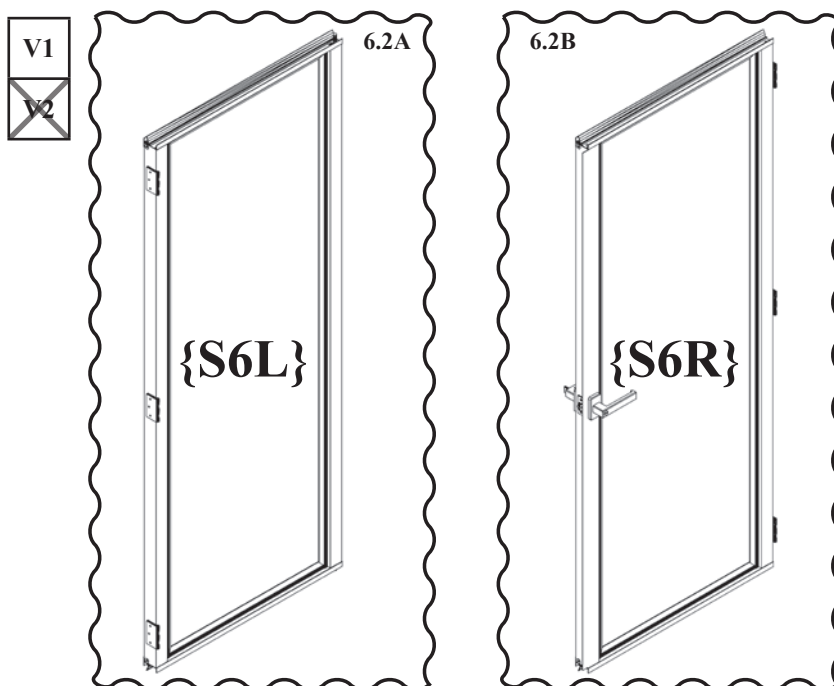
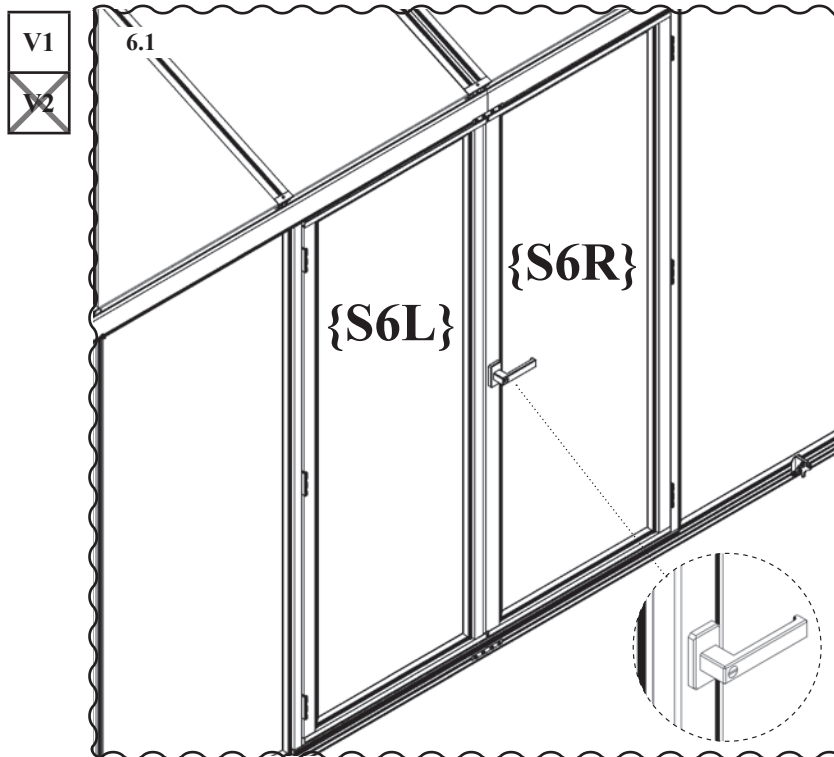
Important Tip



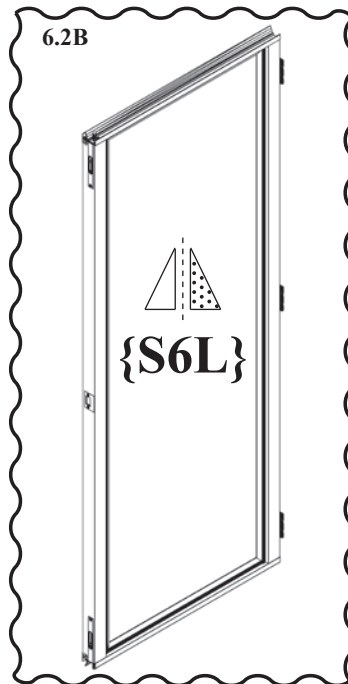
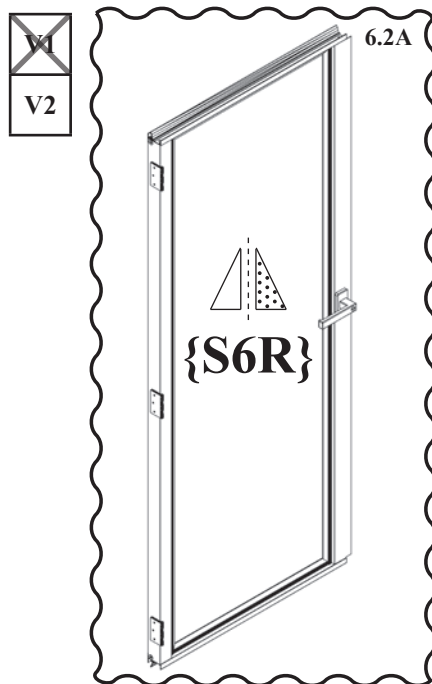
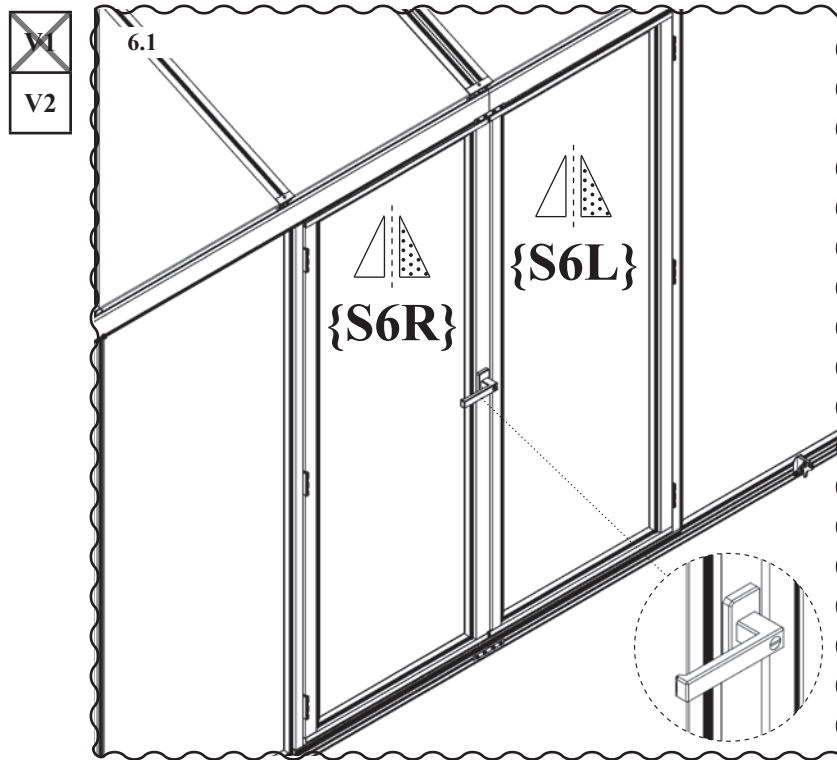
Alternative options



DOORS, TÜR, PORTE, DEUREN, DØR, DÖRRR, PORTA, DVEŘE, VRATA.

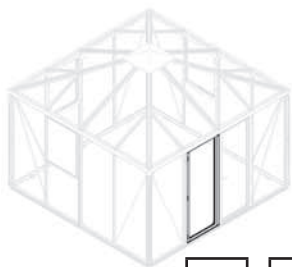


? Alternative options

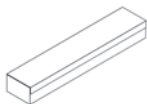


? Alternative options

 Mirror of



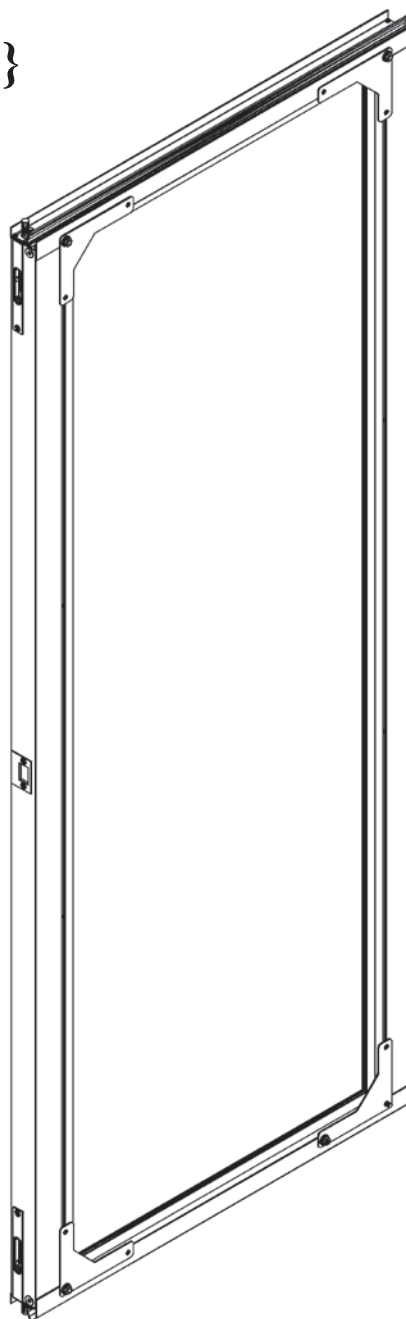
|     |               |
|-----|---------------|
| JRM | V1            |
| JRS | <del>V2</del> |



DOORS, TÜR, PORTE, DEUREN, DØR, DÖRRR, PORTA, DVEŘE, VRATA.

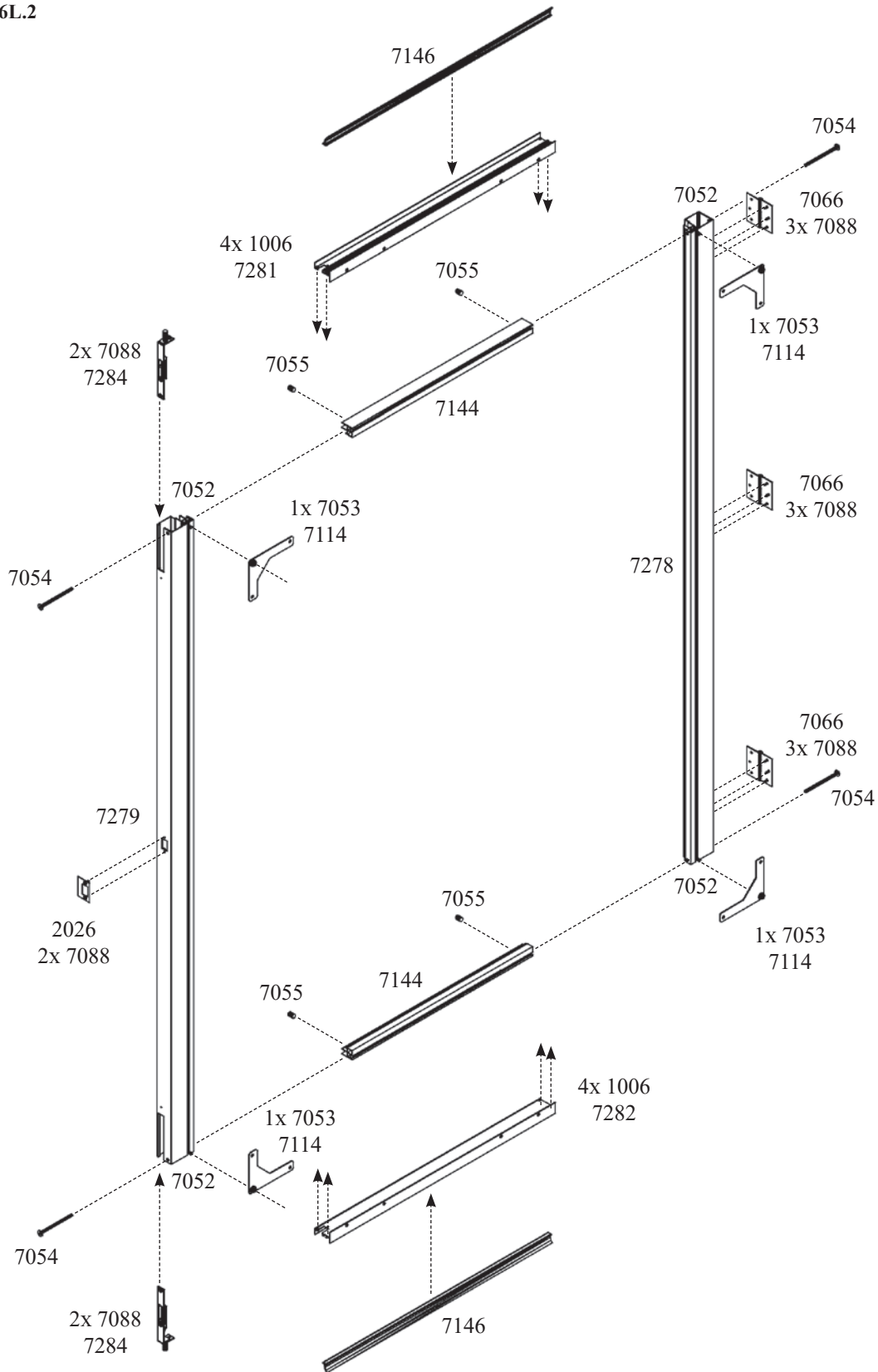
|             |  |                     |
|-------------|--|---------------------|
| 1006<br>8x  |  | JRM, P1<br>JRS, P1S |
| 2026<br>1x  |  |                     |
| 7052<br>4x  |  |                     |
| 7053<br>4x  |  |                     |
| 7054<br>4x  |  |                     |
| 7055<br>4x  |  |                     |
| 7066<br>3x  |  |                     |
| 7088<br>15x |  |                     |
| 7114<br>4x  |  |                     |
| 7284<br>2x  |  |                     |
| 7144<br>2x  |  | JRM,JRS, P8         |
| 7146<br>2x  |  |                     |
| 7278<br>1x  |  |                     |
| 7279<br>1x  |  |                     |
| 7281<br>1x  |  |                     |
| 7282<br>1x  |  |                     |

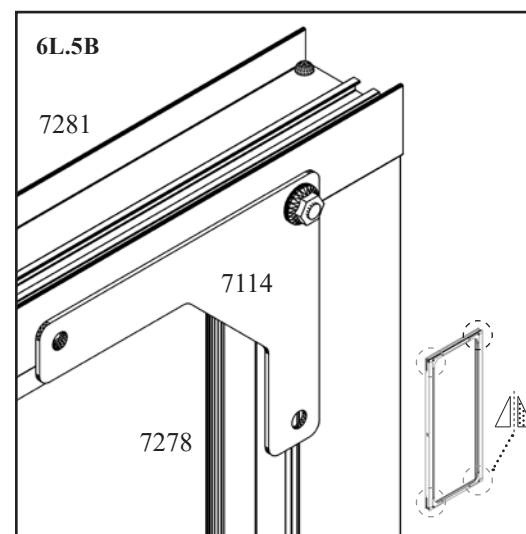
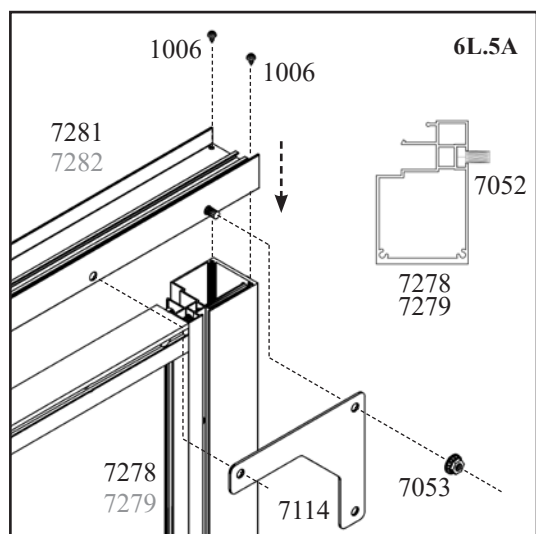
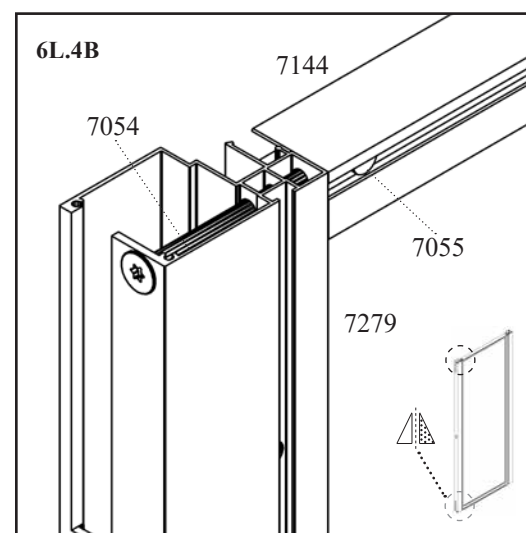
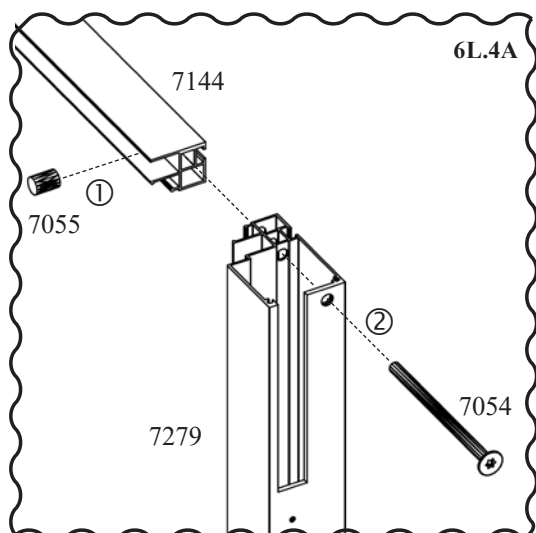
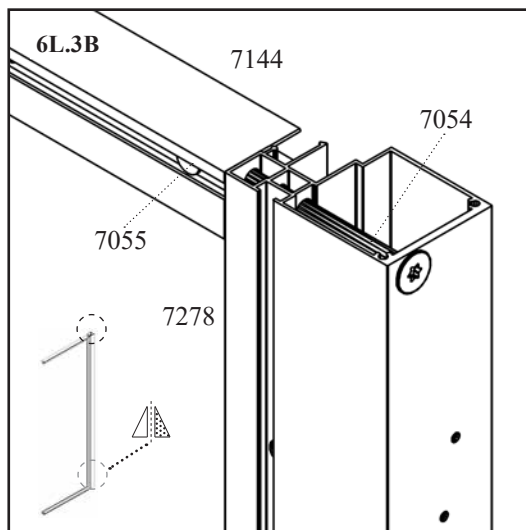
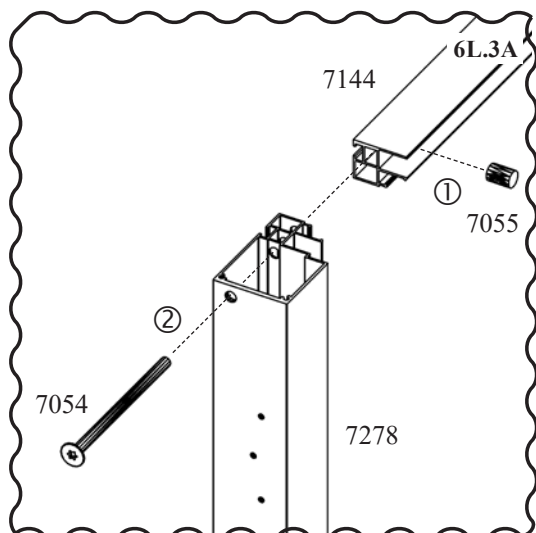
6L.1  
{S6L}

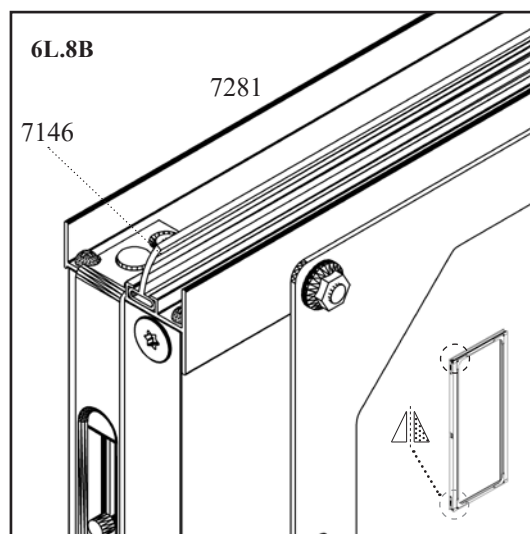
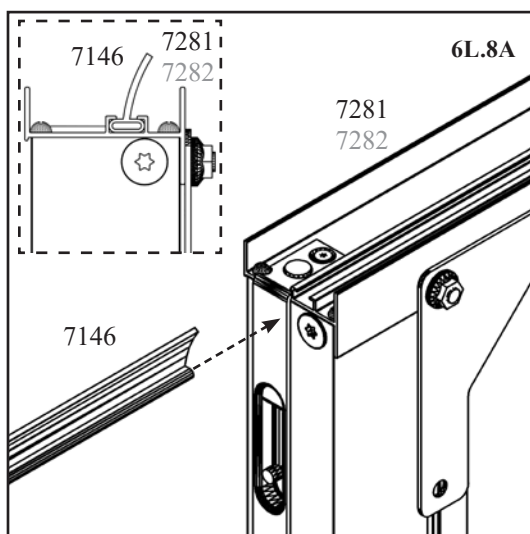
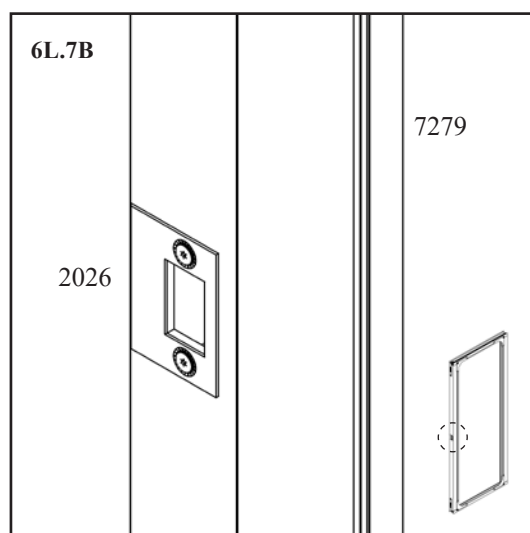
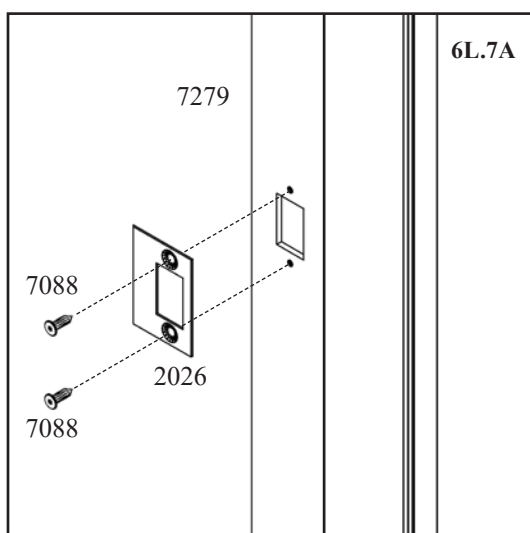
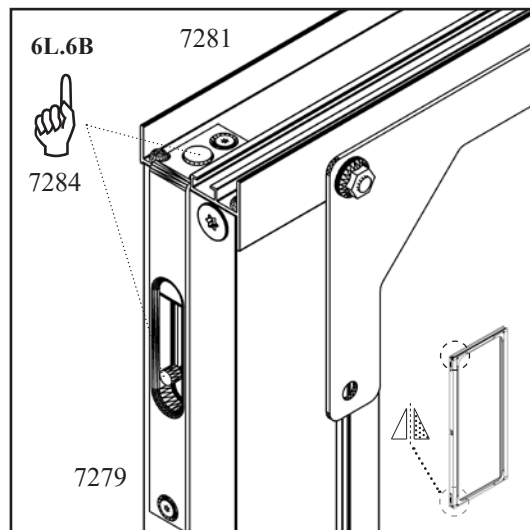
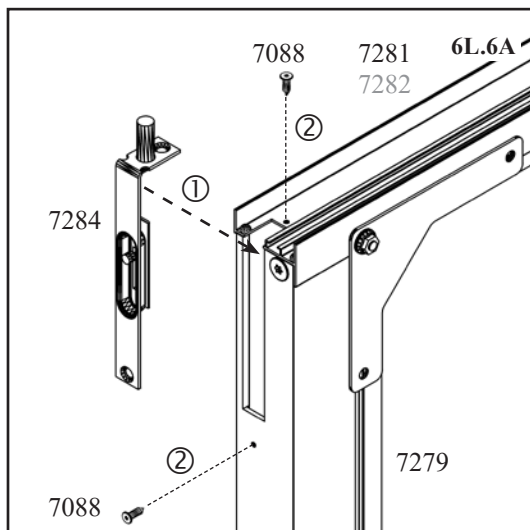


V1  
~~V2~~

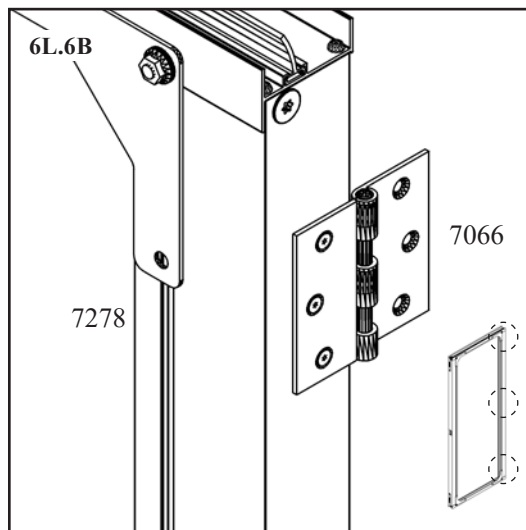
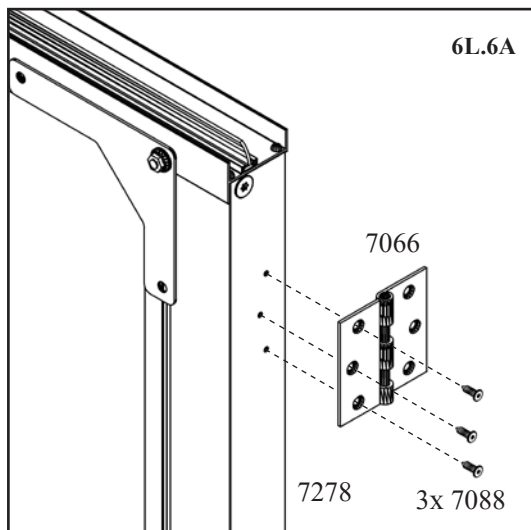
6L.2



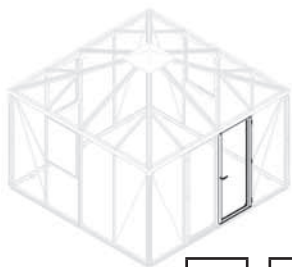




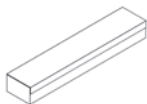
 Important Tip  Mirror of





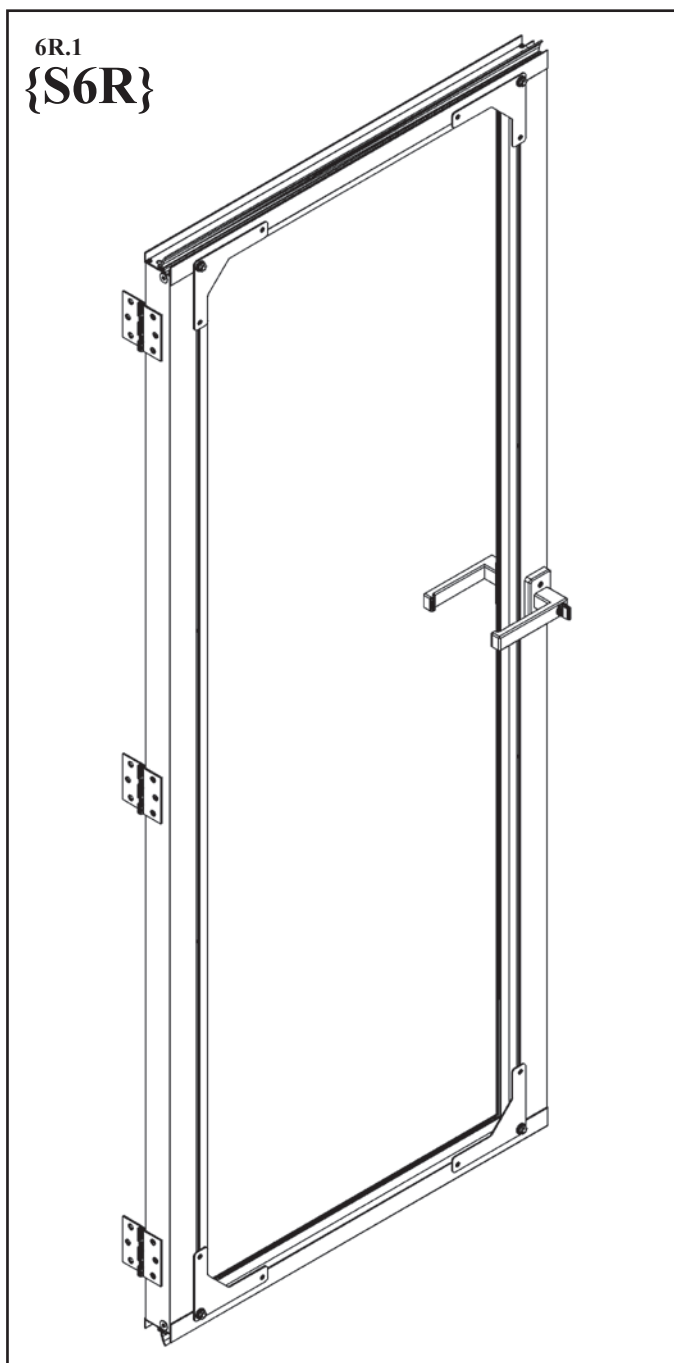


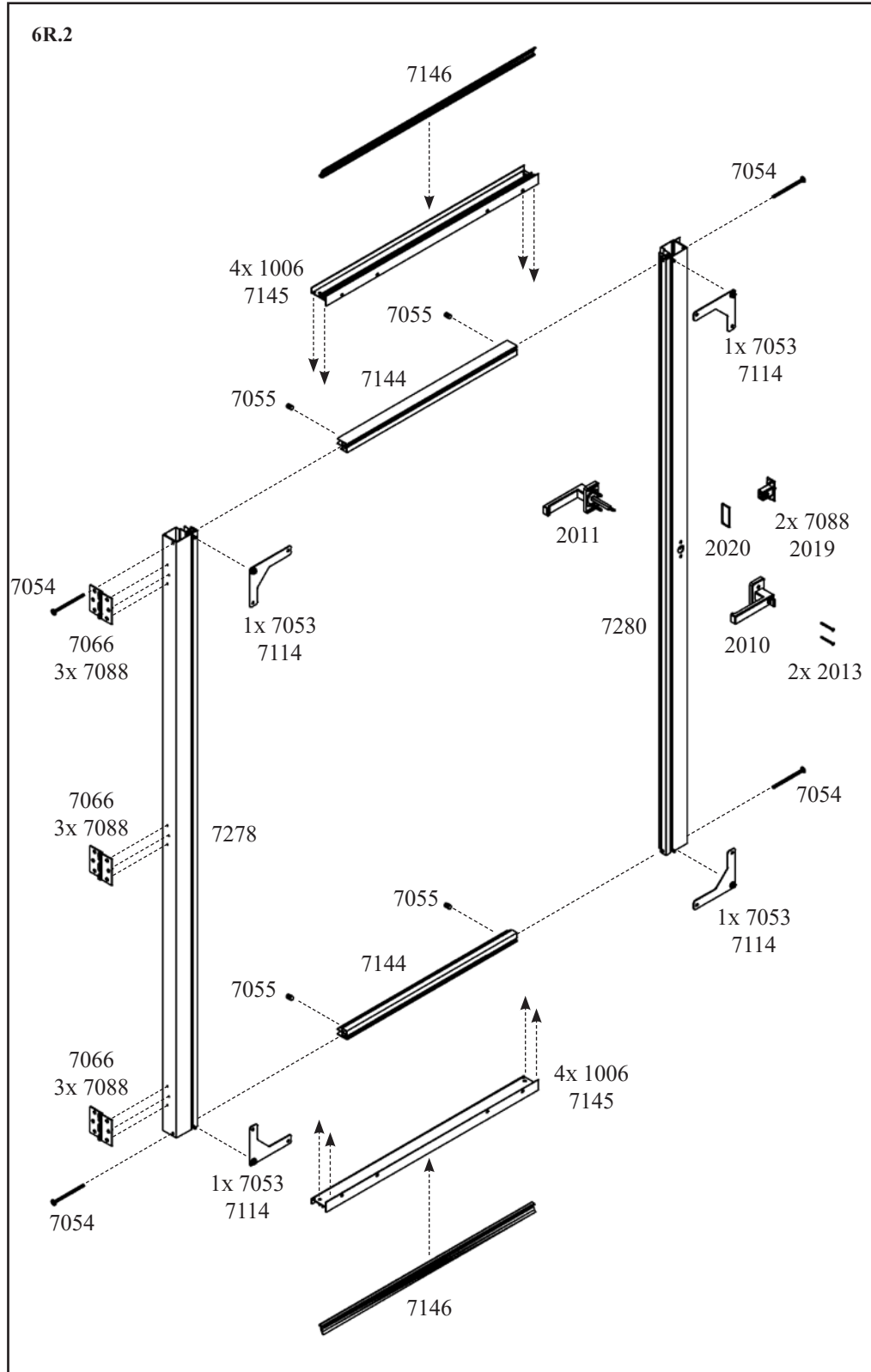
|     |               |
|-----|---------------|
| JRM | V1            |
| JRS | <del>V2</del> |

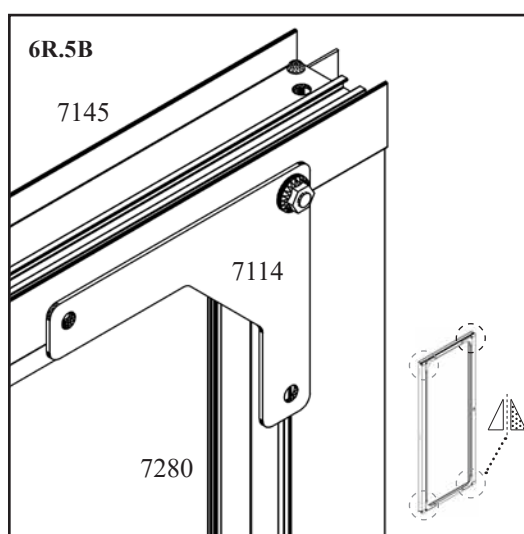
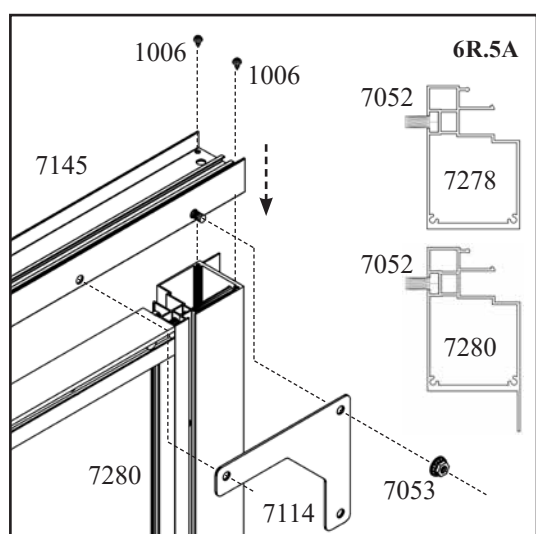
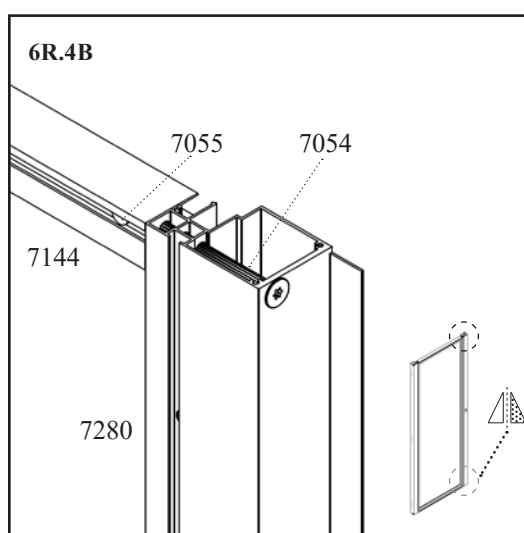
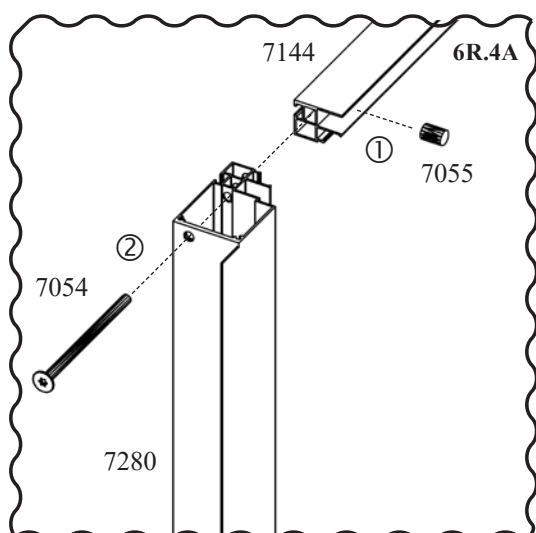
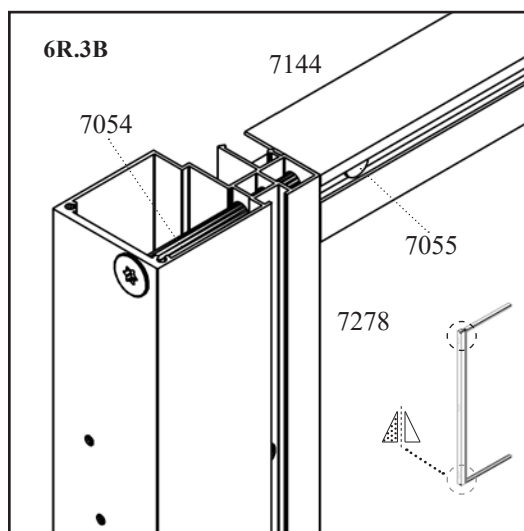
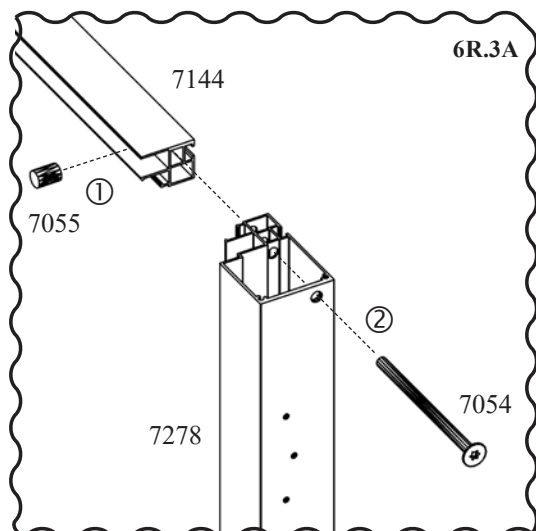


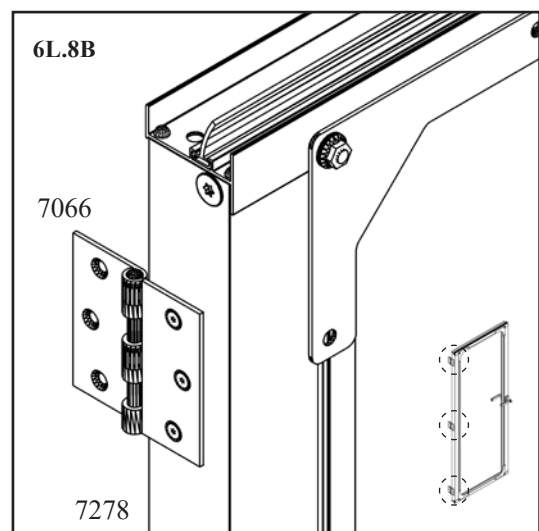
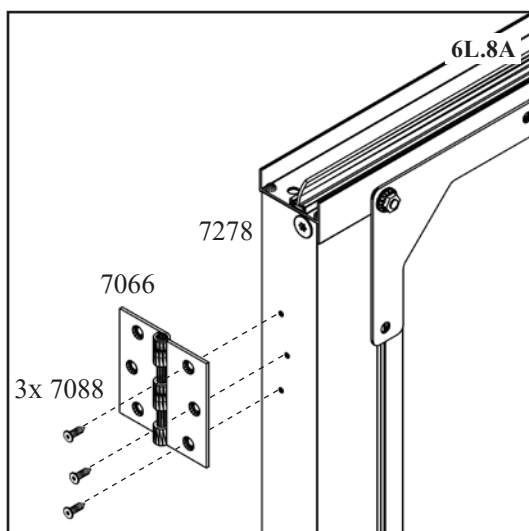
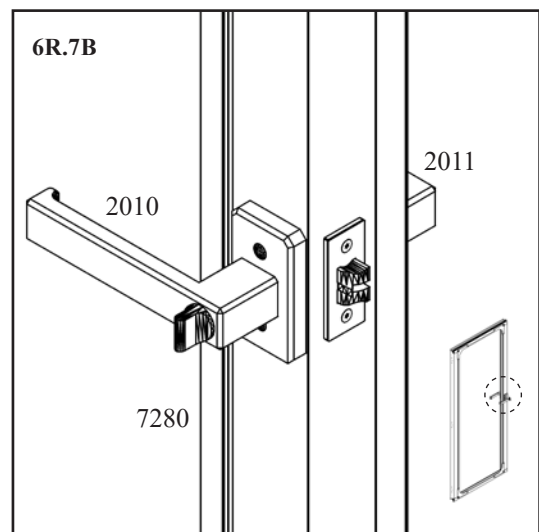
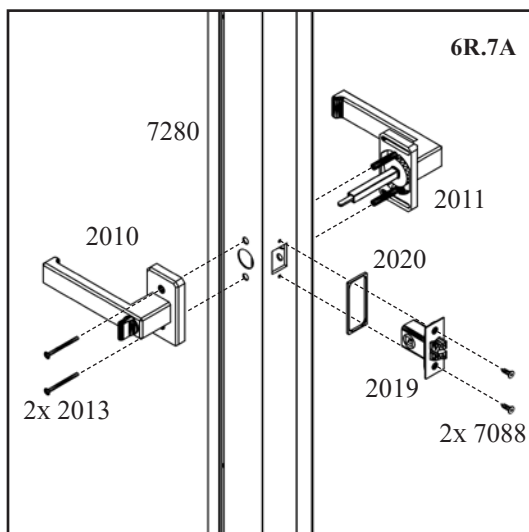
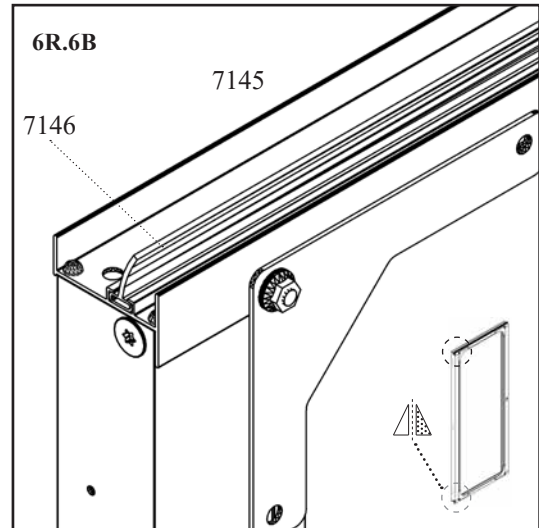
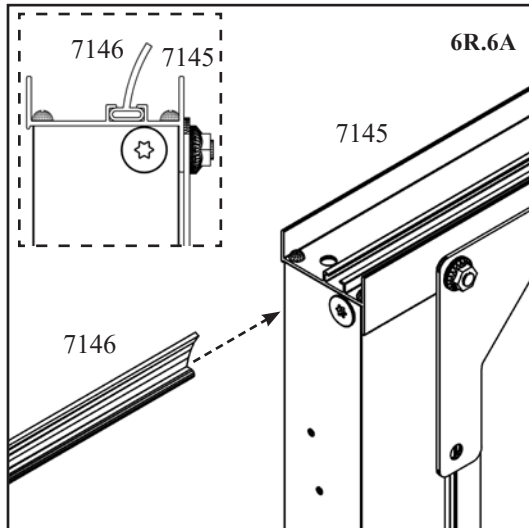
DOORS, TÜR, PORTE, DEUREN, DØR, DÖRRR, PORTA, DVEŘE, VRATA.

|             |  |                     |
|-------------|--|---------------------|
| 1006<br>8x  |  | JRM, P1<br>JRS, P1S |
| 2010<br>1x  |  |                     |
| 2011<br>1x  |  |                     |
| 2013<br>2x  |  |                     |
| 2019<br>1x  |  |                     |
| 2020<br>1x  |  |                     |
| 7052<br>4x  |  |                     |
| 7053<br>4x  |  |                     |
| 7054<br>4x  |  |                     |
| 7055<br>4x  |  |                     |
| 7066<br>3x  |  |                     |
| 7088<br>11x |  |                     |
| 7114<br>4x  |  |                     |
| 7144<br>2x  |  | JRM,JRS, P8         |
| 7145<br>2x  |  |                     |
| 7146<br>2x  |  |                     |
| 7278<br>1x  |  |                     |
| 7280<br>1x  |  |                     |







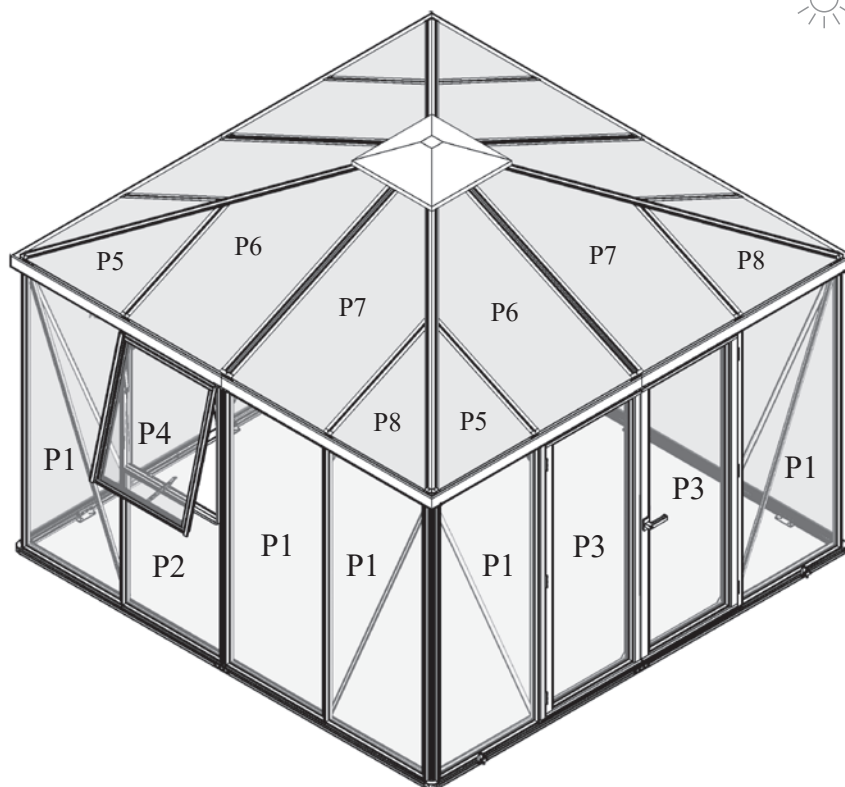


Mirror of

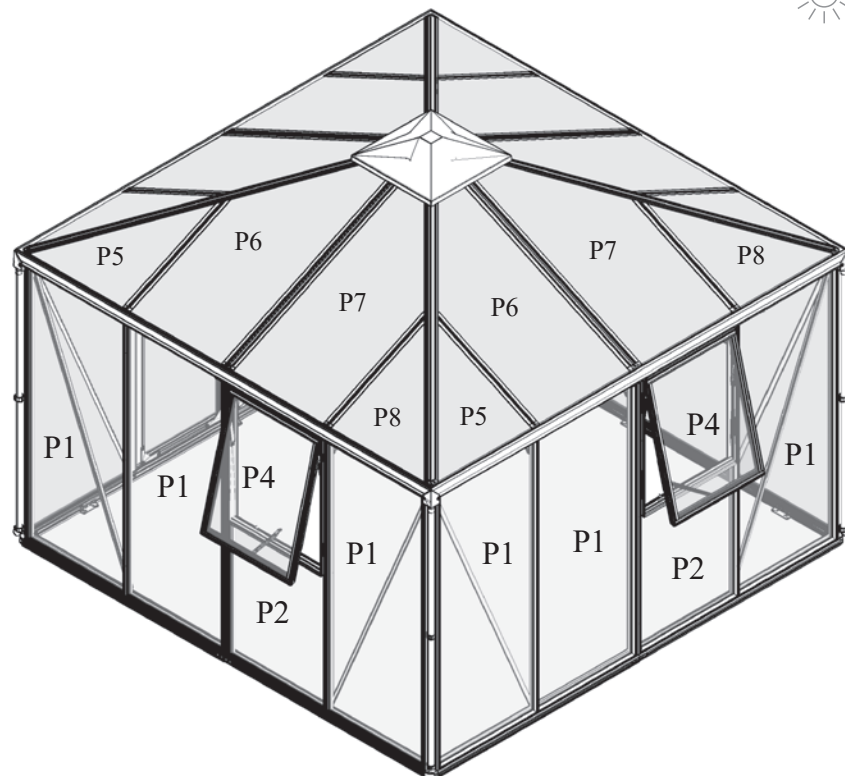
GLAZING, VERGLASUNG, VITRAGE, BEGLAZING, GLAS / POLYCARBONATPLADER,  
GLAS / POLYKARBONAT, VETRATURA, PŘEHLEDNÝ PLÁN ZASKLENÍ, ZASTEKLITEV.

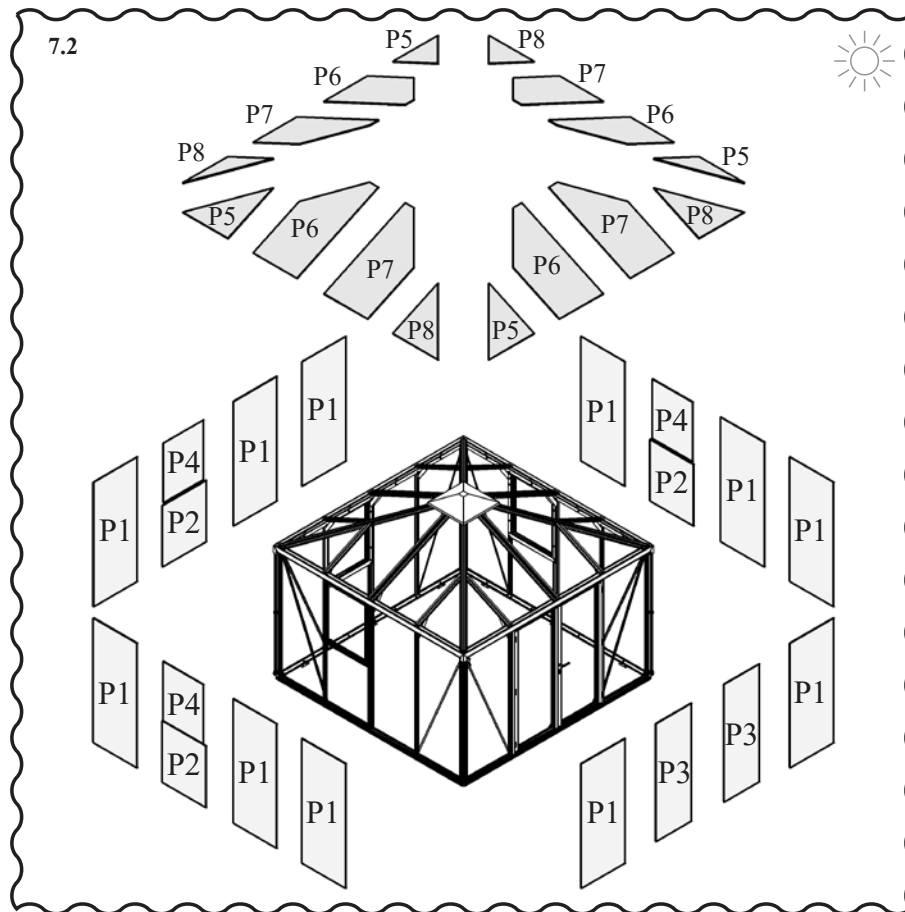


7.1A



7.1B



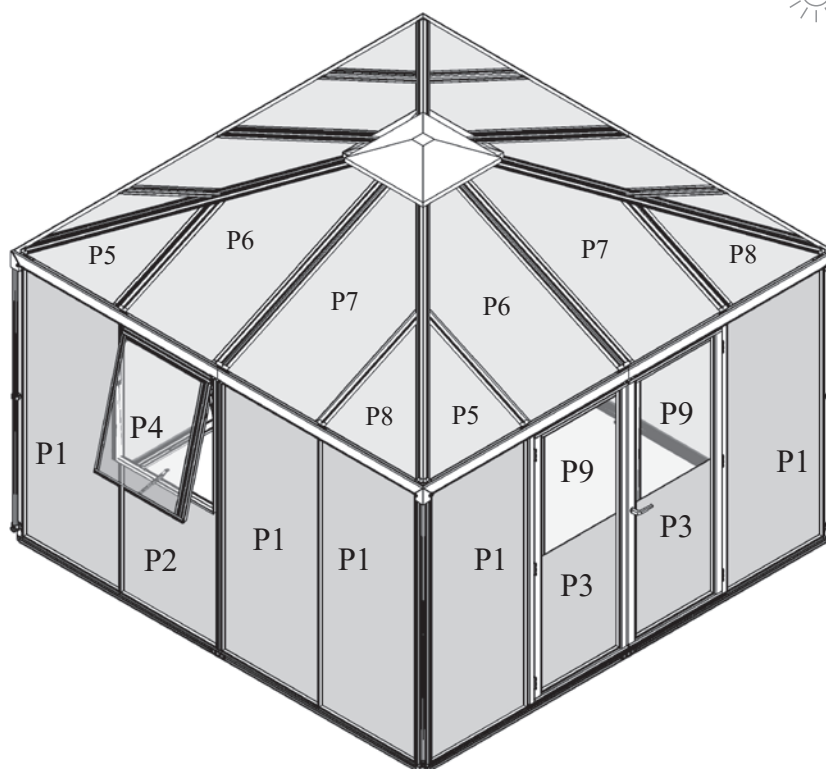


| 7 & 8                                                                                  | FPG      |            | FPG      |           | PC       |                         | QUANTITY |
|----------------------------------------------------------------------------------------|----------|------------|----------|-----------|----------|-------------------------|----------|
|                                                                                        |          |            | 4 MM     |           | 10 MM    |                         |          |
|                                                                                        | ART. NO. | MM         | ART. NO. | MM        | ART. NO. | MM(±3mm)                |          |
| P1  | 367801   | 725 x 1790 |          |           |          |                         | 11x      |
| P2  | 40000753 | 725 x 883  |          |           |          |                         | 3x       |
| P3  | 367810   | 586 x 1694 |          |           |          |                         | 2x       |
| P4  |          |            | 40000752 | 668 x 854 |          |                         | 3x       |
| P5  |          |            |          |           | 40003456 | 747_0 x<br>0_826        | 4x       |
| P6  |          |            |          |           | 40003457 | 725_142 x<br>845.5_1490 | 4x       |
| P7  |          |            |          |           | 40003458 | 725_142 x<br>1490_845.5 | 4x       |
| P8  |          |            |          |           | 40003459 | 747_0 x<br>826_0        | 4x       |
|                                                                                        |          |            |          |           |          | TOTAL                   | 35x      |

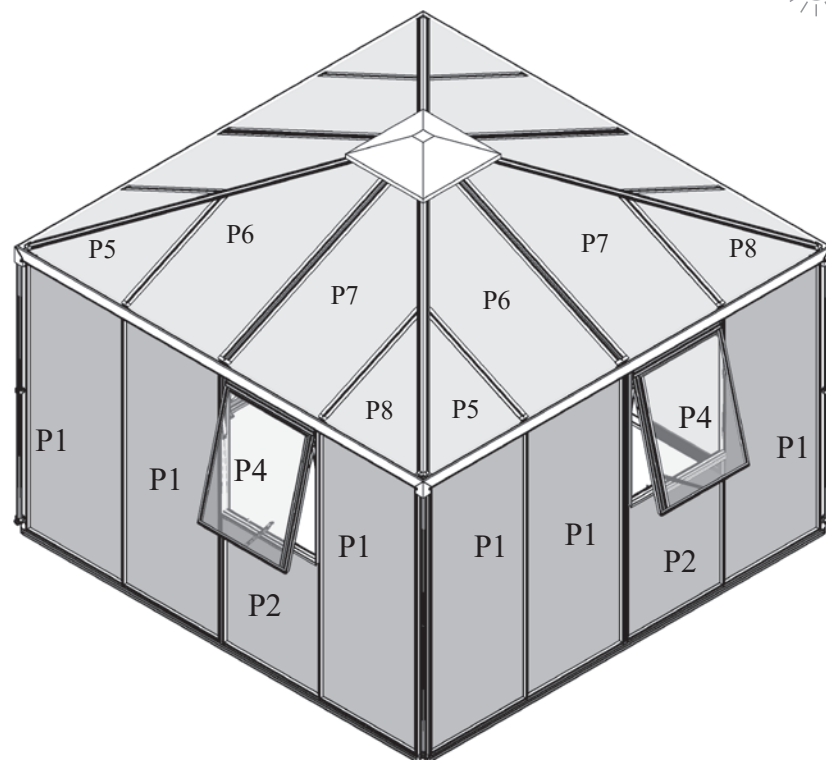
GLAZING, VERGLASUNG, VITRAGE, BEGLAZING, GLAS / POLYCARBONATPLADER,  
GLAS / POLYKARBONAT, VETRATURA, PŘEHLEDNÝ PLÁN ZASKLENÍ, ZASTEKLITEV.

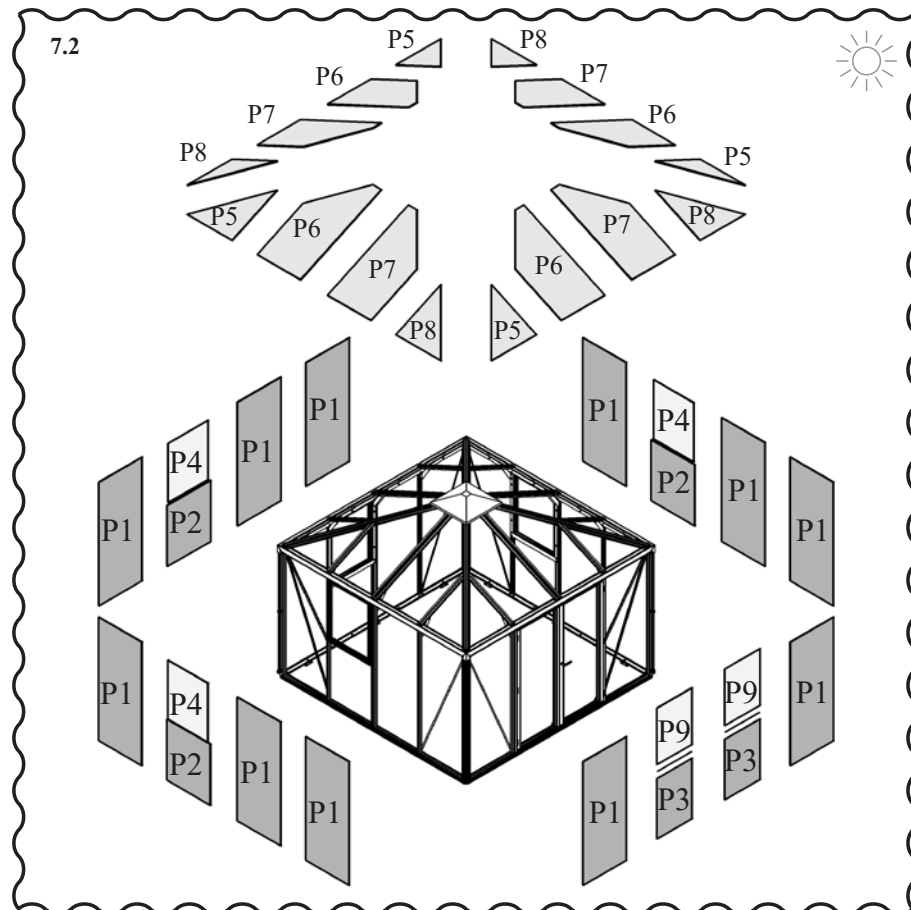


7.1A

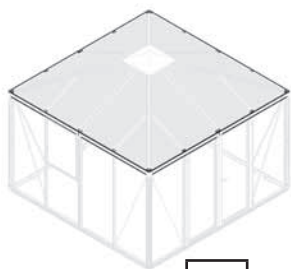


7.1B

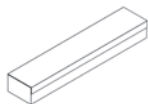




| G2                                                                                       | ASP / FPG       |                 |                  | PC             |                         | QUANTITY |
|------------------------------------------------------------------------------------------|-----------------|-----------------|------------------|----------------|-------------------------|----------|
|                                                                                          | ≤ 4 MM          |                 |                  | 10 MM          |                         |          |
|                                                                                          | ASP<br>ART. NO. | FPG<br>ART. NO. | MM               | PC<br>ART. NO. | MM<br>(±3mm)            |          |
| P1    | 40006180        |                 | 725 x 1790       |                |                         | 11x      |
| P2    | 40006181        |                 | 725 x 883        |                |                         | 3x       |
| P3    | 40006182        |                 | 586 x 875        |                |                         | 2x       |
| P4    |                 | 40000752        | 668 x 854<br>x 4 |                |                         | 3x       |
| P5    |                 |                 |                  | 40006193       | 747_0 x<br>0_826        | 4x       |
| P6    |                 |                 |                  | 40006195       | 725_142 x<br>845.5_1490 | 4x       |
| P7    |                 |                 |                  | 40006196       | 725_142 x<br>1490_845.5 | 4x       |
| P8    |                 |                 |                  | 40006194       | 747_0 x<br>826_0        | 4x       |
| P9    |                 | 40006183        | 586 x 818        |                |                         | 2x       |
| 3525  | -               | -               | 569              | -              | -                       | 2x       |
|                                                                                          |                 |                 |                  |                | TOTAL                   | 39x      |

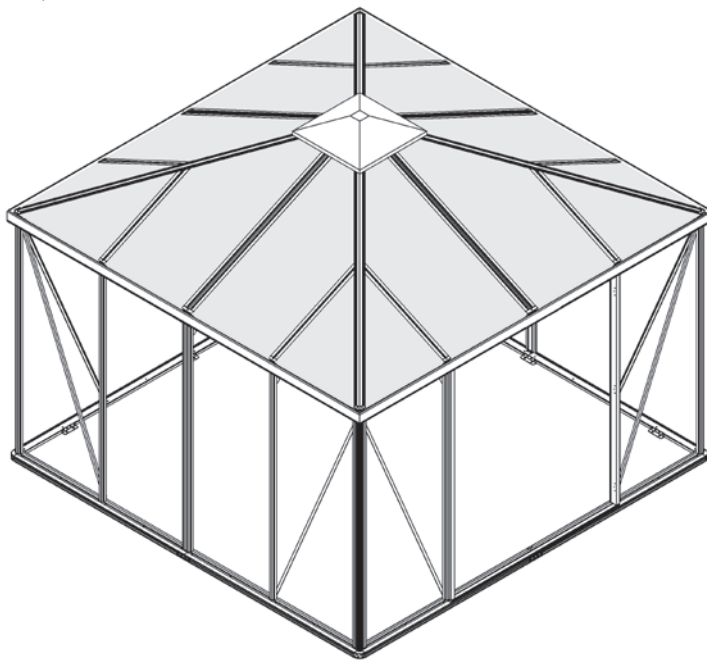


JRM  
JRS

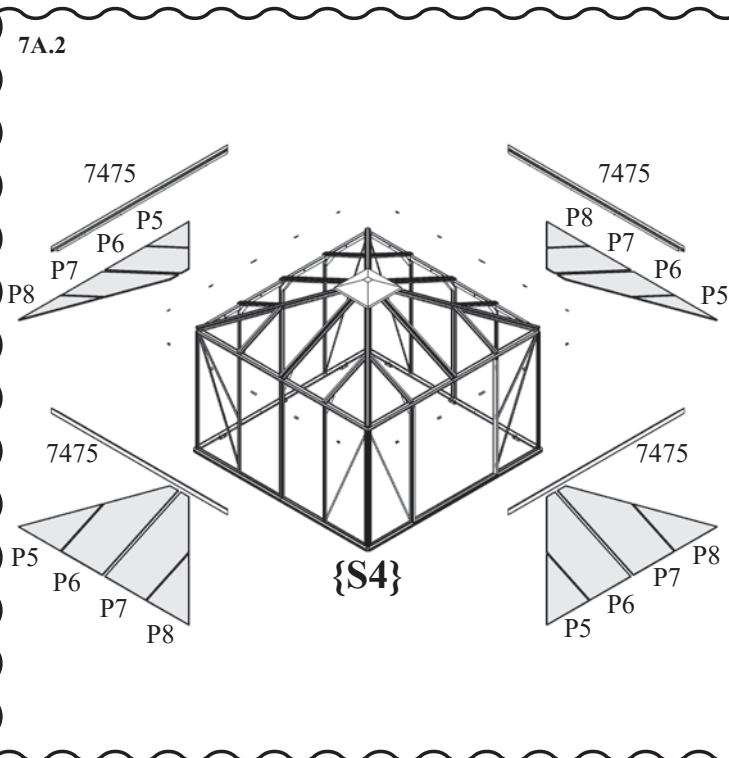


|                     |  |              |
|---------------------|--|--------------|
| 7052<br>16x         |  | JRM, P1      |
| 7053<br>16x         |  |              |
| 7240<br>4x          |  |              |
| 7343<br>8x          |  |              |
| 7349<br>20x<br>16x* |  |              |
| 7423<br>16x*        |  |              |
| 7493<br>8x          |  |              |
| 7497<br>1x          |  | JRM, P2      |
| 7475<br>2x          |  |              |
| 7475<br>2x          |  | JRM, P3      |
| 7483<br>4x          |  | JRM, JRS, P4 |
| 7483<br>4x          |  | JRM, JRS, P6 |
| 7484<br>4x          |  |              |
| 7485<br>4x          |  |              |

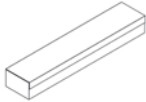
7A.1



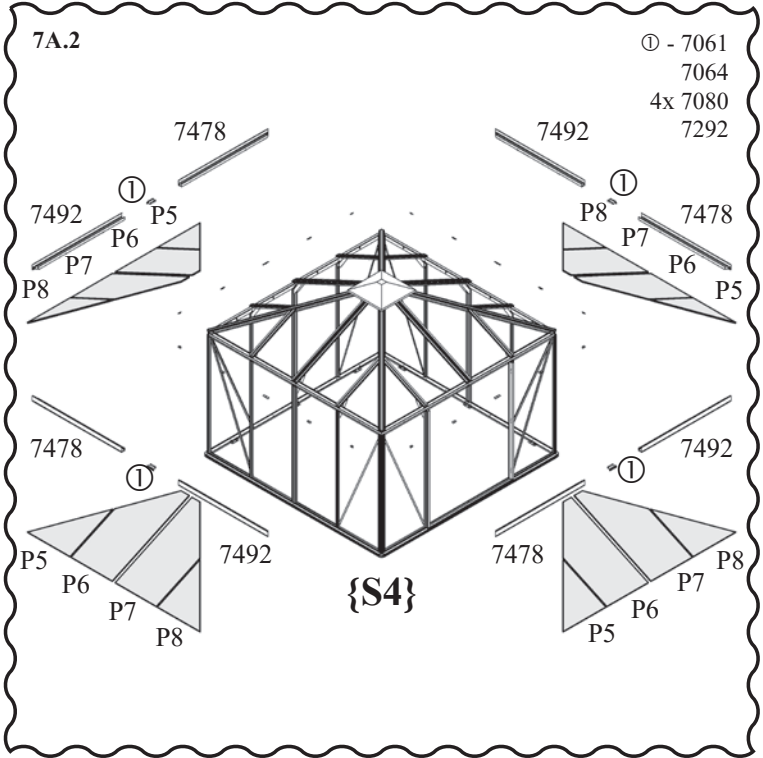
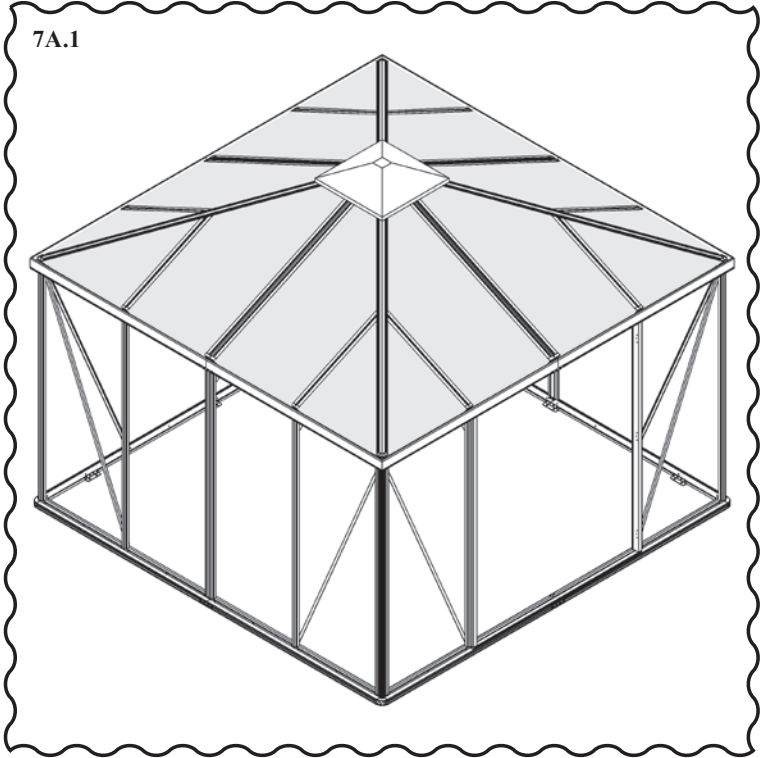
7A.2



( ? ) Alternative options



|                     |  |             |
|---------------------|--|-------------|
| 7052<br>16x         |  | JRS, P1S    |
| 7053<br>16x         |  |             |
| 7061<br>4x          |  |             |
| 7064<br>4x          |  |             |
| 7080<br>16x         |  |             |
| 7240<br>4x          |  |             |
| 7292<br>4x          |  |             |
| 7343<br>8x          |  |             |
| 7349<br>20x<br>16x* |  |             |
| 7423<br>16x*        |  |             |
| 7493<br>8x          |  |             |
| 7497<br>1x          |  |             |
| 7478<br>2x          |  | JRS, P2S    |
| 7492<br>2x          |  | JRS, P2S    |
| 7478<br>2x          |  | JRS, P3S    |
| 7492<br>2x          |  | JRS, P3S    |
| 7483<br>4x          |  | JRM,JRS, P4 |
| 7483<br>4x          |  | JRM,JRS, P6 |
| 7484<br>4x          |  |             |
| 7485<br>4x          |  |             |

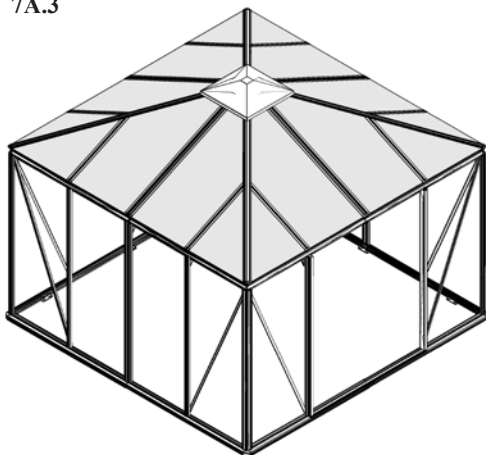


( ? ) Alternative options

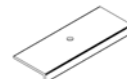
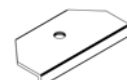
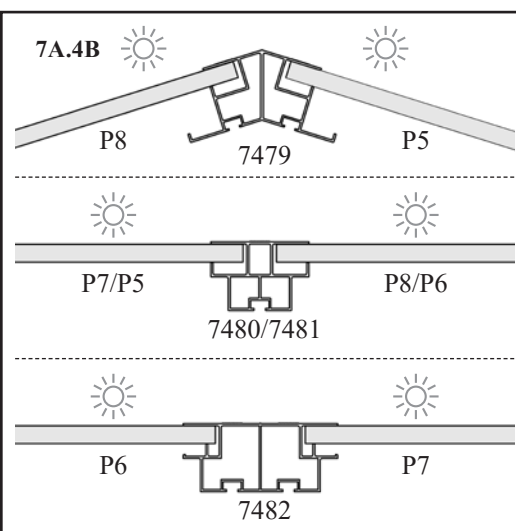
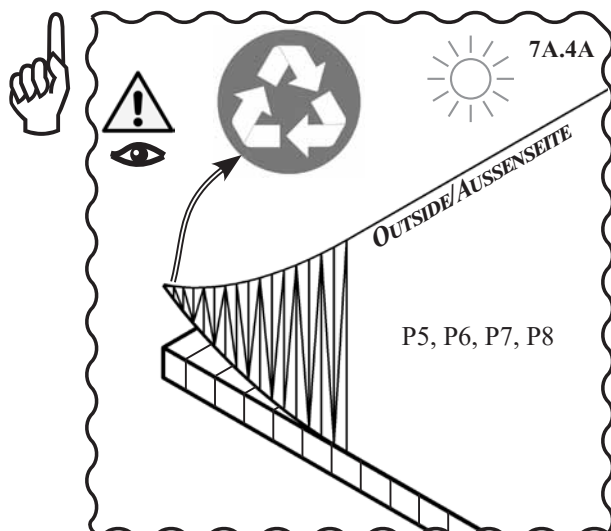
GLAZING, VERGLASUNG, VITRAGE, BEGLAZING, GLAS / POLYCARBONATPLADER,  
GLAS / POLYKARBONAT, VETRATURA, ZASTEKLITEV.



7A.3



| 7A - G1 / G2                                                                           | PC       |                         | QUANTITY |
|----------------------------------------------------------------------------------------|----------|-------------------------|----------|
|                                                                                        | 10 MM    |                         |          |
|                                                                                        | ART. NO. | MM(±3mm)                |          |
| P5  | 40003456 | 747_0 x<br>0_826        | 4x       |
| P6  | 40003457 | 725_142 x<br>845.5_1490 | 4x       |
| P7  | 40003458 | 725_142 x<br>1490_845.5 | 4x       |
| P8  | 40003459 | 747_0 x<br>826_0        | 4x       |
|                                                                                        |          | TOTAL                   | 16x      |

7240  
4x7343  
8x7349  
20x  
16x\*7423  
16x\*7483  
8x7484  
4x7485  
4x7493  
8x{S4}  
1x

Important Tip



Important!



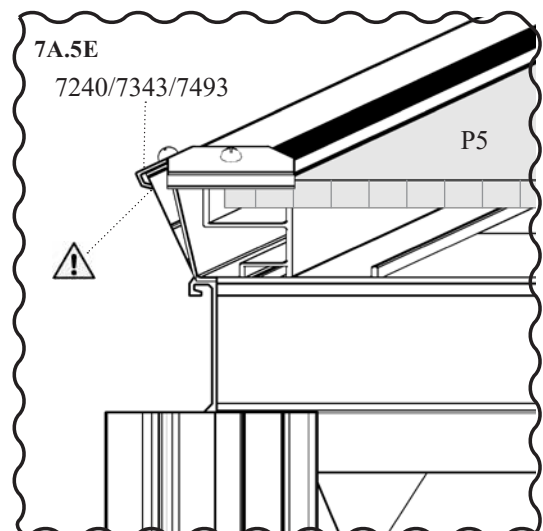
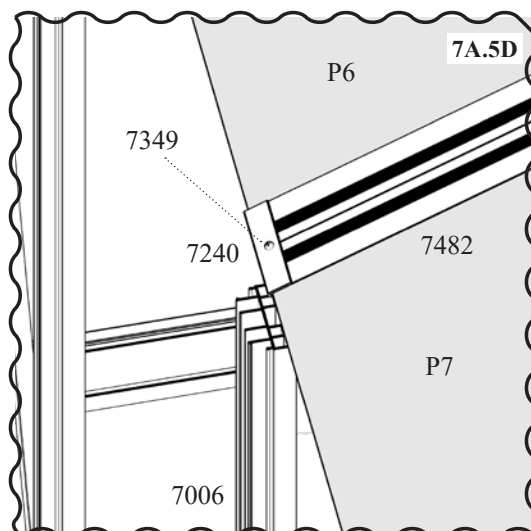
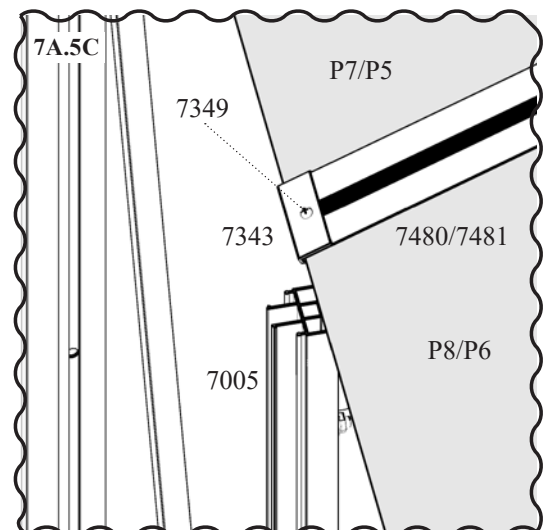
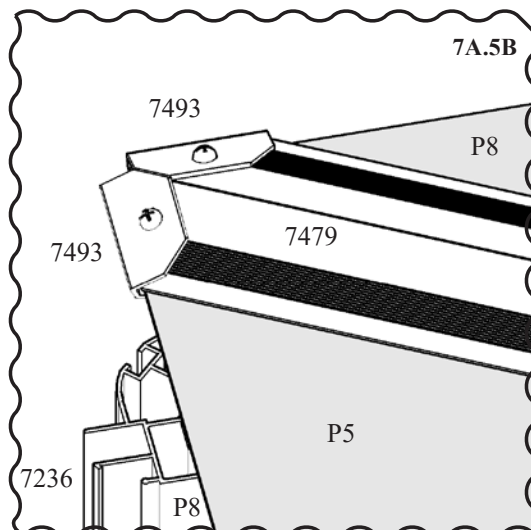
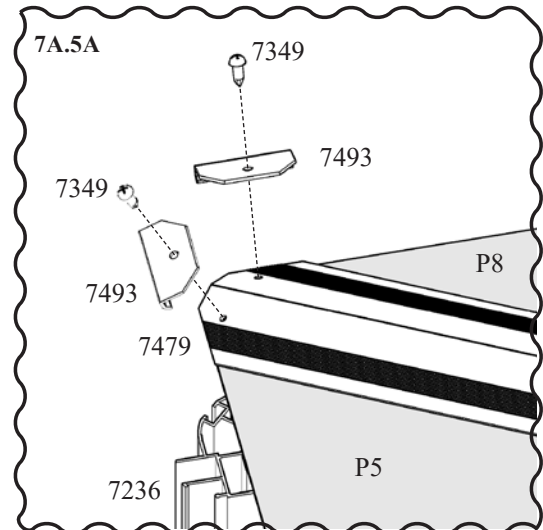
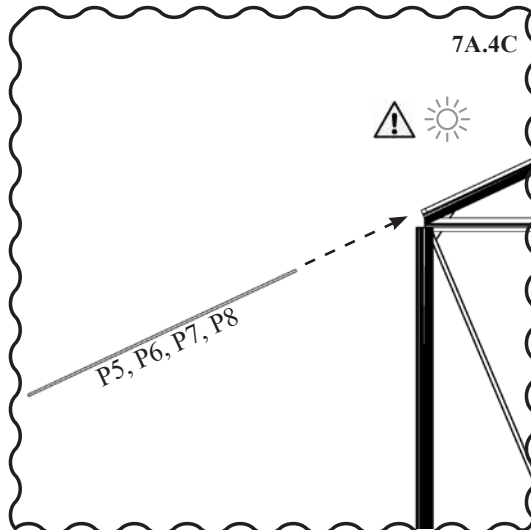
Look closely

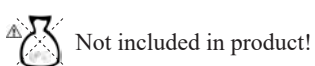
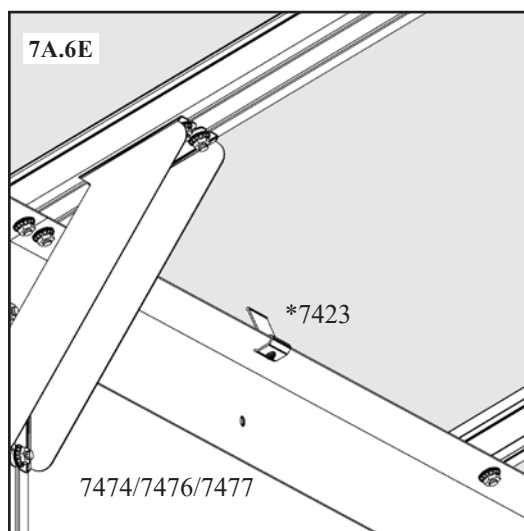
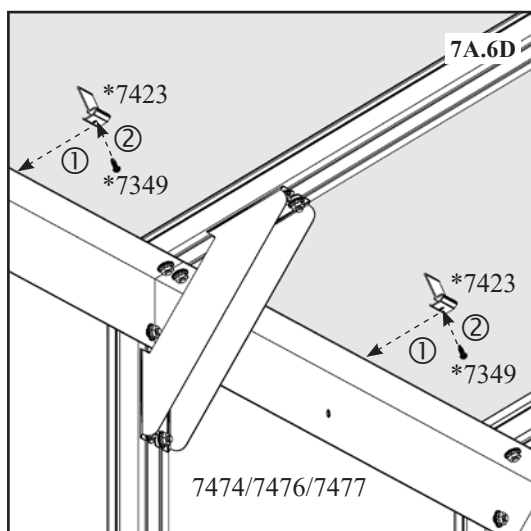
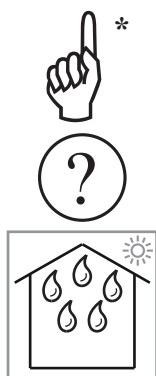
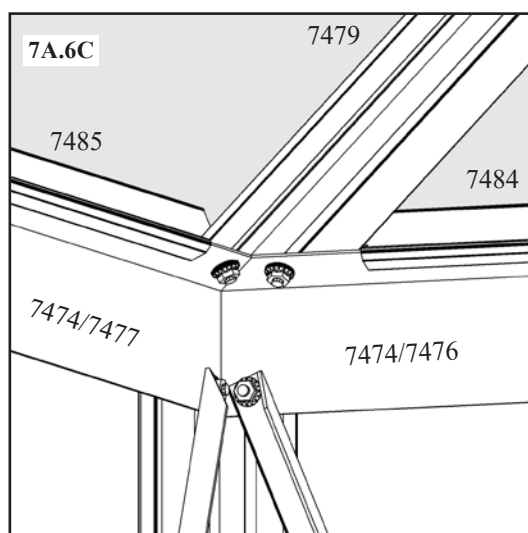
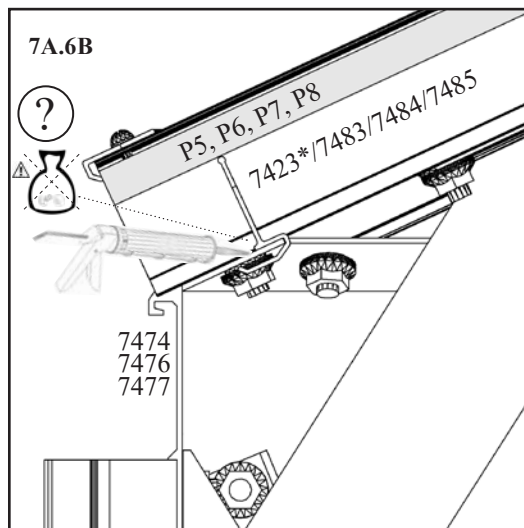
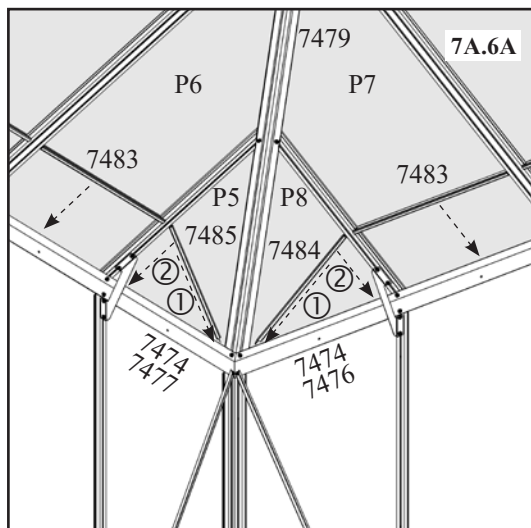


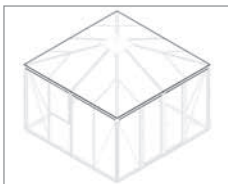
Recycle



Outside

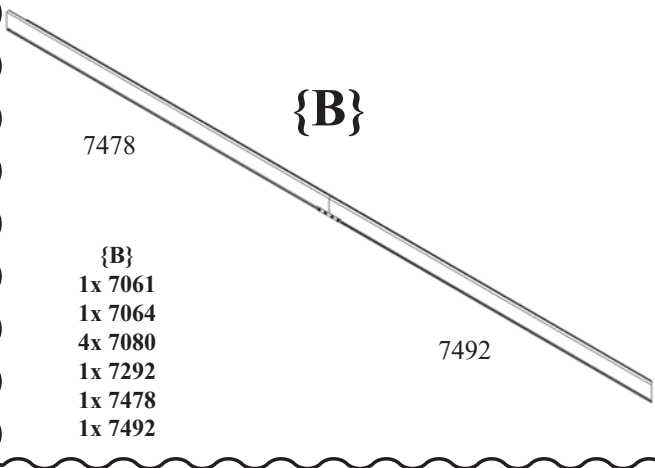






JRM  
JRS

7A.7

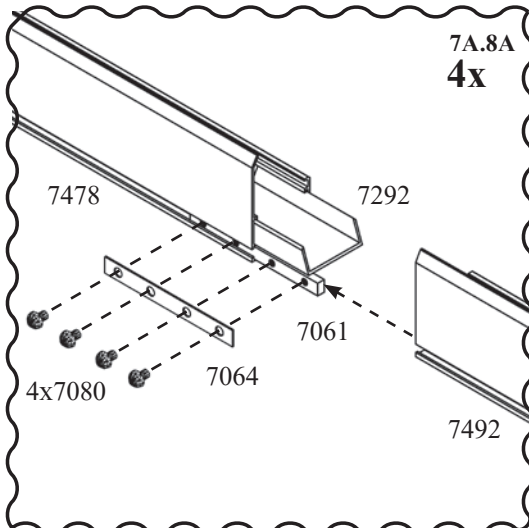


{B}  
1x 7061  
1x 7064  
4x 7080  
1x 7292  
1x 7478  
1x 7492

|              |  |
|--------------|--|
| 7061<br>1x 4 |  |
| 7064<br>1x 4 |  |
| 7080<br>4x 4 |  |
| 7292<br>1x 4 |  |
| 7478<br>1x 4 |  |
| 7492<br>1x 4 |  |

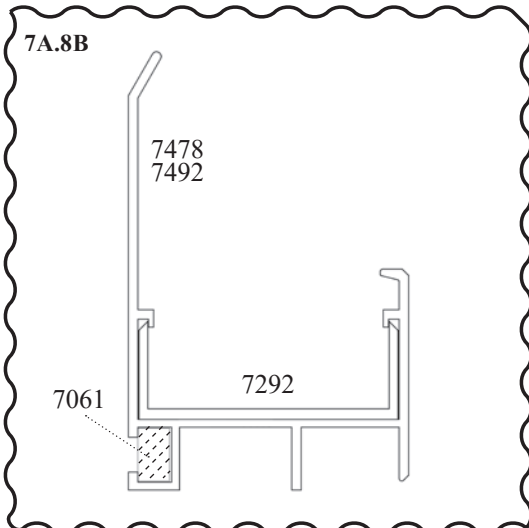
JRM  
JRS

7A.8A  
4x



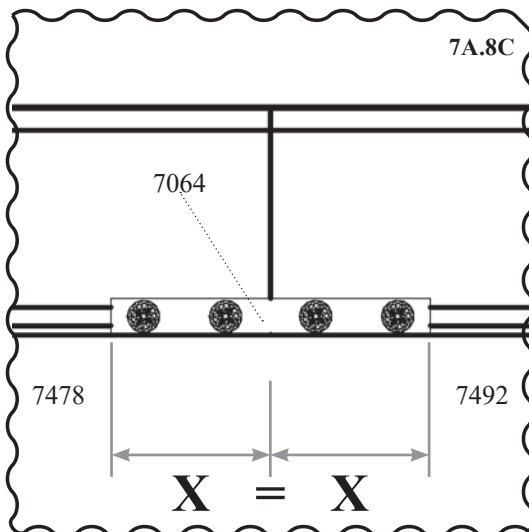
7A.8B

JRM  
JRS



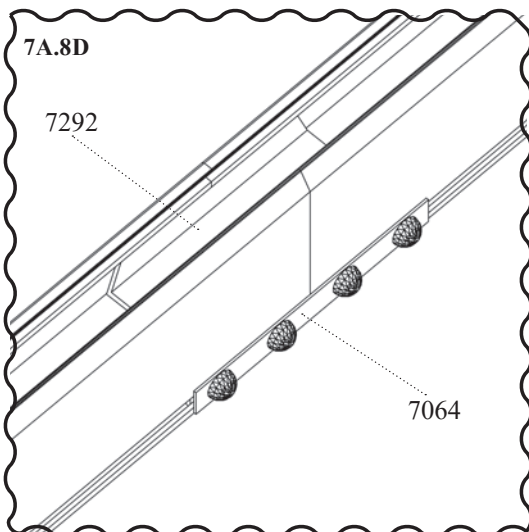
JRM  
JRS

7A.8C



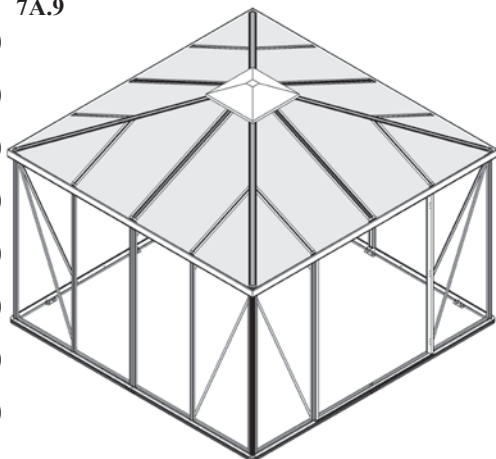
7A.8D

JRM  
JRS

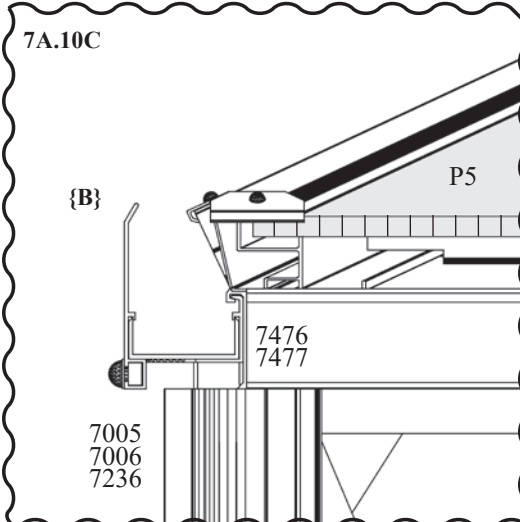
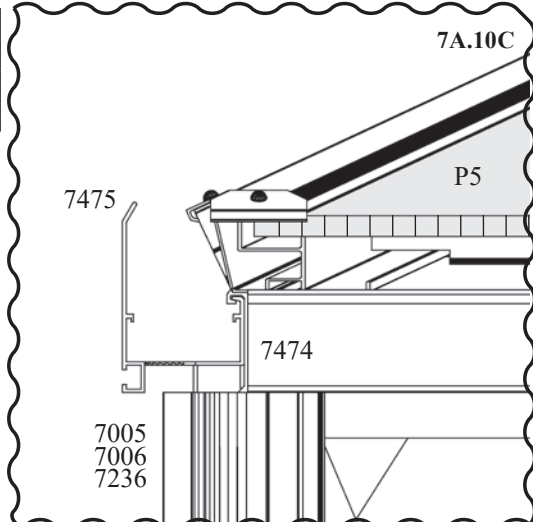
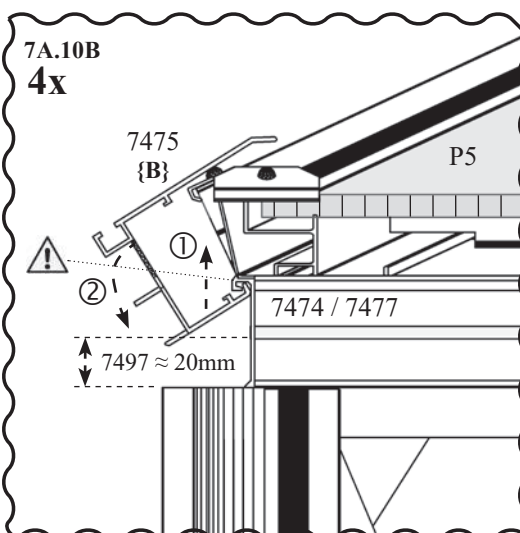
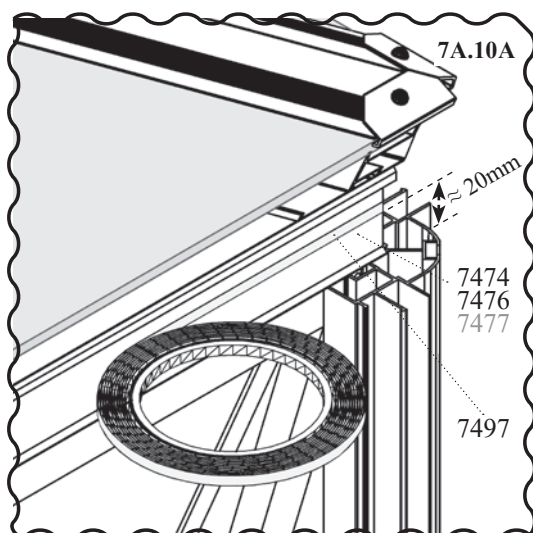


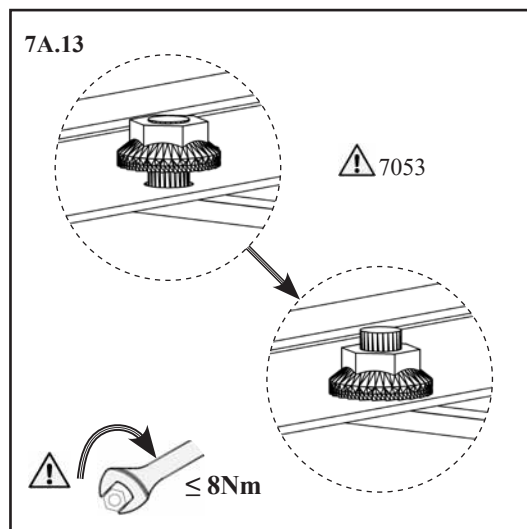
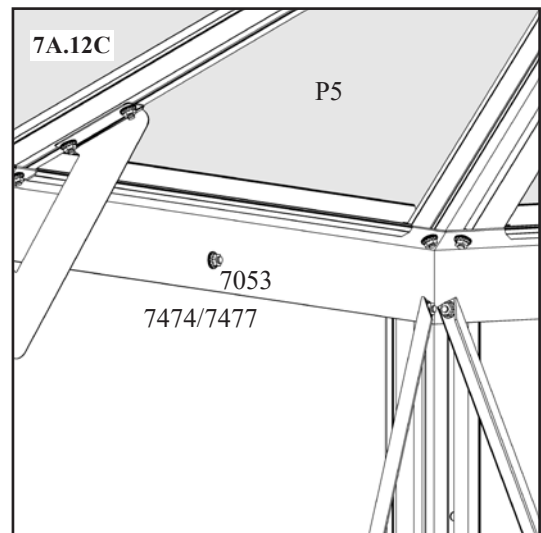
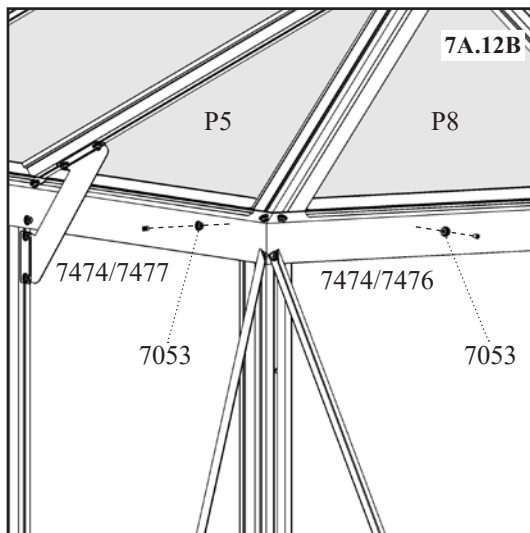
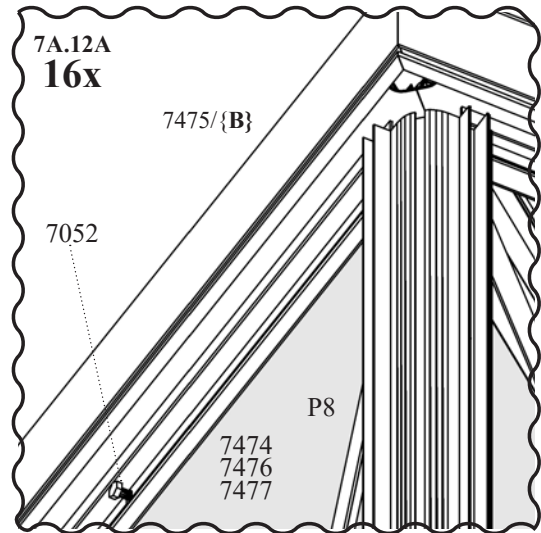
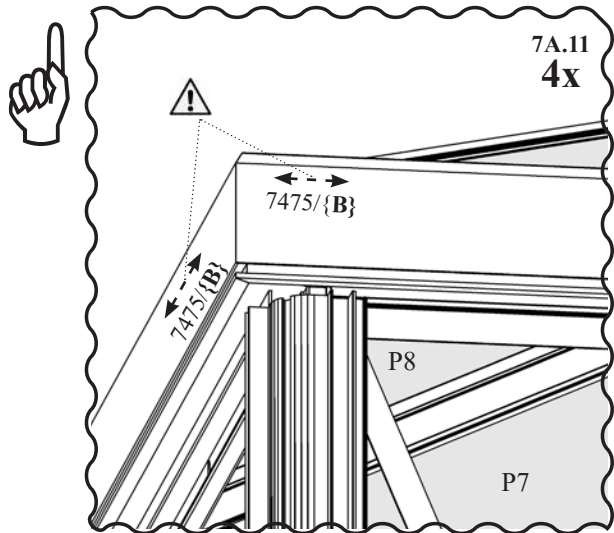


7A.9

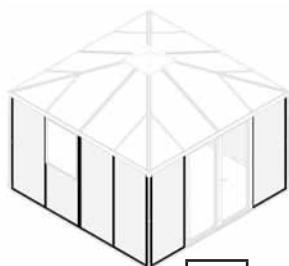


|      |  | JRM, | JRS, |
|------|--|------|------|
| 7052 |  | 16x  | 16x  |
| 7053 |  | 16x  | 16x  |
| 7475 |  | 4x   | -    |
| 7497 |  | 1x   | 1x   |
| {B}  |  | -    | 4x   |



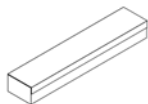


**Important!**



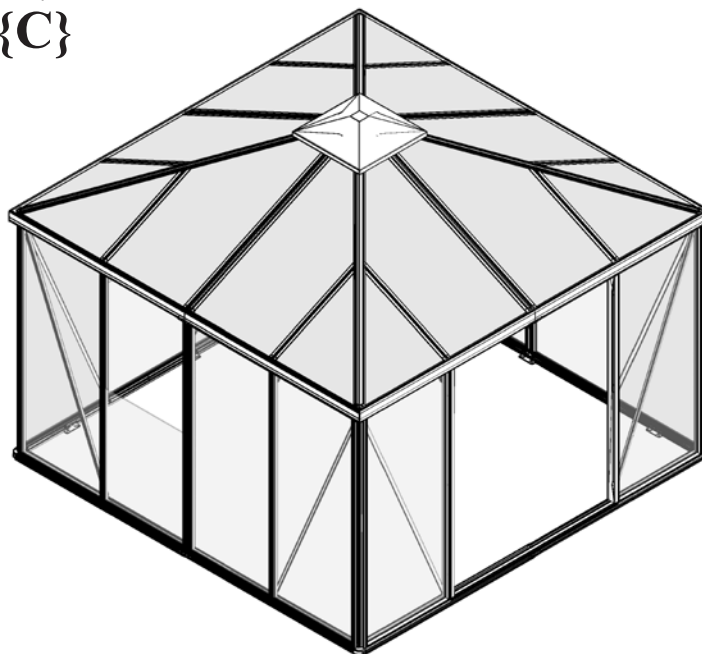
JRM

JRS

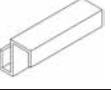
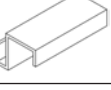


7B.1

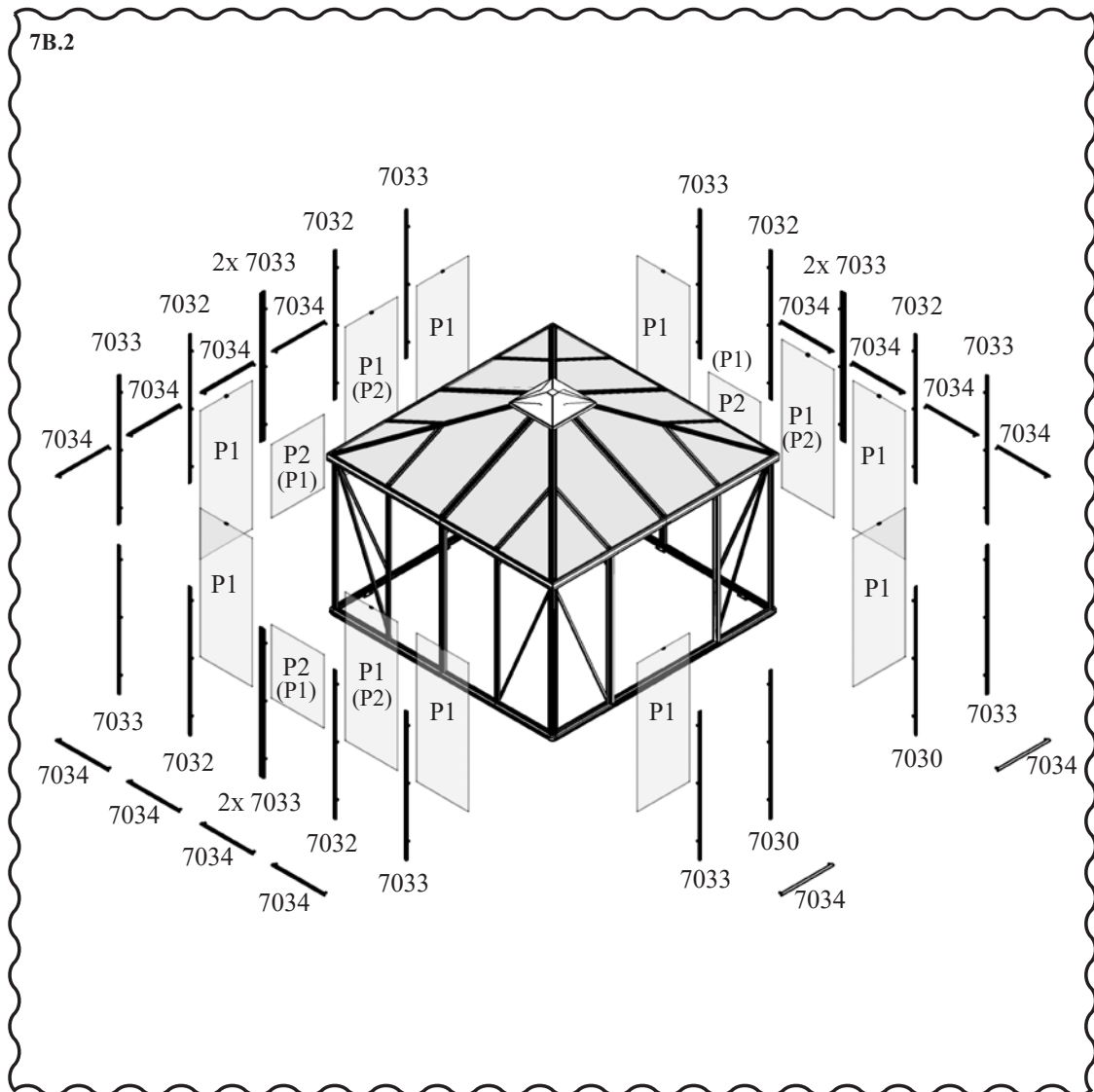
{C}



GLAZING, VERGLASUNG, VITRAGE, BEGLAZING, GLAS / POLYCARBONATPLADER,  
GLAS / POLYKARBONAT, VETRATURA, PŘEHLEDNÝ PLÁN ZASKLENÍ, ZASTEKLITEV.

|             |                                                                                                     |                     |
|-------------|-----------------------------------------------------------------------------------------------------|---------------------|
| 6090<br>1x  | <br>P1/P2<br>≤ 4mm |                     |
| 7053<br>94x |                    |                     |
| 7289<br>94x |                    | JRM, P1<br>JRS, P1S |
| 7406<br>11x |                    |                     |
| 7407<br>11x |                  |                     |
| 7034<br>8x  |                  | JRM, P3<br>JRS, P3S |
| 7032<br>4x  |                  | JRM, JRS, P4        |
| 7033<br>4x  |                  |                     |
| 7032<br>2x  |                  | JRM, JRS, P6        |
| 7033<br>10x |                  |                     |
| 7034<br>6x  |                  |                     |
| 7030<br>2x  |                  | JRM, JRS, P8        |

| 7B                                                                                     | ART. No. |          | MM         | QUANTITY |
|----------------------------------------------------------------------------------------|----------|----------|------------|----------|
|                                                                                        | G1       | G2       |            |          |
| P1  | 367801   | 40006180 | 725 x 1790 | 11x      |
| P2  | 40000753 | 40006181 | 725 x 883  | 3x       |
| TOTAL                                                                                  |          |          |            | 14x      |





FLAT



10mm



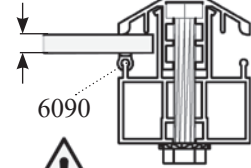
10mm



7B.3

7030/7032/7033/7034

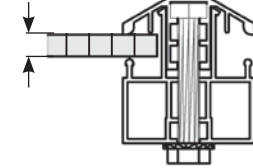
$P1/P2 \leq 4\text{mm}$



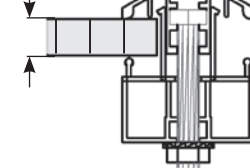
6090



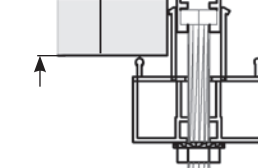
6mm



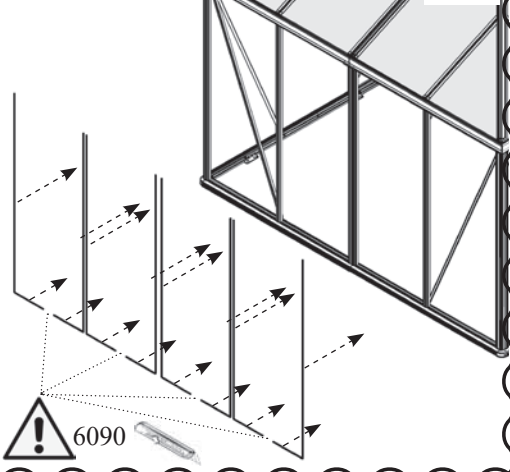
10mm



16mm



$P1/P2 \leq 4\text{mm}$

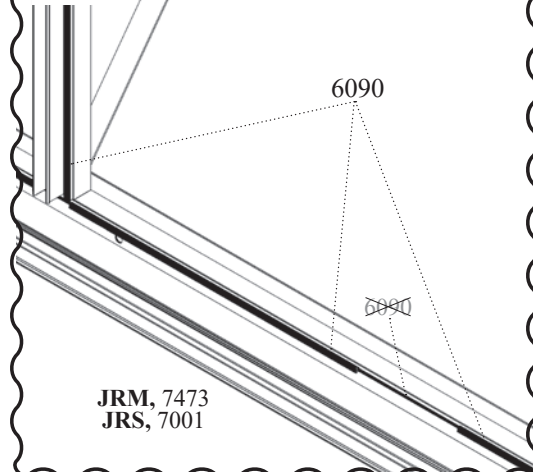


6090

7B.4A

7B.4B

$P1/P2 \leq 4\text{mm}$

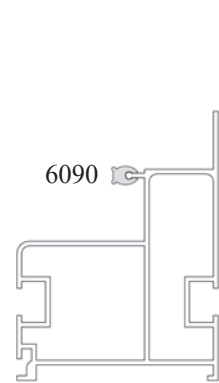


6090

JRM, 7473  
JRS, 7001

7B.4C

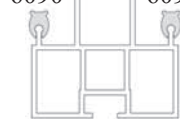
$P1/P2 \leq 4\text{mm}$



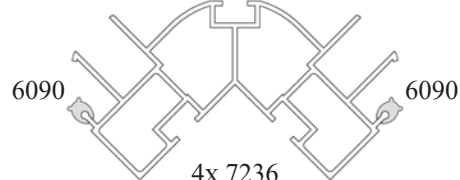
6090

JRM, 4x 7473  
JRS, 8x 7001

6090 6090



6x 7005



6090

4x 7236

6090



3x 7006

6090



1x 7139  
1x 7140



Persons required.



Important Tip

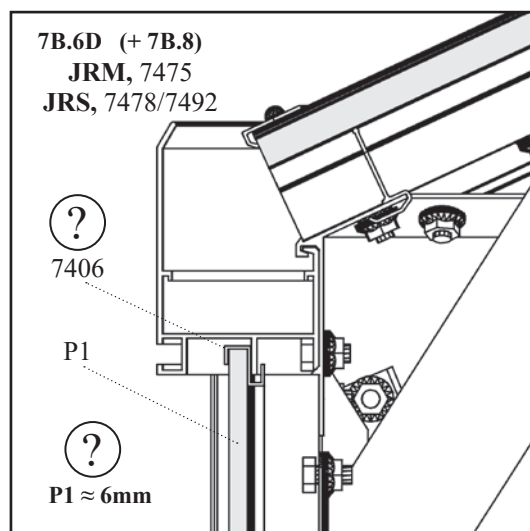
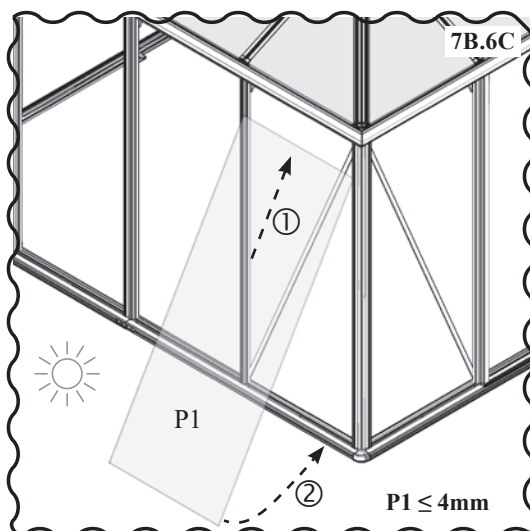
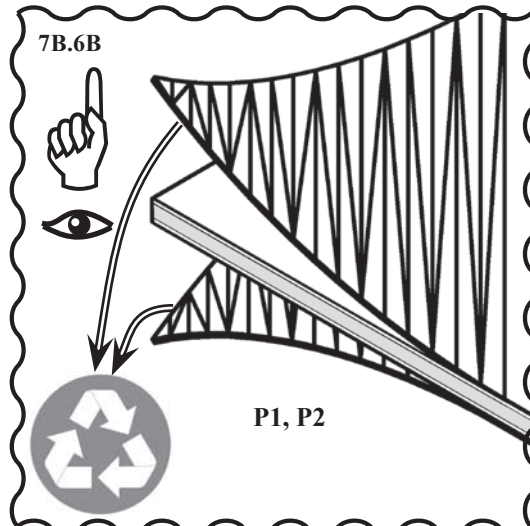
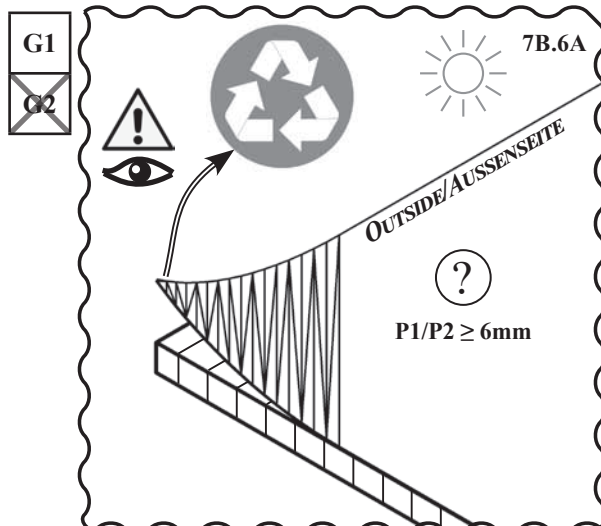
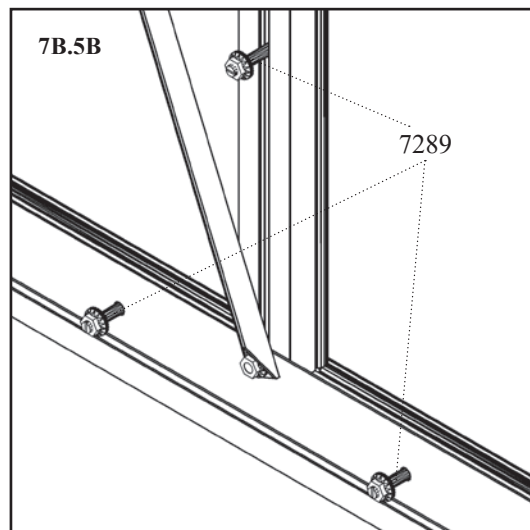
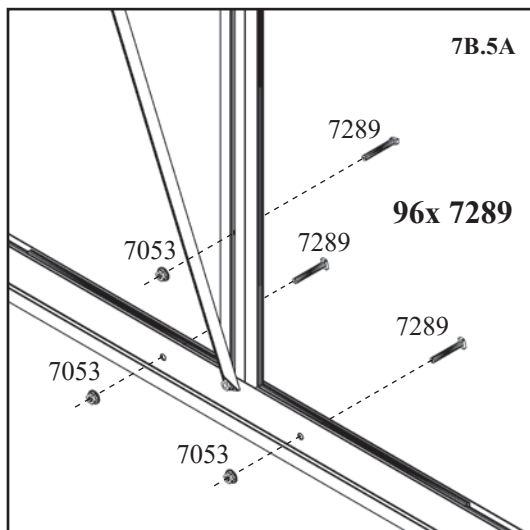


Important!



Adjust by Hand

~~Not required~~



Important Tip



Look closely



Recycle



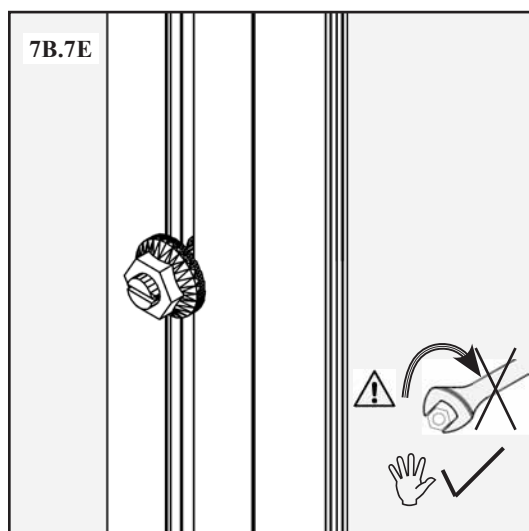
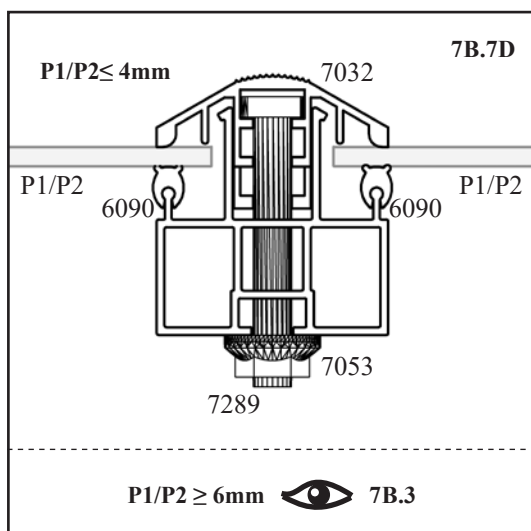
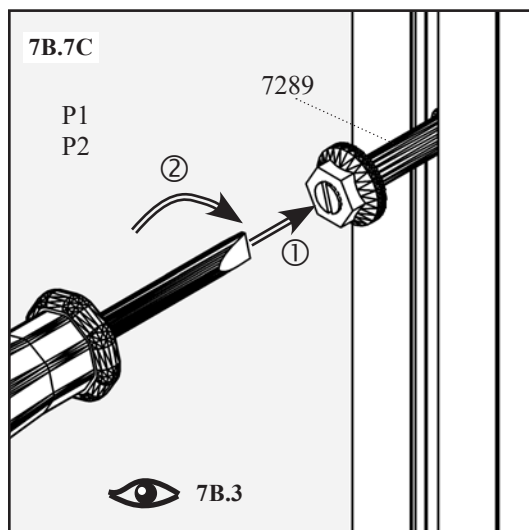
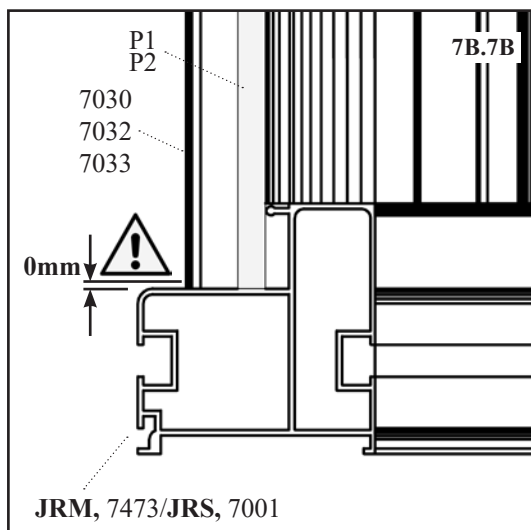
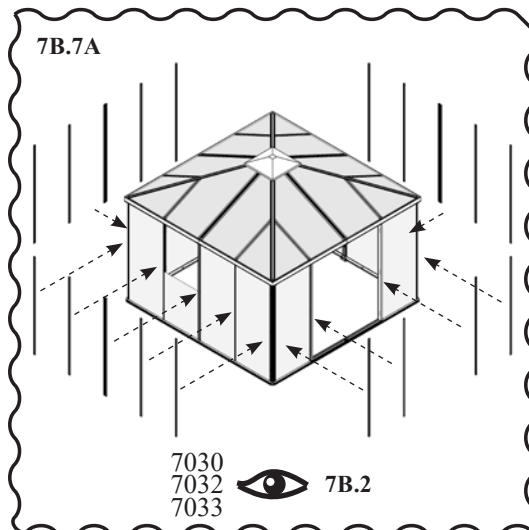
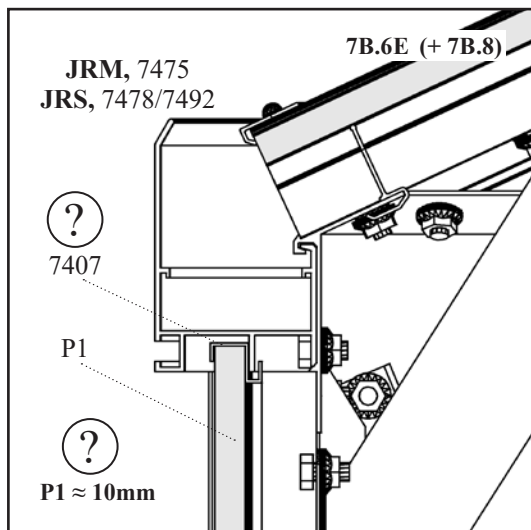
Outside



Important!



Alternative options



Alternative options



Go to



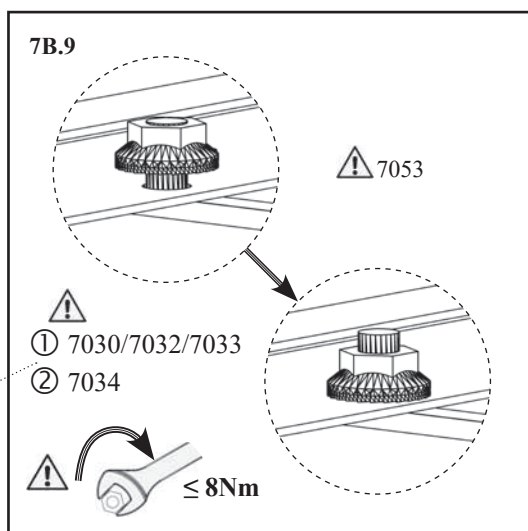
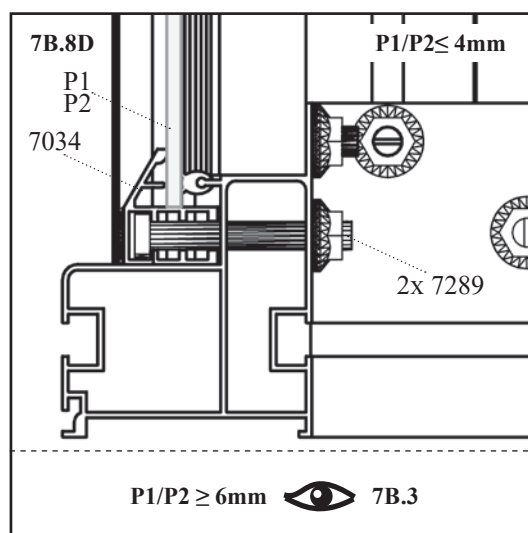
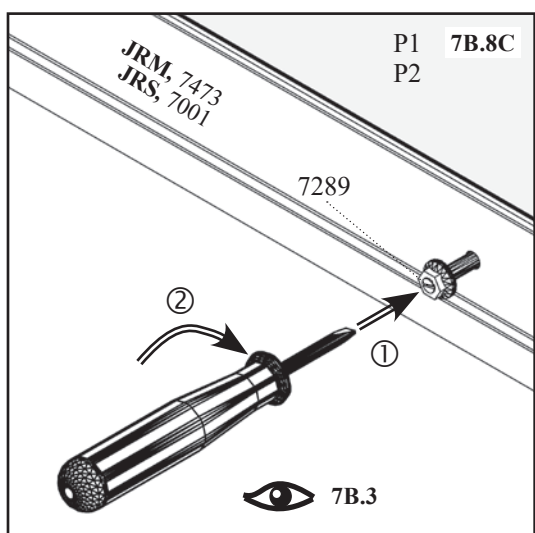
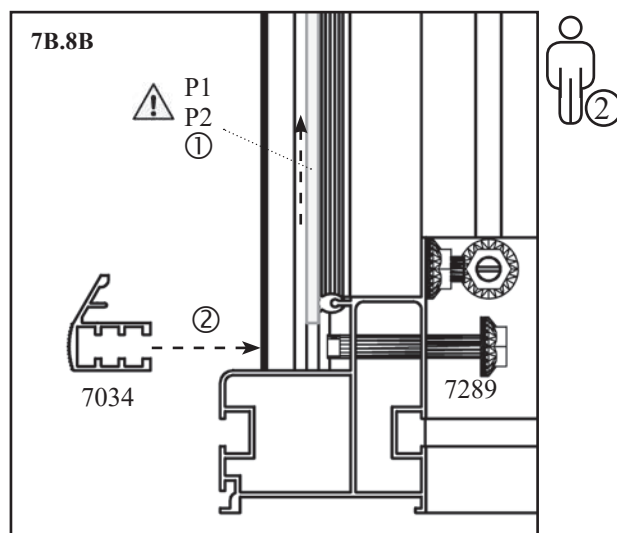
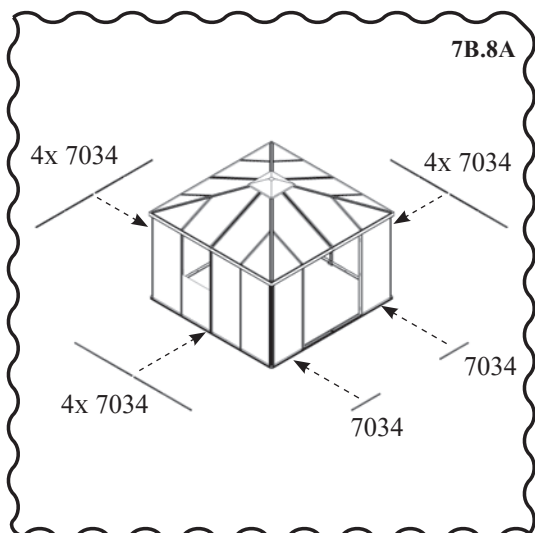
Important Tip



Important!



Adjust by Hand



Persons required.



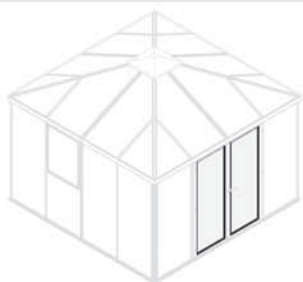
Important!



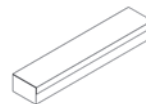
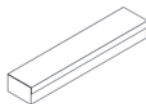
Go to



Important Tip



|     |               |
|-----|---------------|
| JRM | G1            |
| JRS | <del>G2</del> |

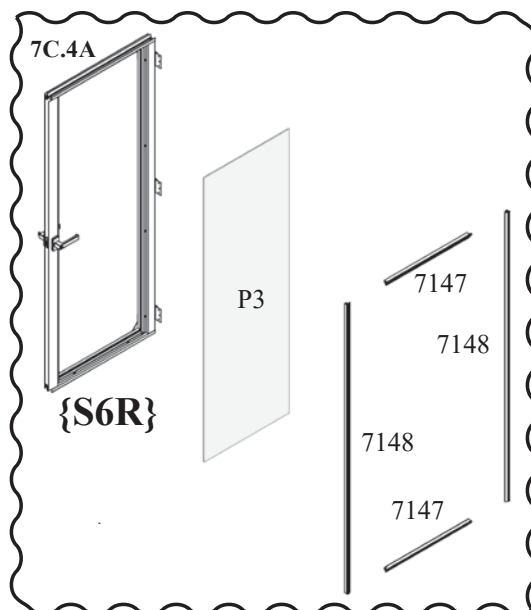
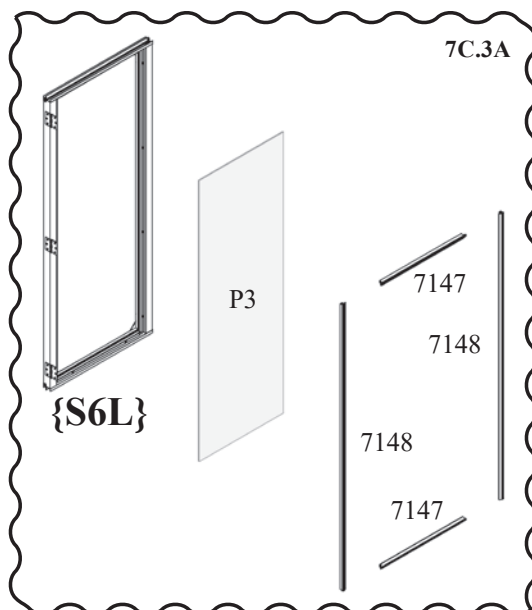
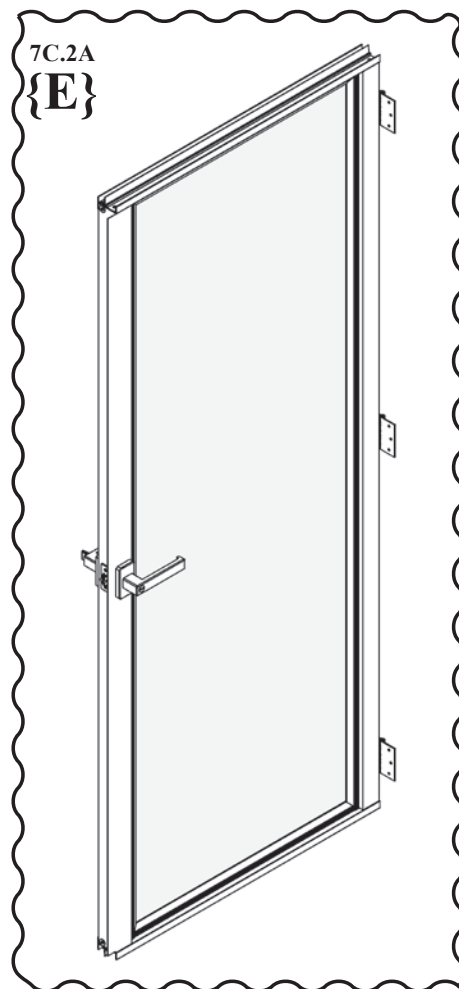
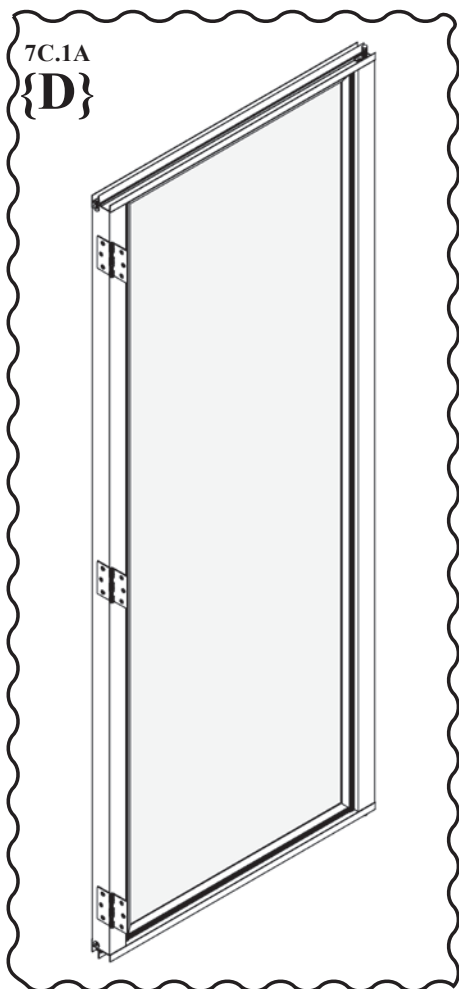


|             |  |                     |             |  |              |
|-------------|--|---------------------|-------------|--|--------------|
| 6090<br>1x  |  | JRM, P1<br>JRS, P1S | 7147<br>4x  |  | JRM, JRS, P8 |
| 7053<br>24x |  |                     | 7148<br>4x  |  |              |
| 7288<br>16x |  |                     | {S6L}<br>1x |  | -            |
| 7289<br>8x  |  |                     | {S6R}<br>1x |  |              |

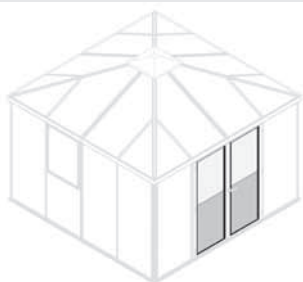
| 7C - G1 | GLASS    |            | QUANTITY |
|---------|----------|------------|----------|
|         | ART. NO. | MM         |          |
| P3      | 367810   | 586 x 1694 | 2x       |
| TOTAL   |          |            | 2x       |

(?) Alternative options

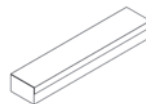
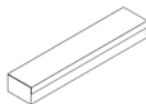
GLAZING, VERGLASUNG, VITRAGE, BEGLAZING, GLAS / POLYCARBONATPLADER,  
GLAS / POLYKARBONAT, VETRATURA, PŘEHLEDNÝ PLÁN ZASKLENÍ, ZASTEKLITEV.



# 7C\_{D}{E} - JRM, JRS, (?) G2



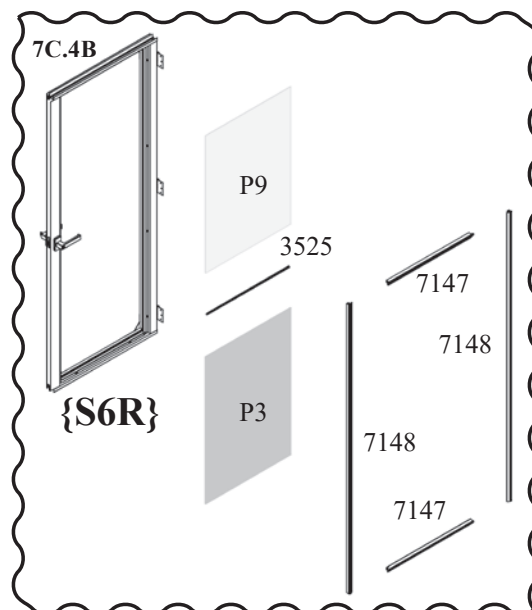
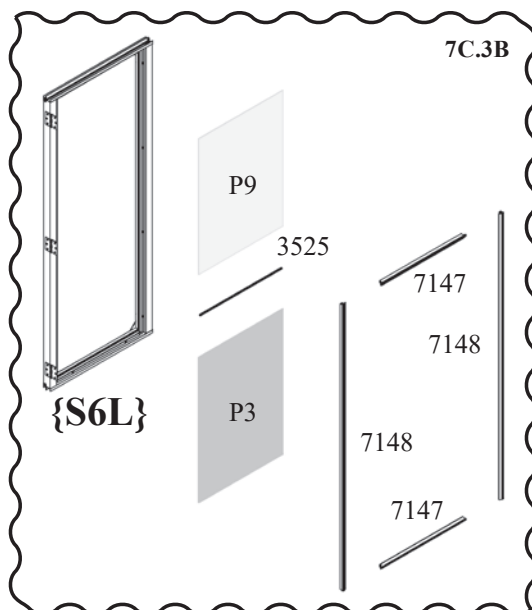
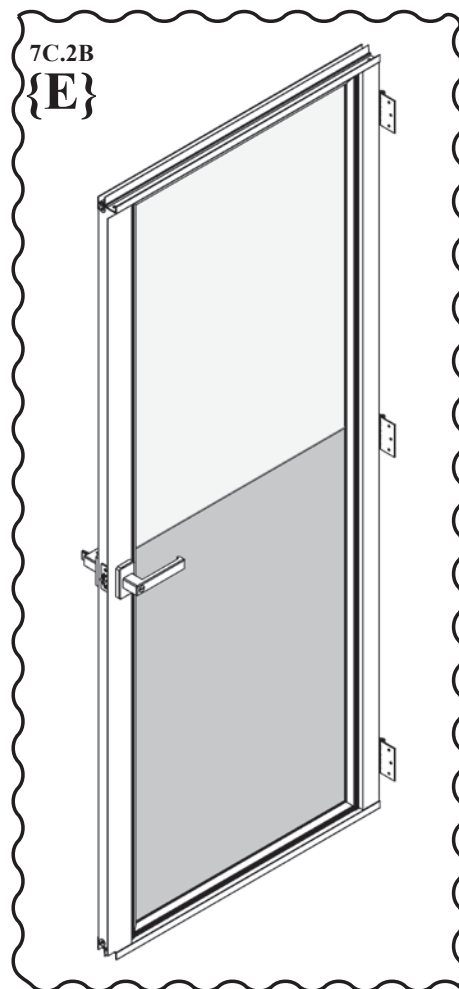
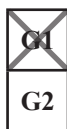
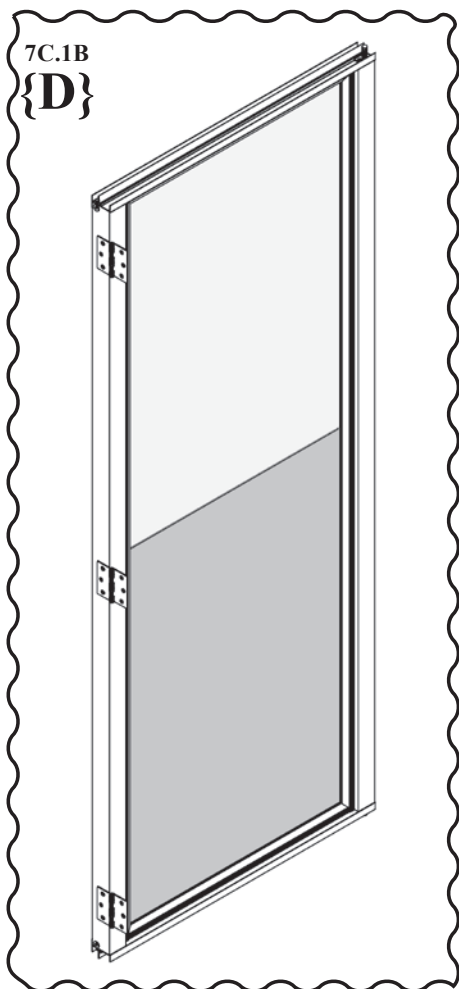
|     |               |
|-----|---------------|
| JRM | <del>G1</del> |
| JRS | G2            |



|             |                                                                                     |                     |             |                                                                                     |              |
|-------------|-------------------------------------------------------------------------------------|---------------------|-------------|-------------------------------------------------------------------------------------|--------------|
| 6090<br>1x  |    | JRM, P1<br>JRS, P1S | 7147<br>4x  |   | JRM, JRS, P8 |
| 7053<br>24x |    |                     | 7148<br>4x  |   |              |
| 7288<br>16x |   |                     | {S6L}<br>1x |   | -            |
| 7289<br>8x  |  |                     | {S6R}<br>1x |  |              |

| 7C - G2 |                                                                                                | ASP / GLASS |           | QUANTITY |
|---------|------------------------------------------------------------------------------------------------|-------------|-----------|----------|
|         |                                                                                                | ART. NO.    | MM        |          |
| P3      |             | 40006182    | 586 x 875 | 2x       |
| P9      |             | 40006183    | 586 x 818 | 2x       |
| 3525    | <br>SILICON | -           | 569       | 2x       |
| TOTAL   |                                                                                                |             |           | 6x       |

(?) Alternative options





FLAT

10mm

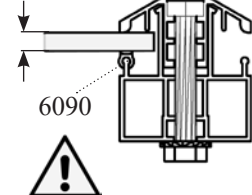
10mm



7C.5

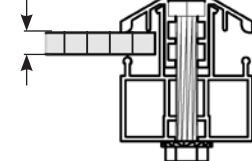
7147/7148

$P3 \leq 4\text{mm}$

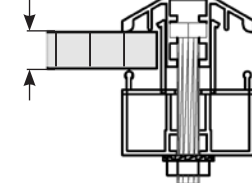


6090

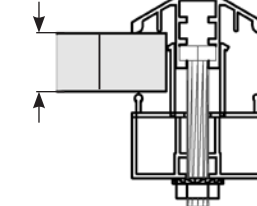
6mm



10mm

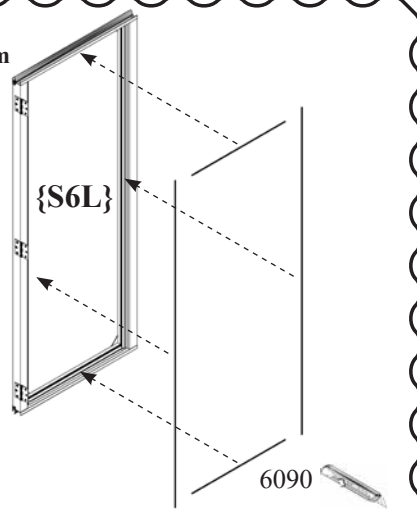


16mm



7C.6A

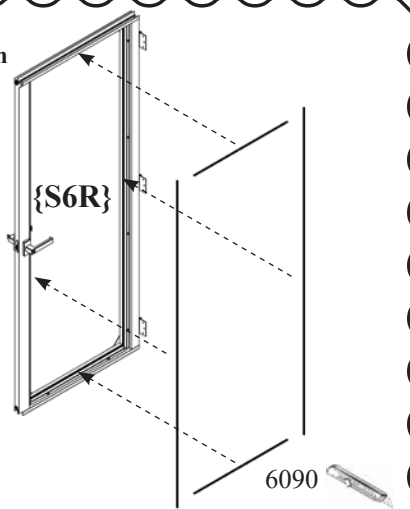
$P3 \leq 4\text{mm}$



6090

7C.6B

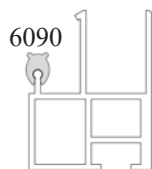
$P3 \leq 4\text{mm}$



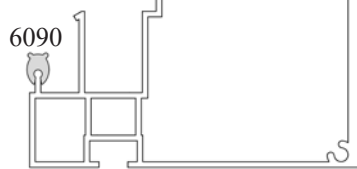
6090

7C.6C

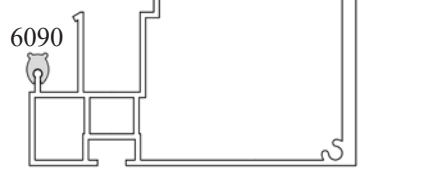
$P3 \leq 4\text{mm}$



4x 7144



2x 7278  
1x 7279



1x 7280



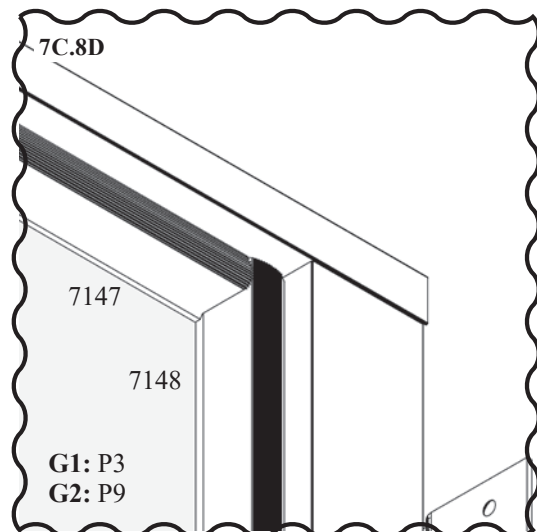
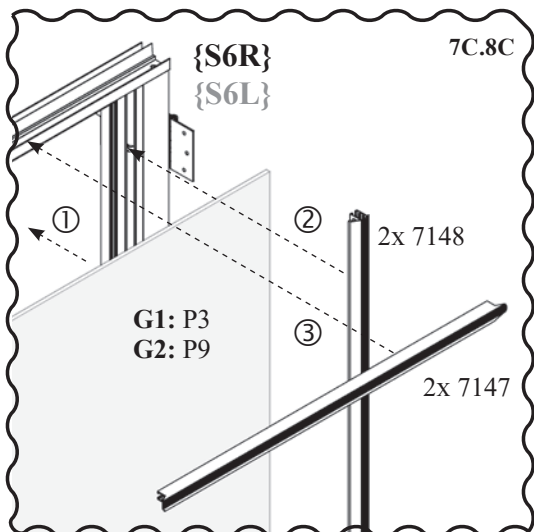
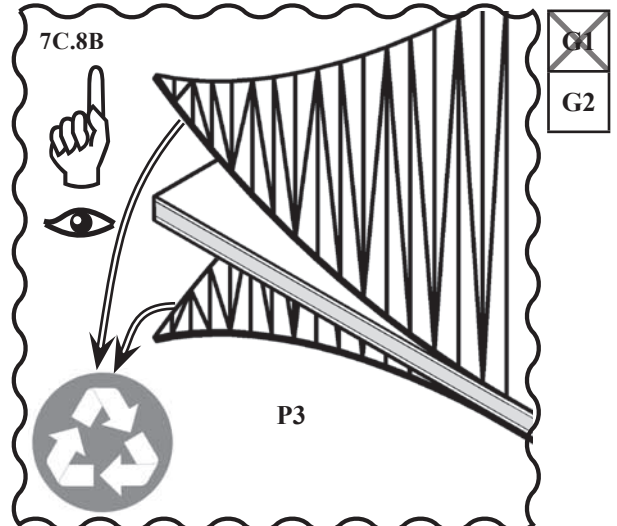
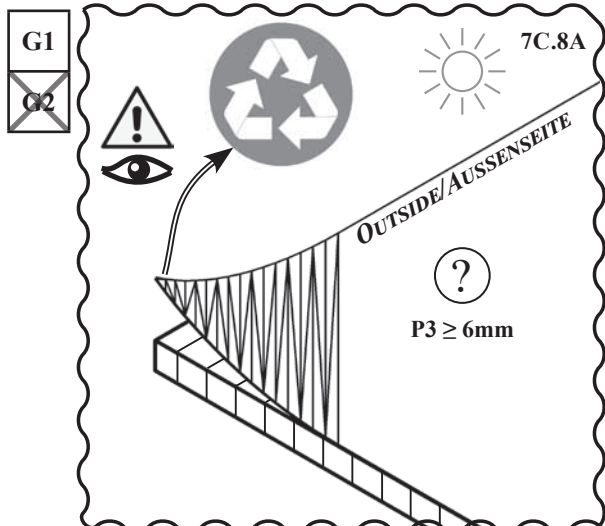
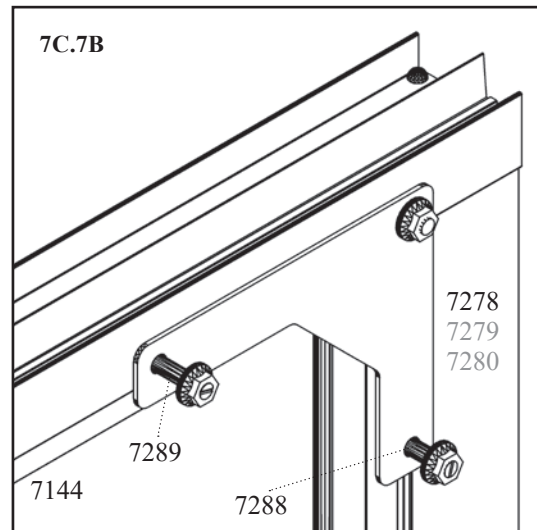
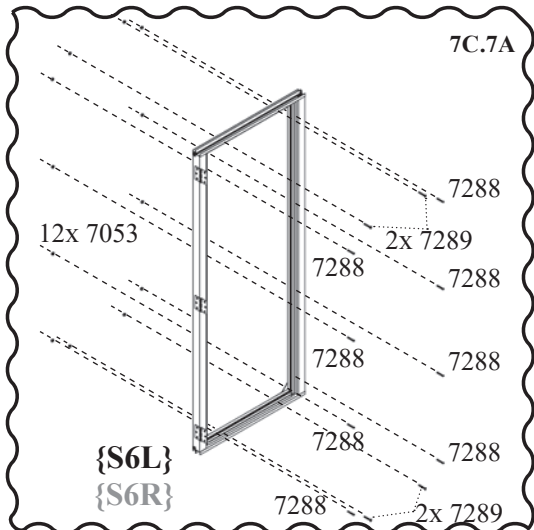
Important Tip

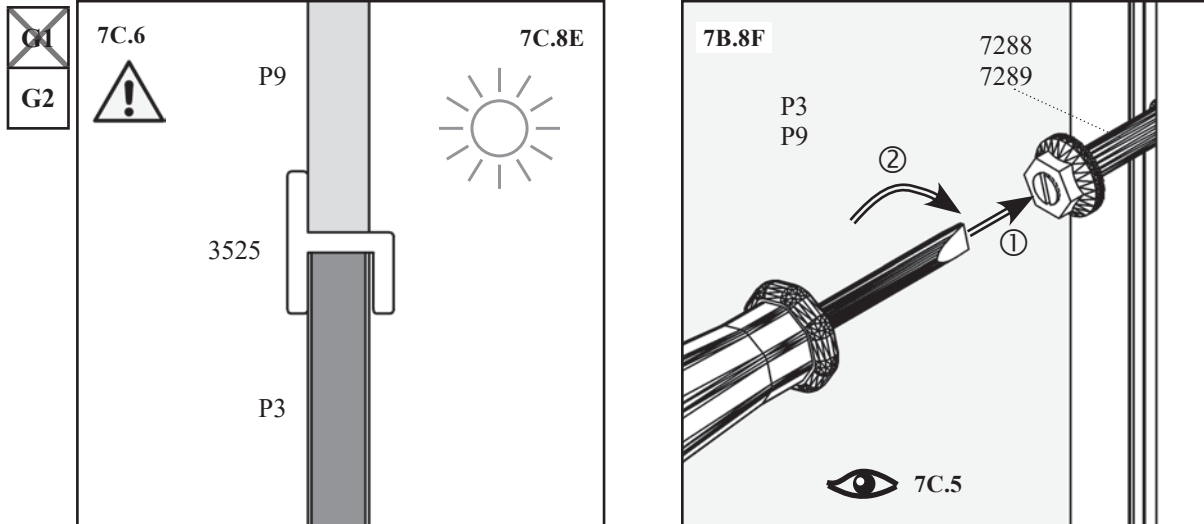


Important!



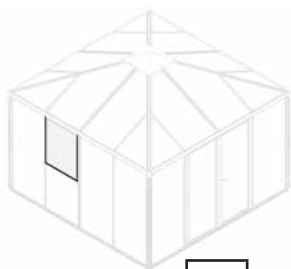
Adjust by Hand





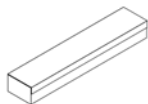


## 8A - JRM, JRS,



JRM

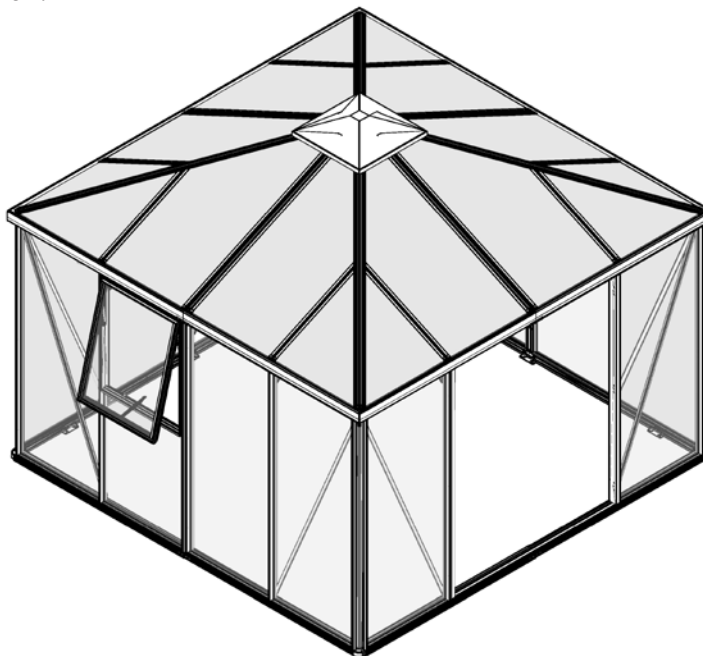
JRS



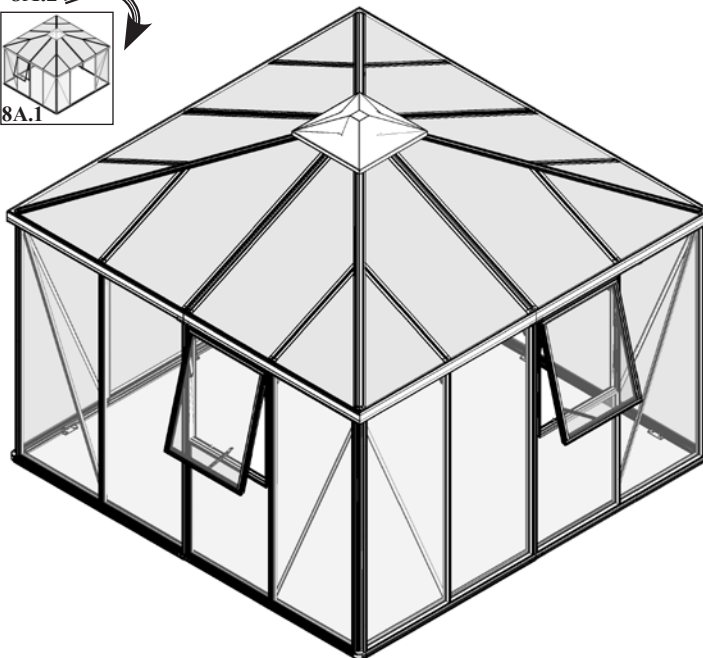
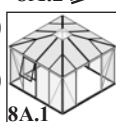
|               |  |                     |
|---------------|--|---------------------|
| 6056<br>2x 3  |  | JRM, P1<br>JRS, P1S |
| 7053<br>4x 3  |  |                     |
| 7088<br>12x 3 |  |                     |
| 7399<br>4x 3  |  |                     |
| 7403<br>4x 3  |  |                     |
| 7162<br>1x 3  |  | JRM,JRS, P7         |
| 7190<br>2x 3  |  |                     |
| 7193<br>1x 3  |  |                     |
| 7194<br>1x 3  |  |                     |

|              |  |   |
|--------------|--|---|
| {C}<br>1x    |  | - |
| {S5}<br>1x 3 |  | - |

8A.1

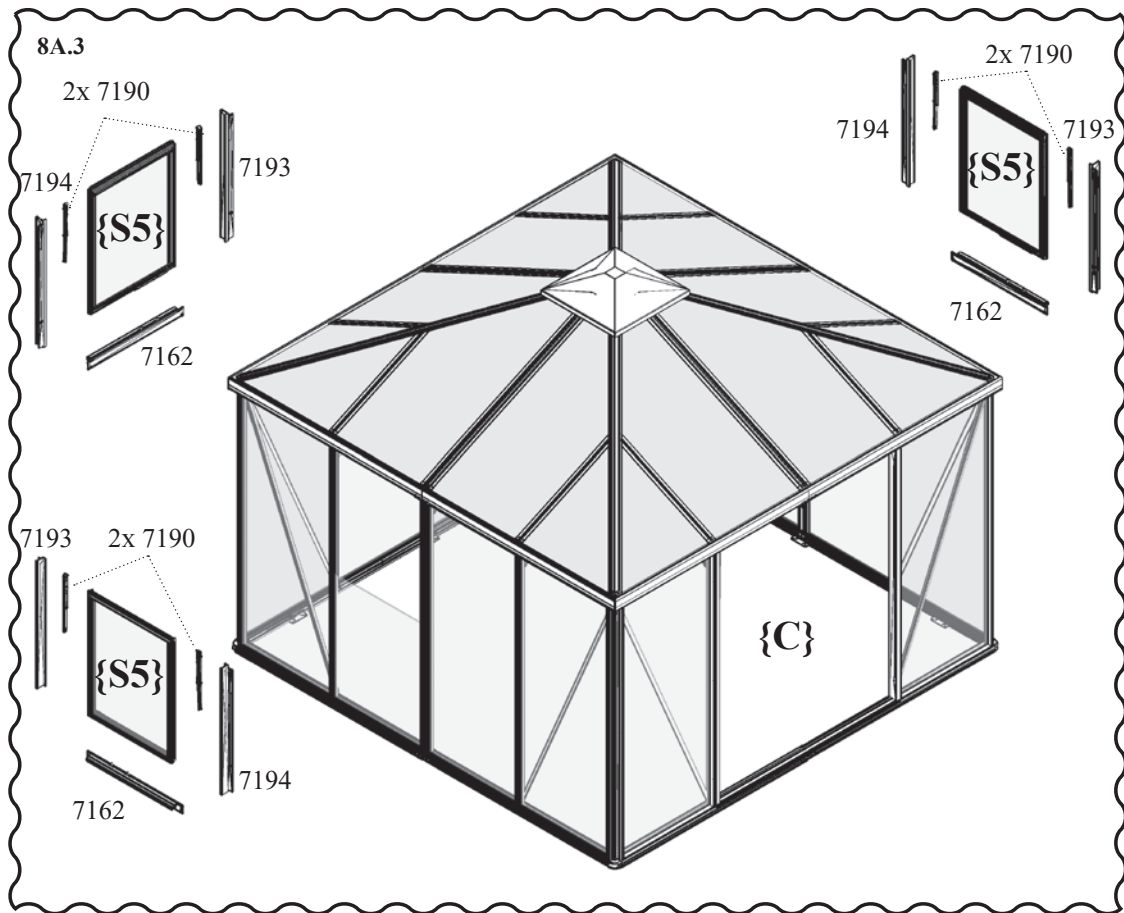


8A.2

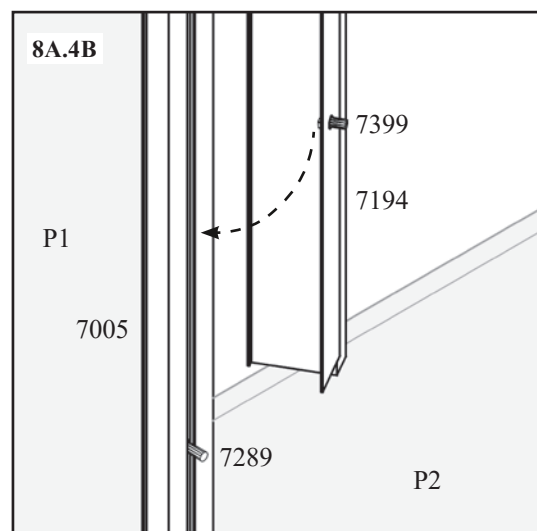
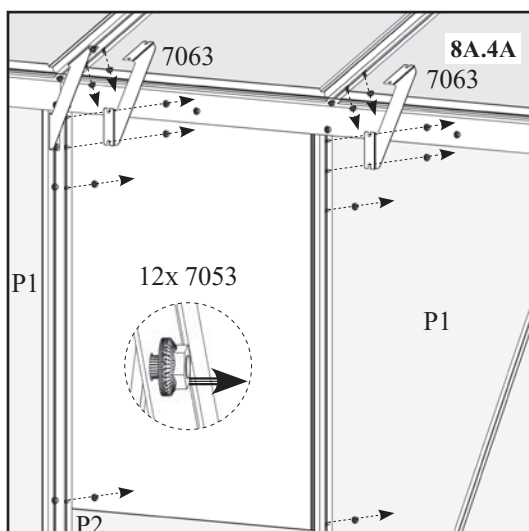


FINISHING, ABSCHLUSSARBEITEN, TRAVAUX DE FINITION, AFWERKING,  
FÆRDIGGØRELSE, FÆRDIGSTÄLLNING, LAVORI FINALI, ZÁVĚREČNÉ PRÁCE, ZAKLJUČNA DELA.

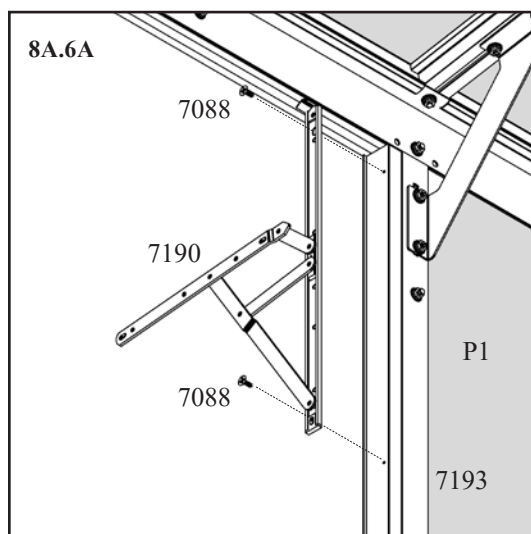
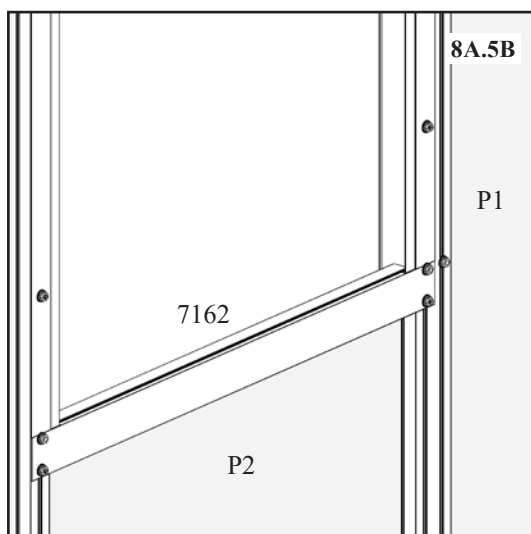
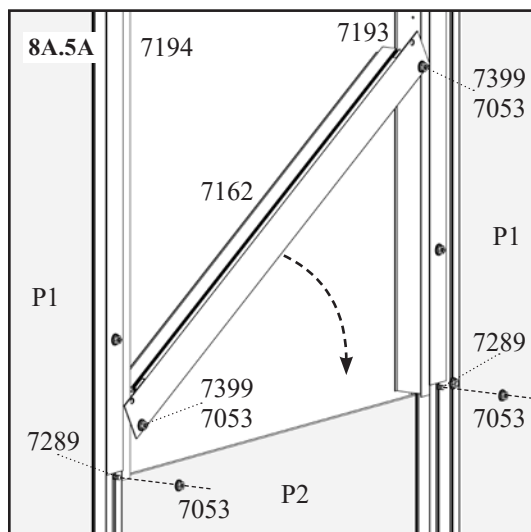
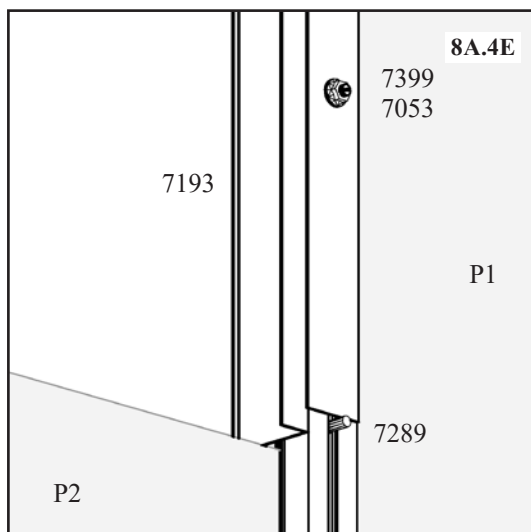
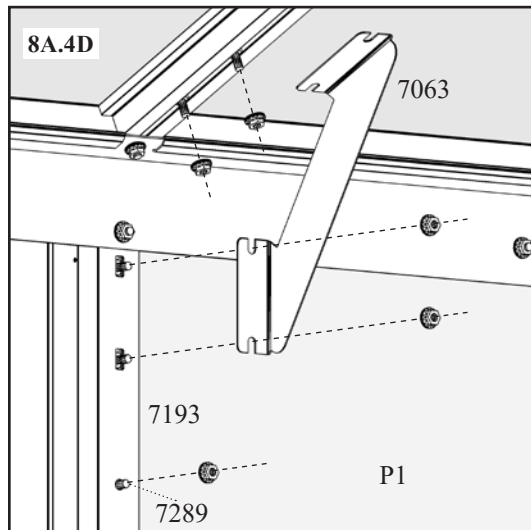
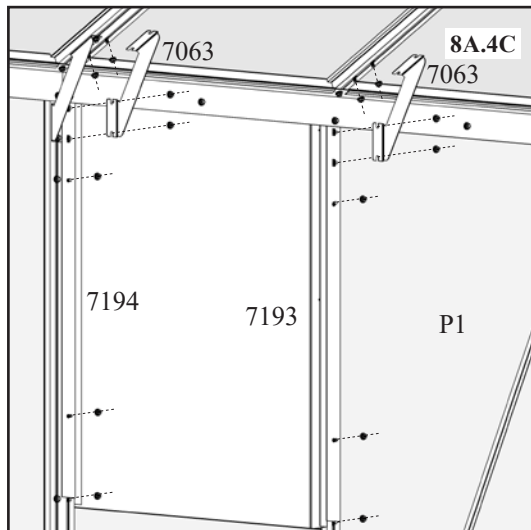
## 8A - JRM, JRS,



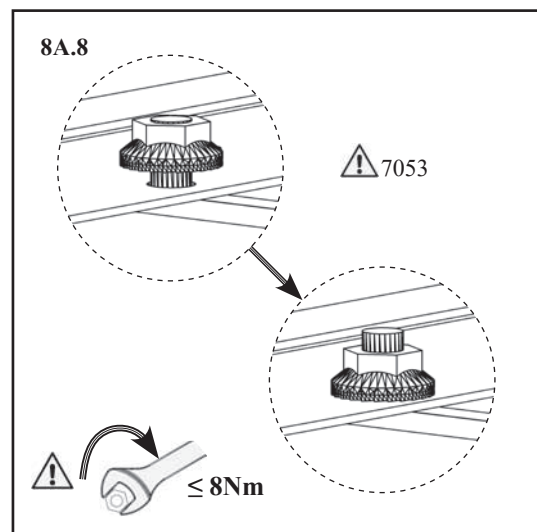
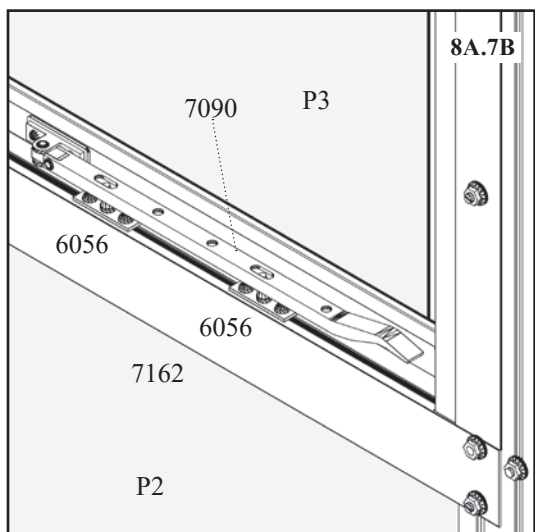
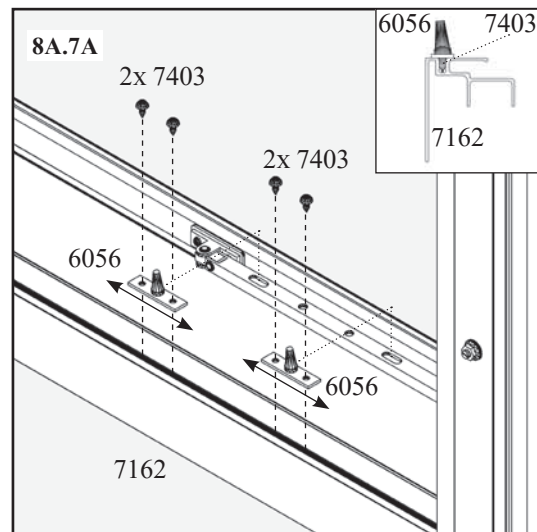
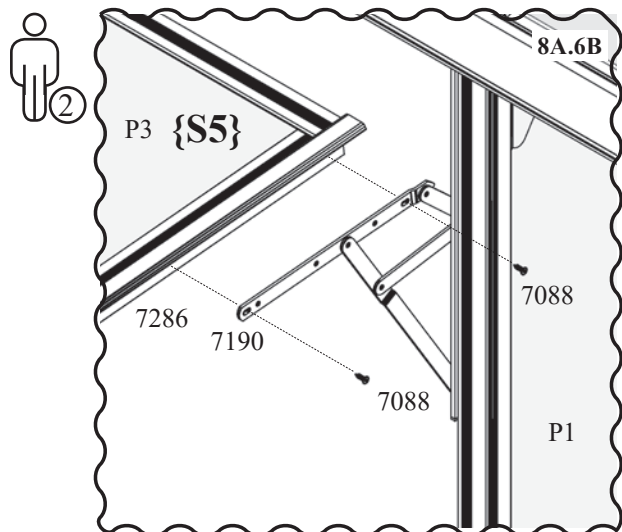
3x



② Persons required.



## 8A - JRM, JRS,



Persons required.



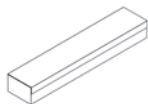
Important!

## 8B - JRM, JRS,



JRM

JRS



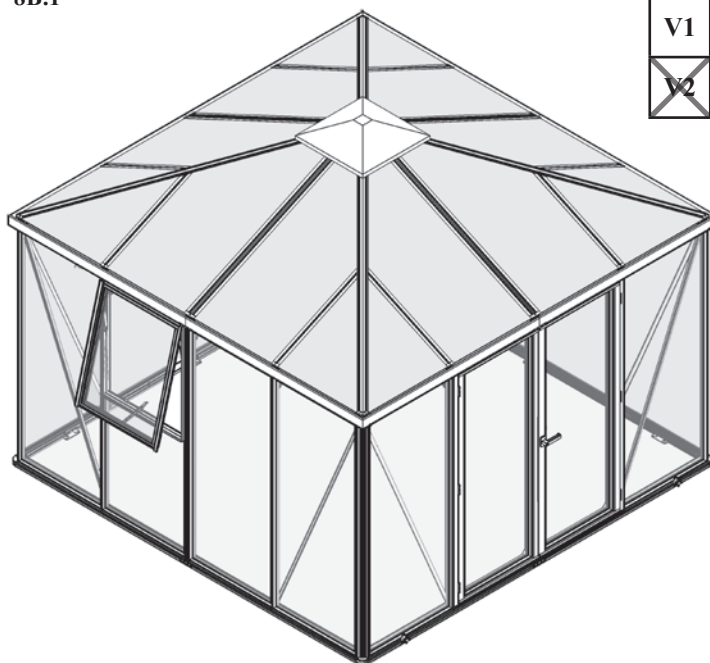
|             |  |                     |
|-------------|--|---------------------|
| 7088<br>18x |  | JRM, P1<br>JRS, P1S |
| 7053<br>4x  |  |                     |
| 7217<br>2x  |  |                     |
| 7283<br>2x  |  |                     |
| 7399<br>4x  |  |                     |

|           |  |   |
|-----------|--|---|
| {C}<br>1x |  | - |
| {D}<br>1x |  | - |
| {E}<br>1x |  | - |

8B.1

V1

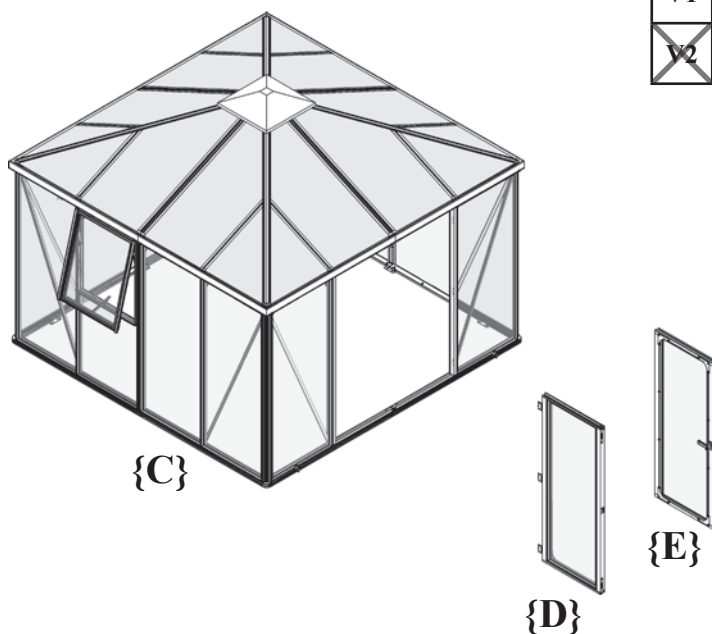
V2



8B.2

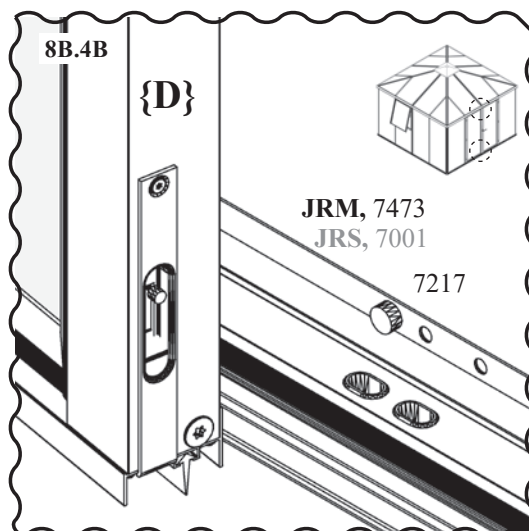
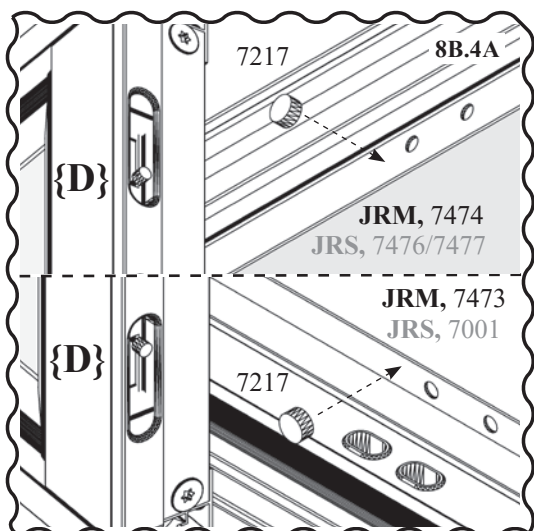
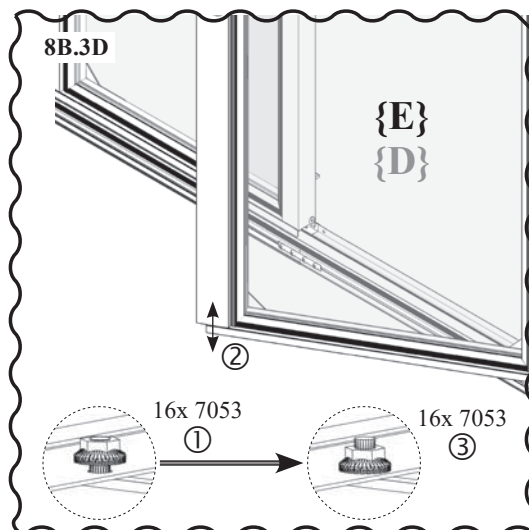
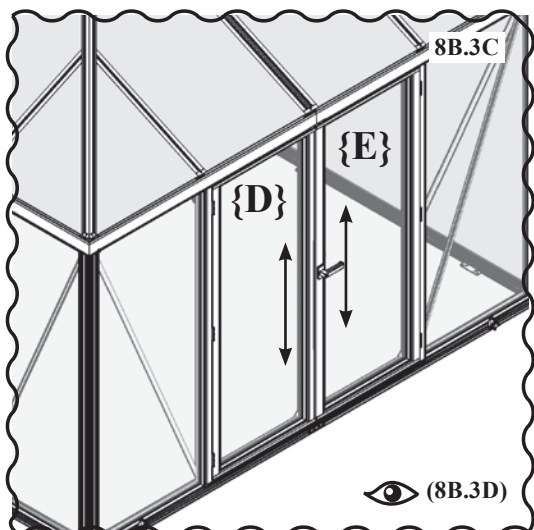
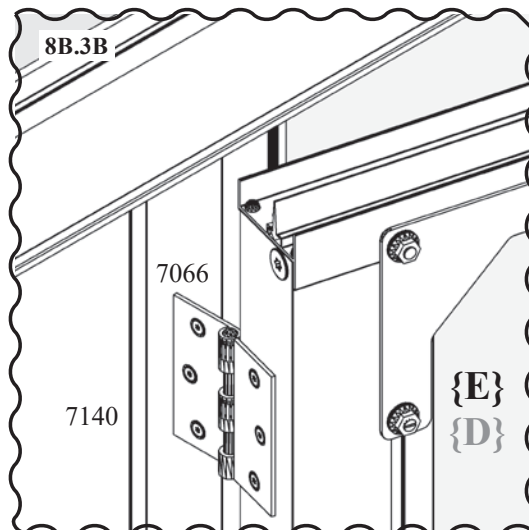
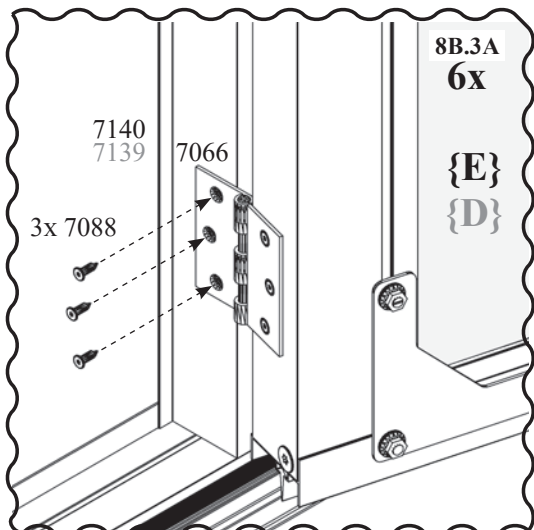
V1

V2



FINISHING, ABSCHLUSSARBEITEN, TRAVAUX DE FINITION, AFWERKING,  
FÆRDIGGØRELSE, FÄRDIGSTÄLLNING, LAVORI FINALI, ZÁVĚREČNÉ PRÁCE, ZAKLJUČNA DELA.

## 8B - JRM, JRS,

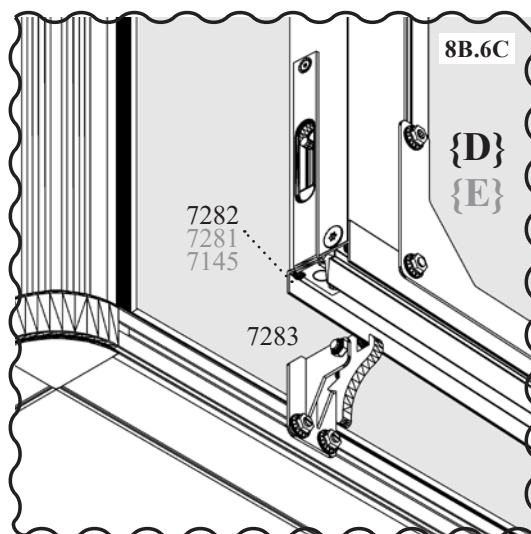
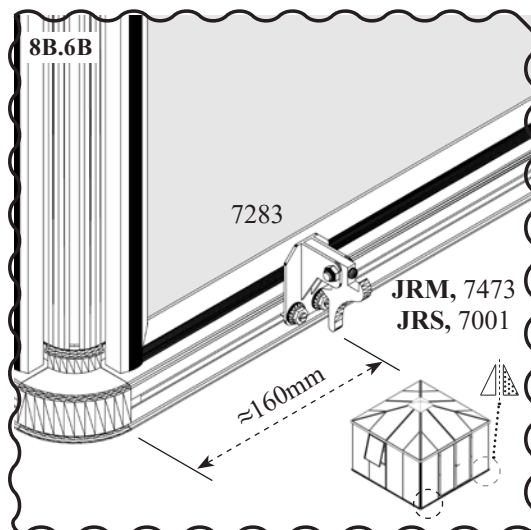
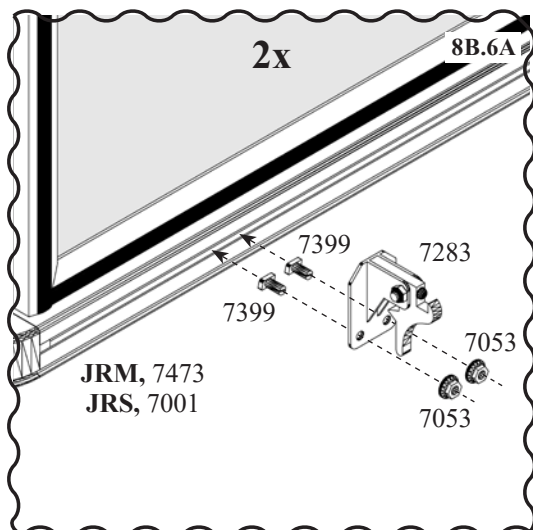
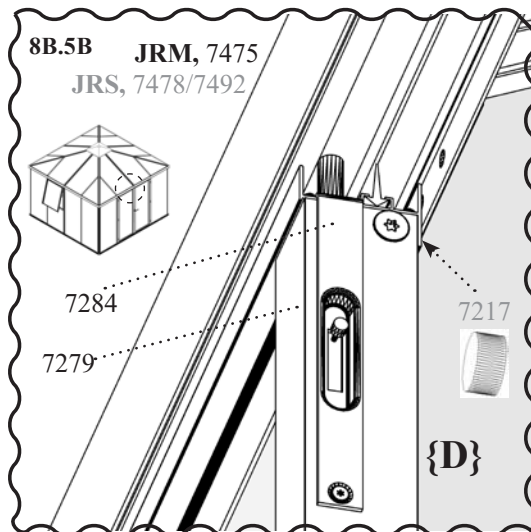
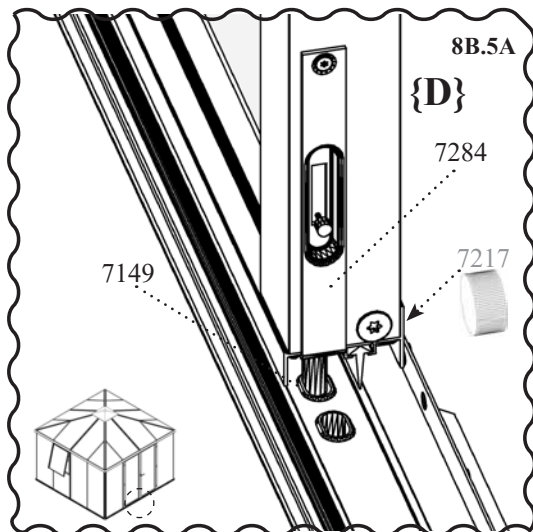


Persons required.



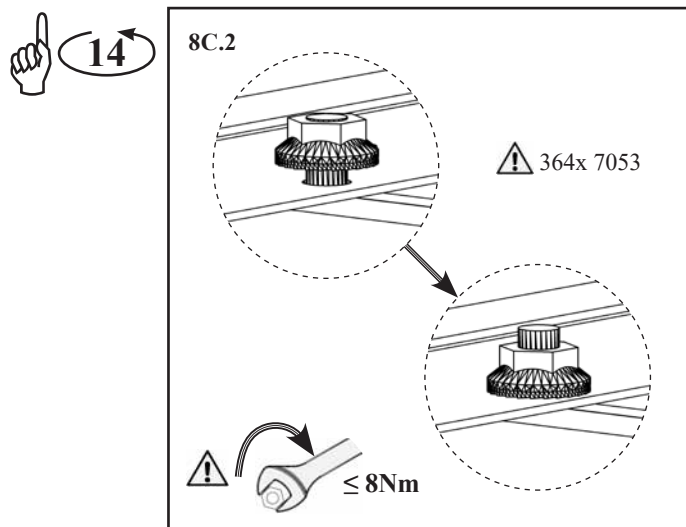
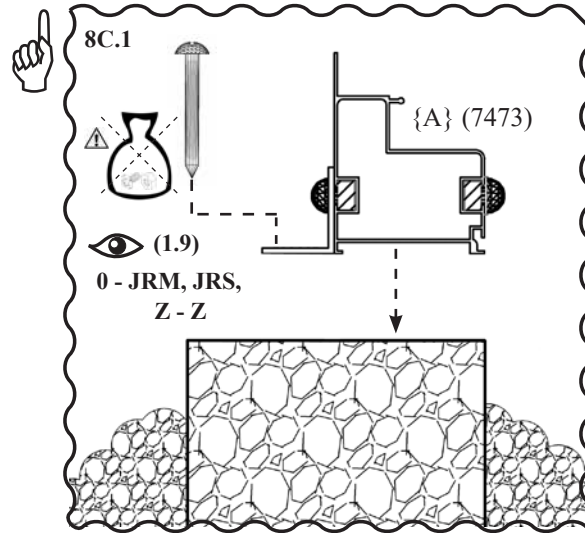
Look closely

## 8B - JRM, JRS,



 Mirror of

## 8C - JRM, JRS,



Important Tip



Go to

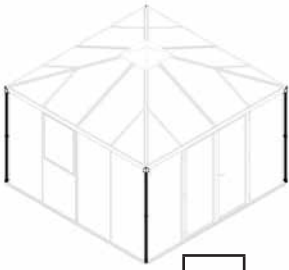


Not included in product!

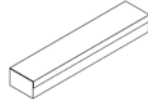


Important!

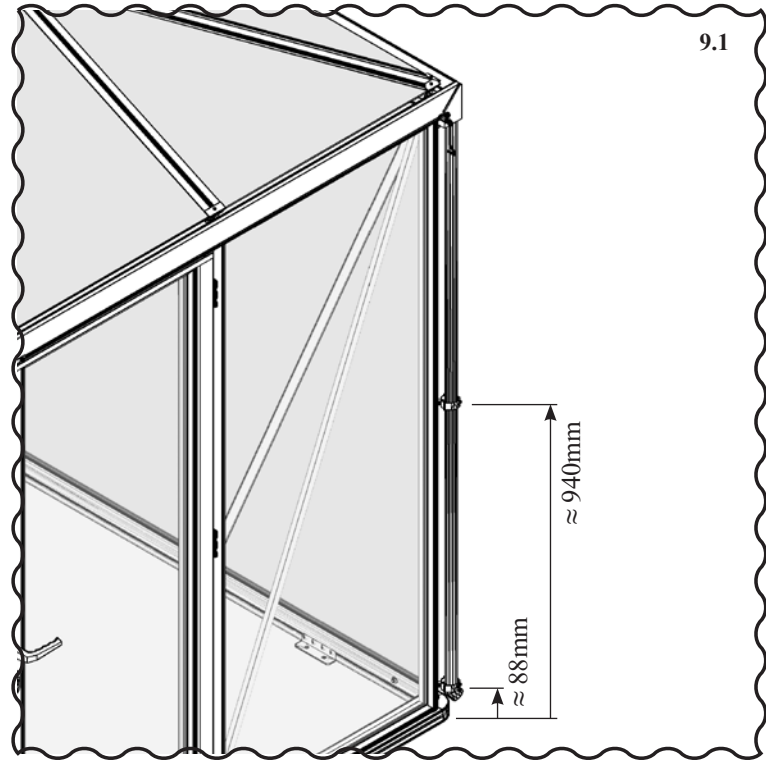
## 9 - JRM, JRS,



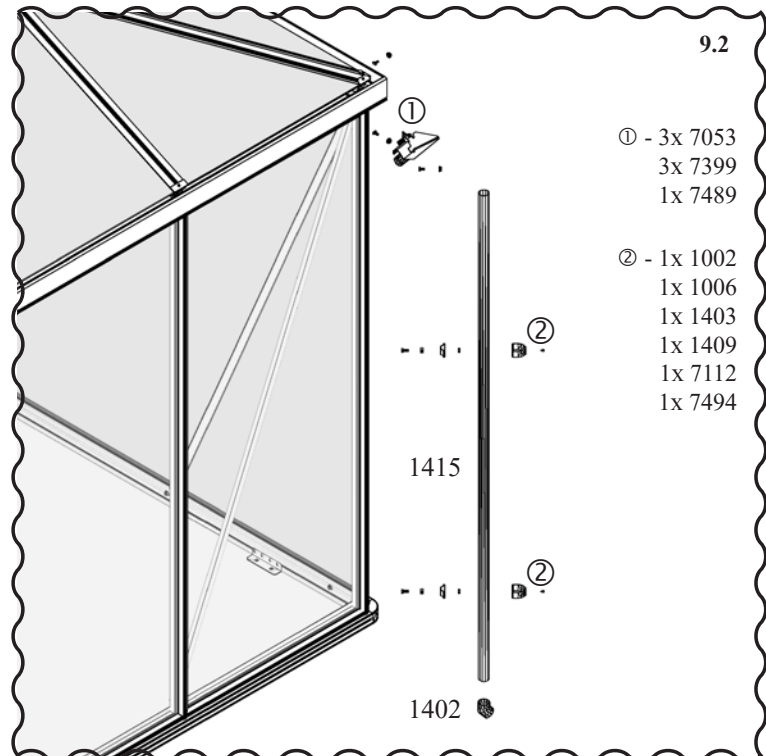
JRM  
JRS



|              |  |                     |
|--------------|--|---------------------|
| 1002<br>8x   |  | JRM, P1<br>JRS, P1S |
| 1006<br>8x   |  |                     |
| 1402<br>4x   |  |                     |
| 1403<br>8x   |  |                     |
| 1409<br>8x   |  |                     |
| 6070<br>372x |  |                     |
| 7053<br>12x  |  |                     |
| 7112<br>8x   |  |                     |
| 7399<br>12x  |  | JRM, JRS, P6        |
| 7489<br>4x   |  |                     |
| 7494<br>8x   |  |                     |
| 1415<br>4x   |  |                     |



9.1



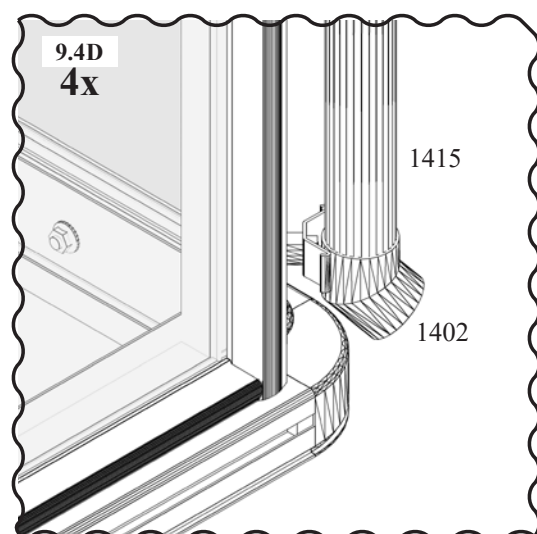
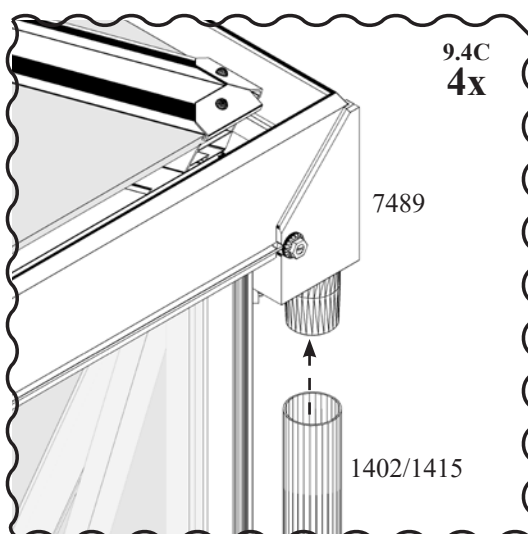
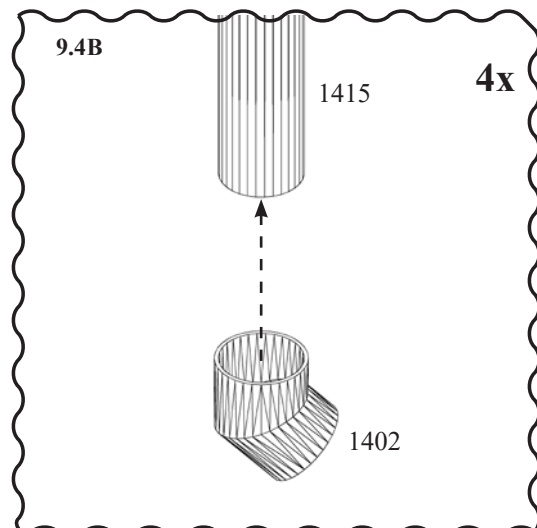
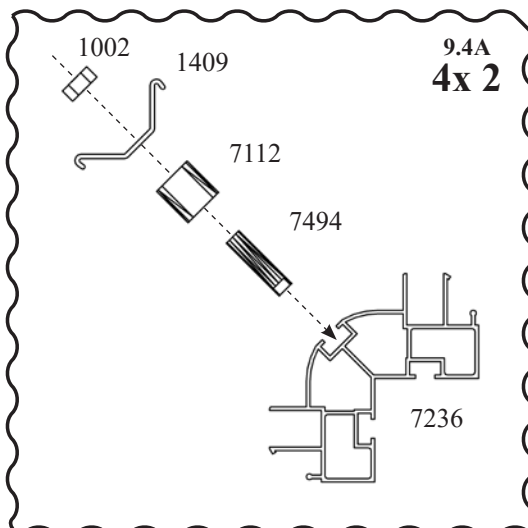
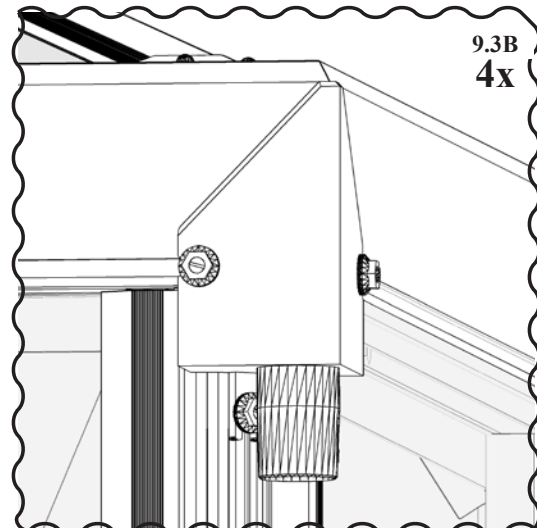
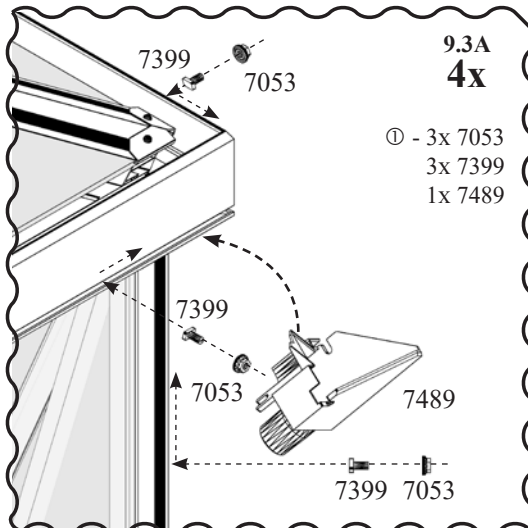
9.2

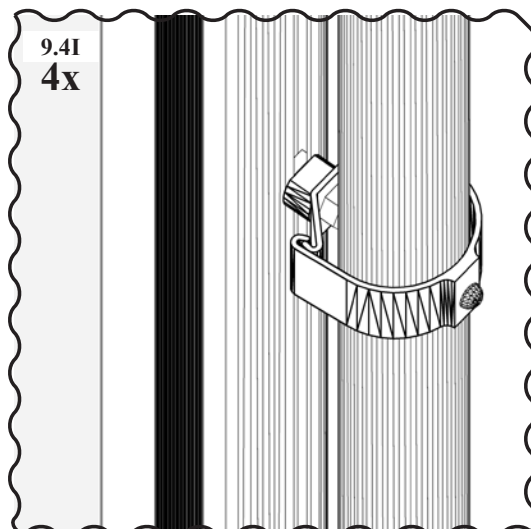
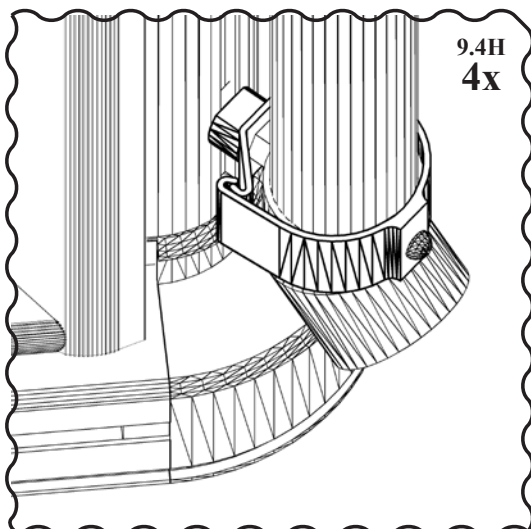
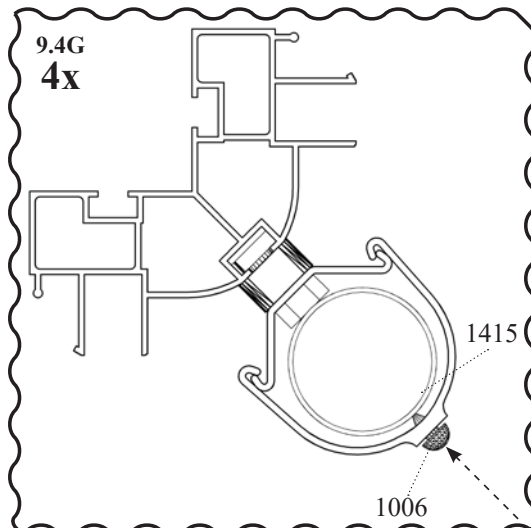
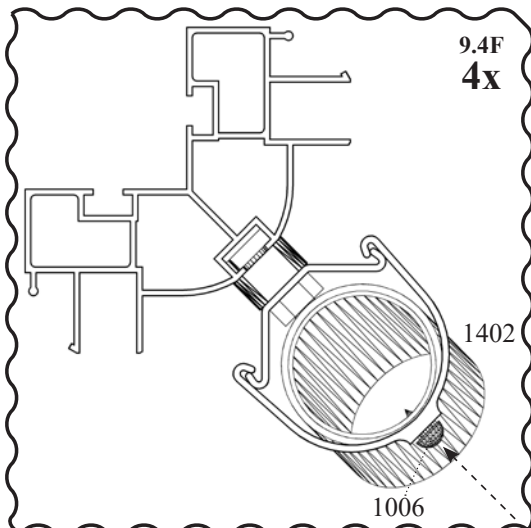
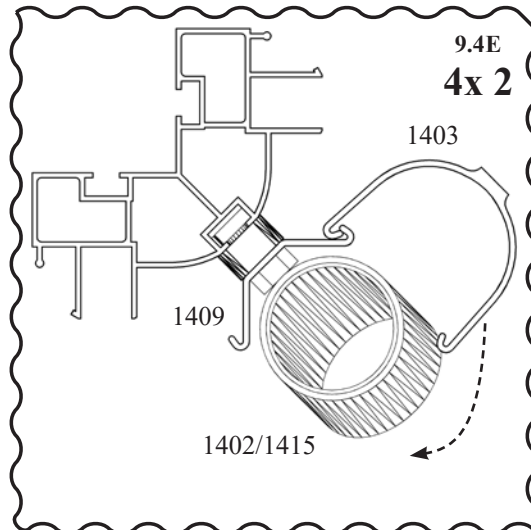
① - 3x 7053  
3x 7399  
1x 7489

② - 1x 1002  
1x 1006  
1x 1403  
1x 1409  
1x 7112  
1x 7494

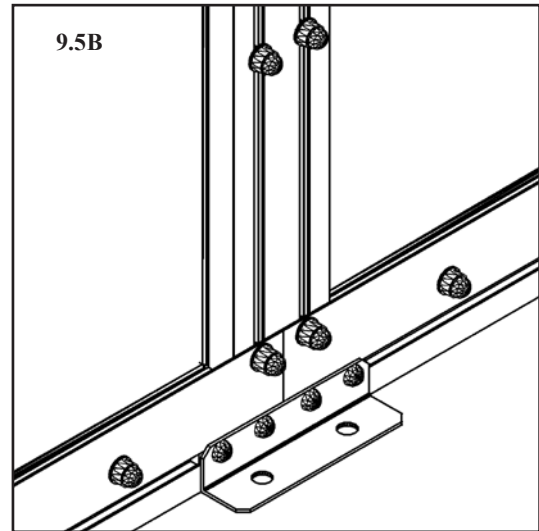
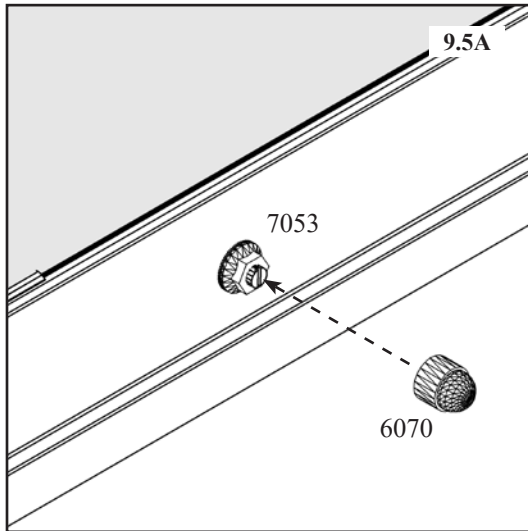
DOWN PIPES, REGENFALLROHRE, TUYAUX DE DESCENTE PART DE PLUIE, VALPIJPEN,  
NEDLØBSRØR, STUPRÖR, PLUVIALE, OKAPOVÉ SVODY, PADNE CEVI ZA DEŽEVNICO.

## 9 - JRM, JRS,





## 9 - JRM, JRS,









E.P.H. Schmidt u. Co. GmbH  
Hoeferstrasse 30  
44149 Dortmund  
Postfach 170163  
44060 Dortmund  
Deutschland  
Tel.: +49 231 941655 0  
Fax: +49 231 941655 99  
[www.eph-schmidt.de](http://www.eph-schmidt.de)  
[verkauf@eph-schmidt.de](mailto:verkauf@eph-schmidt.de)

OPJ A/S  
Volderslevvej 36 A  
5260 Odense S  
Danmark  
Tel.: +45 66 15 10 30  
Fax: +45 66 15 00 84  
[www.opj.dk](http://www.opj.dk)  
[opj@opj.dk](mailto:opj@opj.dk)