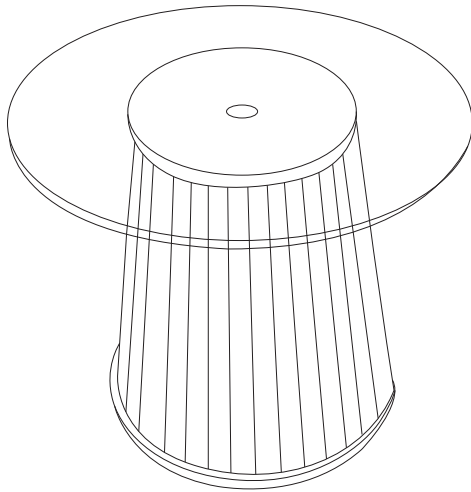
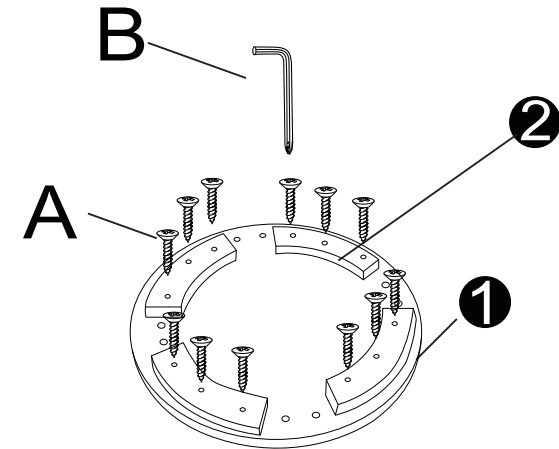
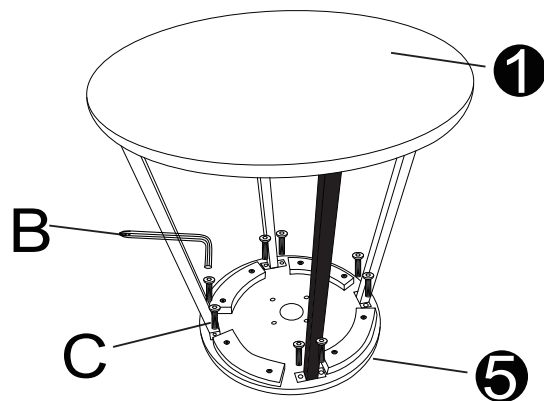




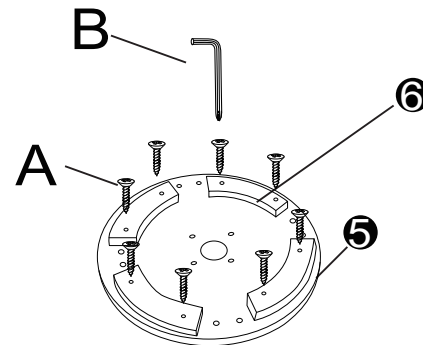
Step 1



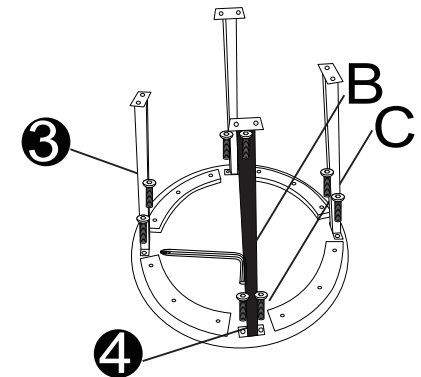
Step 4



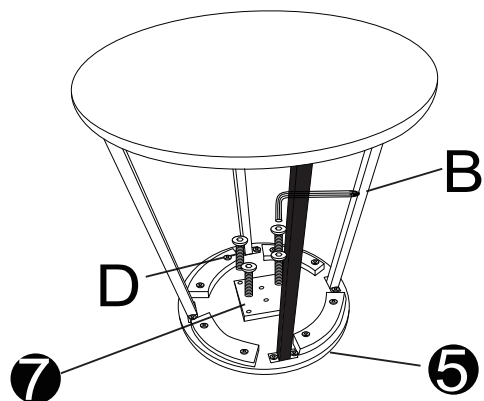
Step 3



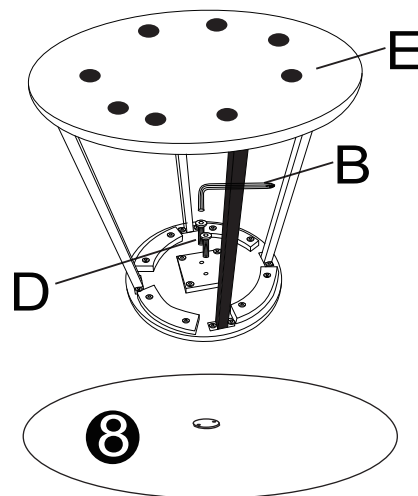
Step 2



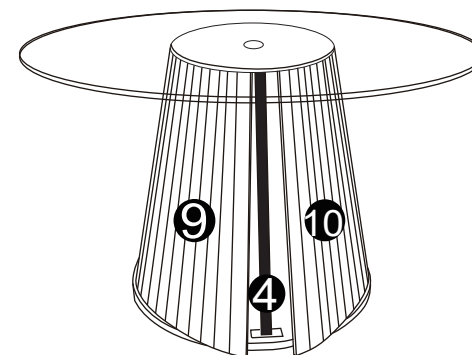
Step 5



Step 6



Step 7



1 x1	2 x4	3 x3	4 x1	5 x1	6 x4
7 x1	8 x1	9 x1	10 x1	11 x1	
A M4x25mm x20	B x1	C M6x13mm x16	D M6x25mm x6	E x8	

Step 8

