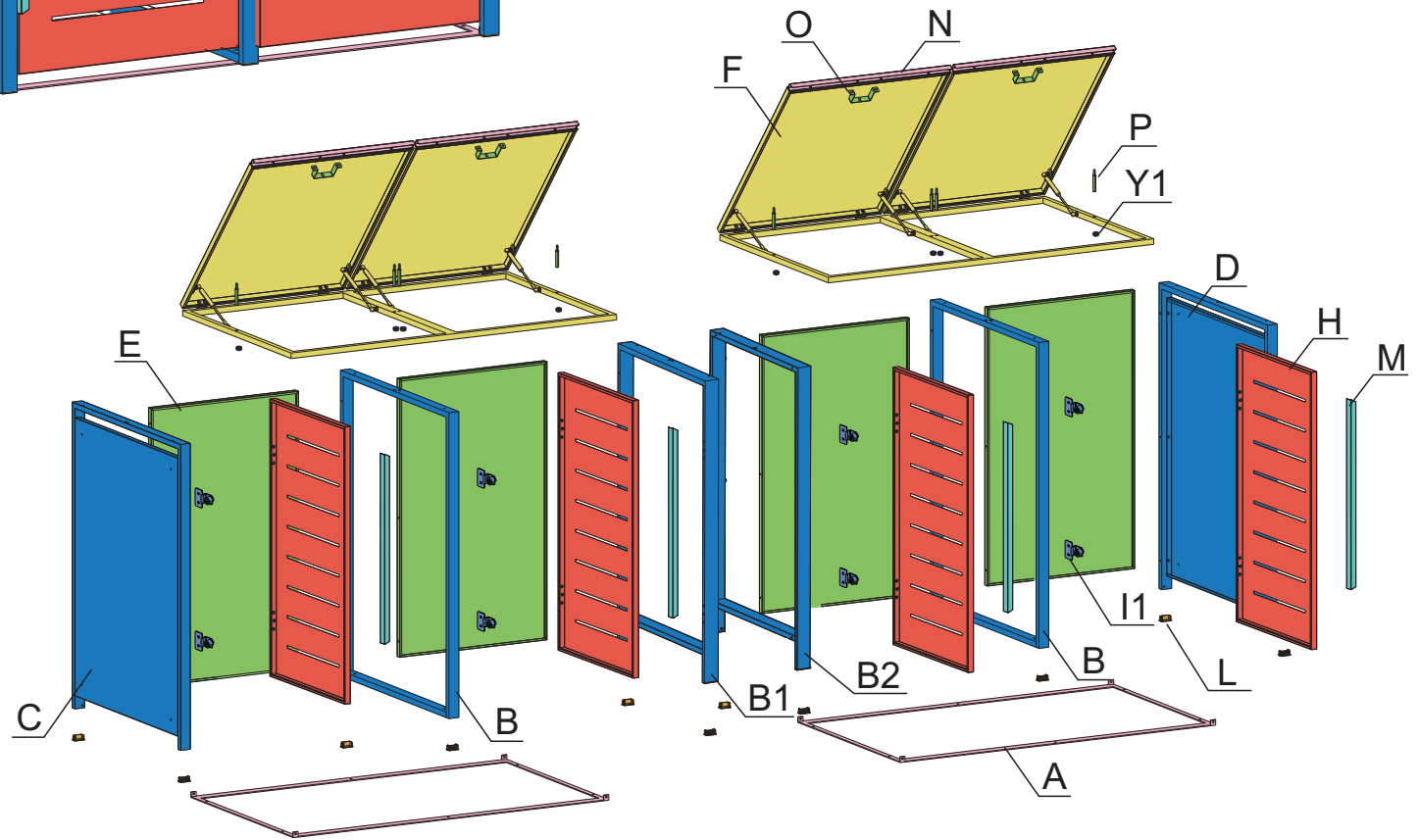
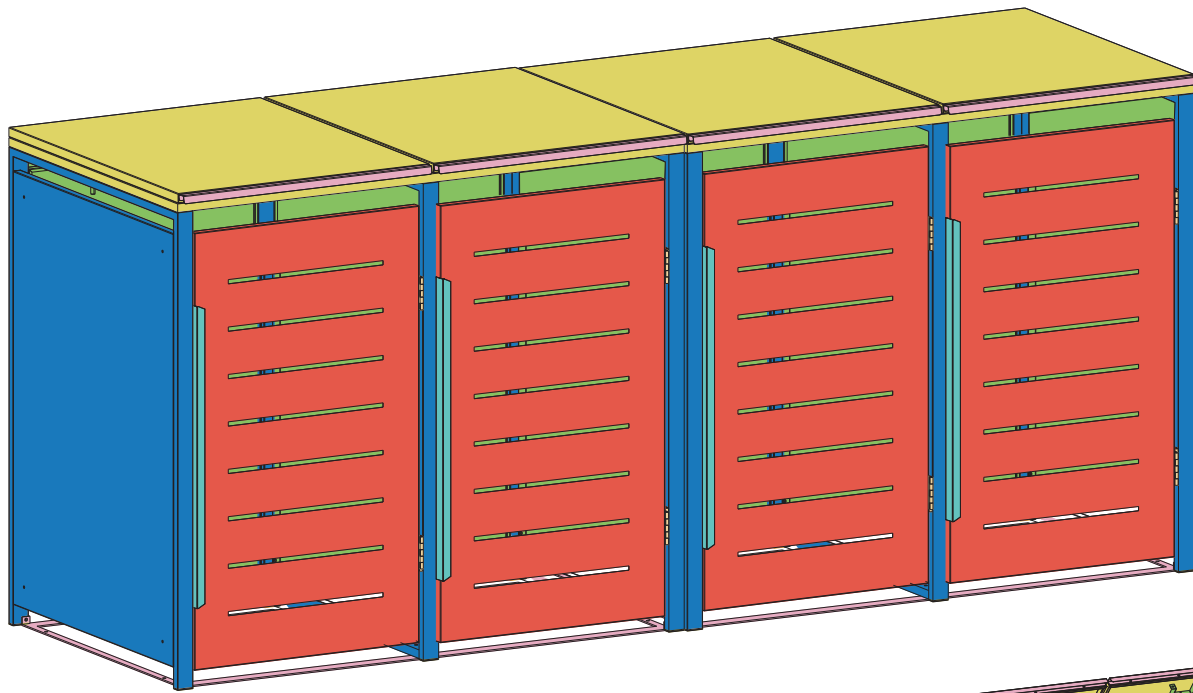
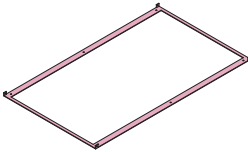
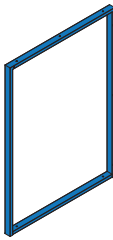
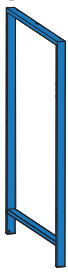
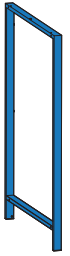
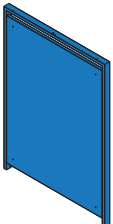
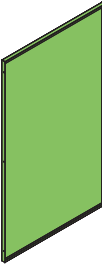
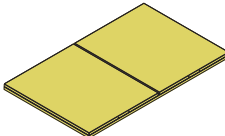
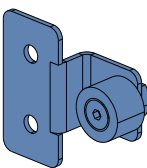
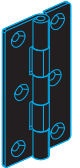
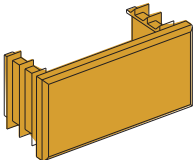
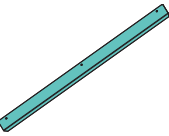
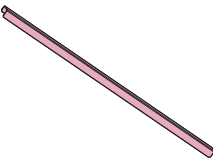
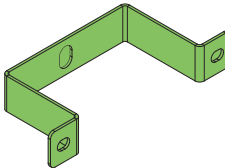
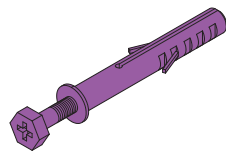
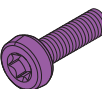
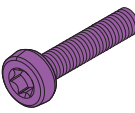
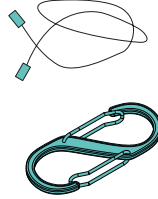
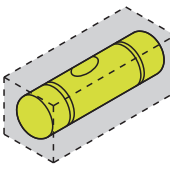
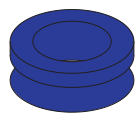
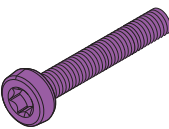
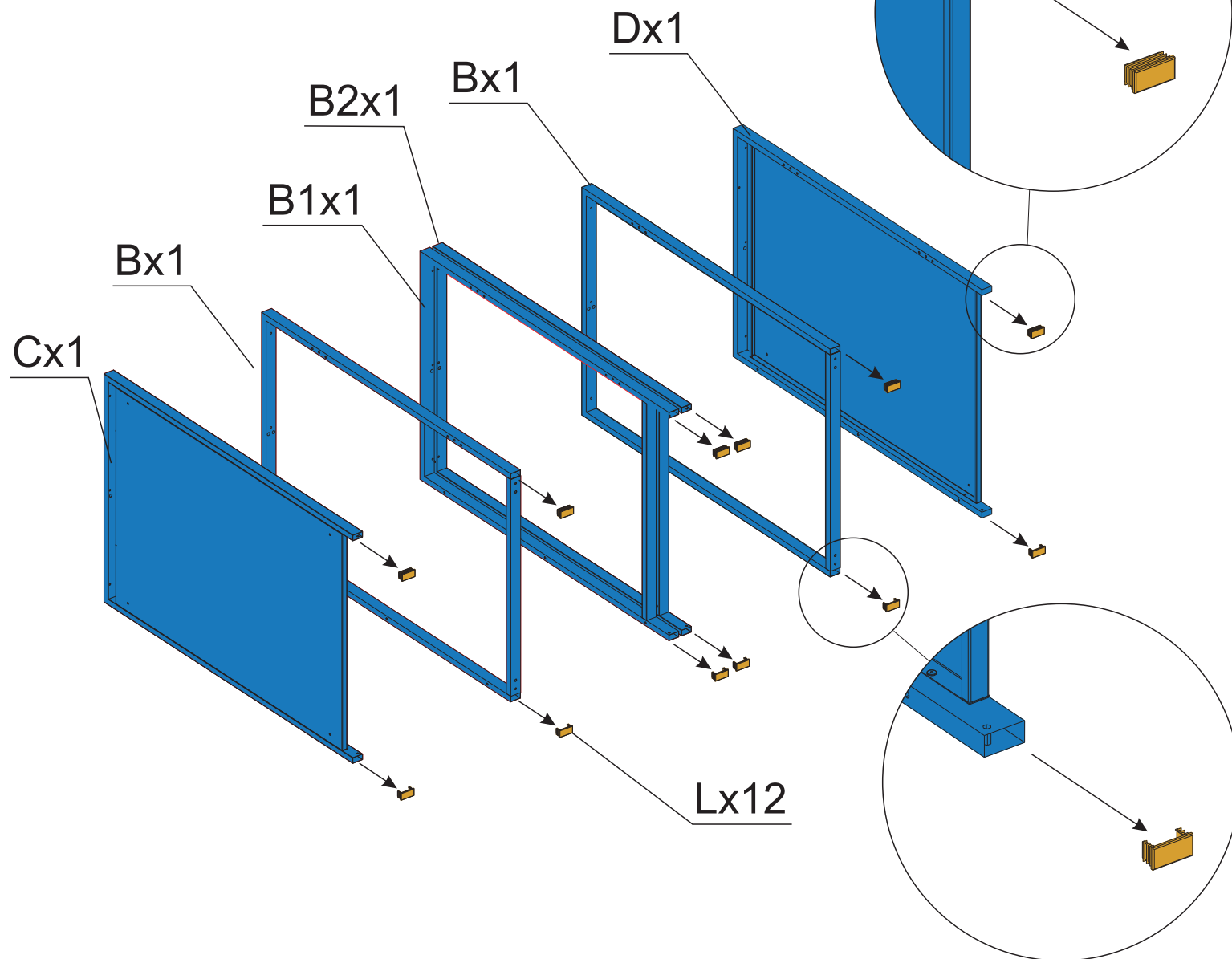
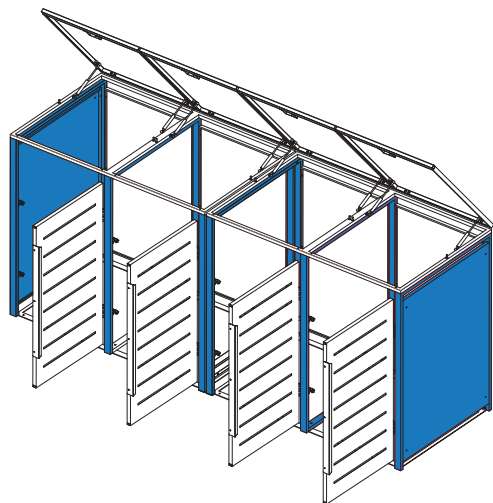
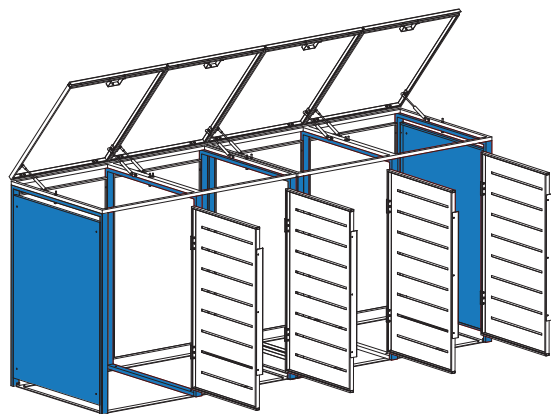


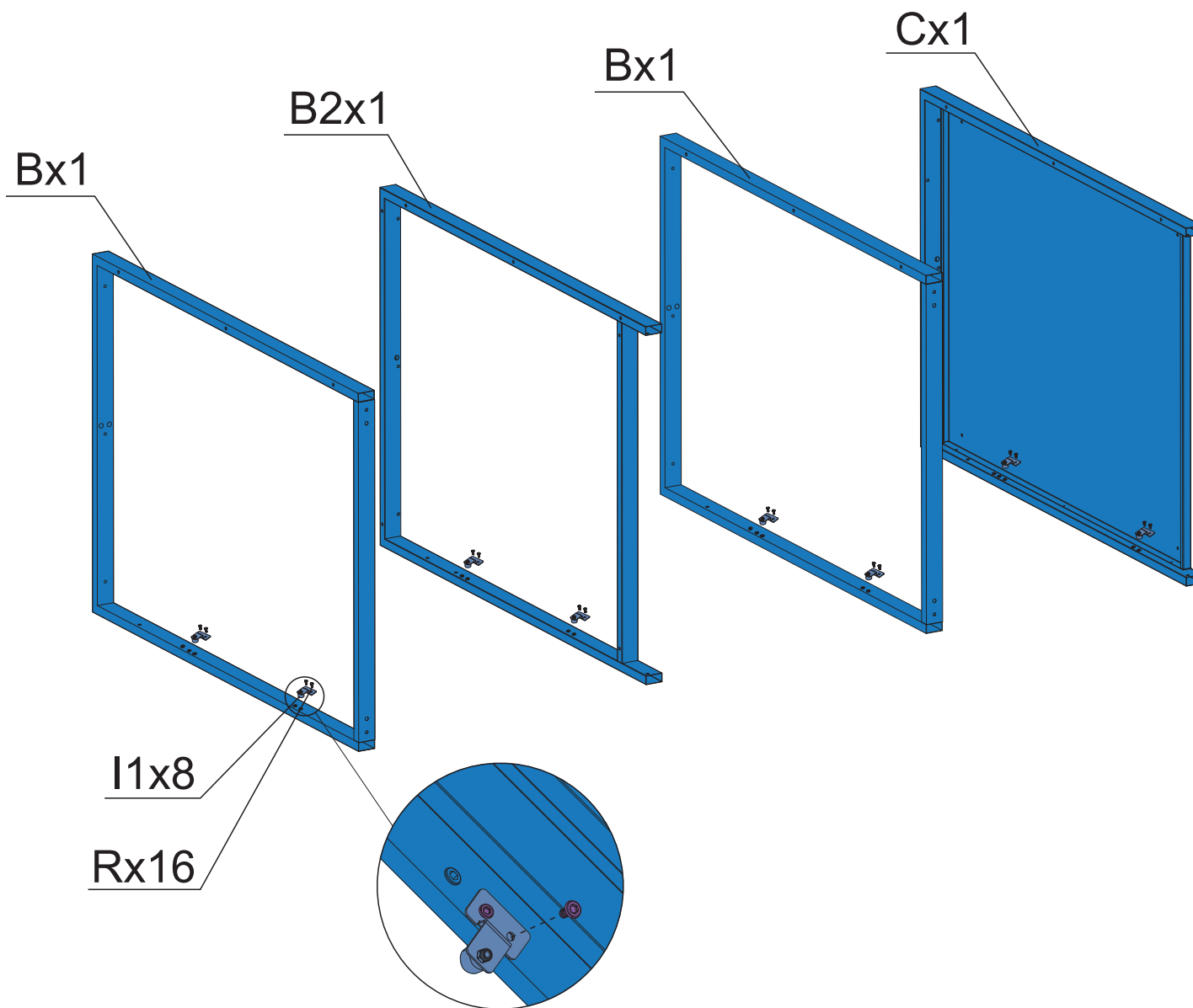
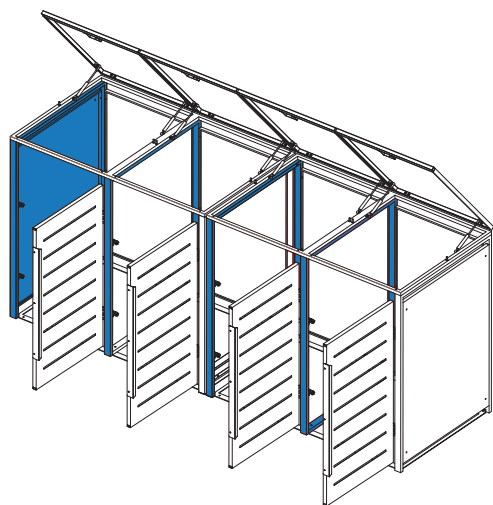
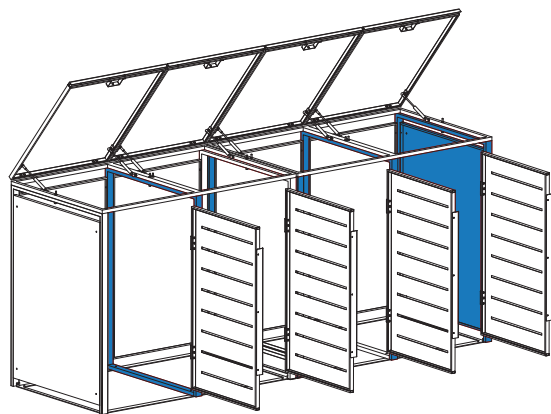


Ax2 	Bx2 	B1x1 	B2x1 	Cx1 	Dx1 	Ex4 
Fx2 	Hx4 	I1x8 	Kx8 	Lx12 	Mx4 	Nx4 
Ox4 	Px8 	Qx12 	Rx64  M4x10mm	Sx16  M4x20mm	Tx18  M4x30mm	Ux60  M4x14mm
Vx4 	Wx4 	Xx4 	Yx1 	Zx1 	Y1x8 	Z1x4  M4x60mm

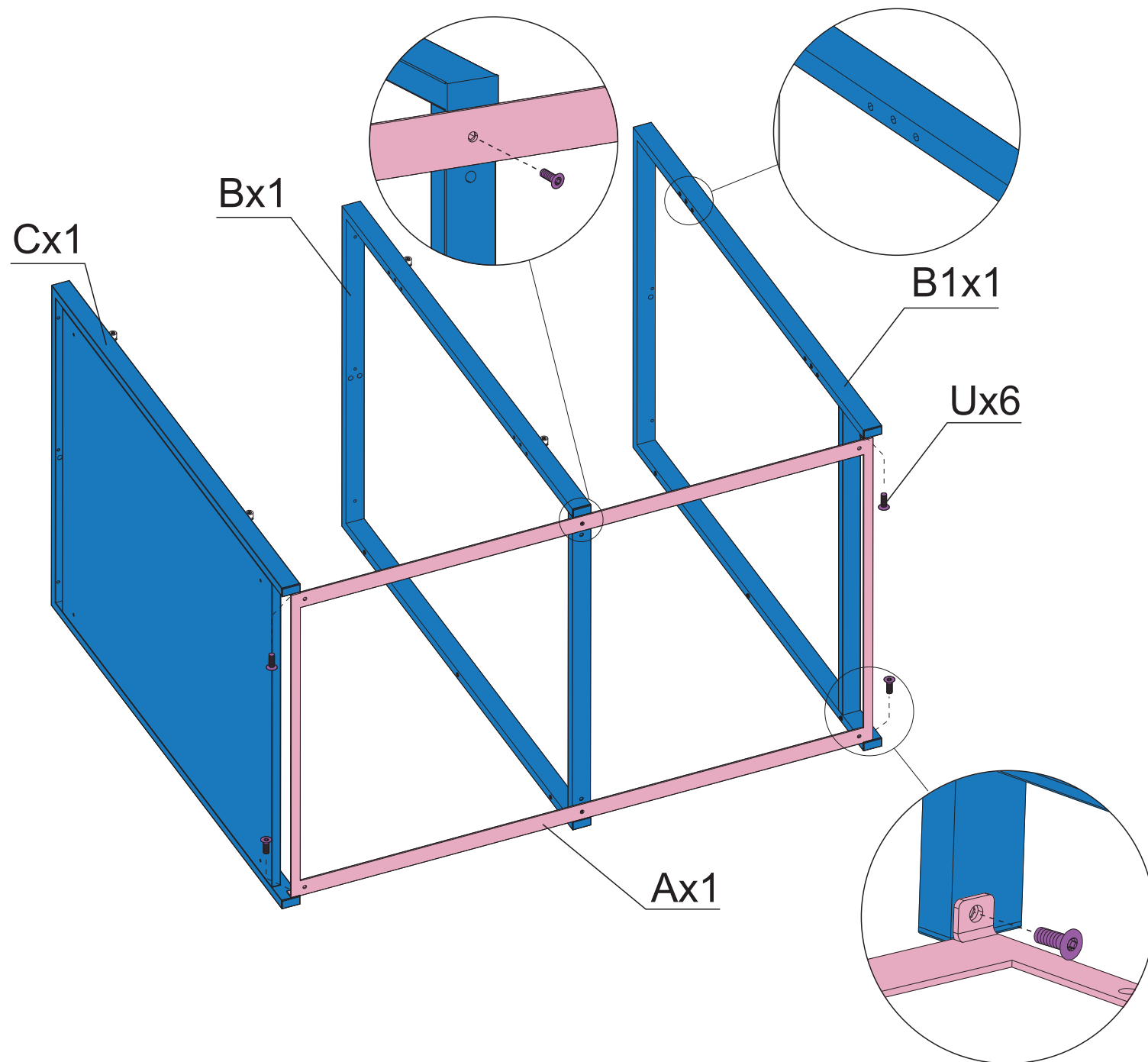
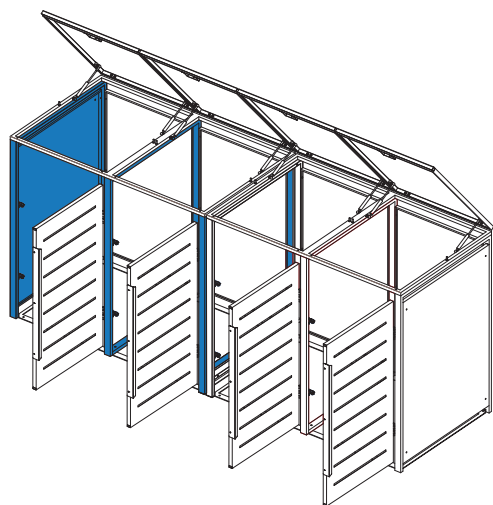
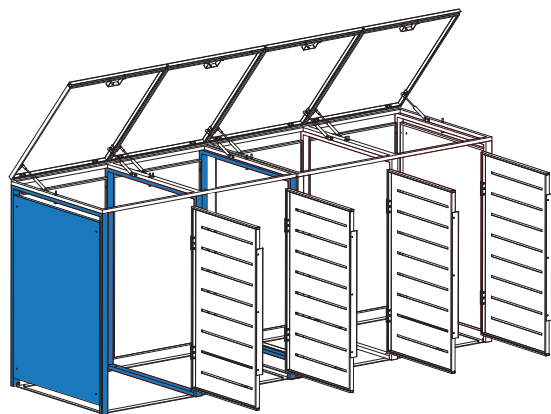
STEP1



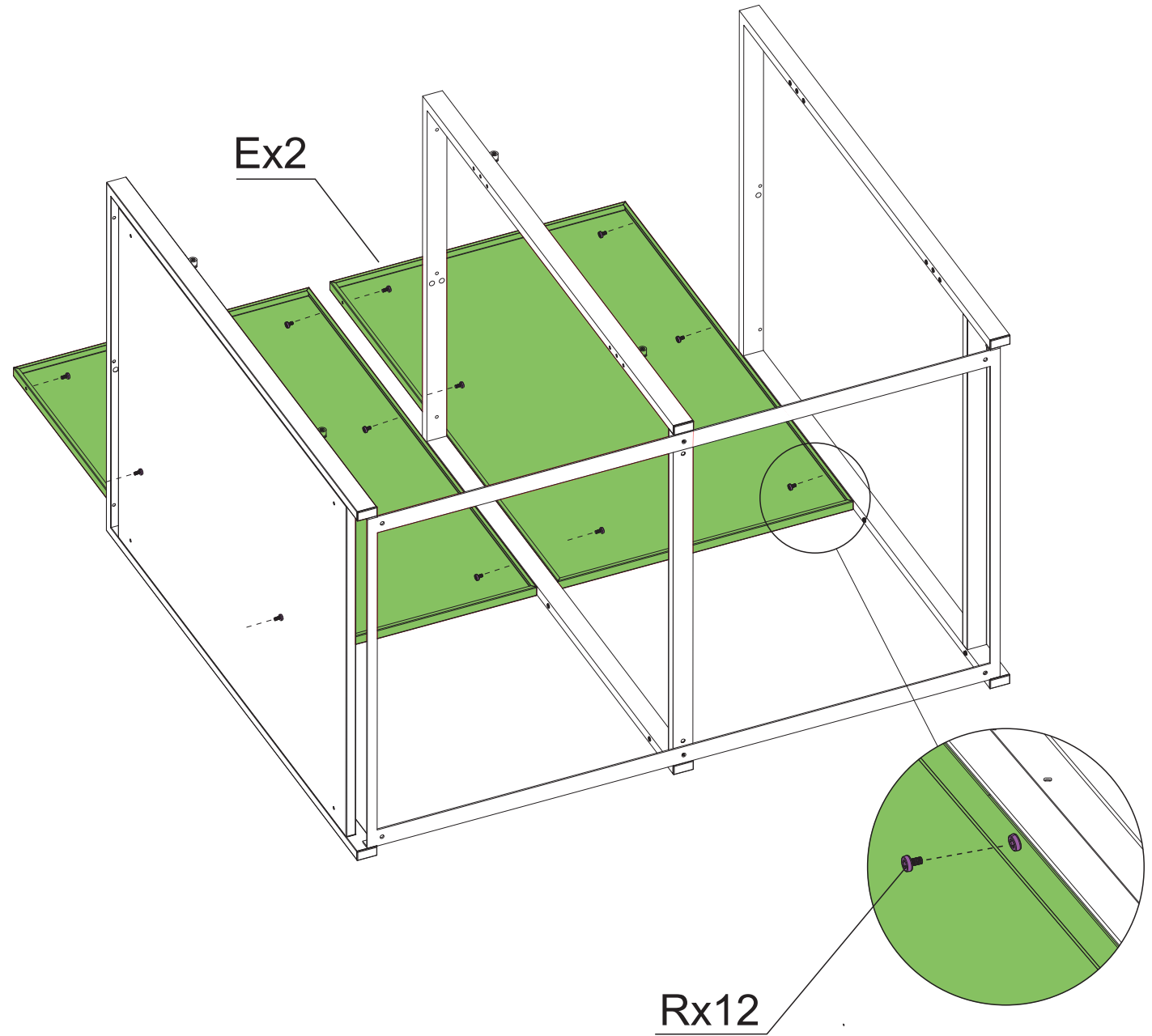
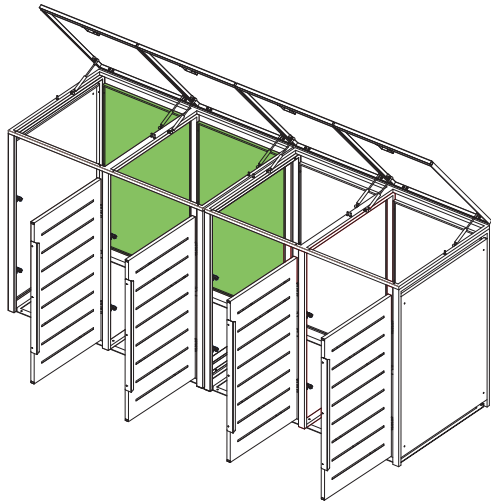
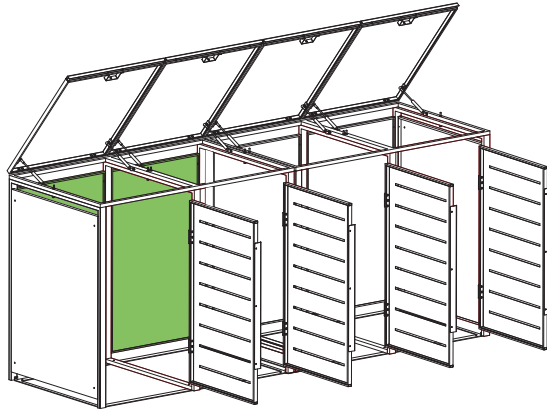
STEP2



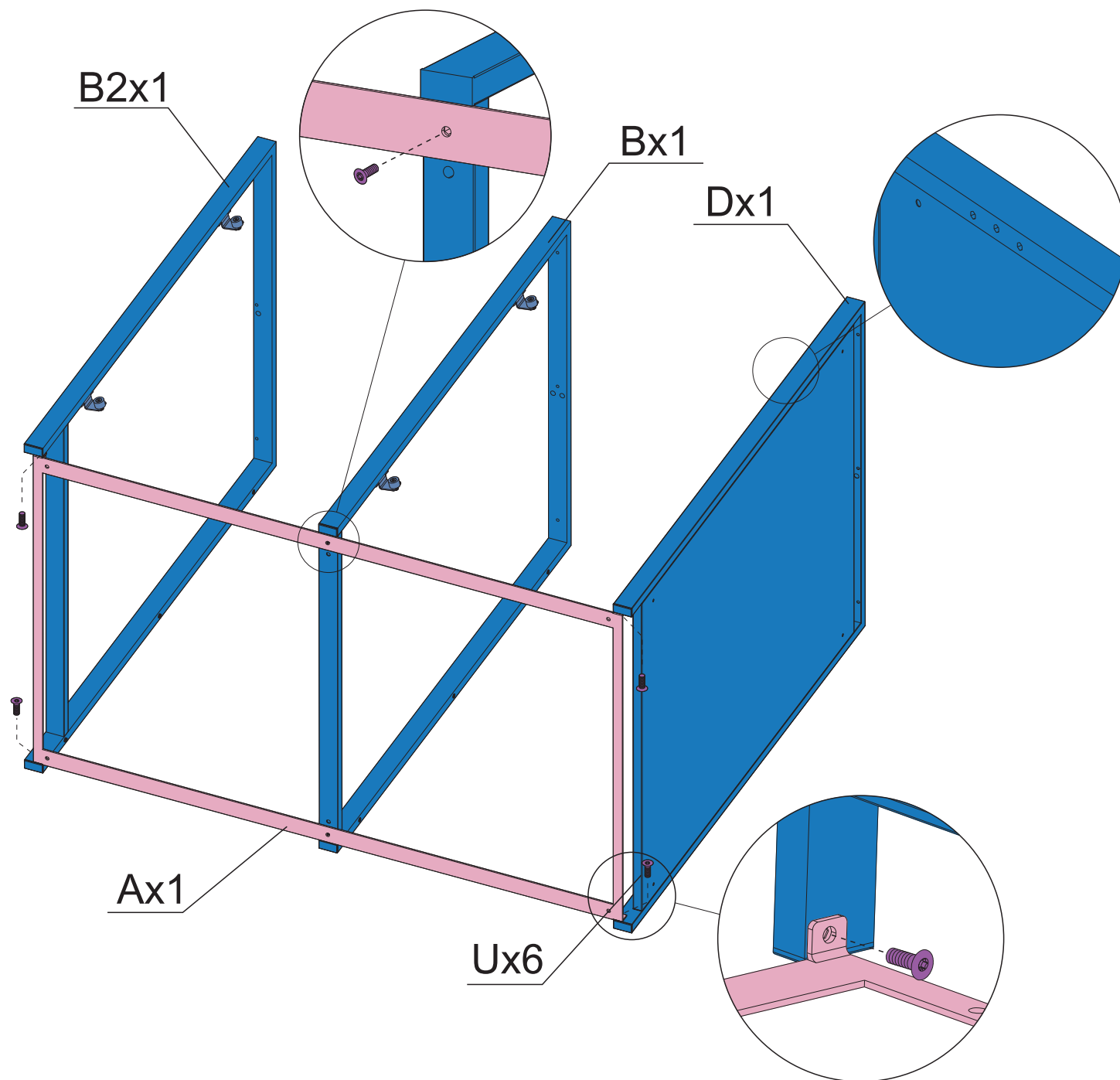
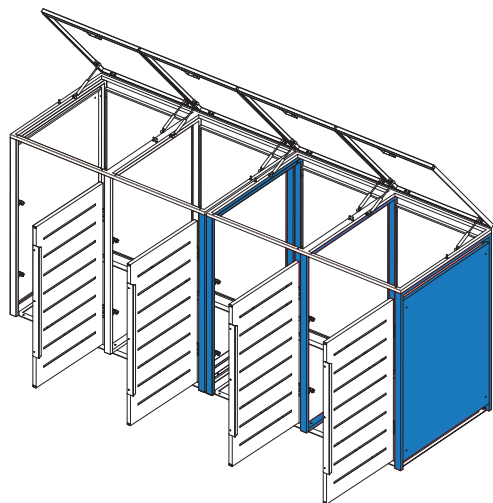
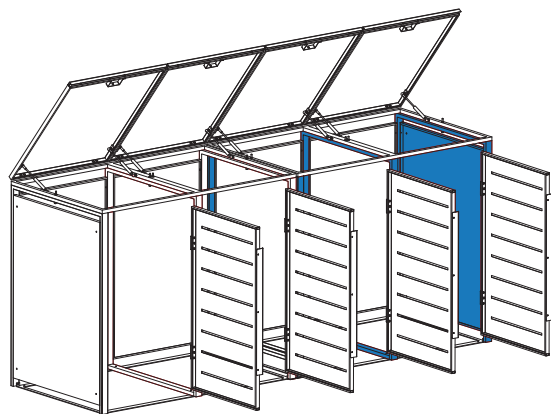
STEP3



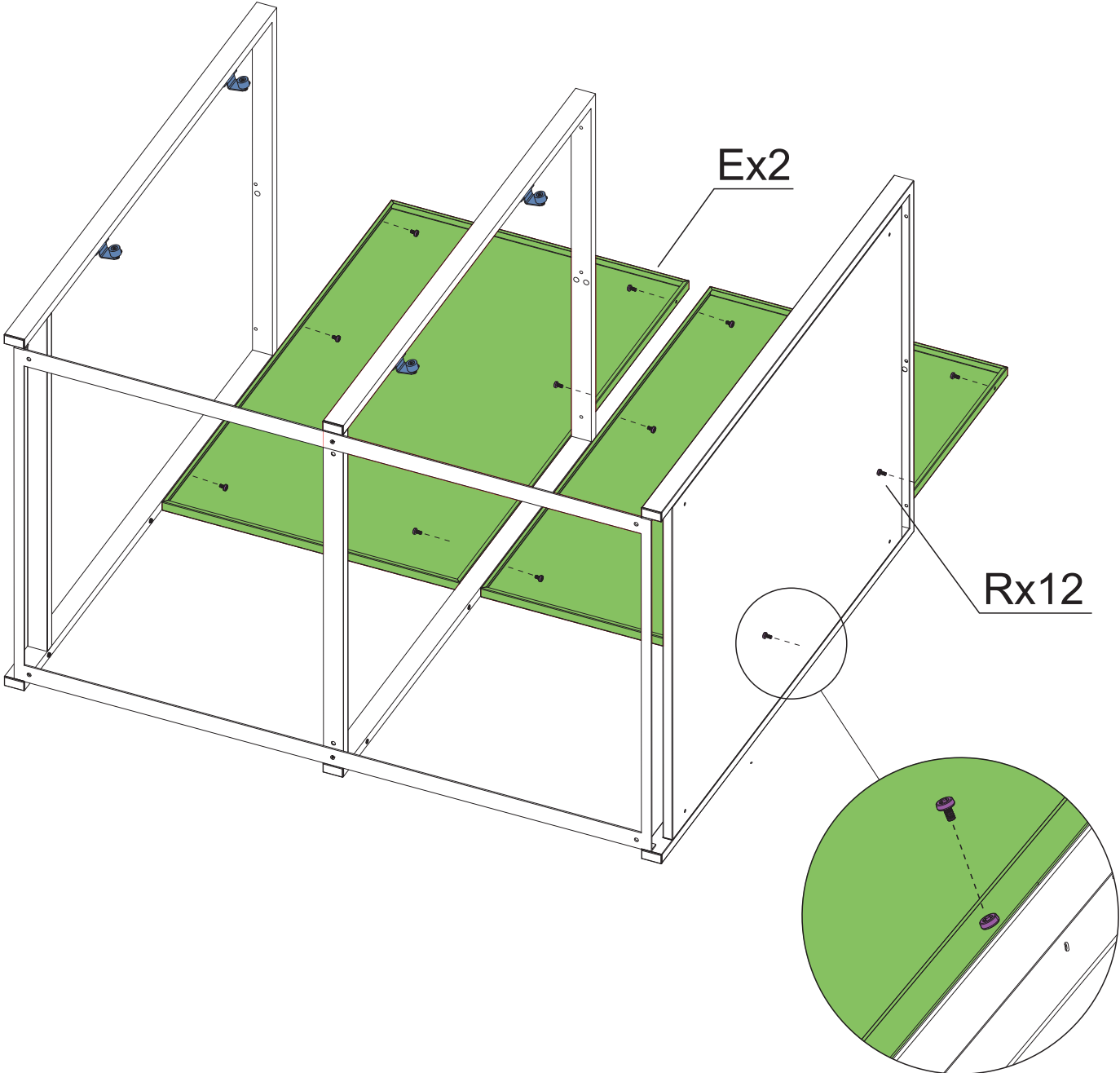
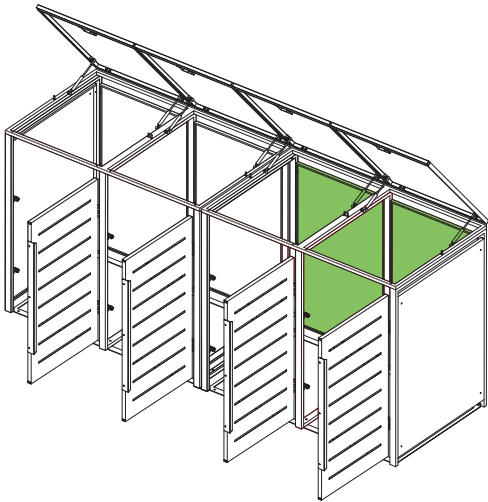
STEP4



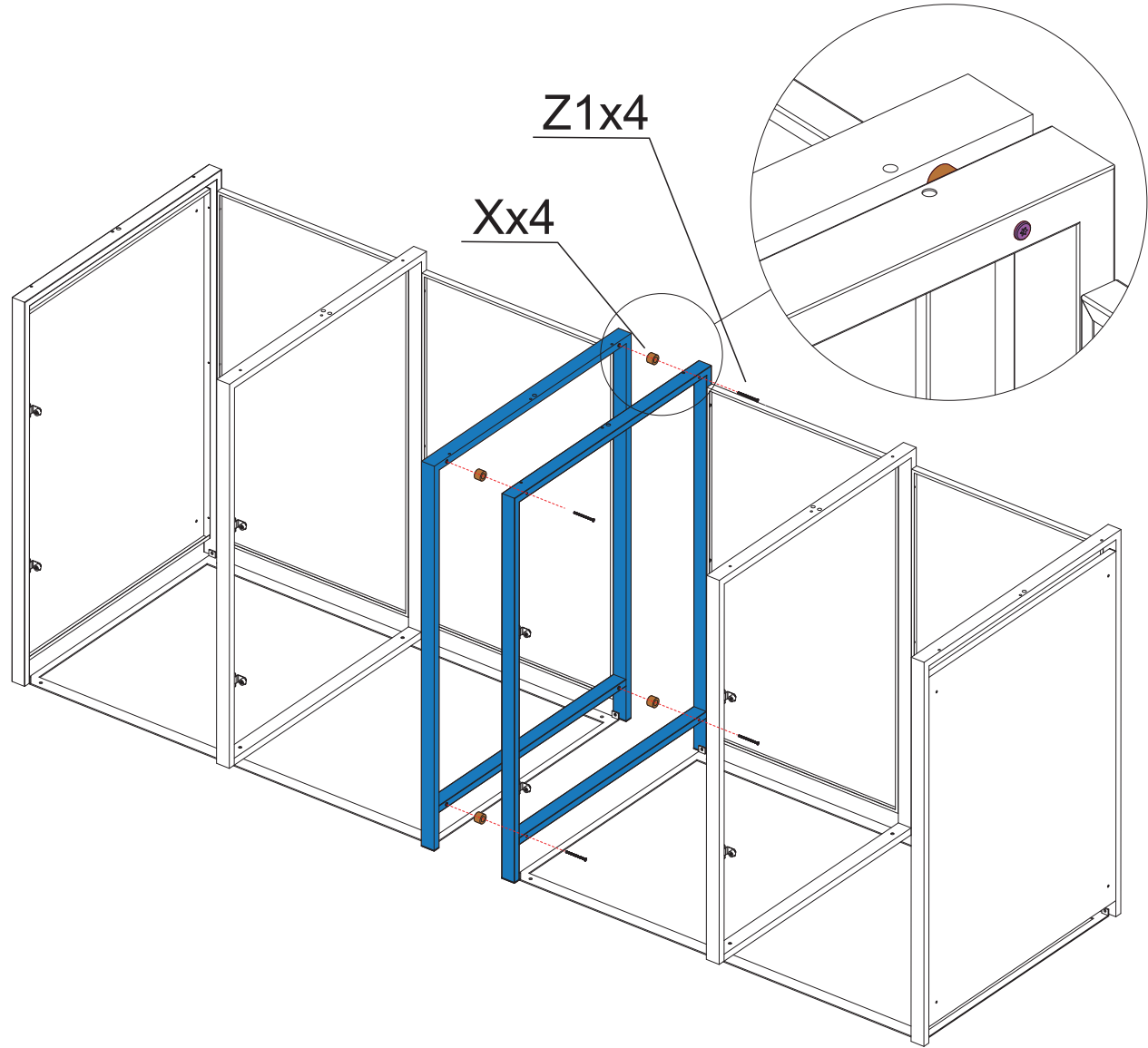
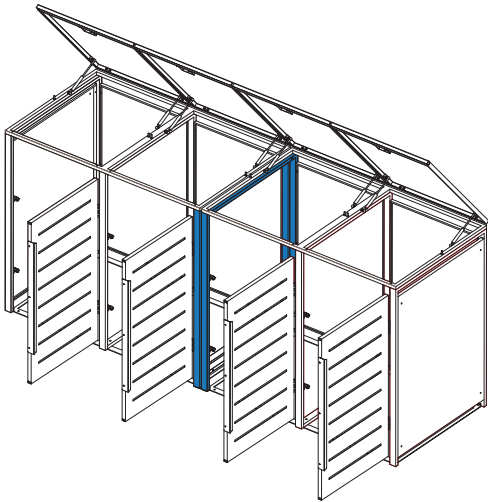
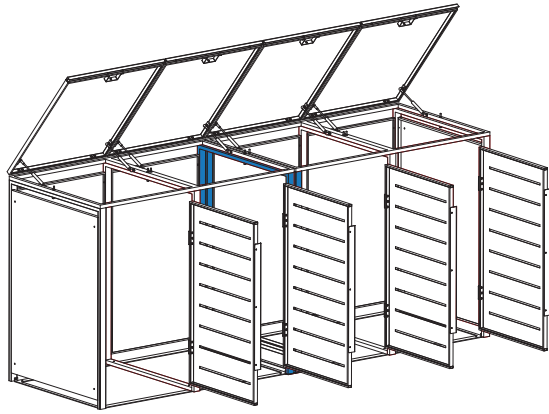
STEP5



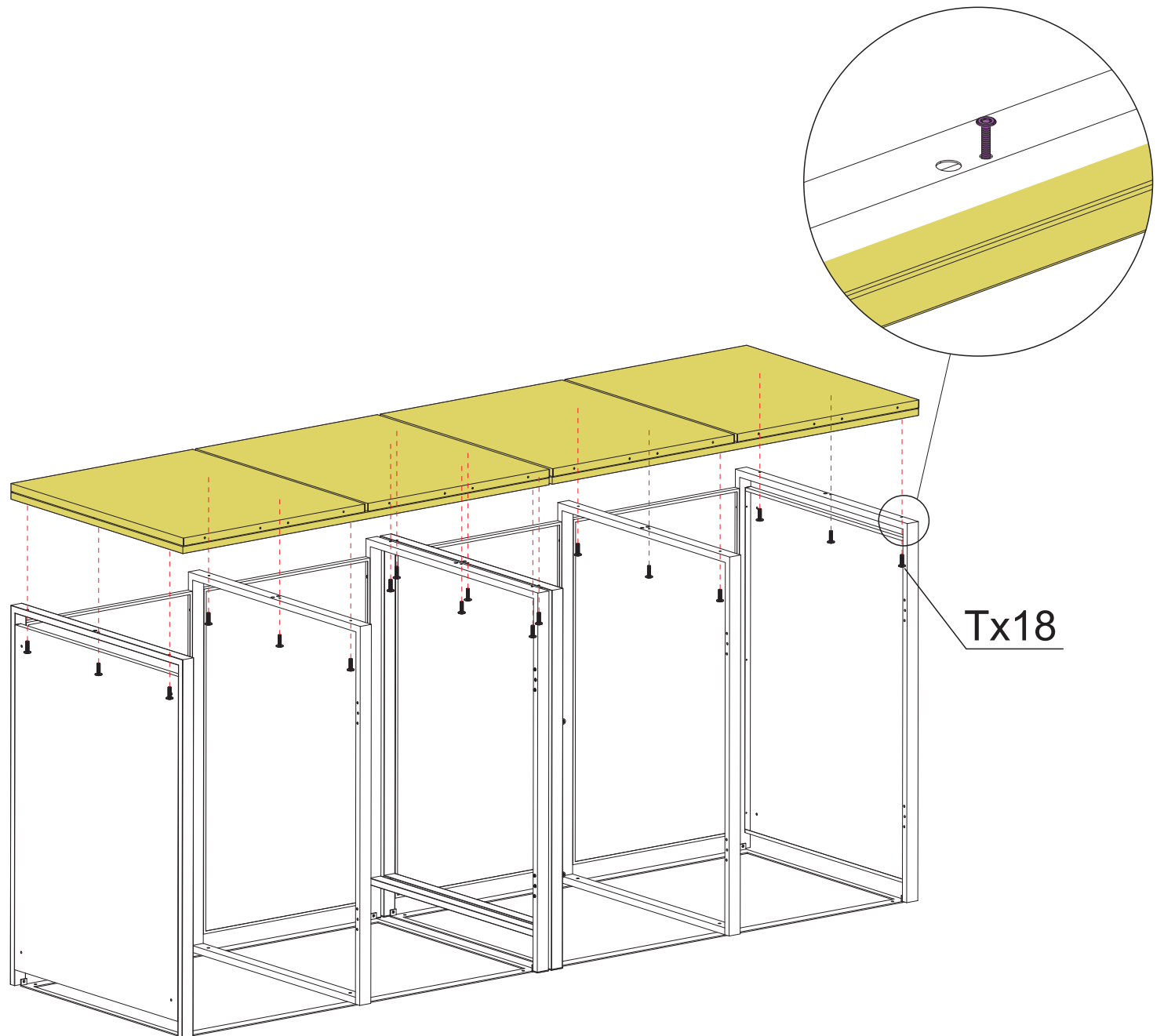
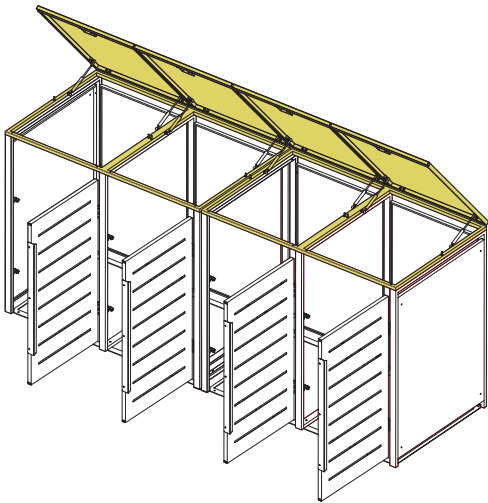
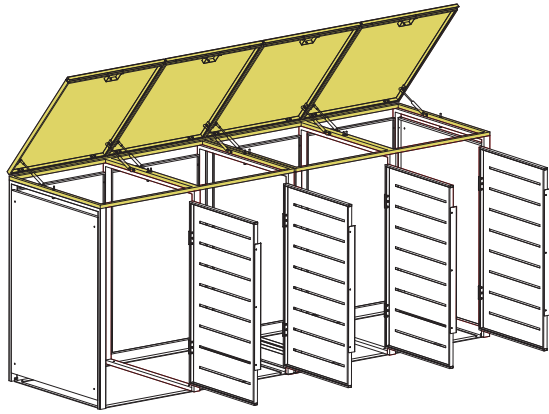
STEP6



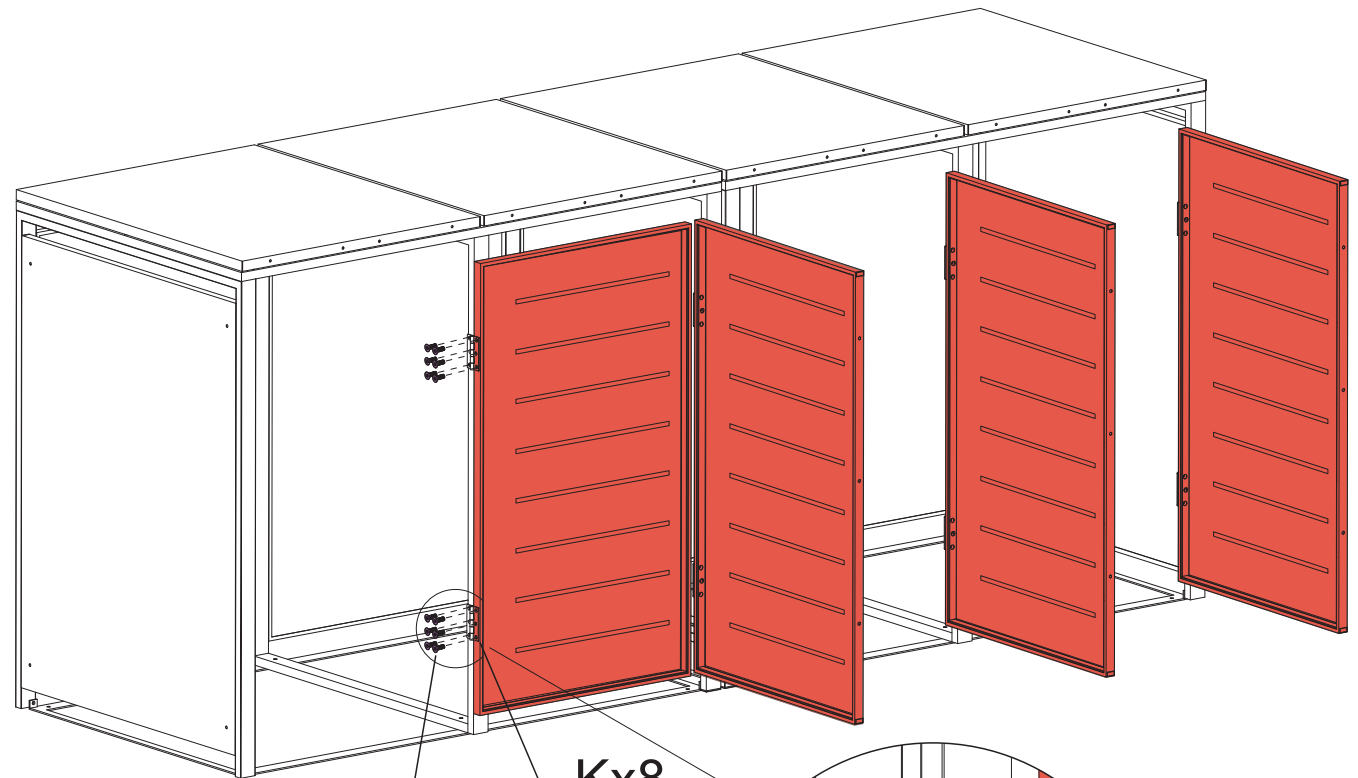
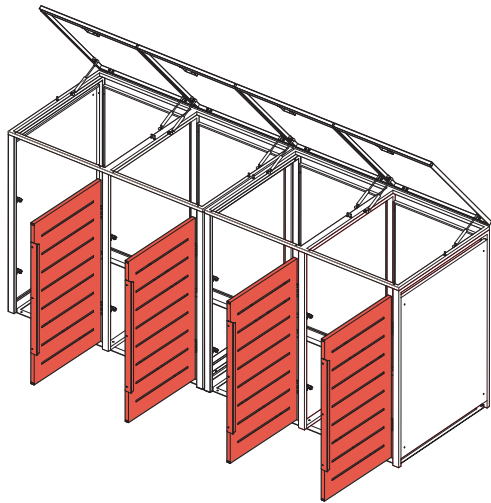
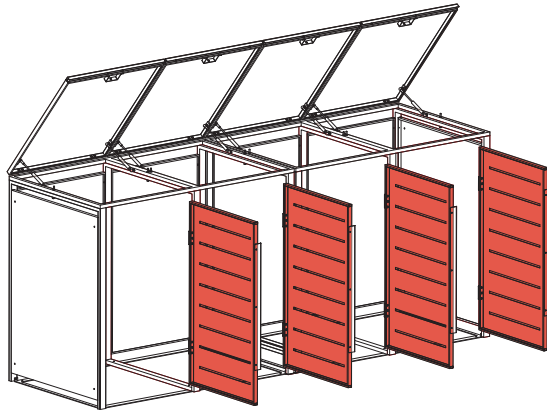
STEP7



STEP8

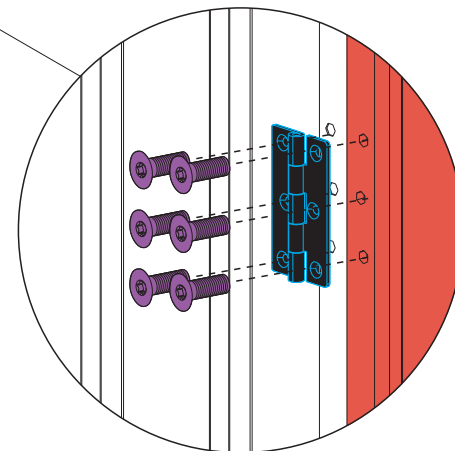


STEP9

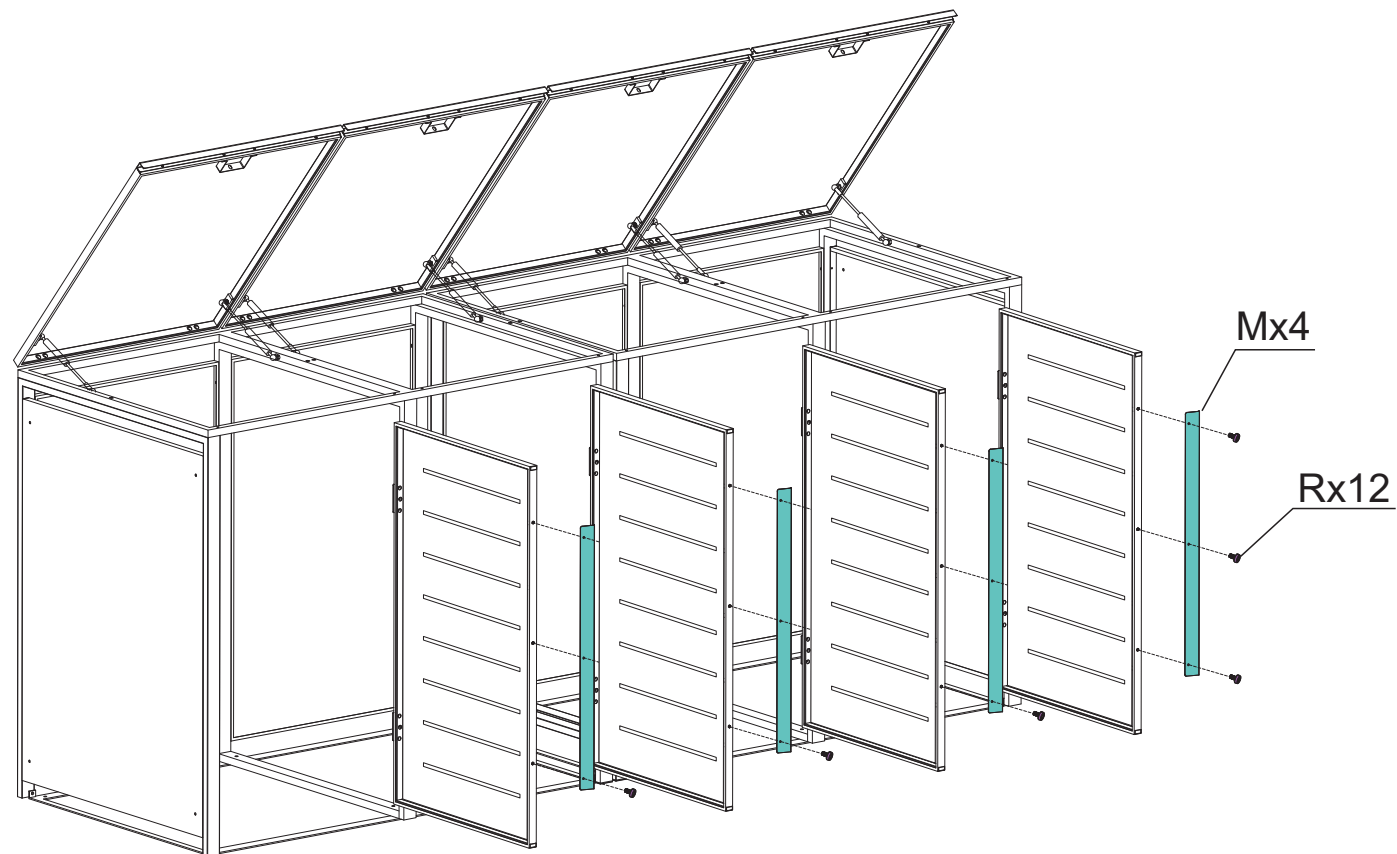
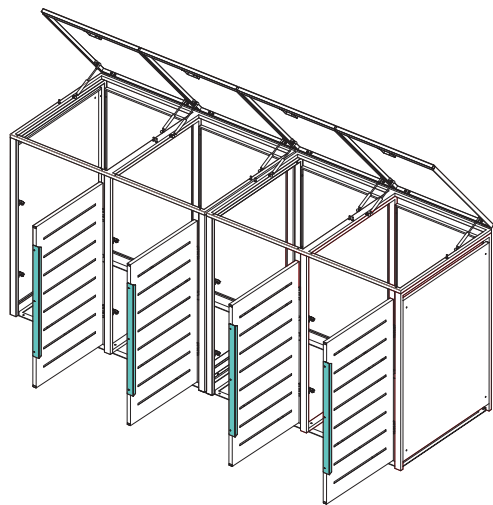
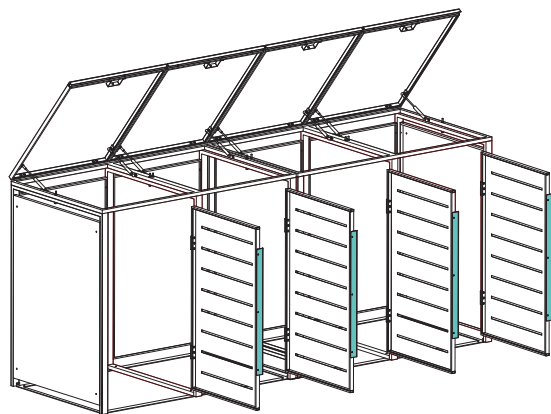


Ux48

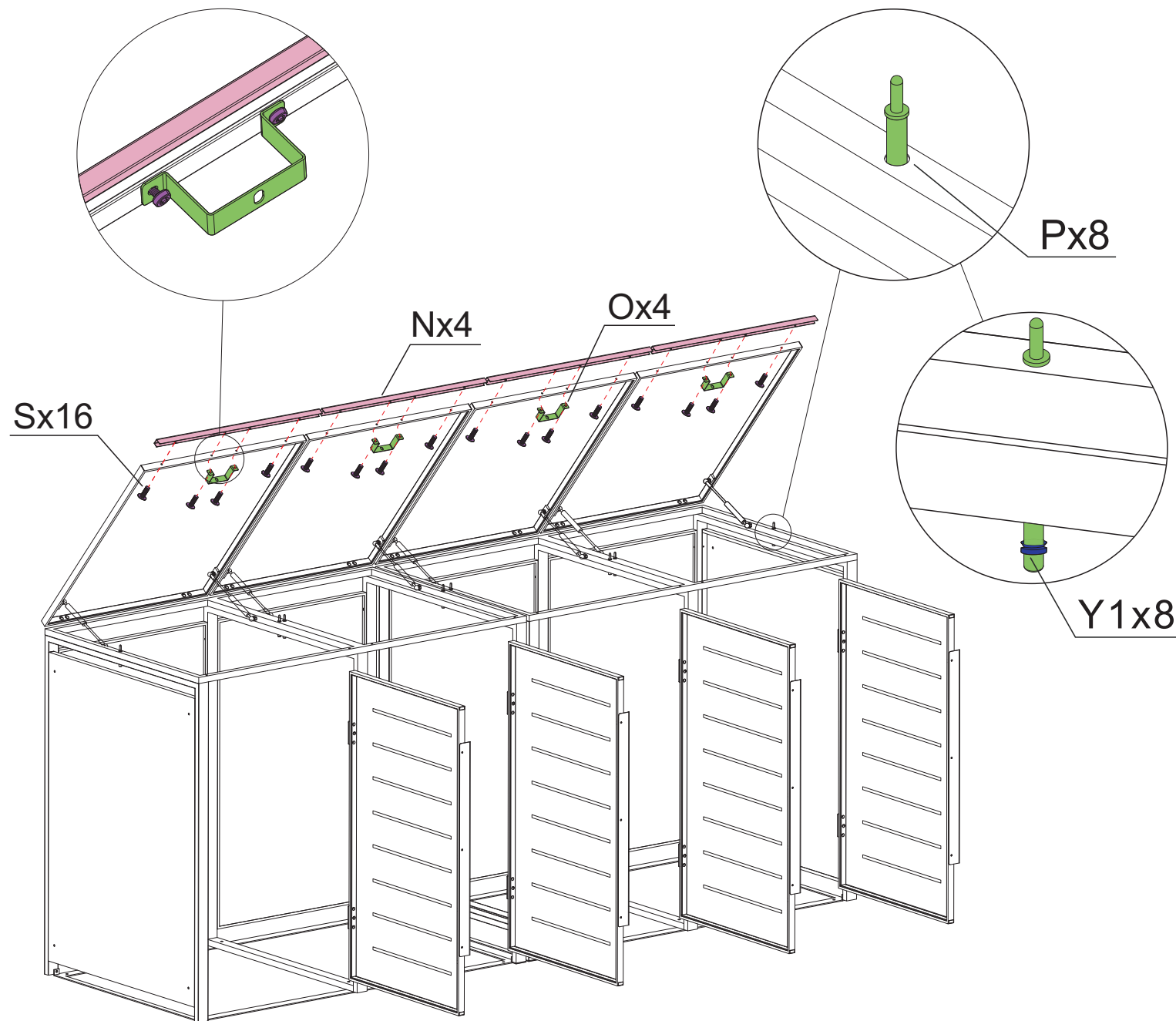
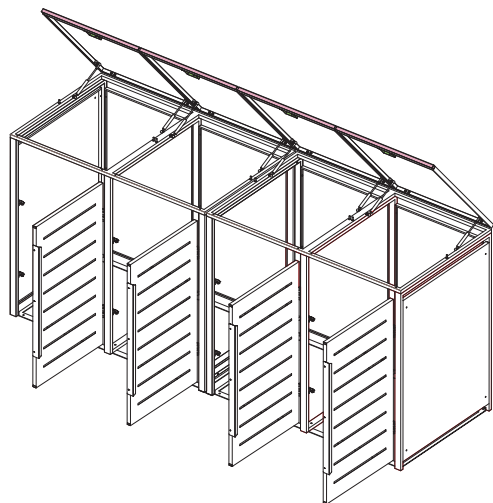
Kx8



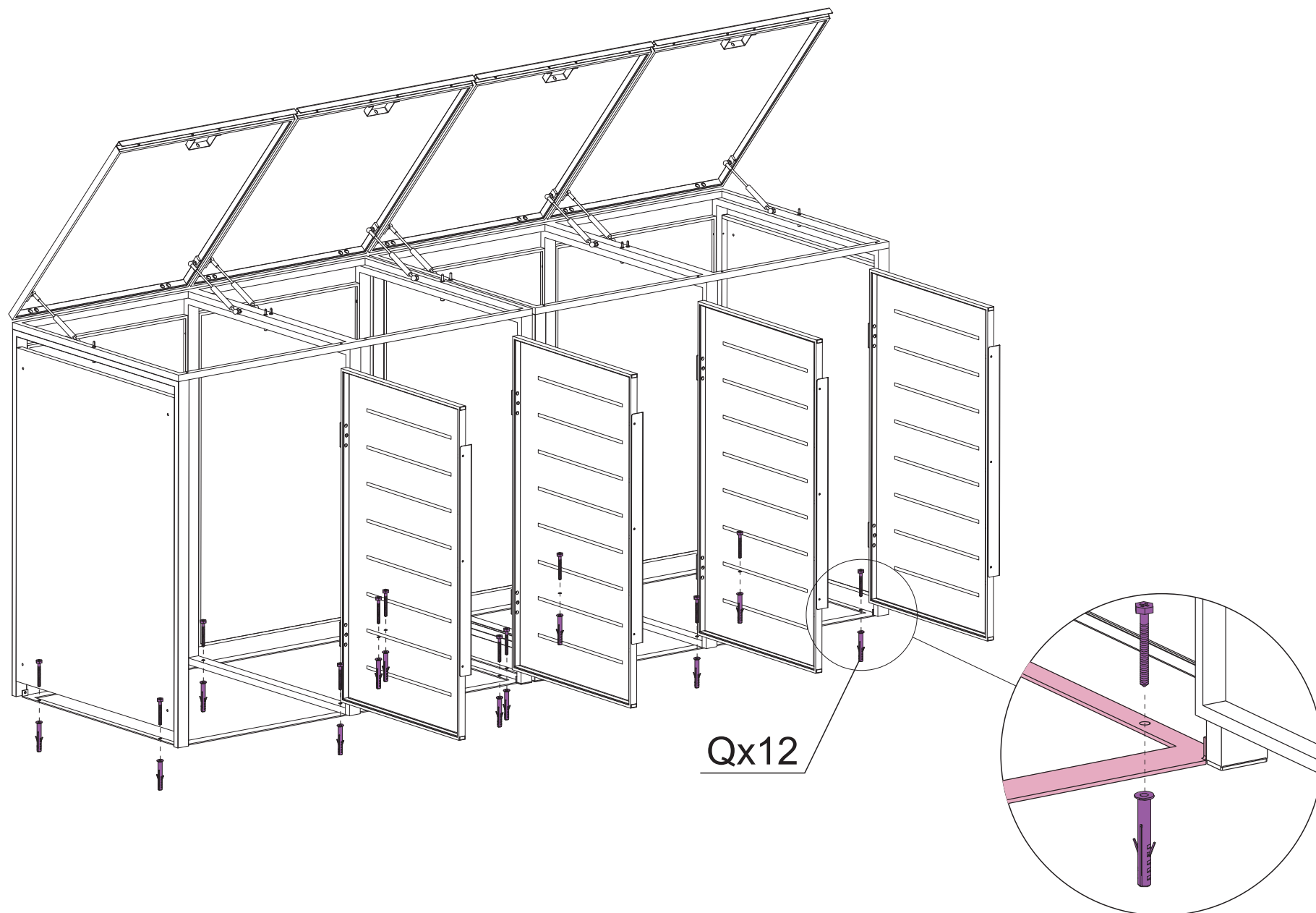
STEP10



STEP11



STEP12



STEP13

